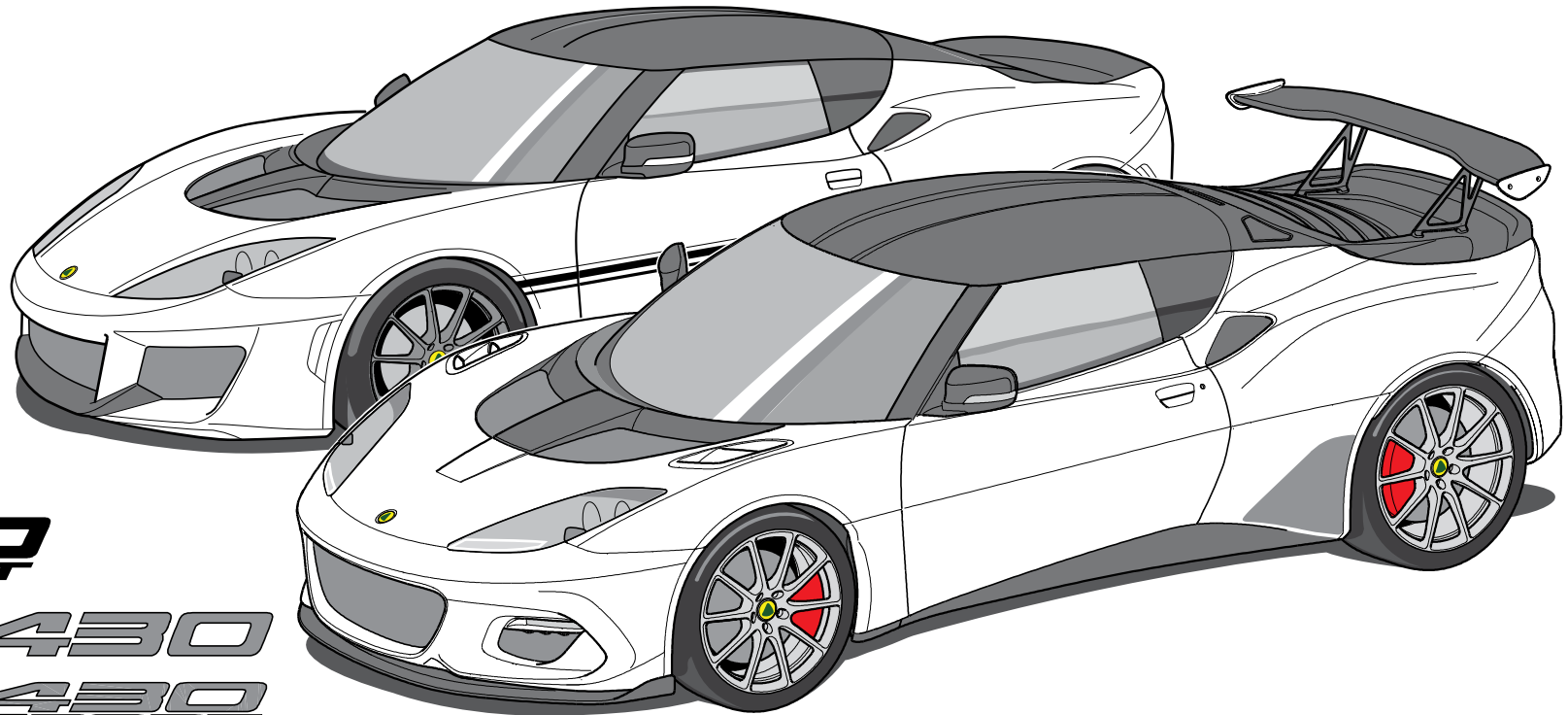




# EVORA SPORT/GT SERVICE PARTS LIST



**410  
SPORT**

**GT430**

**GT430  
SPORT**

**GT410  
SPORT**

**GT410**

**EVORA GT**

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A710T0325J

*Updated 1st June 2021*

**10.00 Body**

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- 10.01 Body: Front & Rear Clamshells & Fixings
- 10.02 Body: Bodysides, Windscreen Frame & Rear Bulkhead
- 10.04 Crash Structures
- 10.09 Front Services Access Panels
- 10.11 Tailgate & Release Mechanism
- 10.15 Door Shells, Beams, Hinges
- 10.17a Door Latch Mechanism (Inteva)
- 10.23 Bumpers, Valences Spoilers & Aerofoils
- 10.25 Undertray & Diffuser
- 10.26 Front Undertray
- 10.31 Towing Strut/ Hook

**11.00 Glazing and Seals**

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- 11.01 Windscreen, Door Glass, Seals & Weather Strips
- 11.02 Door Window Lift Mechanism

**12.00 Exterior Fittings**

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- 12.01 Wheelarch Liners
- 12.03 Grilles and Louvres
- 12.04 Roof Panel, Seals & Fixings
- 12.05 Decals, Badges & Protective Film
- 12.07 Licence Plate Mountings
- 12.09 Exterior Driving Mirrors

**13.00 Seats & Seat Belts**

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- 13.01 Seat Runners
- 13.02 Seat Assemblies, front
- 13.19 Seat Assembly, rear
- 13.27 Seat Belts, front
- 13.29 Seat Belts, rear

**14.00 Pedal Box & Fascia**

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- 14.01 Pedal Box, Pedals, Throttle Control
- 14.03 Footrests
- 14.05 Fascia Structure & Supporting Hardware
- 14.10 Instrument Cowling/Binnacle
- 14.12 Passenger Fascia: Glovebox Assembly

**15.00 Interior Trim**

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- 15.05 Interior Driving Mirror & Sunvisors
- 15.07 'A' Pillar Interior Trim
- 15.09 'B' & 'C' Pillar Interior Trim.
- 15.11 Interior Trim & Stowage Provision
- 15.12 Interior Luggage Retention, Evora 2 seat
- 15.13 Front Door Trims
- 15.18 Interior Trim, Chassis Trim Panels
- 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds
- 15.24 Luggage Compartment Carpet
- 15.30 Carpeting & Mats

**16.00 Sound Insulation**

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- 16.01 Passenger Compartment Sound Insulation

**17.00 Electrical**

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- 17.01 Harnesses, Leads
- 17.03 Horn, Inertia Switch, Modules, Fuses & Relays
- 17.04 Paddle Shift Controls & Switches
- 17.05 Interior Switches, Auxiliary Power Socket
- 17.06 Engine Management & Sensors
- 17.07 Instruments, Tell Tales, & Displays
- 17.09 Transmission Management & Sensors
- 17.11 Exterior Lamps, Except Headlamps

17.13	Headlamps
17.17	Interior Lamps
17.21	Windscreen Wiper Motor, Wipers & Washers
17.27	In Car Entertainment
17.31	Battery, Clamps & Cables
17.32	Lithium Battery, Clamps & Cables
17.33	Security Alarm System, Parking Sensors & Camera
17.35	Other Electrical, SIR: Inflator Modules, DERM & Sensors

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**18.00 Heating, Ventilation, Air Conditioning**

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18.01	Heater/ Air Conditioning Assemblies, Housings
18.03	AC Components, Pipes, Hoses
18.05	Heater, Pipes, Hoses
18.09	Driver Operated Controls
18.12	AC/Heater Air Distribution Plenum
18.13	Air Trunking, Ducts & Ventilators
18.13a	Air Trunking, Ducts & Face Level Vents

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**19.00 Labels & Literature**

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19.01	Labels, Certificates, Literature etc.
19.03	Owner's Handbooks & Service Notes Manuals

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**30.00 Chassis**

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30.01	Chassis, Subframes
30.02	Seat Belt Mounting Frames, Stays

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**31.00 Suspension**

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31.01	Front Suspension, Incl. Hubs
31.03	Rear Suspension, Incl. Hubs

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**32.00 Steering**

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32.03	Power Steering unit, Reservoir, Plumbing
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32.05	Upper Column, Steering Wheel
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**33.00 Brakes**

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33.01	Brake Discs, Calipers, & Parking Brake Assembly
33.03	Master Cylinder, Servo, ABS Controller, Pipes & Hoses
33.05	Parking Brake Mechanism

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**34.00 Wheels & Tyres**

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34.01	Wheels, Tyres & Valves
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**40.00 Engine**

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40.00	Engine Assemblies
40.01	Engine Block & Oil Pick Up
40.01a	Engine Mounts
40.02	Gaskets & Sealants, Top Overhaul Set
40.02a	Gaskets & Sealants, Bottom Overhaul Set
40.03	Sump Assembly
40.05	Cylinder Head, Valves, Springs
40.07	Camshafts, Tappets, Cam Cover
40.08	Camshaft Drive Chain & Sprockets
40.09	Pistons, Con-rods, Liners
40.11	Crankshaft, Bearings, Flywheel
40.13	Water Pump Assembly, Thermostat
40.15	Lubrication System
40.17	Ignition System, Spark plugs & Plug Top Coils
40.19	Alternator and Starter Motor
40.21	Exhaust Manifold
40.23	AC Compressor
40.25	Power Steering Pump, Pulley, Mounts & Fixings

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**41.00 Belts and Pulleys**

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41.03	Auxiliary Drive Belts & Pulleys
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**42.00 Induction Systems**

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- 42.01 Airboxes, Trunking & Air Filters
  - 42.04 Throttle Body, Mechanism & IAC Valve
  - 42.05 Fuel Injection System
  - 42.07 Inlet Manifold, Plenum & gaskets
  - 42.09 Supercharger
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**43.00 Emission Equipment**

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- 43.03 Vacuum System, Hoses, Pipes & Fittings
- 

**44.00 Fuel System**

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- 44.01 Fuel Tanks, Filler
  - 44.03 Fuel Pump; Filter, Pipes
  - 44.05 Charcoal Canister & Evaporative Loss System.
- 

**45.00 Exhaust**

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- 45.01 Exhaust System
  - 45.05 Heatshields
- 

**46.00 Cooling**

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- 46.01 Engine Cooling System & Fan
  - 46.02 Engine Cooling System
  - 46.03 Oil Cooler/Heat Exchanger & Pipes
  - 46.04 Front Ducts
  - 46.05 Engine Bay Cooling, Ducts & Trunking
  - 46.08 Single Oil Cooler System Auto Transmission
  - 46.09 Oil Cooler System Manual Transmission
  - 46.11 Chargecooler, Pipes & Hoses
  - 46.12 Bodyside Pipes Support Foams
- 

**47.00 Transmission**

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- 47.01 Clutch & Release Mechanism

- 47.02 Automatic Transmission
  - 47.03 Transmission Assembly
  - 47.04 Gearchange Mechanism, Auto
  - 47.05 Gearchange Mechanism, External
  - 47.06 Gear Selector Mechanism, Internal
  - 47.07 Gears, Shafts & Bearings
  - 47.08 Torque Converter
  - 47.11 Final Drive & Bearings
  - 47.15 Driveshafts & Seals
- 

**60.00 Special tools**

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- 60.01 Tool Kit
  - 60.01a Diagnostic Equipment
  - 60.02 Special Tools
  - 60.03 Fire Extinguisher, Gulf States
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**80.00 Bulk Items**

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- 80.20a Touch-in Paint Pencil Range
-



## FOREWORD

This publication has been designed for use by Lotus Dealers, and may be updated periodically by the issuing of update packages to the dealer network. Lotus policy is one of continuous product improvement and the right is reserved to alter specifications at any time without prior notice.

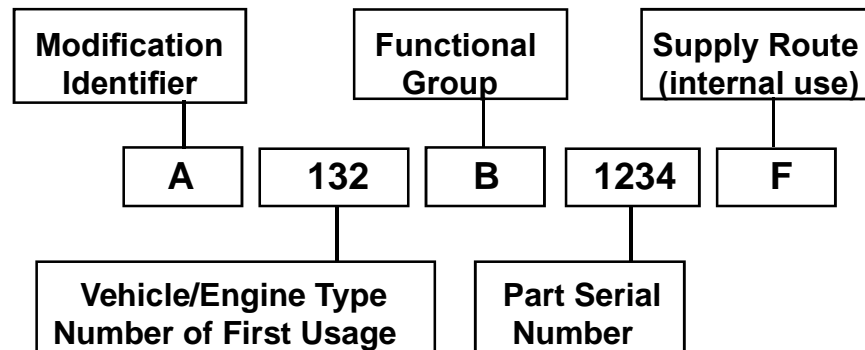
Whilst every care has been taken to ensure correctness of information, it is impossible to guarantee complete freedom from omissions and errors, or to accept liability arising from such errors or omissions, but nothing herein contained shall affect your statutory rights.

## USE OF THE PARTS LIST

This parts list covers the Evora Sport & GT range, 2017 model year onwards. The manual is arranged in function groups, as defined by the Contents page, and may sometimes use several versions of the same function group to accommodate model variations - take care to establish the full vehicle specification in order to properly identify the applicable parts list section.

## PART NUMBERS

Part numbers used in this publication are in the format as follows:



**Modification Identifier:** This letter identifies a version or modification of the part. Part numbers with different prefix letters may or may not be interchangeable - refer to the remarks and option columns.

**Vehicle/Engine Type Number:** The type number indicates either the model or engine type on which the part was first used.

026, 036, 045, 500....Elan	083....Elite S2	117....Elise 2 (Rover)	127....2-Eleven	702....Exige V6 Cup	918....V8 3.5 turbo
050....Elan+2	084....Eclat S2	117....Elise 2001 MY	128....Exige S (euro)	704....Elise C	920....4 cyl. 2.0 turbo
046, 054, 065, 074....Europa	085....Esprit S3	120....Elise111R	129....Exige S (fed)	708....3 Eleven	
075....Elite S1	089....Excel	121....Elise USA	131....Elise S (1ZZ)	710....Evora 430	
076....Eclat S1	100....Elan 1990	122....Exige 2	132....Evora	907....4 cyl. 2.0 NA	
079....Esprit S1/S2/S2.2	111....Elise	123....Exige USA	138....Exige V6	910....4 cyl. 2.2 turbo	
082....Esprit Turbo	340....340R	124....Europa 2006	147....Elise 17.5 MY	912....4 cyl. 2.2 NA	

Functional Group: A single letter indicating the functional area of the parts first use

A = Chassis

B = Body

C = Front Suspension

D = Rear Suspension

E = Engine

F = Transmission

G = Wheels & Tyres

H = Steering

J = Brakes

K = Cooling

L = Fuel System

M = Electrics

P = Heater & AC

Q = Clutch

R = Final Drive

S = Exhaust

U = Hard Trim

V = Soft Trim

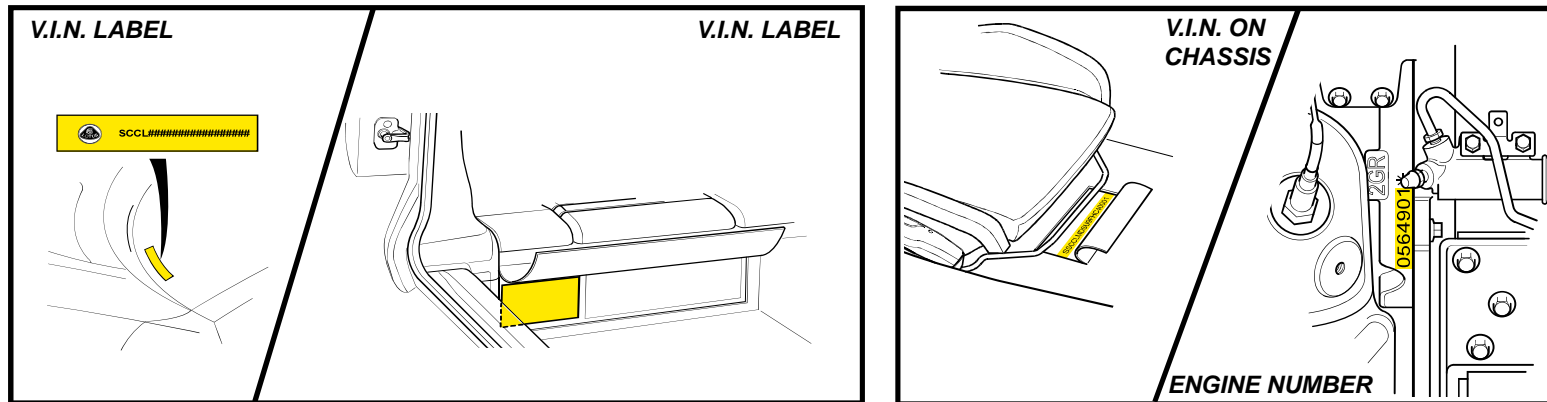
W = Standard Fixings

## VEHICLE IDENTIFICATION NUMBER & ENGINE NUMBER

The Vehicle Identification Number (V.I.N.) is located on the left hand side of the windscreen and printed on a label stuck to the tank bay behind the driver's seat, it is also stamped on the chassis on the right hand front seat support crossmember, viewable beneath the rear carpet. The engine number is marked on a vertical patch at the right hand side of the rear face of the cylinder block, adjacent to the clutch housing.

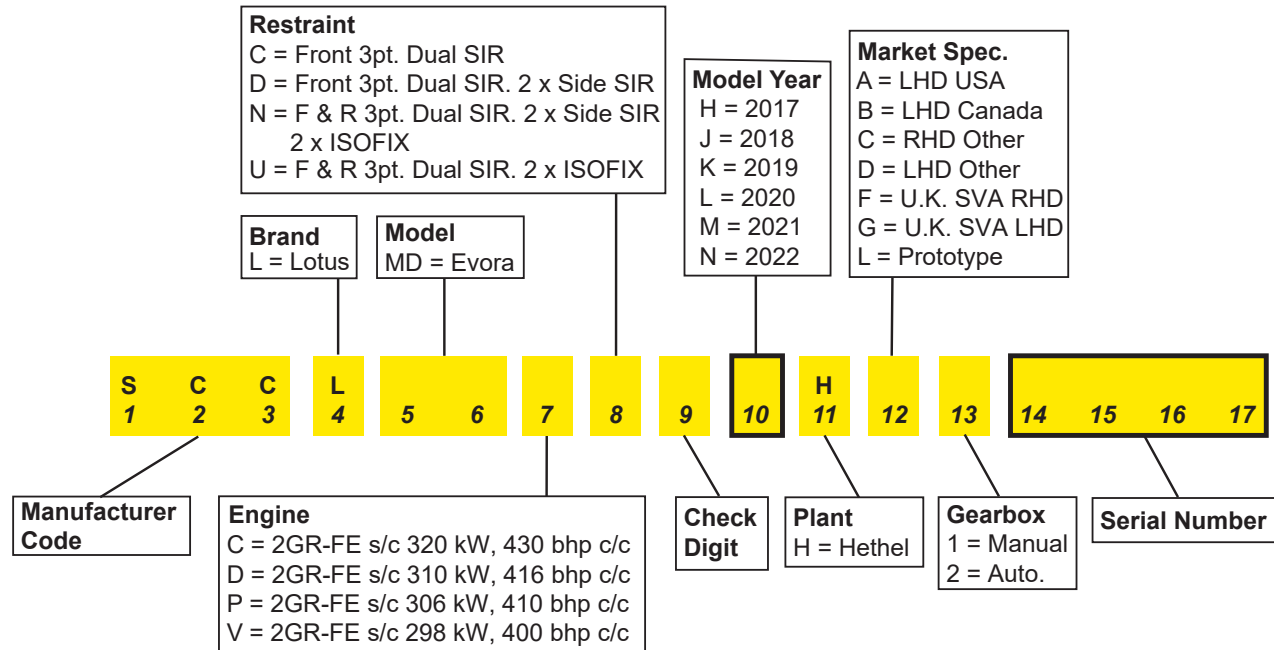
Both numbers should always be quoted with any vehicle enquiries, as Factory records are filed against V.I.N., and specification change points are identified by V.I.N. or engine number. The vehicle licence number should be considered irrelevant, since it may not accurately reflect the vehicle age, and may also be changed during the car's life.

The V.I.N. comprises 17 characters, coded in accordance with European Economic Community (EEC) directives. For change point identification in Service Notes and Service Parts Lists, characters 10 (model year) and 15 - 17, or 14 - 17 (serial number) will be quoted.



**EVORA**  
**SPORT/GT**

S.O.P onwards



**EVORA**  
**SPORT/GT**

*Updated 1st March 2021*



June 2016 Sport 410



Feb 2017 Sport 410 Bond



May 2017 Sport 410 GP



Oct 2017 GT 430



Oct 2017 Sport 430



Jan 2018 GT410 Sport



July 2018 Jim Clark GT410 Sport



April 2019 China GT410



May 2019 Fed Evora GT



Feb 2020 Evora GT410



June 2020 Gulf States Evora GT

*Updated 5th April 2021*

## **MODEL HISTORY MILESTONES**

### **Evora Sport & GT Introduction:**

#### **Evora Sport 410: June 2016**

First VIN HH\_10443

Light-weight Evora with manual or automatic transmission

Carbon front splitter, roof panel, rear quarter lights, rear diffuser, front access panel and one-piece carbon tailgate incorporating a louvered panel.

Carbon sports seats in Black or Red Alcantara, lightweight Alcantara door trim panels,

Recalibrated suspension lowered by 5mm, lightweight lithium battery, Ultra lightweight, 10-spoke forged aluminium wheels. Bodyside stripes and Sport 410 decals.

Options are air- con, leather trim pack, cruise control, 4 speaker double DIN ICE unit with full satellite navigation and reversing camera, NVH pack, adjustable seats from Evora 400 sun visors and mud flaps and Michelin Cup 2 tyres

Refer to Technical Service Bulletin TSB 2016/27 for further information.

#### **Evora Sport 410 James Bond Edition: February 2017**

One off special edition in the same livery as the Esprit used in film the 'Spy Who Loved Me' White with tartan interior

#### **Evora Sport 410 GP Edition: May 2017**

Of up to 20 units ref DRF U09381

In Motorsport black C152, decals in 1080-G241 gloss gold metallic,

union jack badge on A panel as used on Evora Mk1 sports racer

Interior trimmed in Alcantara or leather with gold stitching Federal Serafil 20 code 1130

Non Federal Gutermann 20 code 893

Light weight diamond cut 410 wheels in Suzuki gold

Federal Sport 410 GP Edition used as Introduction of federal Sport 410

Federal cars have door trims as per 400, Sparco seats only and the same engine power as the Evora 400 and Evora 400 spec tyres

#### **Evora GT430 & GT430 Sport: October 2017**

First VIN JH\_10246

Released in two body options and a choice of manual or automatic transmission

Both models are powered by the same 3.5-litre V6 supercharged and charge cooled engine with a baffled sump, includes, as standard Ohlins TTX two-way adjustable dampers, J-grooved and ventilated brake discs and titanium exhaust

Carbon front access panel, roof panel, rear quarter panels and louvered tailgate as per the Evora 410. New front and rear carbon bumpers, enlarged carbon fibre front ducts, with integrated air blades, curved rear edges of the front wheel arch panels & ducts behind each rear wheel vent and carbon front splitter, Polycarbonate backlight glass

Wheel arch vents and Carbon rear wing fitted to the GT430

Interior is trimmed in black Alcantara and perforated leather,

the door trims as per the Evora 410, Sparco sports seats with carbon backs

Carbon fibre door sills and carbon fibre binnacle top, GT430 build plate

Sparco sports seats with carbon backs

Evora GT430: 10 spoke forged wheels 19" 8J front and 20" 10.5J rear with

Michelin Pilot Sport Cup 2 tyres front 245/35 R19, rear 295/30R20

Evora GT430 Sport: 10 spoke forged wheels 19" 8J front and 20" 9.5J rear with

Michelin Pilot Sport Cup 2 tyres front 235/35 R19, rear 285/30 R20

6 position variable traction control located on the switch panel

Refer to Technical Service Bulletin TSB 2017/15 for further information.

#### **Evora GT410 Sport: January 2018**

First VIN JH\_10603

Based on original Sport 410 but with Evora GT430 sport style front & rear bumpers in

GRP with outer carbon grille intakes in front bumper, carbon duct rear bumper,

410 radio blanking plate

Cross drilled brakes, optional titanium exhaust

Optional Ohlins suspension & optional Touring suspension as per Evora 400

lightweight wheels for 2+0, GT430 wheels and tyres available for 2+2

Revised rear diffuser and grille, optional carbon diffuser finisher

Refer to Technical Service Bulletin TSB 2018/05 for further information.

#### **Evora Sport 410 Jim Clark Edition: July 2018**

As a celebration of the 100.000 Lotus and 50 years since 1968 unveiled at Goodwood

One off special edition Jim Clark edition Evora sport 410 sold via competition run by

the Jim Clark Trust

Based on the Elan S2 road car used by Jim Clark

Red with silver roof and wheels tartan inserts for the door trim and seats

Jim Clark signature on rear clam

*Updated 5th August 2019*

**China Evora GT410: April 2019**

Based on the Evora GT410 Sport that was introduced in January 2018  
The GT410 has an engine power rated at 400 hp and a maximum torque of 410Nm.

Some early cars had body stripe decals but these were then offered as a CSR option

**Federal Evora GT: May 2019**

First VIN LH\_20001

The Fed GT has been introduced as a replacement to the Evora 400 and Sport 410  
The standard car has the Sport 410 front bumper with the front clam, carbon A panels, rear bumper and rear clam based on the GT430 and Evora 400 tailgate.

The engine power has been increased to 310KW and has a baffled sump as standard.

Carbon Binnacle cover is standard. Unique seats with GT logo

Options to include carbon front access panel, roof, rear diffuser finisher and tailgate

Ohlins Spring/Dampers and J hook brakes are offered as a dealer fit

Refer to Technical Service Bulletin TSB 2019/08 for further information

**Evora GT410: February 2020**

Introduced to partner the Evora GT410 sport

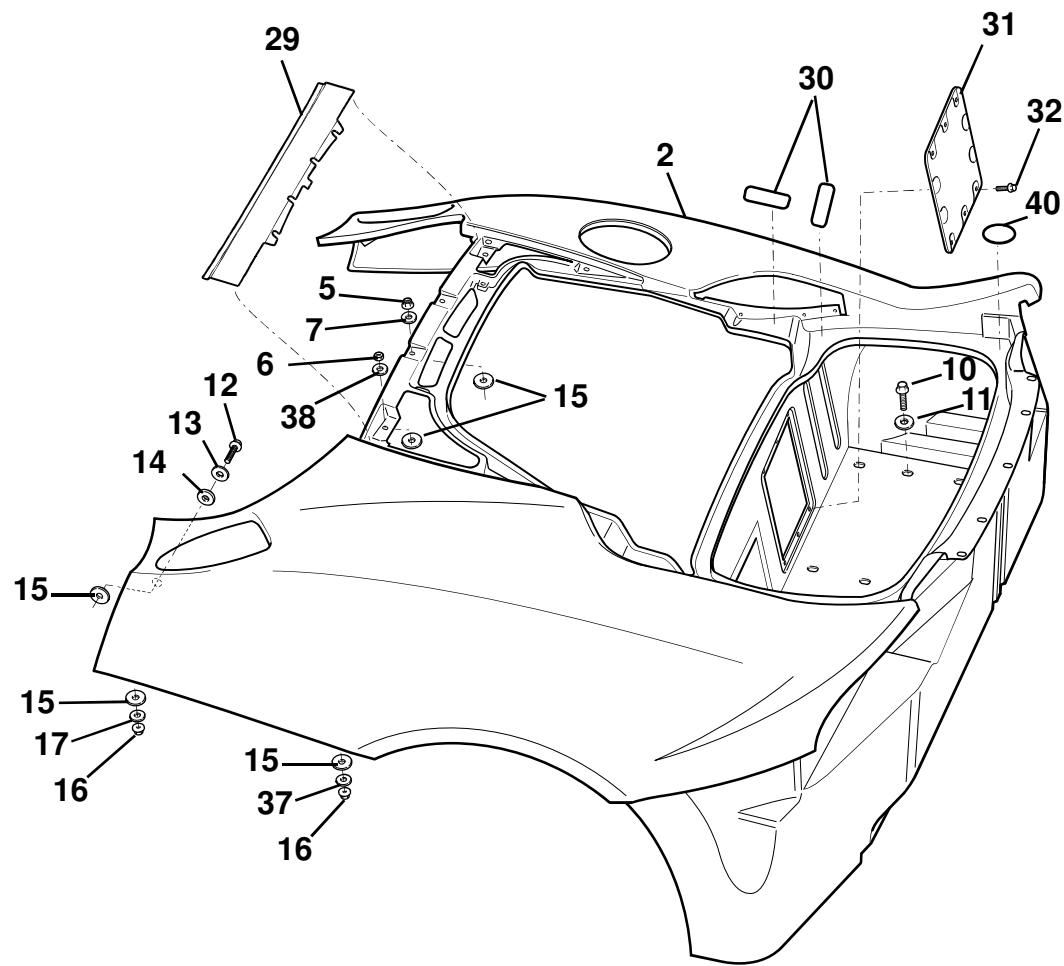
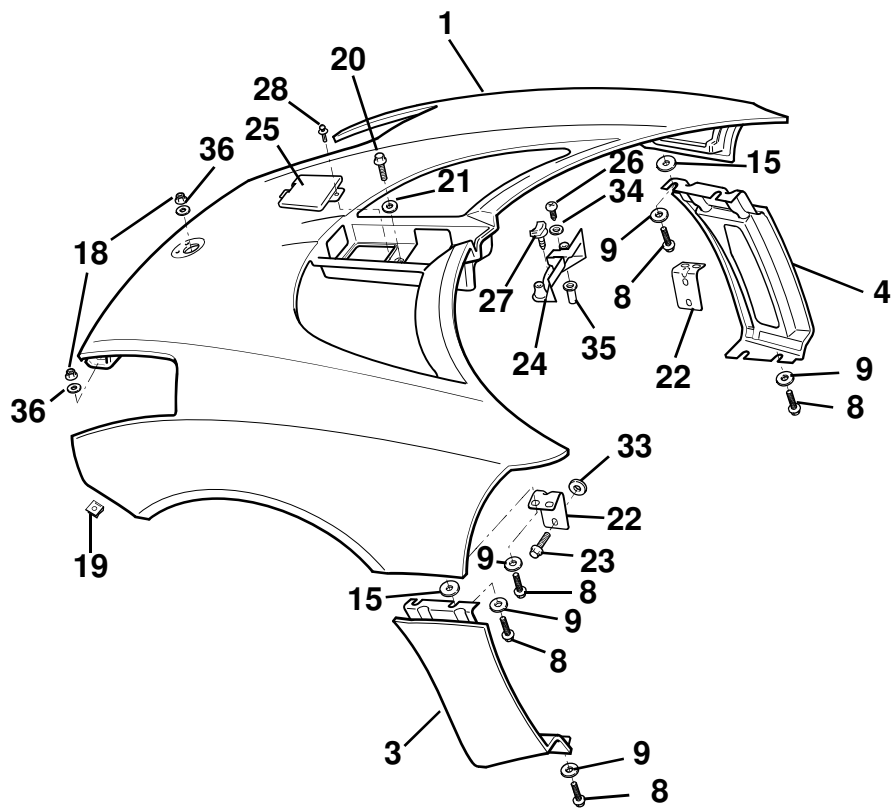
GT410's door trims now feature integrated arm rests and storage bins, Sparco sport seats and air-con. A premium infotainment system with sat-nav and Apple CarPlay is now standard and includes DAB digital radio.

Other standard equipment. includes a body-coloured roof, side sills, tailgate, front access panel and mirror backs, red AP Racing brake callipers and silver or gloss black V-spoke cast alloy wheels, 19-inch at the front and 20-inch at the rear. Interior equipment includes cruise control, heated seats, rear parking sensors.

**Evora GT Gulf States: June 2020**

Released with rear body based on Evora GT410 and front body based on Fed Evora GT but with no side markers Engine with no baffled sump.

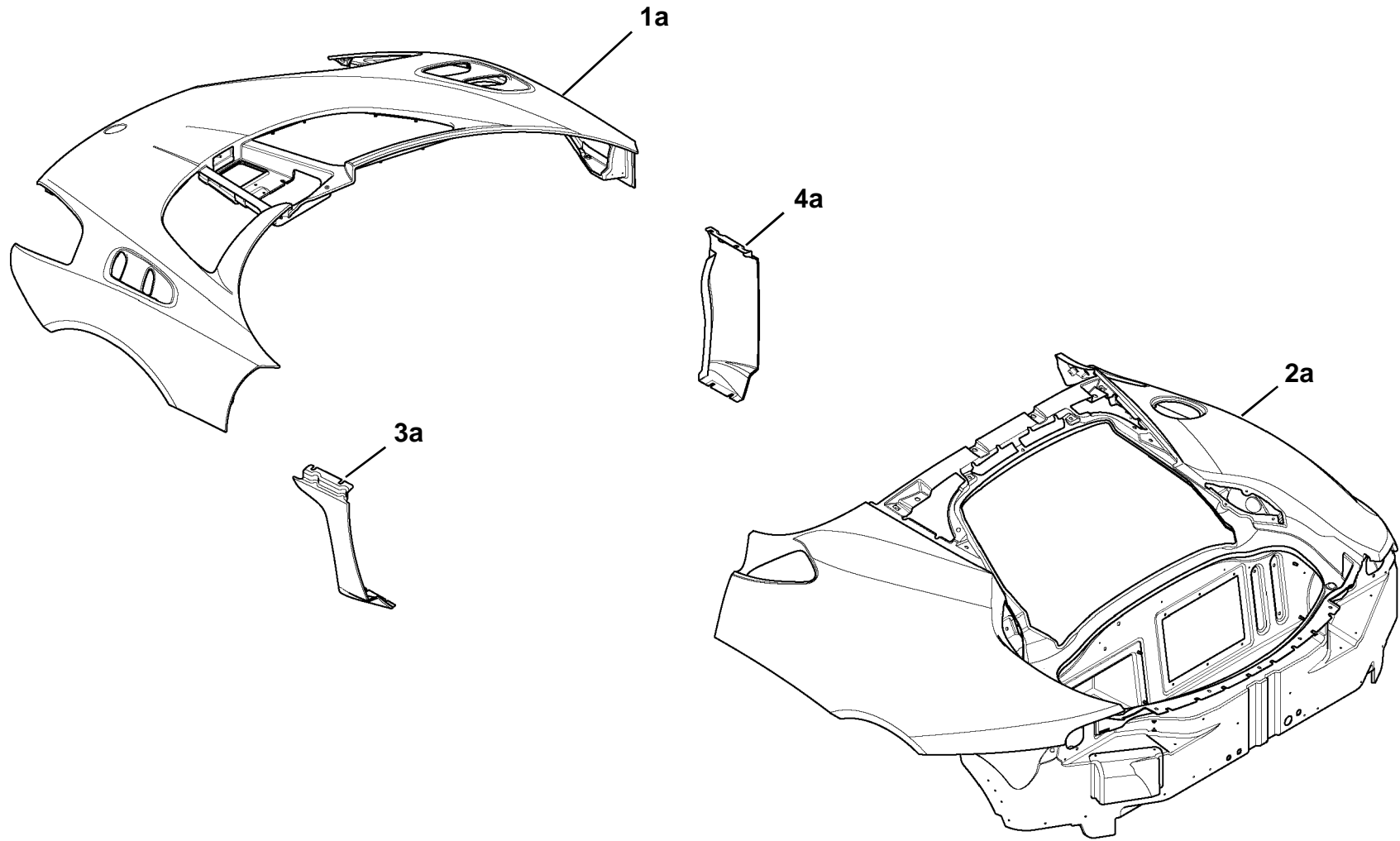
*Updated 5th April 2021*



**EVORA**  
**SPORT/GT**

10.01 page 1

*Updated 7th September 2020*



**EVORA**  
**SPORT/GT**

10.01 page 2



# Service Parts List

# EVORA SPORT/ET



## Function Code 10.01 Body: Front & Rear Clamshells & Fixings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Clamshell, front, primed			D132B0008K	1
01a	Assembly Front Clamshell, primed	Vents on wheel arch	GT430, Fed & Gulf States GT	A710B0024K	1
02	Clamshell, rear, primed			F132B0026K	1
02a	Assembly Rear Clamshell, primed		GT430/410, Fed & Gulf States GT	D710B0030K	1
03	'A' Panel, LH, , primed			A132B4007K	1
03a	A Panel Carbon LH		GT430, Fed & Gulf States GT	A710B4011K	1
04	'A' Panel, RH, primed			A132B4008K	1
04a	A Panel Carbon RH		GT430, Fed & Gulf States GT	A710B4012K	1
05	Nyloc Nut M8, flg., rear clamshell to roof			A075W3021Z	2
06	Nyloc Nut, M8, thin, rear clamshell to roof			A907E6284F	2
07	Washer, M8 x 20 x 1.5 S/S, rear clamshell to roof			A111W4176F	2
08	Screw, M6 x 20, hex. flg. hd., 'A' panel + clam. Fixing			A132W5004F	10
09	Washer, flat, M6 x 18 x 1.0, 'A' panel fixing			A082W4018F	8
10	Screw, M8 x 25, hex. flg. hd., rear clam. to subframe			A132W5006F	8
10a	Screw, M8 x 30, hex. flg. hd., rear clam. to subframe	For shim pack more than 7 shims		A132W5245F	8
10b	Screw, M8 x 20, hex. flg. hd., rear clam. to subframe	For shim pack less than 4 shims		A132W5005F	8
11	Washer, flat, M8 x 25 x 1.5 S/S rear clam. to subframe			B075W4021Z	8
12	Screw, M6 x 16, hex. flg. hd., rear clam. to bodyside			A132W5003F	2

EVORA  
SPORT/ET

Function Code: 10.01, Page: 1

Updated 5th April 2021

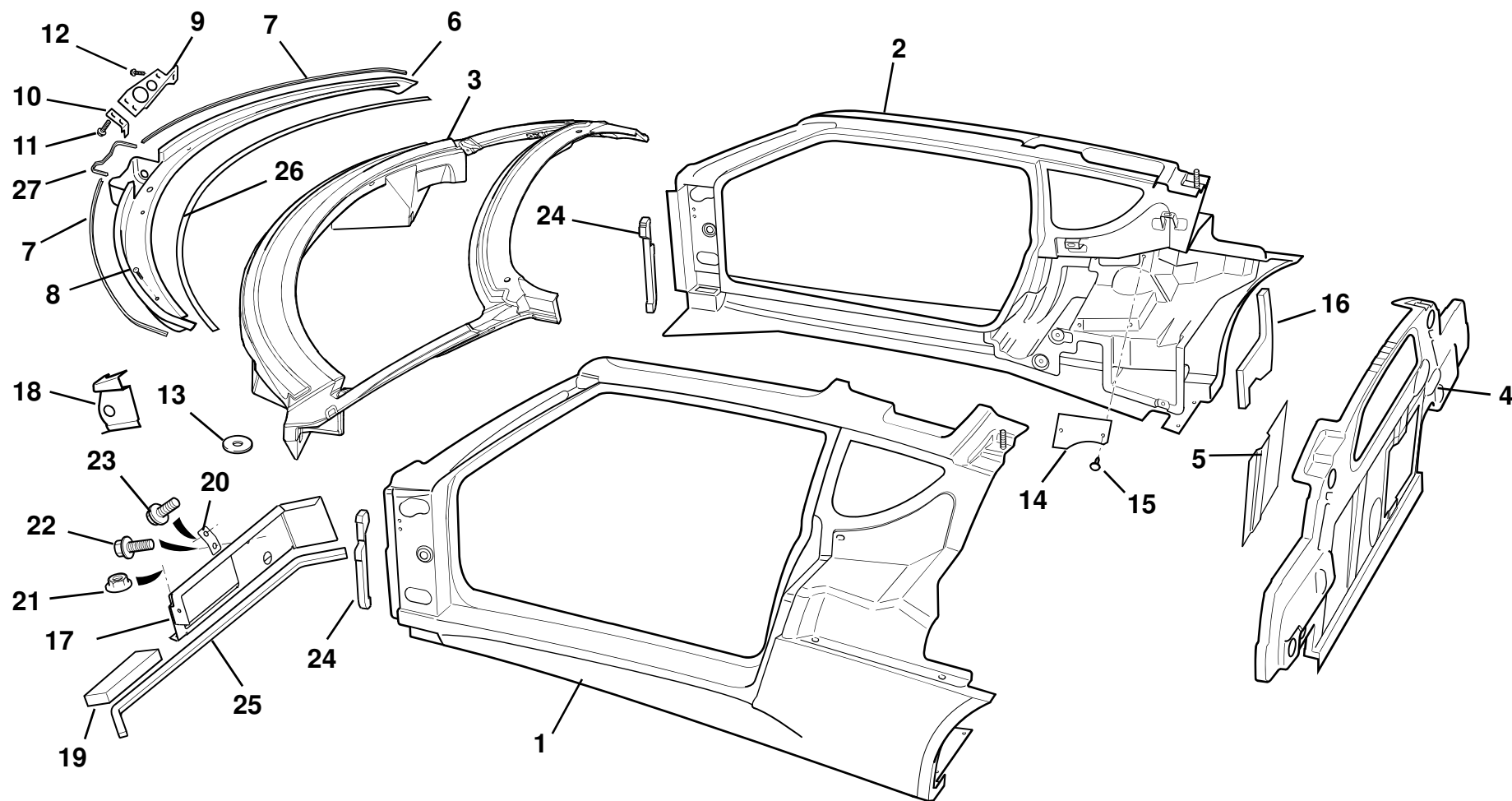
**Function Code 10.01 Body: Front & Rear Clamshells & Fixings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
13	Washer, flat, M6 x 25 x 1.4 S/S, rear clam. to bodyside			<b>B075W4017Z</b>	2
14	Neoprene Washer, rear clam. to bodyside			<b>A111U6055F</b>	2
15	Shim, 9 x 28 x 3, clamshell setting			<b>A124B0255F</b>	As req.
15a	Shim, 9 x 28 x 2, clamshell setting			<b>A124B0256F</b>	As req.
15b	Shim, 9 x 28 x 1 'C' type, clamshell setting			<b>A124B0257F</b>	As req.
16	Nyloc Nut, M6, thin, rear clam. to bumper			<b>A907E6285F</b>	6
17	Washer, flat, M6 x 25 x 1.4 S/S, rear clam. to bumper			<b>B075W4017Z</b>	6
18	Nut, flg. M6, clamshell to subframe			<b>A121W3196F</b>	4
19	Spirenut, M5, clamshell to bumper front			<b>B100W6372F</b>	4
20	Screw, M6 x 20, hex. flg. hd., front clamshell fixing			<b>A132W5004F</b>	2
21	Washer, flat, M6 x 18 x 1.6, front clamshell fixing			<b>A121W4196F</b>	2
22	Bracket, front clamshell rear outer fixing			<b>A132U0369F</b>	2
23	Screw, M6 x 20, hex. flg. hd., bracket to chassis			<b>A132W5004F</b>	4
24	Infill Panel, front clamshell	Mounts screenwash jet + hatch buffers		<b>C132U0310F</b>	1
25	Cover, HVAC pollen filter access			<b>A132U0391F</b>	1
26	Screw M5 x 25 pan poz, infill to clamshell			<b>A082W5185F</b>	2
27	Fir Tree Saddle, cable tie, infill to clamshell			<b>A082W6293F</b>	1
27a	Cable Tie, screenwash harness	Not illustrated, used with item 27		<b>A075W6038Z</b>	1
28	Plastic Fastener, cover to clamshell			<b>A100W6391F</b>	1
29	Film, water deflector			<b>B132U0466F</b>	1

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**Function Code 10.01 Body: Front & Rear Clamshells & Fixings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
30	Protective Film	Supplied in sheets		A132X0023F	1
31	Boot Access Panel	See 1601 for insulation		A132B0121F	1
32	Screw M6 x 12 flg hd, access panel			A132W5010F	6
33	Spacer, frt clam to tub			A132U0496F	4
33a	Washer M6 x 25 x 1.4 s/s	Use for additional adjustment		B075W4017Z	As req.
34	Washer M5 x 19 x 1.4 s/s			B082W4107F	2
35	Rawlnut M5			A075W6074F	2
36	Washer, flat, M6 x 18 x 1.6, front clamshell fixing			A121W4196F	3
37	Washer, flat, M6 x 18 x 1 rear clam. to bumper			B075W4018Z	2
38	Washer, M8 x 25 x 1.5 S/S, rear clamshell to roof			B075W4021Z	2
39	Seal			A117U6001V	As req.
40	Film Protector, bump stop			A138B0316F	2



**EVORA**  
**SPORT/GT**

10.02

*Updated 20th July 2020*

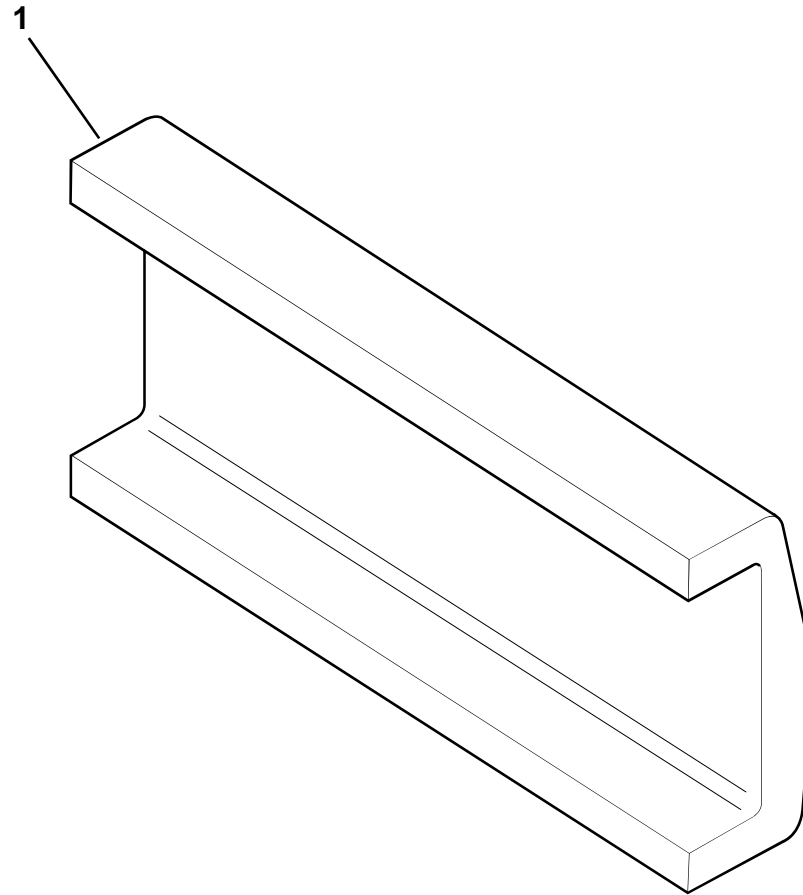
**Function Code 10.02 Body: Bodysides, Windscreen Frame & Rear Bulkhead**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Bodyside Assembly, LH, primed			F132B4031K	1
01a	Bodyside LH, primed		GT430, GT410 Sport	A710B4019K	1
02	Bodyside Assembly, RH, primed			F132B4032K	1
02a	Bodyside RH, primed		GT430, GT410 Sport	A710B4020K	1
03	Windscreen Frame Assembly, painted			C132B0506F	1
04	Rear Bulkhead Assembly			A132B0107J	1
05	Access Panel, rear bulkhead			A132B0120F	1
06	Gutter Panel, windscreen, LHD			C132U4357J	1
06b	Gutter Panel, windscreen, RHD			C132U4358J	1
07	Seal, gutter to clamshell			A132U0390F	2
08	Screw, button skt hd.m5 x 12 blk, gutter to frame			A132W5033F	4
09	Bracket, support windscreen frame RHD			C132B4098F	1
09b	Bracket, support windscreen frame LHD			C132B4097F	1
10	Bracket, support windscreen frame RHD			A132B0202F	1
11	Screw, M6 x 16 flg hd. bracket to pedalbox			A132W5003F	2
12	Screw, M8 x 20 flg hd. windscreen frame to bracket			A132W5005F	3
13	Spacer, 4.6mm, windscreen frame to chassis			A132U0225F	2
14	Blanking Panel		No Subwoofer	B132B0153F	1
15	Fir Tree Fastener, button hd., blanking panel			A132W6006F	2
16	Foam Block, subwoofer seal		Tech Pack	A132M0187F	1
17	Front Bulkhead Panel LHD			A132B0349F	1

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**Function Code 10.02 Body: Bodysides, Windscreen Frame & Rear Bulkhead**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
17a	Front Bulkhead Panel RHD			A132B0350F	1
18	Closer Front Bulkhead LHD			A132B0351F	1
18a	Closer Front Bulkhead RHD			A132B0352F	1
19	Foam Seal, bulkhead panel			A132B0353F	1
20	Bracket Bulkhead Panel			A132B0354F	1
21	Nut M6, hex flg			A117W3180F	4
22	Screw M6 x 12, hex flg hd			A132W5010F	2
23	Bolt M8 x 20, hex flg hd			A132W5005F	1
24	Foam A Pillar Lower			A132U0392F	2
25	Foam Strip, bulkhead panel			A132U6062F	1
26	Tape Double Sided 3mm x 25			A132U6138V	2m
27	Seal, centre			A117U6001V	0.3m



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**10.04**

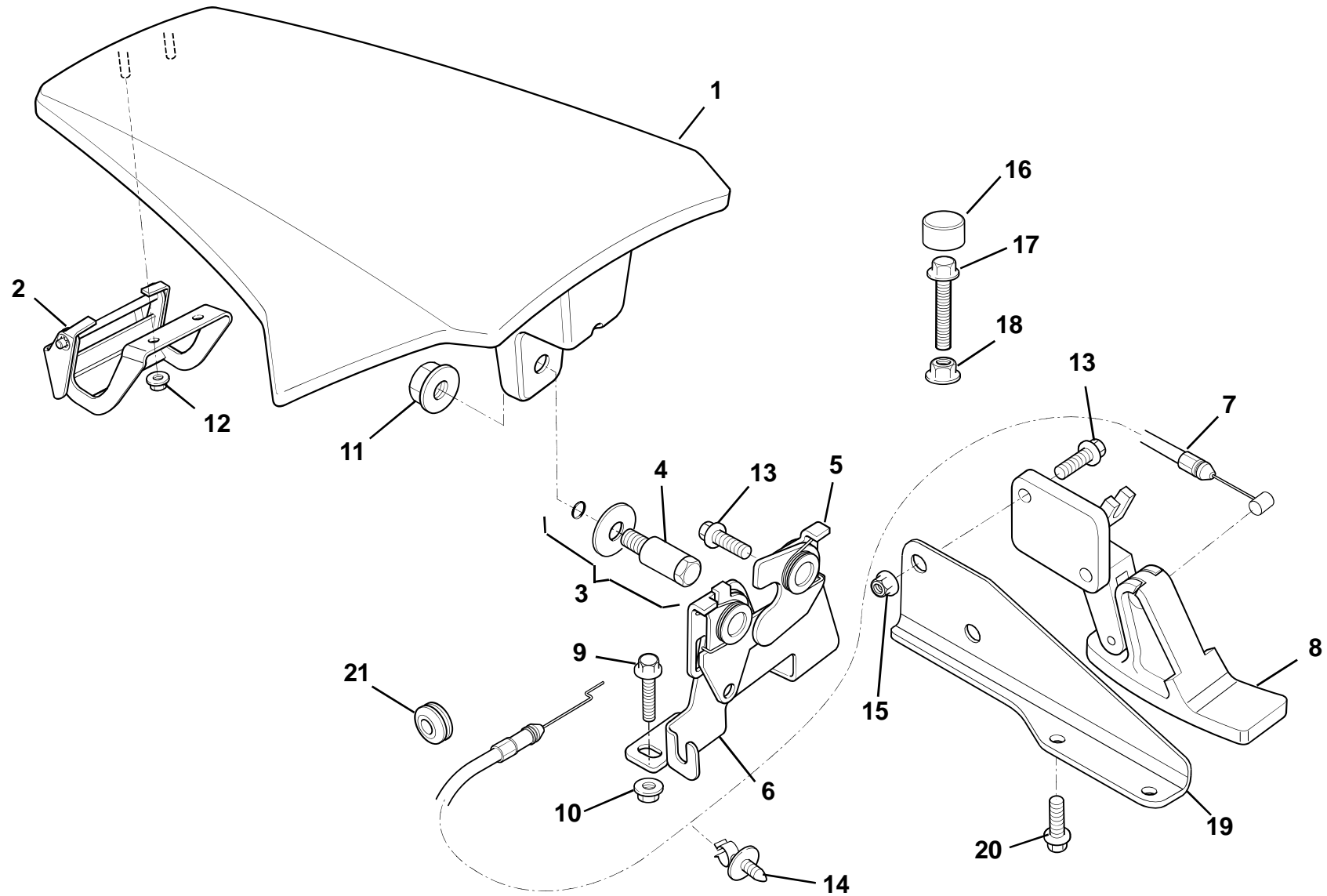
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**Function Code 10.04 Crash Structures**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Foam, side impact, door			B132B0050F	2
01a	Foam, side impact, door, federal			A132B0568F	2

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10.09

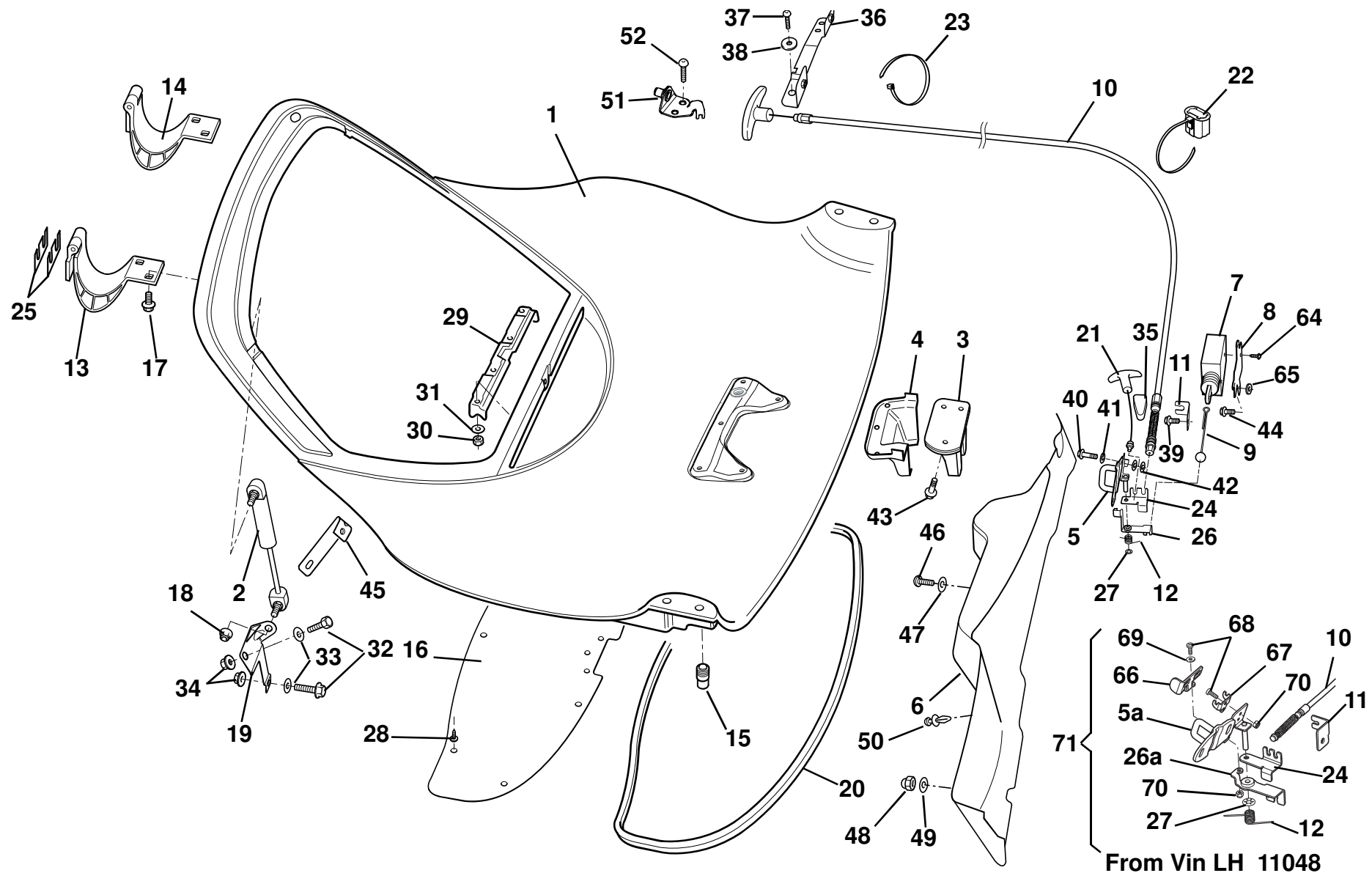
**Function Code 10.09 Front Services Access Panels**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Access Hatch, front		Primed	A132B0013K	1
01a	Access Hatch, front, Carbon, laquered			A132B0564F	1
02	Hinge Assembly, front hatch			B132U0034F	1
03	Striker Bolt Assembly	Not including Item 04		A132U6051F	1
04	Collar, striker pin			A132U0379F	1
05	Latch Assembly			A132U6088F	1
06	Plate, latch mounting			B132U0274F	1
07	Cable Assembly, hatch release			A132U0370F	1
08	Lever, hatch release LHD			A132B6028F	1
08a	Lever, hatch release RHD			A132B6113F	1
09	Screw, M6 x 12, hex. flg. hd., latch plate to body			A132W5010F	2
10	Nut, flg. M6, latch plate to body			A117W3180F	2
11	Nut, flg. M8, striker to hatch			A132W3006F	1
12	Nyloc Nut, flg, M5, hinge to hatch			A132W3000F	2
13	Screw, M6 x 14, hex. flg. hd., latch & lever fixing			A116W5233F	4
14	Clip Firtree			A120W6893F	1
15	Nut, flg. M6, lever to bracket			A117W3180F	2
16	Rubber Buffer, hatch stop			X046B6113Z	2
17	Screw, M6 x 30, hex. flg. hd., hatch stop			A132W5014F	2
18	Nut, flg. M6, hatch stop			A117W3180F	2
19	Bracket, lever RH LHD			B132B4332F	1

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**Function Code 10.09 Front Services Access Panels**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19a	Bracket, lever LH RHD			B132B4331F	1
20	Screw M5 x 16 hex flg hd, bracket			A132W5016F	2
21	Grommet			A124W6790F	2

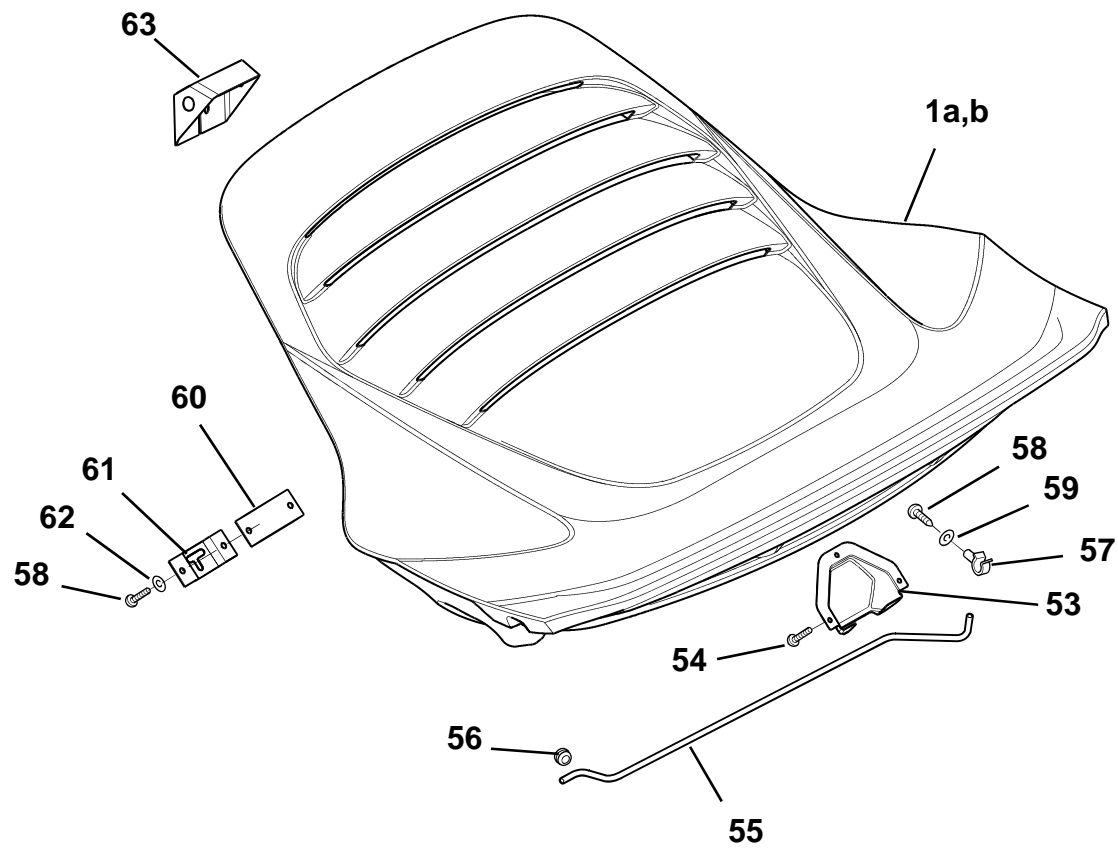


From Vin LH\_11048

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10.11 page 1

Updated 30th March 2020



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**SPORT/GT**

# Service Parts List



## Function Code 10.11 Tailgate & Release Mechanism

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Tailgate Assembly, primed		Primed	C132B0066K	1
01a	Louvered Tailgate Panel, carbon	Introduced as a running change in USA	Sport 410, GT430 Sport, GT410 Sport, Fed GT option	B132B0573F	1
01b	Louvered Tailgate Panel, carbon	Holes for wing	GT 430	B710B0020F	1
02	Strut, assist, tailgate lifting			C132B0058F	2
03	Latch, tailgate			A132B0069F	1
04	Cover, latch tailgate			B132U0063F	1
05	Striker Assembly, tailgate latching		Up to Vin LH_11048	A132B0144F	1
05a	Striker Assembly, tailgate latching	Cannot be retro fitted prior to vin listed	From Vin LH_11048	A132B0622K	1
06	Cover, latch striker assembly			B132U0250F	1
07	Actuator, tailgate latch			A132M6050F	1
08	Bracket, actuator		Up to Vin LH_11048	B132M0080F	1
08a	Bracket, actuator	Can be retro fitted prior to vin listed	From Vin LH_11048	C132M0080F	
09	Cable, tailgate latch to actuator			A132B0129F	1
10	Handle & Cable Assembly, tailgate release manual			B132B0156F	1
11	Bracket, actuator cable abutment			A132B0143F	1
12	Spring, torsion. latch actuator			A132B6030F	1
13	Hinge Assembly, LH			E132U4223F	1



## Function Code 10.11 Tailgate & Release Mechanism

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14	Hinge Assembly, RH			E132U4224F	1
15	Rubber Buffer, tailgate stop		A132U6049F R/B	A132U1409F	2
16	Trim Assembly, tailgate, black leather	Includes fixings		B132U0332J	1
16a	Trim Assembly, tailgate, Carpet (velcar)	Includes fixings		C132U0332J	1
17	Bolt, M8, special, hinge			A132B6010F	8
18	Nyloc Nut, M8, flange, strut retention			A132W3017F	4
19	Bracket, strut to body, LH			C132B4159F	1
19a	Bracket, strut to body, RH			C132B4160F	1
20	Weather Seal, bootbox			B132U0035F	1
21	Handle & Cable Assembly, emergency release, tailgate latch		USA/Canada	A132B0180F	1
22	Fixing Tie, tailgate cable			A132U6021F	3
23	Cable Tie, tailgate cable			A116K6020F	3
24	Rotor, tailgate latch actuator, manual			B132B0142F	1
25	Shim Hinge Stator Tailgate			A132U0352F	4
26	Rotor, tailgate latch actuator		Up to Vin LH_11048	E132B0127F	1
26a	Rotor, tailgate latch actuator	Cannot be retro fitted prior to vin listed	From Vin LH_11048	F132B0127F	1
27	Washer, star			A124W6804F	1
28	Firtree, tailgate trim assembly			A116U0201F	7
28a	Scrivet, tailgate trim assembly			A120W6848F	7
29	Panel Baffle Tailgate Vent			A132B0185F	1

**Function Code 10.11 Tailgate & Release Mechanism**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
30	Nut Nyloc M4, panel baffle			A075W3049F	4
31	Washer Flat M4 x 10 x 0.8, panel baffle			A075W4062F	4
32	Screw M8 x 25 hex hd blk, bracket			A120W1000F	4
33	Washer M8 x 21 x 1.6 blk., bracket			A111W4159F	4
34	Nut M8 hex flg., bracket			A132W3006F	4
35	Foam Block		USA/Canada	A132A0361F	1
36	Bracket Rear Quarter, tank bay, RH			C132V4114F	1
37	Screw, M6 x 20, dome hd., s/s black			A100W7096F	3
38	Washer, flat, M6 x 1.5			A075W4015Z	3
39	Bolt M6 x 14 hex flg, actuator cable bracket			A116W5233F	1
40	Screw M6 x 20 hex flg, striker to body			A132W5004F	2
41	Washer M6 x 12 x 1.6, striker to body			B100W4127F	2
42	Washer M6 x 25 x 1.4, striker shim			B075W4014Z	4
43	Screw M6 x 16 hex flg, tailgate latch			A132W5003F	2
44	Bolt M6 x 14 hex flg, actuator bracket			A116W5233F	1
45	Brace Assembly Gas Strut RH			A132B0177F	1
46	Screw M5 x 25 pan pozi blk			A082W5185F	1
47	Washer Flat 3/16 x 17g			A082W4129F	1
48	Nut M6 dome s/s blk			A132W3020F	2
49	Washer			A082W4133F	2
50	Scrivet			A100W6481F	2



**Function Code 10.11 Tailgate & Release Mechanism**

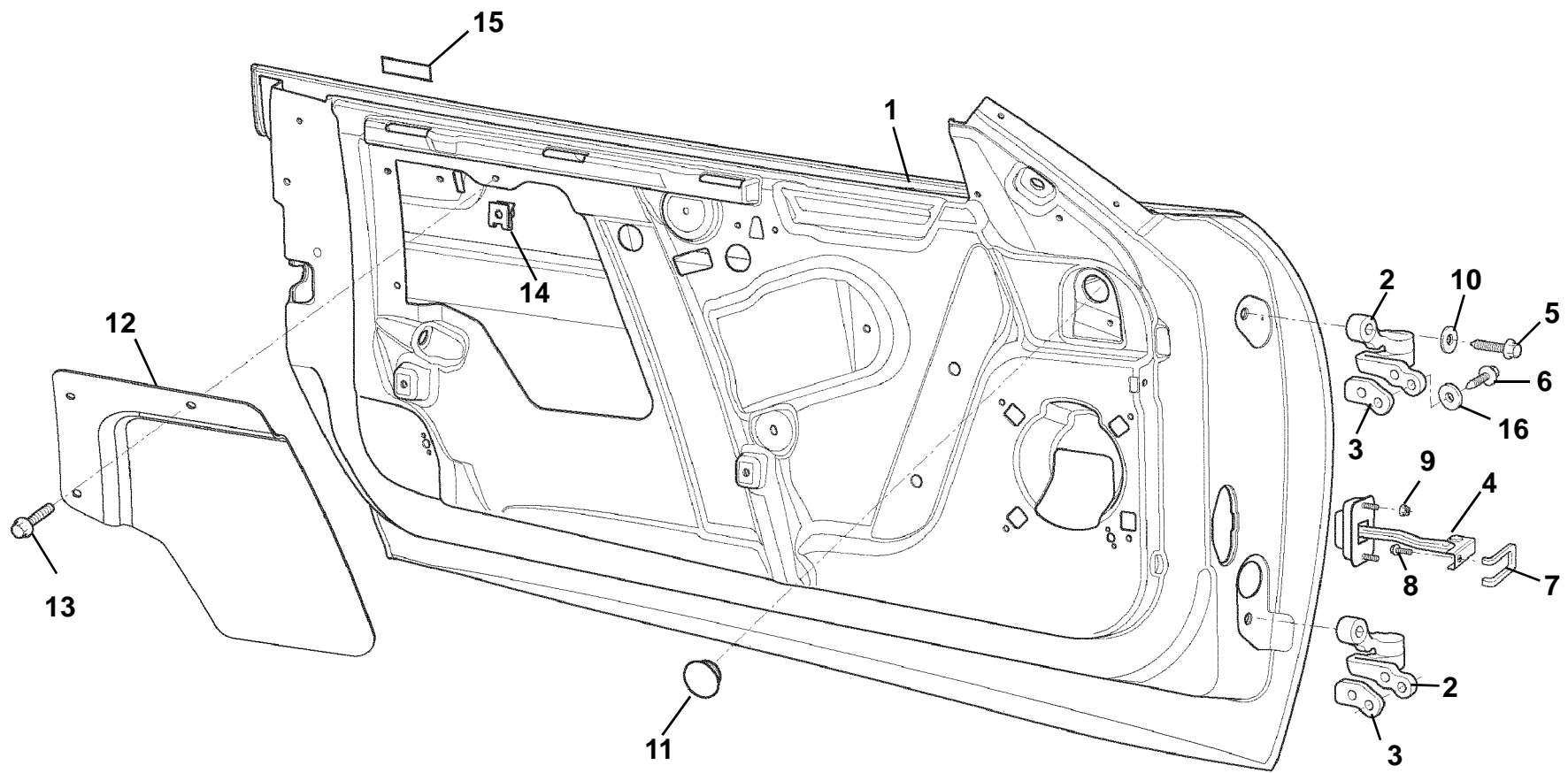
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
51	Bracket, tailgate cable retaining			A132V1503F	2
52	Screw M6 x 20 skt btn hd			A100W7096F	2
53	Latch Shield, carbon			A132B0576F	1
53a	Latch Shield, plastic			A710U0130F	1
54	Screw M6 x 16, btn cap hd			A082W7105F	5
55	Stay Tailgate			A120B0373F	1
56	Grommet			X036B6010Z	1
57	Retaining Clip, stay			A082W6325F	1
58	Screw, No. 8 x 0.5", pan hd. Pozi., clip fixing			A075W5034Z	1
59	Washer, flat, 3/16" x 0.5", black, clip fixing			A075W4063Z	1
60	Protection Plate			A120U0223K	1
61	Retainer Tailgate Stay			A132U1382G	1
62	Washer M6			A082W4113F	2
63	Stop Bracket			A132B0577F	1
64	Screw No. 10 x 3/8 s tap			A124W5299F	2
65	Washer 6 x 20 x 2.5		From Vin LH_11048	A075W4016Z	2
66	Plate, Sub Striker Slide		From Vin LH_11048	A132B0620G	1
67	Base Plate, Sub Striker		From Vin LH_11048	A132B0621G	1
68	Screw M4 x 12 pan pozi		From Vin LH_11048	A075W5132F	3
69	Washer M4 x 9 x 0.8		From Vin LH_11048	A100W4120F	1
70	Nut M4 nyloc		From Vin LH_11048	A075W3049F	3

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**Function Code 10.11 Tailgate & Release Mechanism**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
71	Tailgate Striker Assembly	Can be retro fitted prior to vin listed	From Vin LH_11048	G132B0125J	1

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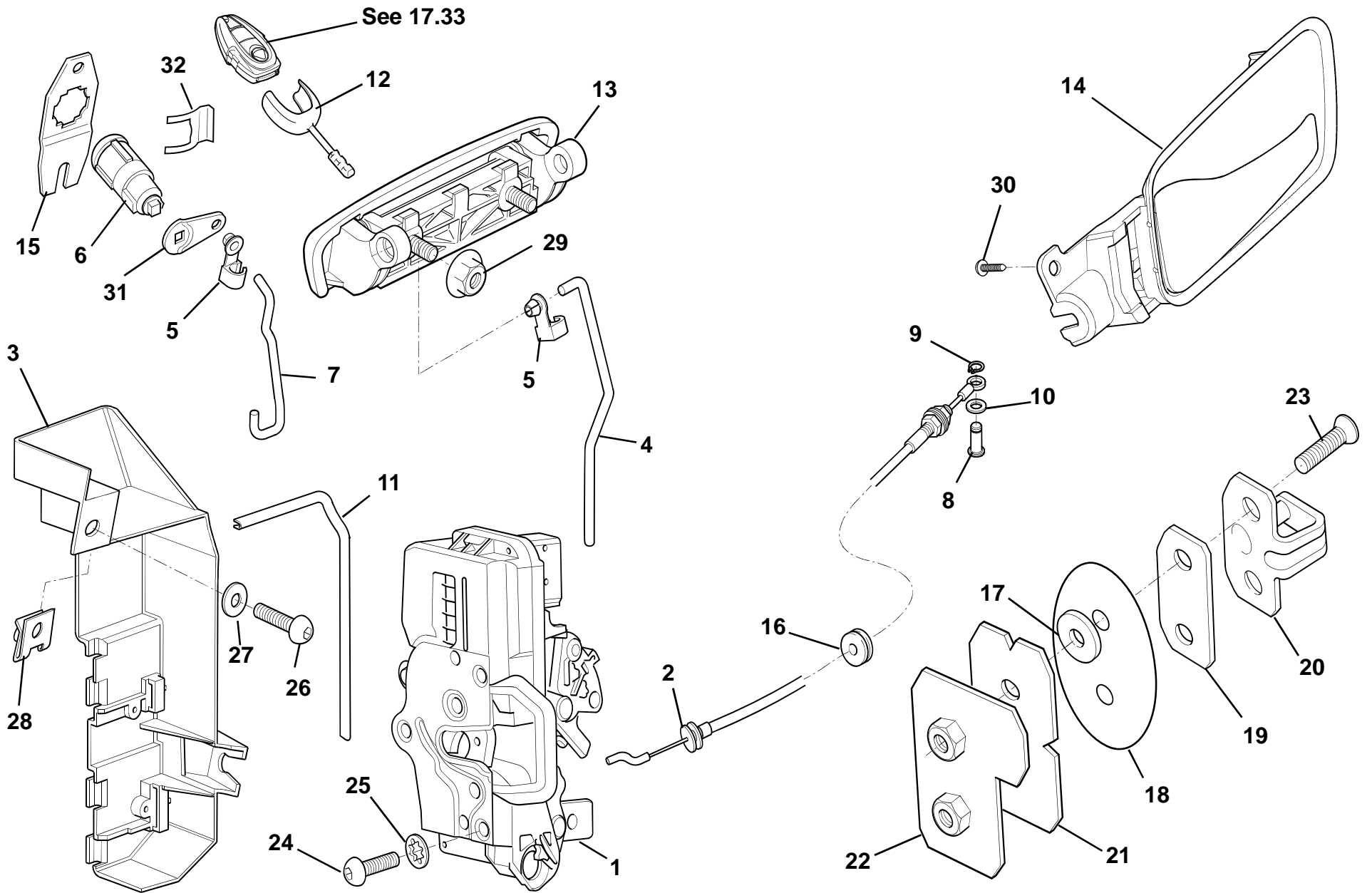


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10.15

**Function Code 10.15 Door Shells, Beams, Hinges**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Door Assembly, LH		Primed	C132B4369K	1
01a	Door Assembly, LH,federal		Primed, USA	D132B4337J	1
01b	Door Assembly, RH		Primed	C132B4370K	1
01c	Door Assembly, RH,federal		Primed, USA	D132B4338J	1
02	Hinge, door, LH			A132B6001F	2
02a	Hinge, door, RH			A132B6002F	2
03	Shim, 5mm, hinge to chassis			A132B0108F	4
04	Check, door opening			A132B6031F	2
05	Screw, M10 x 35, hex. flg. hd, hinge to door			A116W5247F	4
06	Screw, M10 x 35, hex. flg. hd., hinge to chassis			A116W5247F	8
07	Gasket, door check			A132B0173F	2
08	Screw, M8 x 25, hex. flg. hd., check to body			A116W5238F	2
09	Nut, M6, flg, check to door			A121W3196F	4
10	Washer, M10 x 20.5 x 1.8			A075W4024Z	4
11	Blanking Grommet			A116W6733F	2
12	Door Curtain, LH			A132B4355F	1
12a	Door Curtain, RH			A132B4356F	1
13	Screw, M5x16, hex hd flg			A132W5016F	6
14	Spirenut, M5			B100W6372F	6
15	Foam Strip	3 x 45mm		A082U6067F	3
16	Washer, M10 x 21 x 2			B111W4163F	4



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10.17a

# Service Parts List



## Function Code 10.17a Door Latch Mechanism (Inteva)

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Door Latch LH			A132B6101F	1
01a	Door Latch RH			A132B6100F	1
02	Release Cable Assembly			A132B0360F	2
03	Security Shield, door latch LH			A132B4365F	1
03a	Security Shield, door latch RH			A132B4366F	1
04	Rod Door Locking			A132B0242F	2
05	Clip Linkage			A082U6267F	4
06	Lock Set	Need to order 2x Transmitter fobs (see 17.33) and send A4-A-5304 Notification alarm/lock replacement form to ASO		A132B0522F	1
07	Lock Cylinder Link Rod			A132B6051F	1
08	Clevis Pin			A132B6097F	2
09	Circlip			A116W6688F	2
10	Wavy Washer			A075W4087F	2
11	Edge Protector			A122A0029V	172mm
12	Key Blade, cut	Supply key code		A132H0056S	2
12a	Key Blade, uncut			B132H0018S	2
13	Exterior Door Release Handle, no finish			B132B0171F	2
14	Interior Door Release Handle Assembly, LH	Titan (tinted) chrome handle	Base trim	B132V5639F	1



**Function Code 10.17a Door Latch Mechanism (Inteva)**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14a	Interior Door Release Handle Assembly, LH	Foudry / Gunmetal handle	Prem. trim	<b>B132V5639F-011</b>	1
14b	Interior Door Release Handle Assembly, LH	Gloss black handle	430	<b>B132V5639F-031</b>	1
14c	Interior Door Release Handle Assembly, RH	Titan (tinted) chrome handle	Base trim	<b>B132V5640F</b>	1
14d	Interior Door Release Handle Assembly, RH	Foudry / Gunmetal handle	Prem. trim	<b>B132V5640F-011</b>	1
14e	Interior Door Release Handle Assembly, RH	Gloss black handle	430	<b>B132V5640F-031</b>	1
15	Plate, lock cylinder retention			<b>A132B0503F</b>	1
15a	Shield, door latch security, RH			<b>C132U4378F</b>	1
16	Grommet, door curtain			<b>A132w6098F</b>	2
17	Washer M8 x 25mm x 1.4 s/s, Door Striker			<b>A075W4021Z</b>	4
18	Plate Finisher Door Striker			<b>A124U0058F</b>	2
19	Shim Door Striker			<b>A132B0240F</b>	2
20	Striker Door Latch			<b>A132B6044F</b>	2
21	Plate, striker mounting			<b>A132B0117F</b>	2
22	Nutplate, striker retention, LH			<b>A124B0113F</b>	1
22a	Nutplate, striker retention, RH			<b>A124B0114F</b>	1
23	Screw M8 x 40, csk			<b>A132W5037F</b>	4
24	Screw, M6 x 20, button skt. hd. S/S black, latch to door			<b>A100W7096F</b>	6
25	Washer, shakeproof, M6, latch to door			<b>A075W4046Z</b>	6
26	Screw, M6 x 20, button skt. hd. S/S black, shield mounting			<b>A100W7096F</b>	1
27	Washer M6 x 15mm x 1.5 s/s blk, shield mounting			<b>A082W4133F</b>	1
28	Captive Nut M6, shield mounting			<b>A117W6715F</b>	1

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**Function Code 10.17a Door Latch Mechanism (Inteva)**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
29	Nut, handle to door			<b>A121W3196F</b>	4
30	Screw M4 x 12 torx hd, interior release retention			<b>A132W5054F</b>	6
31	Lever Arm, lock cylinder LH			<b>A132B6114F</b>	1
32	'C' Clip, lock barrel retention			<b>A132B0502F</b>	1

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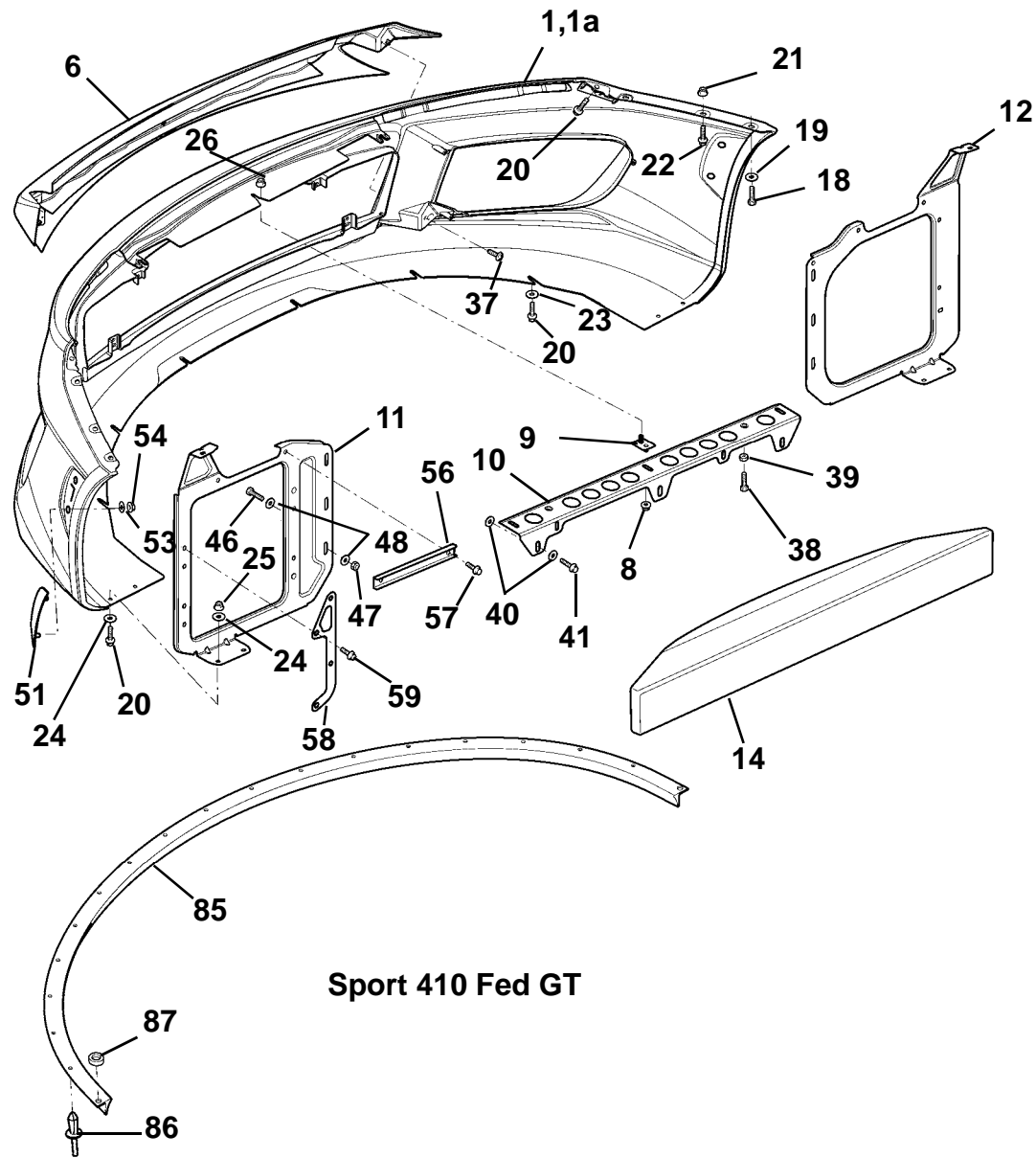
NOTE: For full information on all Lotus Security Systems, see LSL483f

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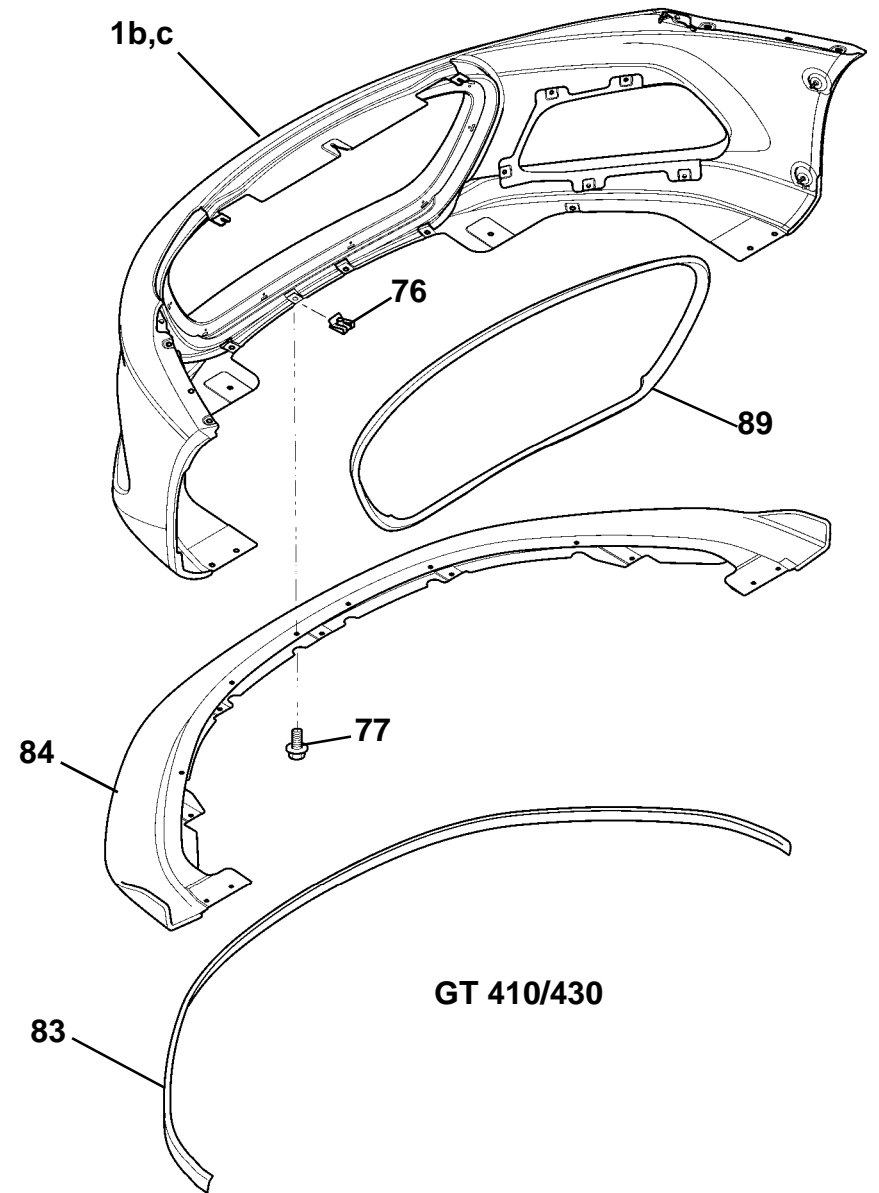
Also see TSB 2012/06 R service note section BV.12a

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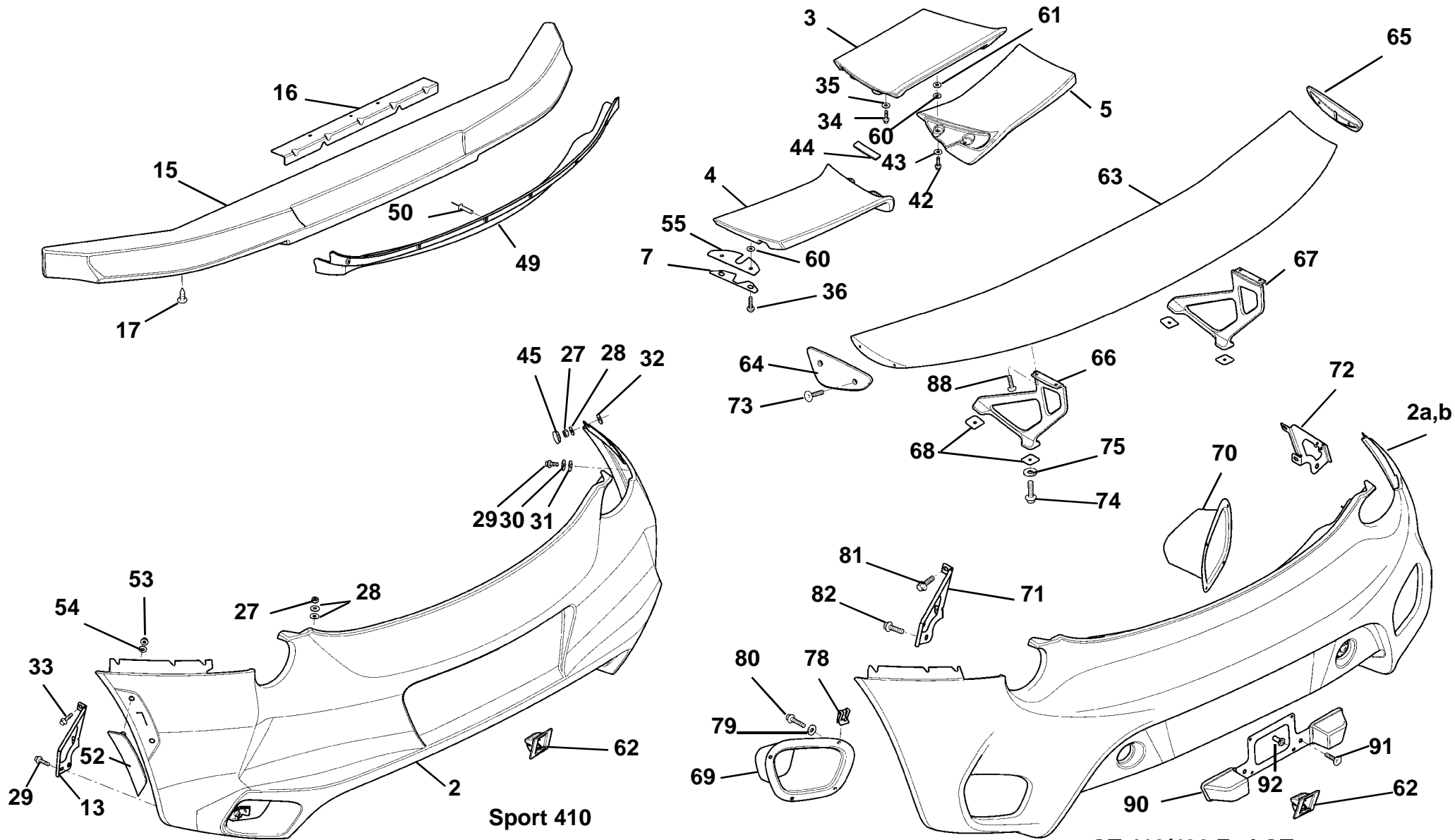


Sport 410 Fed GT



GT 410/430

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SPORT/GT



Sport 410

GT 410/430 Fed GT

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# Service Parts List



## Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Front Bumper,primed		Sport 410, Fed & Gulf States GT	A132U1361K	1
01a	Front Bumper carbon		GT430	A710U0060K	1
01b	Front Bumper,primed		GT410 Sport	A710U0123K	1
02	Bumper Assembly, Rear	No holes for no. plate dealer fit	Sport 410	A132U1181K	1
02a	Rear Bumper carbon		GT430, Gulf States GT	A710U0062K	1
02b	Rear Bumper,primed		GT410 Sport	A710U0129K	1
02c	Rear Bumper carbon		Fed GT	A710U0150K	1
03	Assembly rear Spoiler centre		Fed GT	A132U1066F	1
04	Assembly rear Spoiler LH		Fed GT	A132U4831K	1
05	Assembly rear Spoiler RH		Fed GT	A132U4832K	1
06	Bumper Assembly, front Lower, gloss black		Fed GT	A132U1035F	1
06a	Front Bumper assembly lower, carbon	Laquered	Sport 410	A132U1316F	1
07	Spreader Plate, rear spoiler		Fed GT	A132U0342F	2
08	Nut, M6, fig, Bracket to angle support			A117W3180F	3
09	Captive Nut M6			A117W6715F	1
10	Angle Support			C132U0527F	1
11	Bracket, outer LH, bumper to subframe	Steel		B132U1177F	1
11a	Bracket, outer LH, bumper to subframe	Aluminium		C132U1177F	1



**Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
12	Bracket, outer RH, bumper to subframe	Steel		B132U1178F	1
12a	Bracket, outer RH, bumper to subframe	Aluminium		C132U1178F	1
13	Bracket, bumper to subframe rear, LH			A132U4815F	1
13a	Bracket, bumper to subframe rear, RH			A132U4816F	1
14	Front Bumper Foam, federal			B132U1081F	1
15	Foam, bumper rear		Fed Sport 410	A132U1082F	1
15a	Foam, bumper rear		Fed GT	A132U1533F	1
16	Bracket Rein.rear bumper foam			A132U0750F	1
17	Foam Fastner			A132B6032F	4
18	Screw M5 x 16 hex hd, frt bumper			A075W1085Z	4
19	Washer M5 x 19 x 1.4 s/s blk, frt bumper			B082W4107F	4
20	Screw M6 x 20 hex flg, frt bumper			A132W5004F	12
21	Nut M6 flg, frt bumper			A121W3196F	2
22	Bolt M6 x 16 hex flg, frt bumper			A918W5208F	2
23	Washer M6 x 18 x 1.02, frt bumper			B082W4018F	6
24	Washer M6 x 18 x 1.6, frt bumper			A121W4196F	8
25	Nut Nyloc M6 thin, frt bumper			A907E6285F	4
26	Nut M6 hex flg, frt bumper			A117W3180F	3
27	Nut Nyloc M6 thin, rr bumper			A907E6285F	11
28	Washer M6 x 18 x 1.02, rr bumper			B082W4018F	16

**Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
29	Bolt M6 x 16 hex flg, bracket to rr bumper & subframe			A918W5208F	4
30	Washer M6 x 25 x 1.4, rr bumper			B075W4017Z	2
31	Washer Neoprene M6 x 25 x 3, rr bumper			A111U6055F	2
32	Shim 9 x 28 x 2, rr bumper			A124B0256F	2
33	Screw M6 x 16 hex flg bracket to rr subframe bracket			A132W5003F	4
34	Screw M6 x 10 hex, rear spoiler			A075W1026F	4
35	Washer M6 x 18 x 1.6 s/s blk, rear spoiler			A126W4213F	4
36	Screw M6 x 20 s/s skt btn blk, rear spoiler			A100W7096F	4
37	Screw s/tap pan hd			A132W5053F	8
38	Setscrew M6 x 25, angle support			A075W1031F	2
39	Nut M6 hex, angle support			A075W3020Z	2
40	Washer M6 x 18 x 1.6, angle support			A121W4196F	6
41	Screw, M6 x 25, hex. flg. hd., bracket to frt bumper			A132W5014F	3
42	Screw M6 x 12 hex flg hd, rear spoiler assembly			A132W5010F	4
43	Washer M6 x 12 x 1.6 s/s blk rear spoiler assembly			B100W4127F	4
44	Velcro			A124V0059F	280mm
45	Grommet, rear bumper fixing			A116W6726F	4
46	Screw M6 x 20 hex hd, bracket to subframe			A075W1030F	6
47	Nut Nyloc M6, bracket to subframe			A075W3009Z	6
48	Washer M6 x 25 x 1.6, bracket to subframe			A121W4196F	12

**Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
49	Rear Bumper Finisher			B132U1114F	1
50	Rivet, plastic			A079W6195F	6
51	Blanking Front Bumper LH	Clear with grey base	No side markers	A132U4849F	1
51a	Blanking Front Bumper LH	Clear with black base	No side markers	A132U4849F-001	1
51b	Blanking Front Bumper RH	Clear with grey base	No side markers	A132U4850F	1
51c	Blanking Front Bumper RH	Clear with black base	No side markers	A132U4850F-001	1
52	Blanking Rear Bumper LH	Clear with grey base	No side markers	A132U4851F	1
52a	Blanking Rear Bumper LH	Clear with black base, No Stock order grey base car set	No side markers	A132U4851F-001	1
52b	Blanking Rear Bumper RH	Clear with grey base	No side markers	A132U4852F	1
52c	Blanking Rear Bumper RH	Clear with black base	No side markers	A132U4852F-001	1
53	Nut Self Threading			A120W3188F	8
54	Neoprene Washer M5 x 16			A082W4115F	8
55	Gasket, rear spoiler		Fed GT	A132U0306F	2
56	Bracket, reinforcement			A132U1240F	2
57	Screw M6 x 12 hex flg hd, reinforcement			A132W5010F	4
58	Plate Mounting LHS		Manual	A132U1205F	1
59	Screw M8 x 12 hex flg hd			A075W1035Z	2
60	Washer M6 x 18 x 1.0, spoiler fixing			B082W4018F	9
61	Neoprene Washer M5 x 16			A082W4115F	5
62	Mounting Panel, rear camera			A710U0028F	1

**Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils**

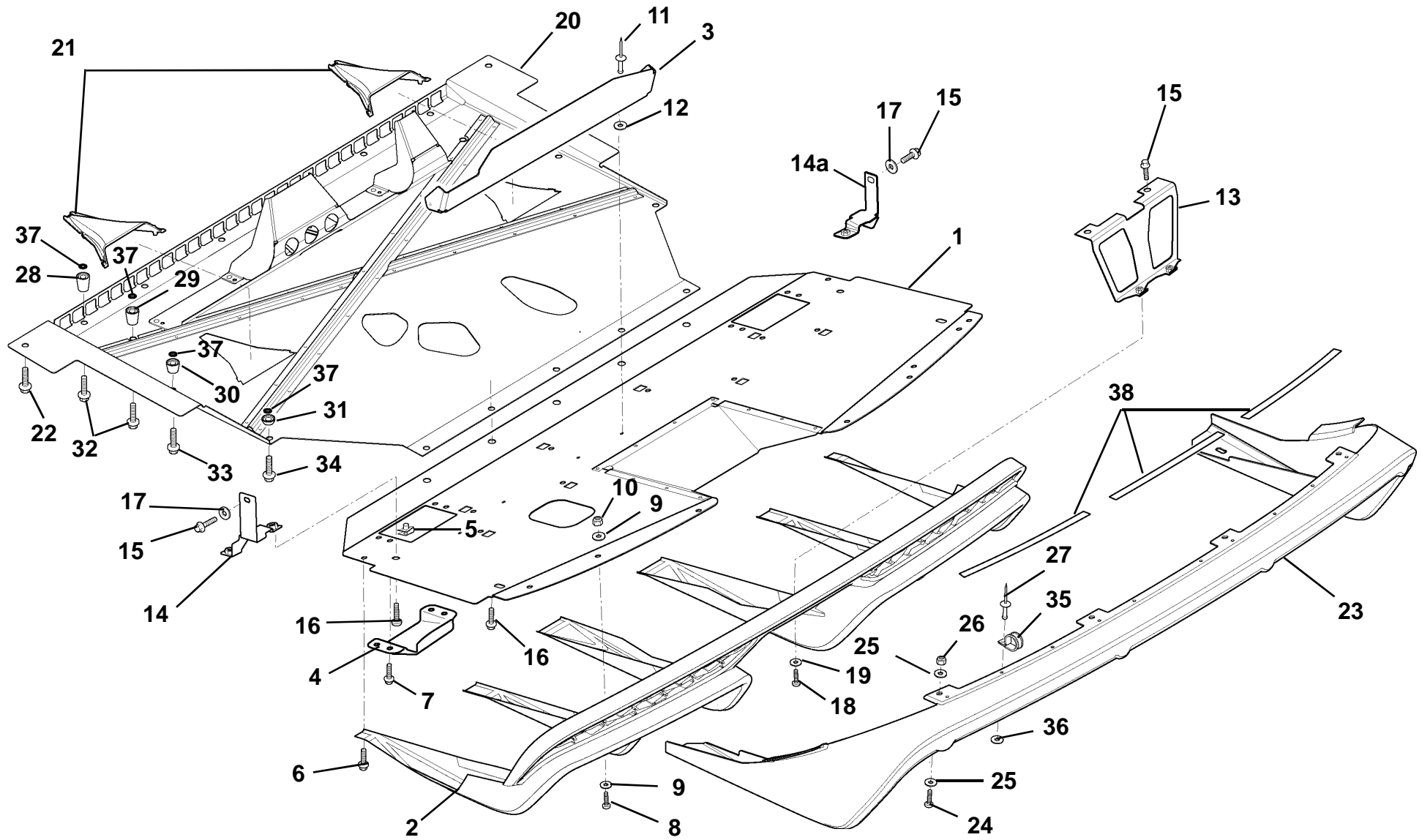
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62a	Mounting Panel, rear camera, clarion		USA from Vin JH_11017	A710U0157F	1
63	Rear Wing		GT430	A710B6000F	1
64	End Plate Rear Wing LH		GT430	A710B4029F	1
65	End Plate Rear Wing RH		GT430	A710B4030F	1
66	Upright Rear Wing LH		GT430	A710B4009F	1
67	Upright Rear Wing RH		GT430	A710B4010F	1
68	Gasket Rear Wing		GT430	A710B0013F	4
69	Duct Rear Bumper LH, Carbon		GT430, GT410 Sport	A710U4011F	1
70	Duct Rear Bumper RH, Carbon		GT430, GT410 Sport	A710U4012F	1
71	Mounting Bracker Rear Bumper LH		GT430, GT410 Sport	A710U4013F	1
72	Mounting Bracker Rear Bumper RH		GT430, GT410 Sport	A710U4014F	1
73	Screw M5 x 25 csk skt hd, rear wing			A121W7214F	4
74	Screw M6 x 16 btn cap hd, rear wing			A082W7105F	4
75	Washer M6 x 12 x 1.5 s/s blk			B100W4127F	4
76	Speed Nut M6, front splitter			A117W6715F	6
77	Screw M6 x 12 hex flg hd, front splitter			A132W5010F	6
78	Speed Nut M5, rear bumper duct			B100W6372F	8
79	Screw M5 x 12 hex flg hd, rear bumper duct			A132W5002F	8
80	Washer M5 x 19 x 1.4 s/s blk, rear bumper duct			A082W4107F	8
81	Screw M6 x 16 hex flg hd, mounting bracket			A132W5003F	4
82	Bolt M6 x 16 hex flg, bracket to rr bumper			A918W5208F	2

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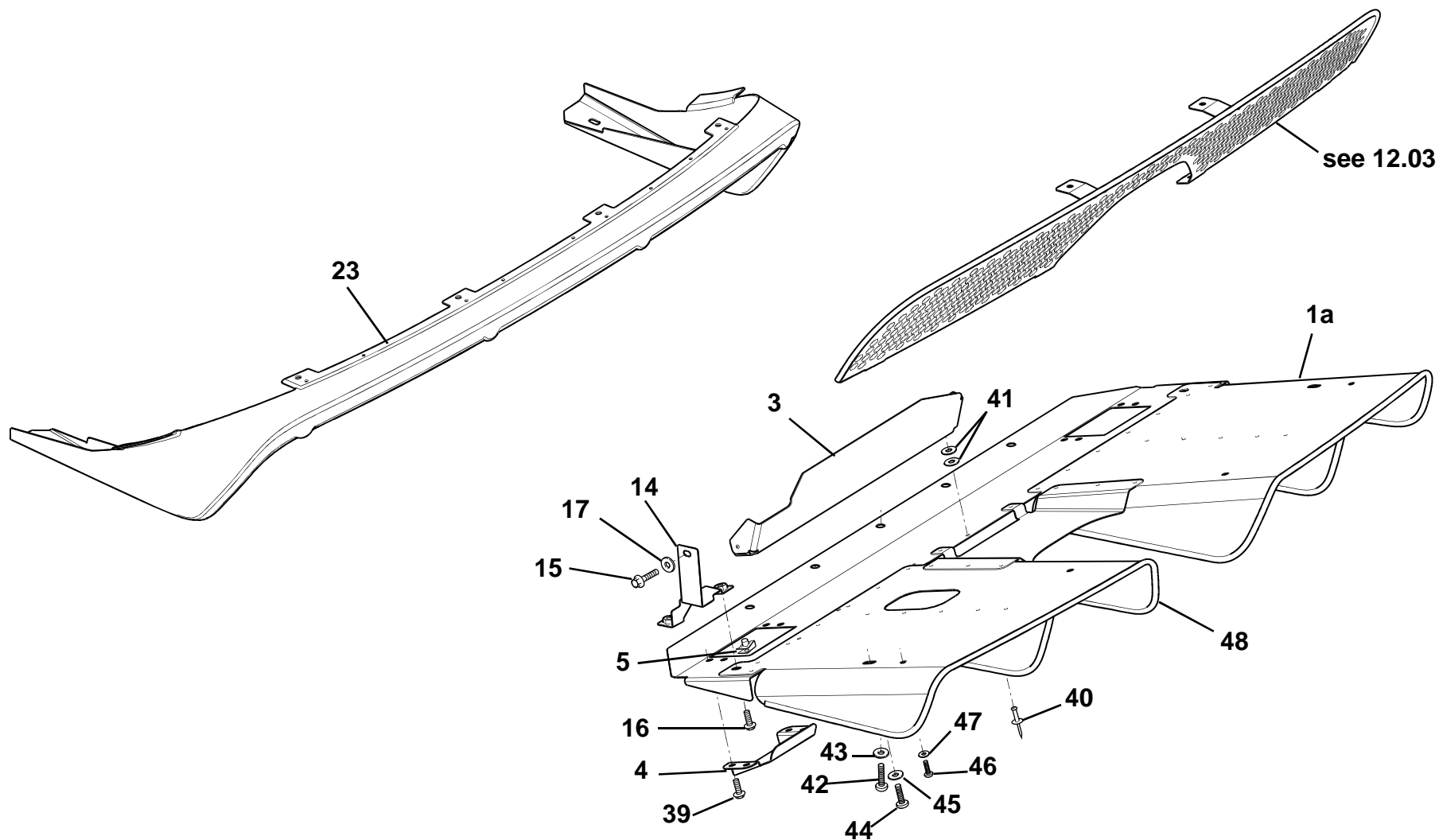
**Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
83	Lip Seal Spoiler		GT 430 Sport & GT 410 Sport	<b>A710U0120F</b>	1
84	Front Splitter, carbon		GT430	<b>A710U0018F</b>	1
85	Lip Seal Spoiler		Sport 410, Fed & Gulf States GT	<b>A132U1362F</b>	1
86	Scrivet			<b>A120W6848F</b>	17
87	Spacer			<b>A132U0496F</b>	2
88	Screw M6 x 16 skt hd, rear wing			<b>A082W7105F</b>	4
89	Foam Self Adhesive, 20mm x 10mm			<b>A132U6062V</b>	2.2m
90	Bumper Overrider Assembly		Fed GT	<b>A710U0154J</b>	1
91	Screw M6 x 16 csk skt hd.			<b>A918W7120F</b>	2
92	Jacknut M6			<b>A075W3031Z</b>	2





**EVORA**  
**SPORT/GT**



GT410 Sport,GT430 & Fed GT

**EVORA**  
**SPORT/GT**

10.25 page 2

*Updated 4th November 2019*

# Service Parts List

# EVORA SPORT/ET



## Function Code 10.25 Undertray & Diffuser

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Rear Diffuser Assembly		Sport 410	C132U1131J	1
01a	Rear Diffuser assembly		GT430, GT410 Sport, Fed GT	B138U0212F	1
02	Grille Surround		Sport 410	A132U1106F	1
03	Heatshield Assembly anti-rollbar			B132U0441F	1
04	Duct, rear diffuser			A132U0904F	2
05	Captive Nut M6			A117W6715F	14
06	Screw M6 x 20 hex flg hd			A132W5004F	6
07	Screw M6 x 16 hex flg hd			A918W5208F	8
08	Screw M6 x 16 skt but hd			A122W5282F	6
09	Washer M6 x 15 x 1.5 s/s blk			A082W4133F	12
10	Nut Nyloc M6, thin			A907E6285F	6
11	Pop Rivet 3.2 x 11.5 blk			A082W6512F	4
12	Washer 3/16 x 3/4 x 16g			B075W4009Z	1
13	Bracket Assembly, diffuser mounting centre		Sport 410	C132U0634F	1
14	Bracket Assembly, diffuser mounting outer, LH			A132U4519F	1
14a	Bracket Assembly, diffuser mounting outer, RH			A132U4520F	1
15	Screw M6 x 16 hex flg hd			A132W5003F	4
16	Screw M8 x 20 hex flg hd			A132W5005F	9

EVORA  
SPORT/ET

Function Code: 10.25, Page: 1

Updated 1st June 2021

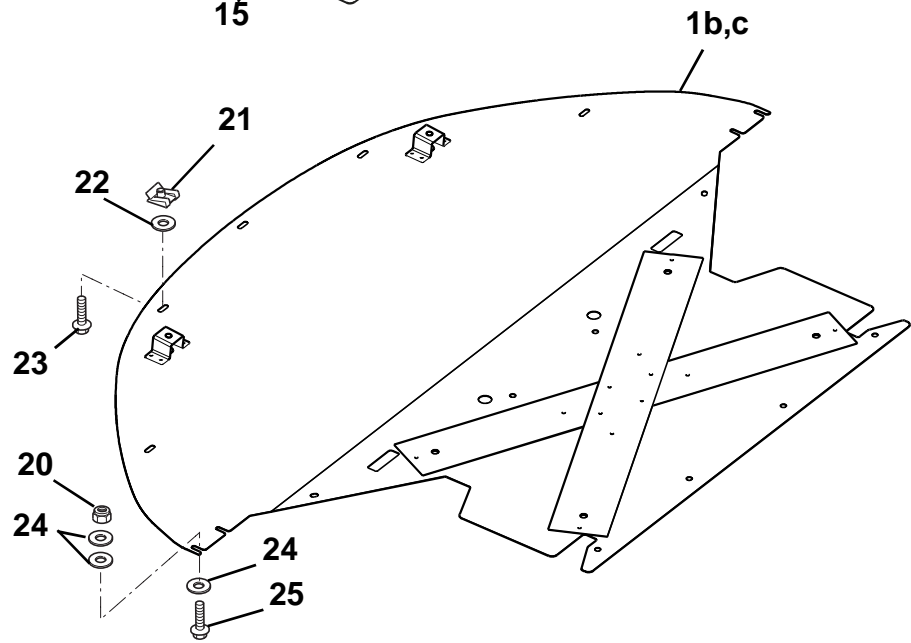
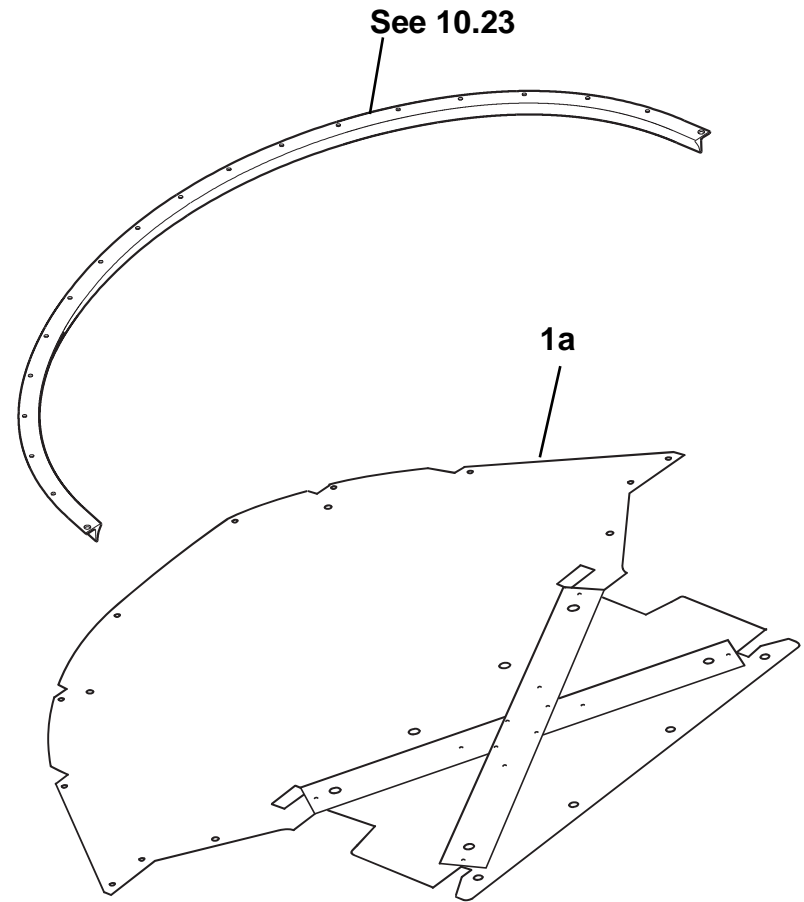
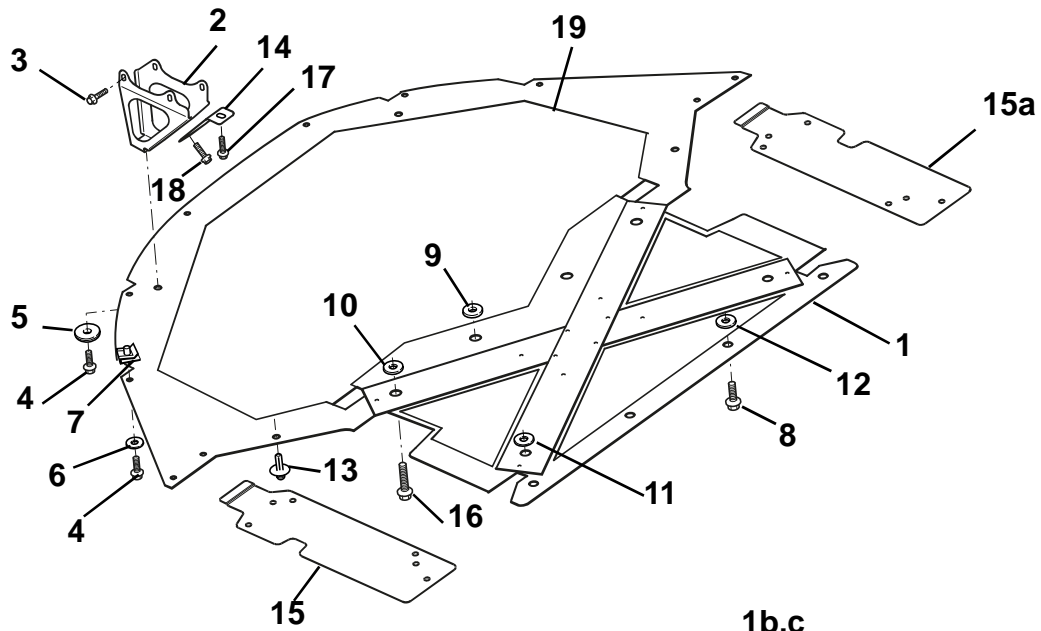
**Function Code 10.25 Undertray & Diffuser**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
17	Washer M6 x 18 x 1.2			B082W4018F	2
18	Screw M6 x 16 cap hd			A075W7017F	2
19	Washer M6 x 15 x 1.5			A082W4133F	2
20	Rear Diffuser Assembly, frt section			A132U1269J	1
21	Naca Duct			A132U0167F	2
22	Screw M8 x 20 hex flg hd			A132W5005F	14
23	Diffuser Finisher without reversing sensors			A132U1135F	1
23a	Diffuser Finisher with reversing sensors			A132U1138F	1
23b	Diffuser Finisher with reversing sensors, Carbon	Laquered		A132U1315F	1
23c	Diffuser Finisher with reversing sensors, Carbon	Black Paint		A132U1341F	1
24	Screw M6 x 20 s/s skt btn hd			A100W7096F	4
25	Washer M6 x 20 x 1.5			A082W4133F	8
26	Nut Nyloc M6, thin			A907E6285F	4
27	Rivet			A085W6259F	6
28	Spacer Post 26,5mm			A132U1265F	6
29	Spacer Post 24,5mm			A132U1266F	2
30	Spacer Post 17mm			A132U1267F	2
31	Spacer Post 8mm			A132U1268F	2
32	Screw M8 x 45 hex flg hd			A132W2001F	8
33	Screw M8 x 30 hex flg hd			A116W5245F	2
34	Screw M8 x 25 hex flg hd			A132W5006F	2

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**Function Code 10.25 Undertray & Diffuser**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
35	'P' Clip			A075W6228F	6
36	Washer M5 x 10 x 0.8			A075W4011Z	6
37	'O' Ring			A132U6145F	12
38	Double Sided Tape	3 x 72cm		C075U6071V	3
39	Bolt M6 x 16 hex flh hd			A918W5208F	8
40	Pop Rivet			A082W6512F	4
41	Washer Flat M4 x 10 x 0.8			A075W4062Z	4
42	Screw M5 x 16 btn hd			A111W7156F	5
43	Washer Flat M5 x 25 x 1.4			A082W4098F	5
44	Screw M8 x 20 skt btn hd			A075W7022F	2
45	Washer M8 x 21 x 1.6			A111W4159F	2
46	Screw M6 x 16 skt btn hd			A122W5282F	4
47	Washer M6 x 15 x 1.5			A082W4133F	4
48	Rubber Edge Protector	3.220M		A122A0029V	3.220M



**EVORA**  
SPORT/GT

10.26

# Service Parts List

# EVORA SPORT/ET



## Function Code 10.26 Front Undertray

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Undertray Assembly, front		Fed GT	C132U0090J	1
01a	Front Undertray Assembly		Sport 410, Gulf States GT	B132U1305J	1
01b	Front Undertray Assembly		GT430	B710U0012J	1
01c	Front Undertray Assembly		GT430 Sport, GT410 Sport	A710U0084J	1
02	Bracket, lower LH, undertray to subframe			E132U4265F	1
02a	Bracket, lower LH, undertray to subframe, federal		Fed GT	A132U4889F	1
02b	Bracket, lower RH, undertray to subframe			E132U4266F	1
02c	Bracket, lower RH, undertray to subframe federal		Fed GT	A132U4890F	1
03	Screw, M6 x 16, hex. flg. hd., bracket to subframe			A918W5208F	8
04	Screw, M6 x 16, hex. flg. hd., undertray to bumper/bracket			A918W5208F	10
05	Rubbing Block, undertray protection			B132U0123F	2
06	Washer, M6 x 18 x 1.6, undertray to bumper			A121W4196F	8
07	Spirenut, M6, undertray to bumper			A117W6715F	8
08	Screw, M8 x 20, hex. flg. hd., front undertray fixing			A132W5005F	6
09	Spacer, 13.7mm, front undertray			A132U0376F	2
10	Spacer, 10.6mm, front undertray			A132U0226F	2
11	Spacer, 4.6mm, front undertray			A132U0225F	4
12	Spacer, 3.0mm, front undertray			A132U0237F	2

EVORA  
SPORT/ET

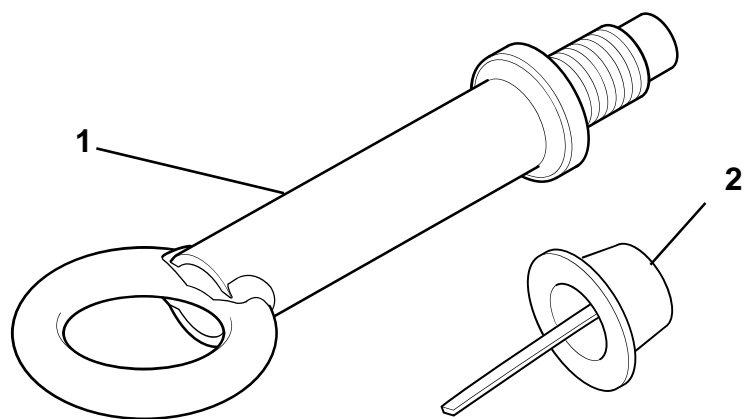
Function Code: 10.26, Page: 1

Updated 5th April 2021

**Function Code 10.26 Front Undertray**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
13	Plastic Fastener, front undertray			A100W6391F	2
14	Bracket Adj. Sup. Front Undertray LH			A132U4459F	1
14a	Bracket Adj. Sup. Front Undertray LH federal		Fed GT	A132U4877F	1
14b	Bracket Adj. Sup. Front Undertray RH			A132U4460F	1
14c	Bracket Adj. Sup. Front Undertray RH federal		Fed GT	A132U4878F	1
15	Cover, undertray assembly, front LH			A132U4445F	1
15a	Cover, undertray assembly, front RH			A132U4446F	1
16	Bolt, M8 x 30, hex.flg hd., front undertray fixing			A116W5245F	4
17	Screw, M6 x 16, hex. flg. hd., brkt. Adj			A132W5003F	4
18	Screw, M6 x 25, hex. flg. hd., brkt. Adj			A132W5014F	4
19	Damping, front undertray	Front, rear and sides		B132U0440F	1
20	Nut Nyloc M6 thin			A907E6285F	4
21	Spirenut M6			A117W6715F	8
22	Washer M6 18 x 1.0		GT430 Sport	B082W4018F	8
23	Screw M6 x 12 hex flg hd.			A132W5010F	8
24	Washer M6 x 18 x 1.6			A121W4196F	12
25	Screw M6 x 20 hex flg hd			A132W5004F	4





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**SPORT/GT**

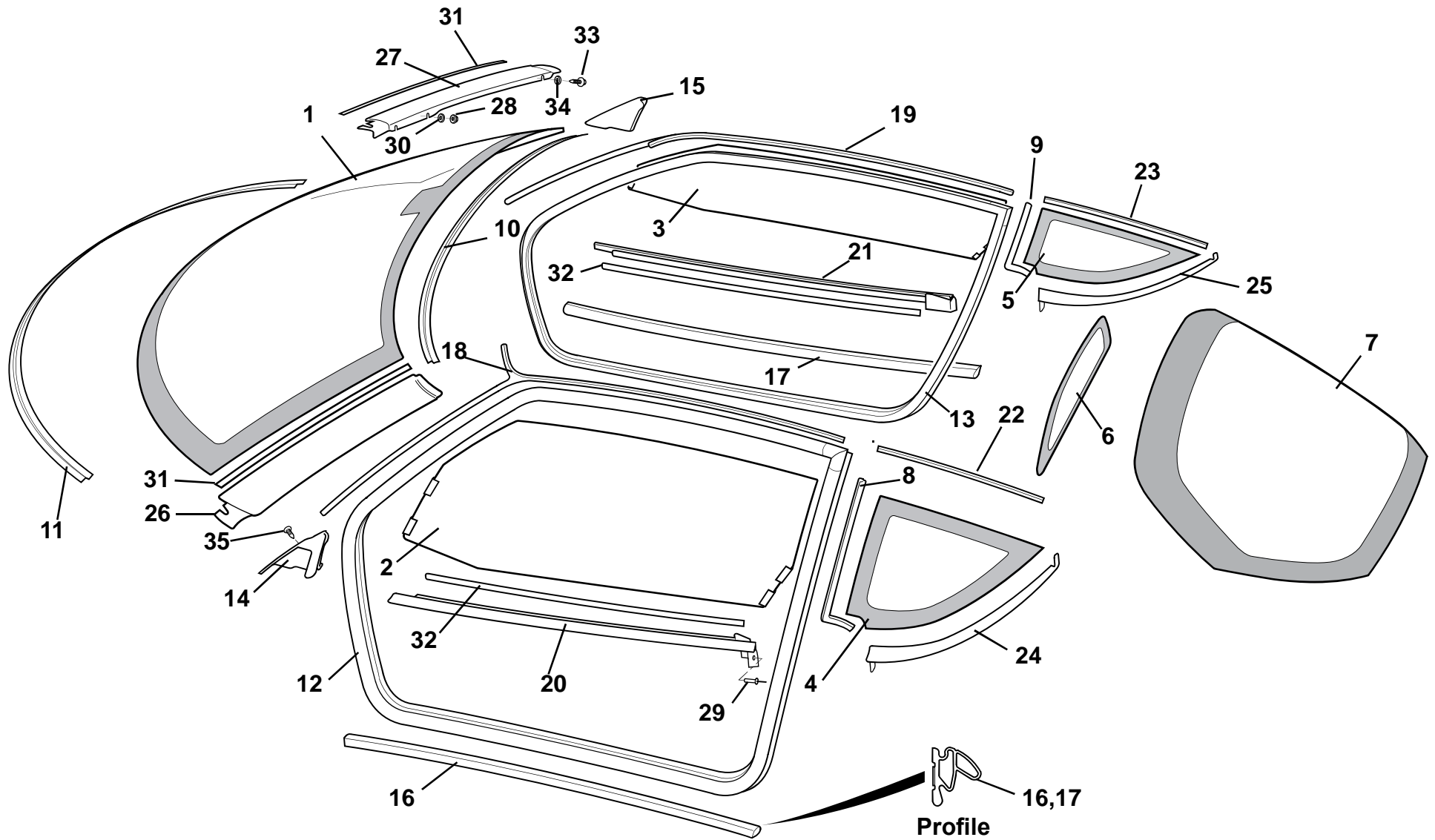
**10.31**

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**Function Code 10.31 Towing Strut/ Hook**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Towing Eye, front			C132A0374F	1
02	Pull Plug			A132W6076F	1

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**EVORA**  
SPORT/GT

11.01

# Service Parts List



## Function Code 11.01 Windscreen, Door Glass, Seals & Weather Strips

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Windscreen Assembly	Also order items 10 & 11		C132U0001F	1
02	Door Glass Assembly, LH			B132B4057J	1
03	Door Glass Assembly, RH			B132B4058J	1
04	Glass, rear quarter, LH			D132U4001F	1
04a	Carbon Quarter Glass Cover Primed LH			A132U4881F	1
05	Glass, rear quarter, RH			A132U4002F	1
05a	Carbon Quarter Glass Cover Primed RH			A132U4882F	1
06	Glass, rear bulkhead			E132U0003F	1
06a	Bulkhead Glass, single layer		Sport 410	A132U1295F	1
06b	Backlite rear bulkhead		GT430	A710U0027F	1
07	Glass, tailgate, heated		Fed GT	C132U0319F	1
08	Seal, rear quarter glass front, LH			A132U4393F	1
09	Seal, rear quarter glass front, RH			A132U4394F	1
10	Seal, windscreen upper			A132U0266F	1
11	Seal, windscreen lower			A132U0402F	1
12	Door Primary Seal, LH			D132U4653F	1
13	Door Primary Seal, RH			D132U4654F	1
14	Cheater Seal, LH			B132U4081F	1



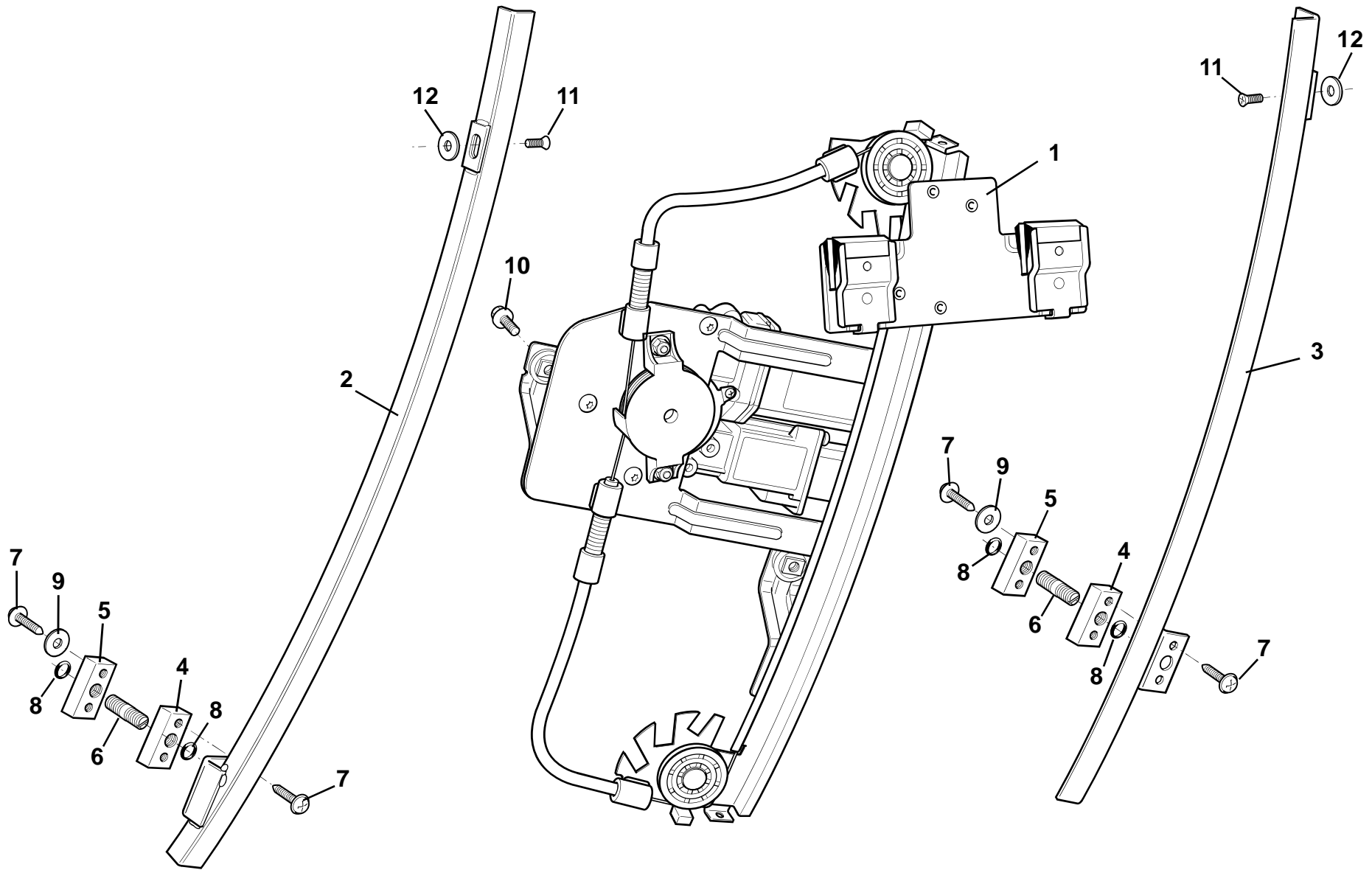
**Function Code 11.01 Windscreen, Door Glass, Seals & Weather Strips**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
15	Cheater Seal, RH			B132U4082F	1
16	Door Secondary Seal, LH			A132U0793F	1
17	Door Secondary Seal, RH			A132U0793F	1
18	Seal, door glass, LH			B132U4159F	1
19	Seal, door glass, RH			B132U4160F	1
20	Waist Seal, LH			E132U4061F	1
20a	Neoprene Cord	800mm fitted to waist seal		A132V6053V	As Reqd
21	Waist Seal, RH			E132U4062F	1
21a	Neoprene Cord	800mm fitted to waist seal		A132V6053V	As Reqd
22	Seal, quarter glass upper, LH			F132U4273F	1
23	Seal, quarter glass upper, RH			F132U4273F	1
24	Seal, quarter glass lower, LH			B132U4083F	1
25	Seal, quarter glass lower, RH			B132U4084F	1
26	Finisher Assembly, 'A' pillar LH	Also order item 31		D132U4007F	1
26a	Trim Panel, 'A' pillar LH	Also order item 31	Gulf states	A132U4783F	1
27	Finisher Assembly, 'A' pillar RH	Also order item 31		D132U4008F	1
27a	Trim Panel, 'A' pillar RH	Also order item 31	Gulf states	A132U4784F	1
28	Nut, M4, dome, trim panels fixing			A132W3024F	6
29	Plastic Rivet, waist seal to door			A079W6195F	4
30	Washer M4 black, trim panels fixing			A082W4136F	6
31	Double Sided Foam Tape, 'A' pillar trim to glass			C075U6071V	1.5m

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**Function Code 11.01 Windscreen, Door Glass, Seals & Weather Strips**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
31a	Self Adhesive Rubber	If item 26 is bonded to screen		A036B6221V	1.5m
32	Tape			A100B6207V	2
33	Screw no 8 x 3/4 flg hd s/tap			A116W5253F	2
34	Washer M6			A120B0310F	2
35	Firtree, cheater seal			A132W6006F	4



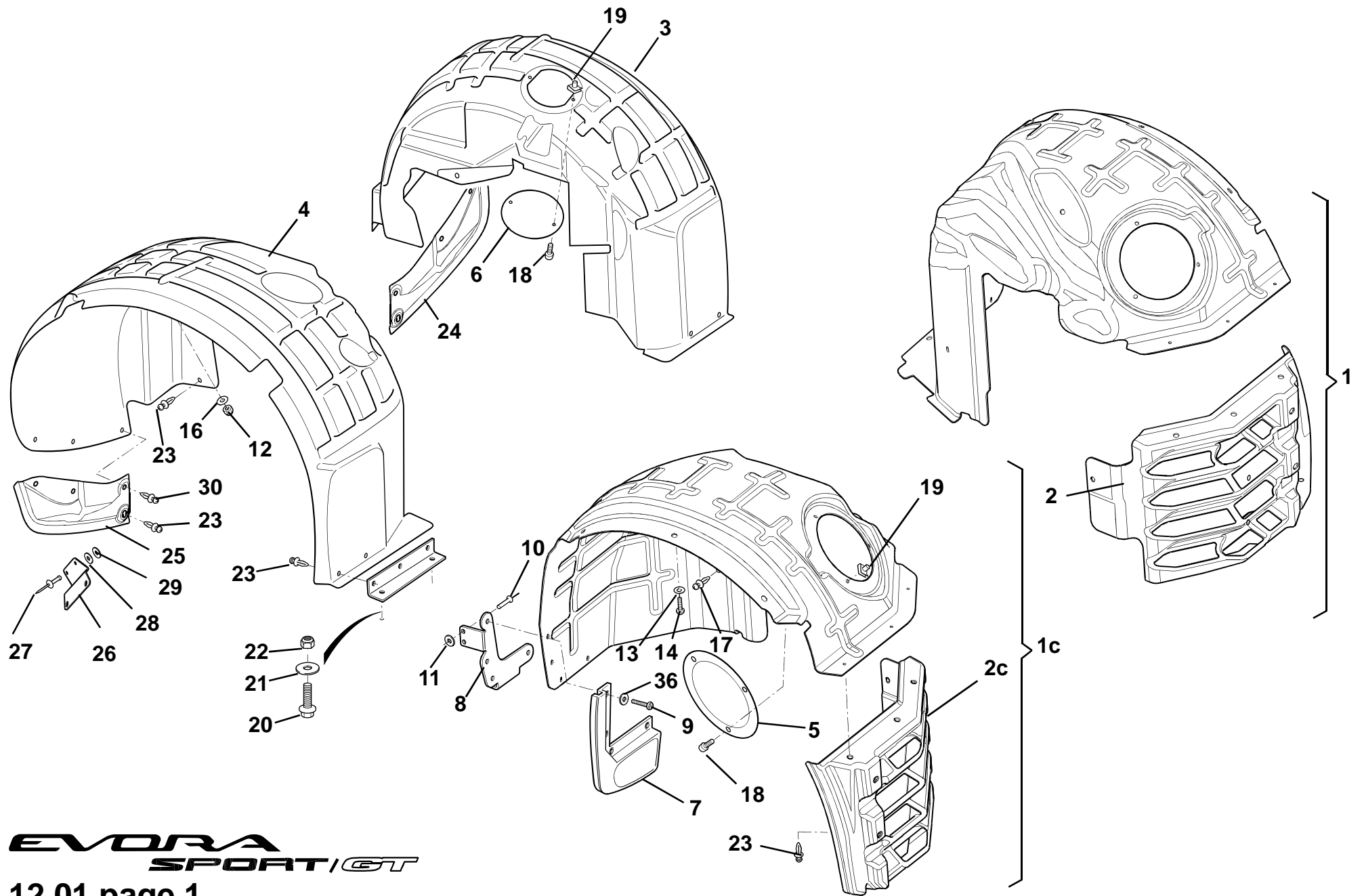
**EVORA**  
**SPORT/GT**

11.02

**Function Code 11.02 Door Window Lift Mechanism**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Regulator, door glass position, LH			C132B4051F	1
01a	Regulator, door glass position, RH			C132B4052F	1
02	Guide Rail, door glass front, LH			A132U4111F	1
02a	Guide Rail, door glass front, RH			A132U4112F	1
03	Guide Rail, door glass rear, LH			A132U4113F	1
03a	Guide Rail, door glass rear, RH			A132U4114F	1
04	Adjuster Block, guide rail LH thread			A116U0020F	4
05	Adjuster Block, guide rail RH thread			A116U0021F	4
06	Stud, rail adjusting			A116U0022F	4
07	Screw, No. 6 x 1/2", flg. pozi, hd., block fixing			A075W5012F	16
08	'O' Ring			A116U0023F	8
09	Washer, flat, 1/8 x 3/8", block to door			A075W4001Z	8
10	Screw, M6 x 12, hex. flg hd., regulator to door			A111E6007F	3
11	Screw, M5 x 12, csk. pozi., rails to door			A100W5196F	4
12	Washer, flat, M6 x 15 x 1.5, rails to door			A075W4015Z	4

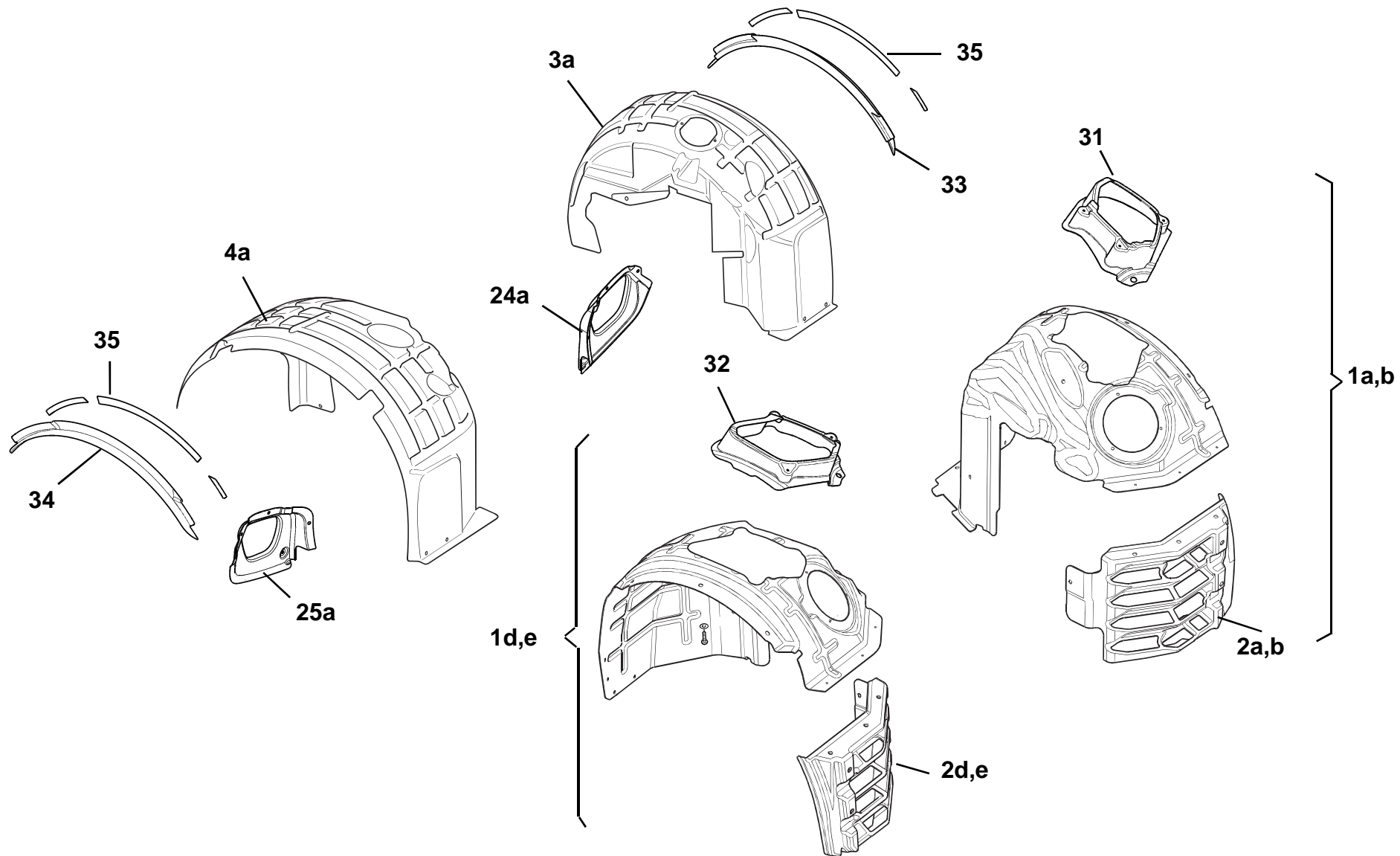




**EVORA**  
SPORT/GT

12.01 page 1

Updated 30th September 2019



**EVORA**  
**SPORT/GT**

12.01 page 2

Updated 4th November 2019

# Service Parts List



## Function Code 12.01 Wheelarch Liners

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Wheelarch Liner Assembly, front, LH, two piece	Includes item 02 and 05		<b>A132U0879F</b>	1
01a	Wheelarch Liner Assembly Complete Front LH	Includes item 02a and 05	GT430	<b>A710U4017K</b>	1
01b	Wheelarch Liner Assembly Complete Front LH	Includes item 02b and 05	Fed & Gulf States GT	<b>B132U4925K</b>	1
01c	Wheelarch Liner Assembly, front, RH, two piece	Includes item 02c and 05		<b>A132U0878F</b>	1
01d	Wheelarch Liner Assembly Complete Front RH	Includes item 02d and 05	GT430	<b>A710U4018K</b>	1
01e	Wheelarch Liner Assembly Complete Front RH	Includes item 02e and 05	Fed & Gulf States GT	<b>B132U4926K</b>	1
02	Grille oil cooler exit LH	Forms part of wheelarch liner		<b>A132U4475F</b>	1
02a	Wheelarch Liner Front Grille LH	Forms part of wheelarch liner	GT430	<b>A710U4019F</b>	1
02b	Wheelarch Liner Front Grille LH	Forms part of wheelarch liner	GT410 Sport	<b>A132U4475H</b>	1
02c	Grille oil cooler exit RH	Forms part of wheelarch liner		<b>A132U4476F</b>	1
02d	Wheelarch Liner Front Grille RH	Forms part of wheelarch liner	GT430	<b>A710U4020F</b>	1
02e	Wheelarch Liner Front Grille RH	Forms part of wheelarch liner	GT410 Sport	<b>A132U4476H</b>	1
03	Wheelarch Liner Assembly, rear, LH			<b>B132U4013F</b>	1
03a	Wheelarch Liner Rear LH		GT430, GT410 Sport, Fed & Gulf States GT	<b>A710U0067K</b>	1
04	Wheelarch Liner Assembly, rear, RH			<b>B132U4014F</b>	1
04a	Wheelarch Liner Rear RH		GT430, GT410 Sport, Fed & Gulf States GT	<b>A710U0068K</b>	1
05	Panel, lamp access, front			<b>B132U0432F</b>	2

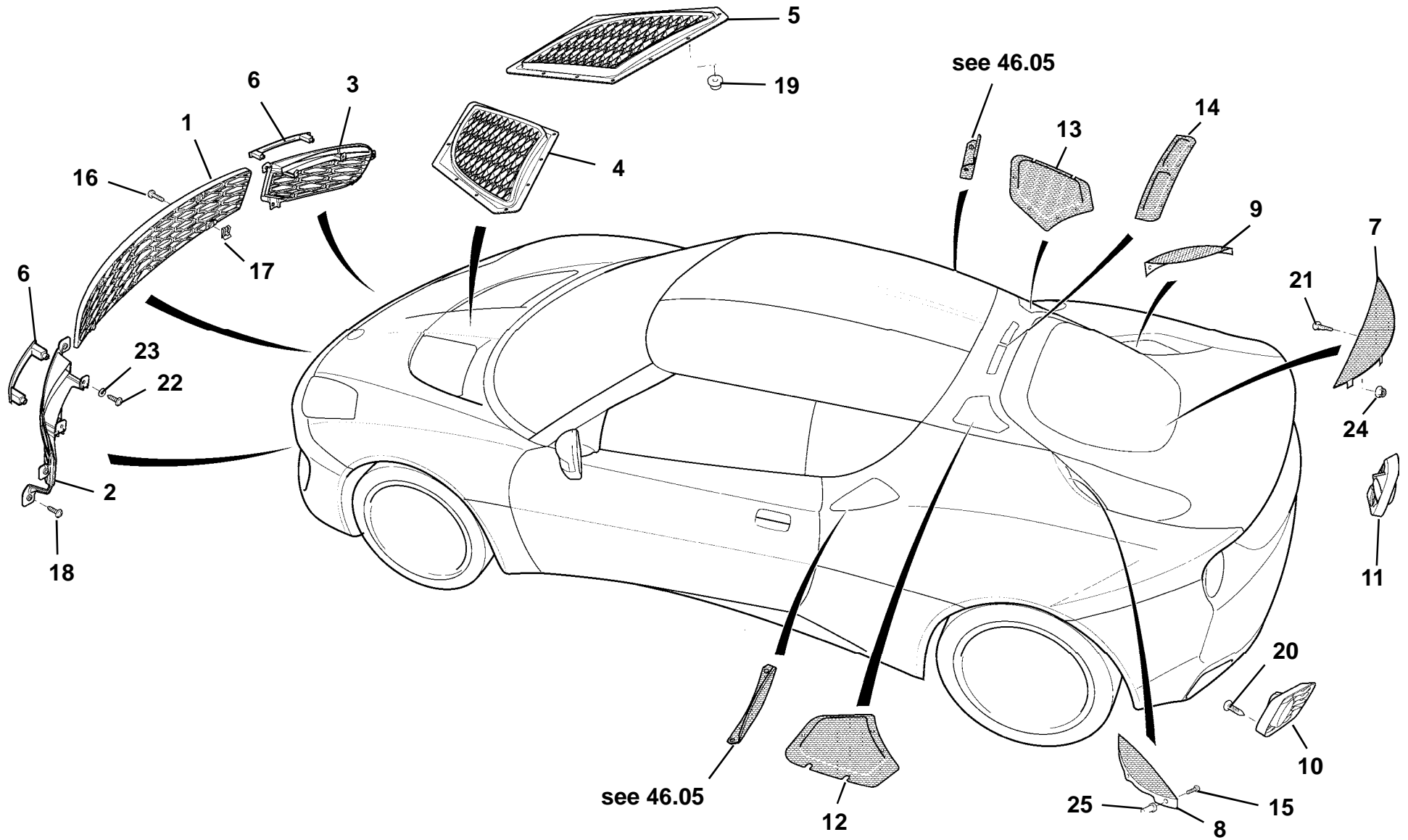


**Function Code 12.01 Wheelarch Liners**

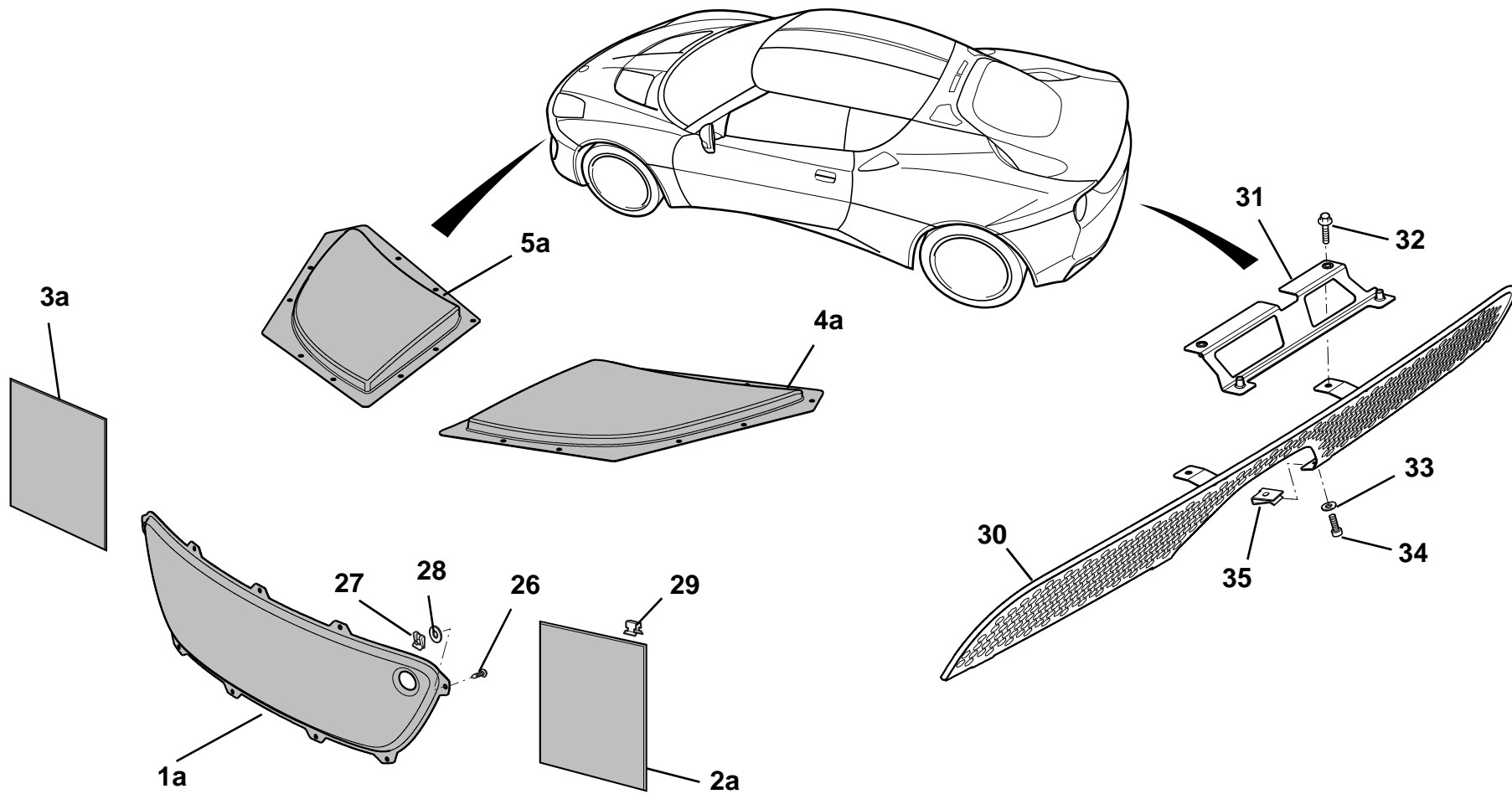
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
06	Panel, access, rear, LH			B132U0398F	1
07	Mudflap, front, RH			A132B4100F	1
07a	Mudflap, front, LH			A132B4099F	1
08	Bracket, mudflap mounting, RH			A132U4400F	1
08a	Bracket, mudflap mounting, LH			A132U4399F	1
09	Screw, M5 x 16, pan pozi. hd., S/S black, mudflap fix.			A082W5184F	8
10	Pop Rivet, bracket to 'A' panel			A132W6024F	8
11	Washer, flat, M4 x 9 x 0.8, bracket to 'A' panel			A082W4099F	4
12	Nut Nyloc M6			A0907E6285F	2
13	Screw M5 x 16 pan pozi			A124W4195F	2
14	Washer Flat M5 x 25 x 1.5 s/s			A082W5184F	2
15	Bracket, liner mounting			A132U0434F	2
16	Washer 6.4 x 18 x 1			B082W4018F	2
17	Plastic Fastener, liner fixing			A100W6391F	20
18	Thumbscrew, M6 x 15, access panels fixing			A120W5296F	10
19	Captive Nut, M6, access panels fixing			A117W3181F	10
20	Screw, M5 x 12, hex. flg. hd., bracket to sill			A132W5002F	4
21	Washer, flat, 3/16" x 3/4", bracket to sill			A075W4006Z	4
22	Nyloc Nut, M5, bracket to sill			A132W3000F	4
23	Scrivet M8			A100W6481F	28
24	Wheelarch Liner Extension LH			A132U4825F	1

**Function Code 12.01 Wheelarch Liners**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
24a	Wheelarch Liner Rear Lower LH		GT430, Fed & Gulf States GT	<b>A710U4003F</b>	1
25	Wheelarch Liner Extension RH			<b>A132U4826F</b>	1
25a	Wheelarch Liner Rear Lower RH		GT430, Fed & Gulf States GT	<b>A710U4004F</b>	1
26	Bracket Retension, rear wheelacrch liner RH	Attached to rear clam bootbox		<b>A132U4888F</b>	1
26a	Bracket Retension, rear wheelacrch liner LH	Attached to rear clam bootbox		<b>A132U4887F</b>	1
27	Rivet			<b>A138W6025F</b>	4
28	Washer Flat 1/8 x 3/8			<b>A075W4001Z</b>	4
29	Washer , neoprene			<b>A082W4415F</b>	4
30	Scrivet			<b>A120W6848F</b>	6
31	Vent Panel , front wheelarch liner to clam, LH		GT430, Fed & Gulf States GT	<b>A710U4035F</b>	1
32	Vent Panel , front wheelarch liner to clam, RH		GT430, Fed & Gulf States GT	<b>A710U4036F</b>	1
33	Spat LH			<b>A710U4033F</b>	1
34	Spat RH			<b>A710U4034F</b>	1
35	Adhesive Tape			<b>A132U6102V</b>	1m
36	Washer Flat 3/16 x 17g			<b>A082W4129F</b>	4



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# Service Parts List

# EVORA SPORT/|GT



## Function Code 12.03 Grilles and Louvres

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Grille Centre Front Bumper		Sport 410, Fed & Gulf States GT	A132U1037F	1
01a	Front Grille		GT430, GT410 Sport	A710U0023F	1
02	Grille Side LH Front Bumper		Sport 410, Fed & Gulf States GT	A132U4803F	1
02a	Grille Side Intake LHS		GT430, GT410 Sport	A710U0065F	1
03	Grille Side RH Front Bumper		Sport 410, Fed & Gulf States GT	A132U4804F	1
03a	Grille Side Intake RHS		GT430, GT410 Sport	A710U0066F	1
04	Grille Exit LH, front clam		Fed & Gulf States GT	A132U4845F	1
04a	Front Exit Grille LH		Sport 410, GT430, GT410 Sport	D132U4003F	1
05	Grille Exit RH, front clam		Fed & Gulf States GT	A132U4846F	1
05a	Front Exit Grille RH		Sport 410, GT430, GT410 Sport	D132U4004F	1
06	Blanking Grille Front Bumper		No driving lamps	A132U1216F	2
07	Grille, tailgate		Fed & Gulf States GT	D132U0091F	1
07a	Trim, tailgate grille		Fed & Gulf States GT	B132U0309F	1
08	Grille Side Outlet, LH, rear clam			E132U4107F	1
09	Grille Side Outlet, RH, rear clam			E132U4108F	1
10	Grille LH Rear Bumper	Lamp mounting	410 Sport	A132U4817F	1

EVORA  
SPORT/|GT

Function Code: 12.03, Page: 1

Updated 5th April 2021



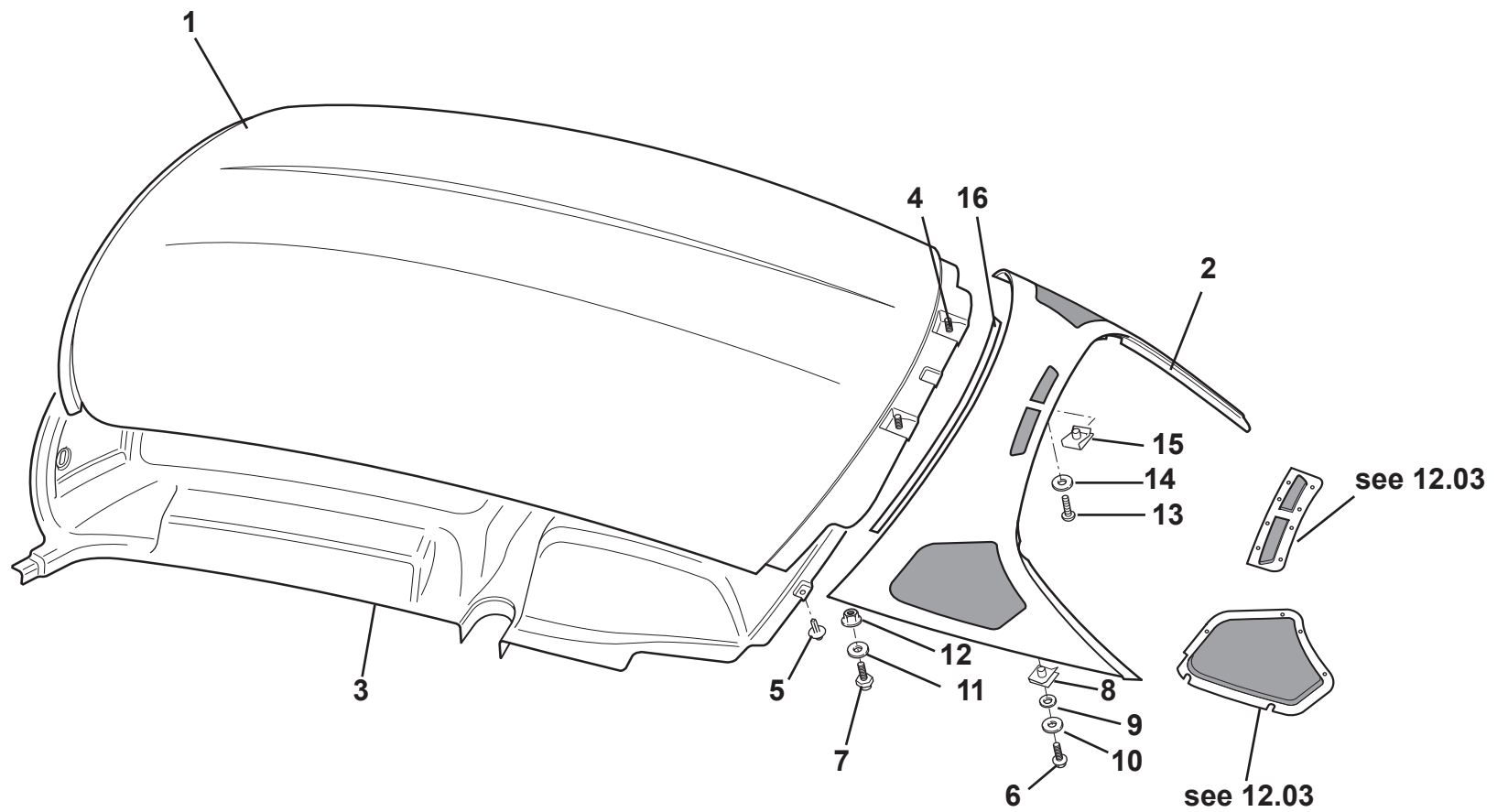
**Function Code 12.03 Grilles and Louvres**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
11	Grille RH Rear Bumper	Lamp mounting	410 Sport	A132U4818F	1
12	Grille, roof, LH			C132U4103H	1
13	Grille, roof, RH			C132U4104H	1
14	Grille, roof centre			C132U0046H	1
14a	Grille, roof centre		Gulf states	A132U0986F	1
15	Screw, No. 8 x 3/4", flg. pozi. black, grille fixing			A075W5074Z	4
16	Screw M5 x 18 torx flg hd, frt grille			A138W5001F	4
17	Nut M5, frt grille			A132W3015F	4
18	Screw M5 self tap, side grilles			A132W5053F	8
19	Nut M6, hex flg, exit grilles			A117W3180F	20
20	Screw No8 x 3/4, hex flg rear grilles			A075W5074Z	6
21	Screw, M6 x 16, button hd., tailgate grille			A082W7105F	1
22	Screw N0 10 x 3/8 s/s			A124W5299F	4
23	Washer M6 x 12 x 1.6 s/s blk			A100W4127F	4
24	Nut M6			A117W3180F	1
25	Rawlnut.nylon			A132W6061F	4
26	Screw No.8 x 3/4 flg pozi hd			A075W5074Z	9
27	Spire Nut No.8			A075W6016Z	9
28	Washer 3/16 x 3/4 x 16g			B075W4009Z	6
29	Clip Edge			A111W6568F	8

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**Function Code 12.03 Grilles and Louvres**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
30	Assembly Diffuser Rear Grille		GT430, GT410 Sport, Fed & Gulf States GT	<b>B710U0092F</b>	1
31	Bracket Assembly Centre Mounting		GT430, GT410 Sport, Fed & Gulf States GT	<b>A710U0090F</b>	1
32	Screw M6 x 16 skt cap hd			<b>A075W7017F</b>	2
33	Washer M6 x 15 x 1.5			<b>A082W4133F</b>	2
34	Screw M6 x 16 hex flg hd			<b>A132W5003F</b>	2
35	Captive Nut M6			<b>A117W6715F</b>	4



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12.04

*Updated 1st December 2020*

# Service Parts List

# EVORA SPORT/GT



## Function Code 12.04 Roof Panel, Seals & Fixings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Roof Panel	Bonded in position, also order item 29 section 10.01	Primed	A132B0018K	1
01a	Roof Panel, Carbon,	Bonded in position, also order item 29 section 10.01		B132B0212J	1
02	Ventilation Panel, engine bay & fixings	Includes grilles	Black	A132B0209S	1
02a	Ventilation Panel, engine bay	Includes grilles	Black	C132B0047F	1
02b	Ventilation Panel, engine bay	Includes grilles	Black, Gulf states	A132U1005F	1
03	Headliner Assembly, dark grey			B132V1306F	1
03a	Headliner Assembly, dark grey, homelink	Includes foam blocks		B132V1313J	1
04	Stud M8 x 15, big head	Bonded to roof		A132W8001F	2
05	Plastic Fastener, headliner rear fixing			A100W6391F	2
06	Screw M5 x 12, hex. flg. hd., panel fixing			A132W5002F	4
07	Keyslot Stud, M5, panel fixing frt outer			A132U0255F	2
08	Spirenut M5, panel fixing			B10W6372F	4
09	Washer M6 x 15mm x 1.5mm S/S,panel fixing			A082W4133F	4
10	Washer M5 x 19mm x 1.4mm S/S,panel fixing			A082W4107F	4
11	Washer 3/6 x 1/2 x 16 S/S,panel fixing frt outer			A075W4000Z	2
12	Nut M5 hex flg, panel fixing frt outer			A132W3000F	2
13	Screw M6 x 16 btn, cap S/S,panel fixing centre			A082W7105F	1

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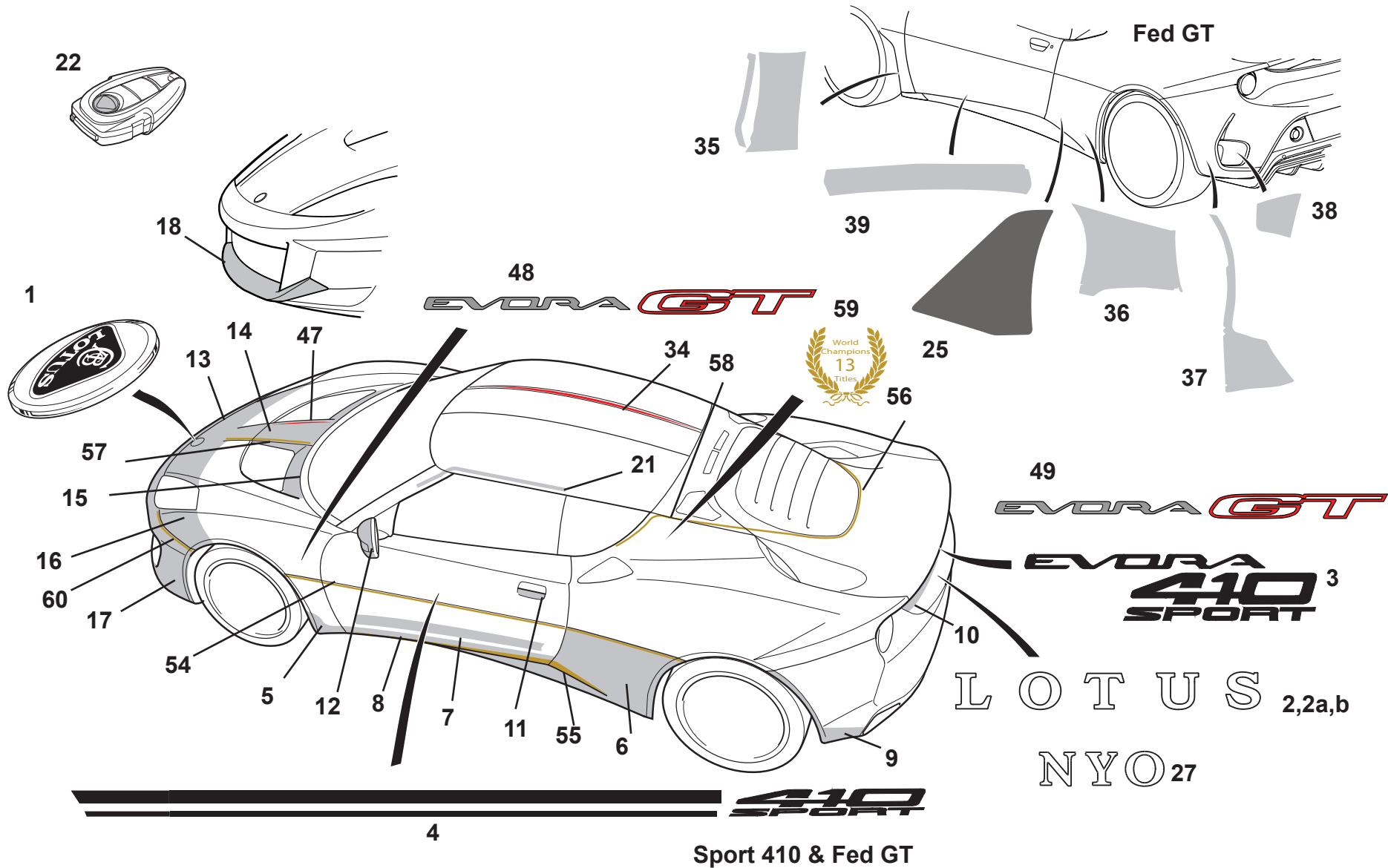
Function Code: 12.04, Page: 1

Updated 1st December 2020

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**Function Code 12.04 Roof Panel, Seals & Fixings**

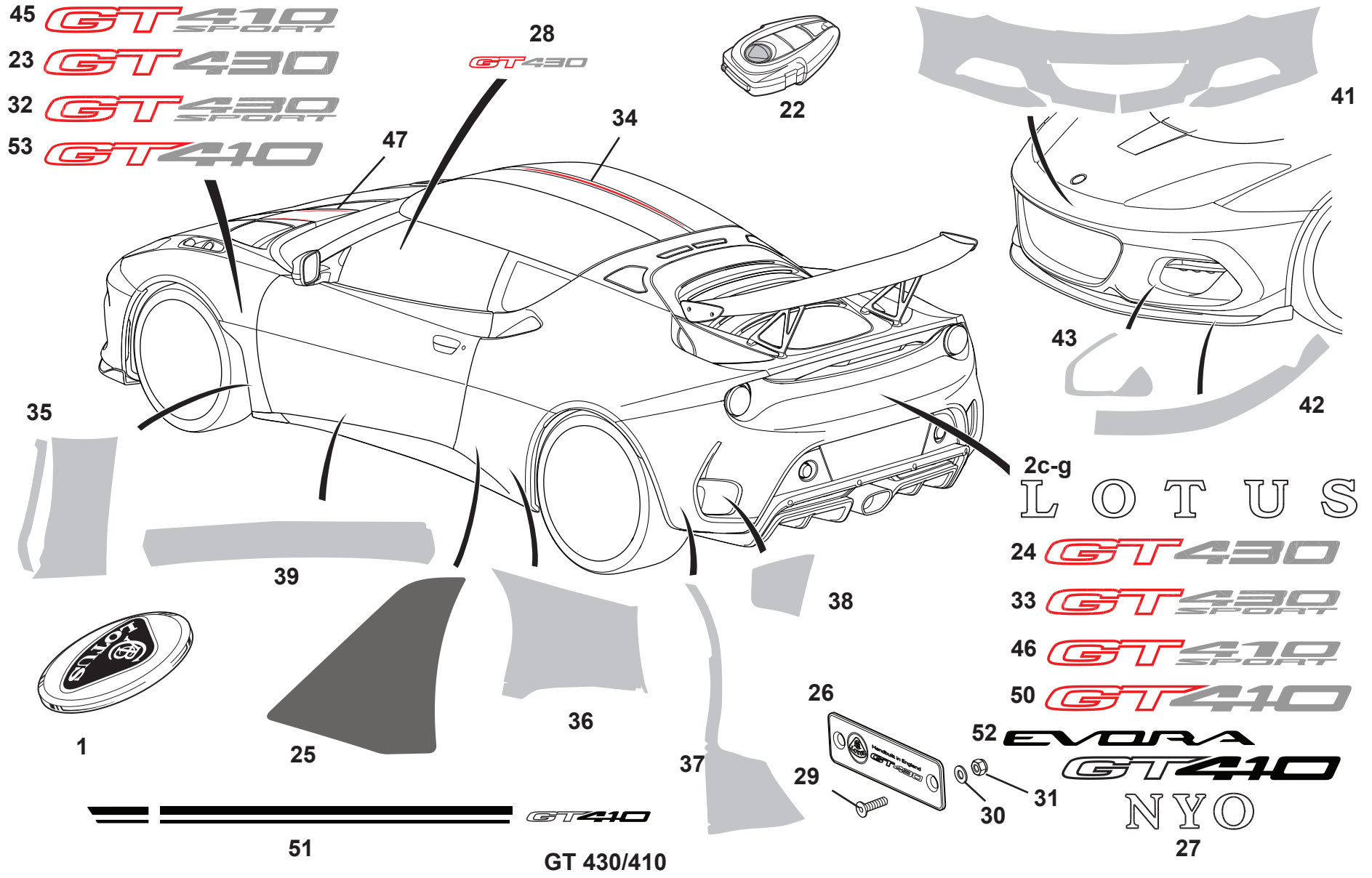
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14	Washer M6 x 25 x 1.4mm S/S,panel fixing centre			A082W4131F	1
15	Spirenut M5, panel fixing centre			A117W3181F	1
16	Foam Strip, 700mm		Gulf states	A132U6063V	1



**EVORA**  
**SPORT/GT**

12.05 page 1

Updated 1st March 2021



**EVORA**  
**SPORT/GT**

12.05 page 2

Updated 1st February 2021

# Service Parts List

# EVORA SPORT/|GT



## Function Code 12.05 Decals, Badges & Protective Film

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Nose Badge, Lotus logo			B117U0170F	1
01a	Nose Badge, Lotus NYO logo		China	A120U0224F	1
02	Decal 'LOTUS' Rear, matt black		Sport 410	A132U1299F	1
02a	Decal 'LOTUS' Rear, matt grey		Sport 410	A132U1355F	1
02b	Decal 'LOTUS' Rear, gold		Sport 410 GP	A142U4013F	1
02c	Decal Rear 'Lotus' silver		GT430, GT410 Sport, Fed & Gulf States GT	A710U0056F	1
02d	Decal Rear 'Lotus' dark grey		GT410 Sport, Fed & Gulf States GT	A710U0117F	1
02e	Decal Rear 'Lotus' black		GT410 Sport, Fed & Gulf States GT	A132U1509F	1
02f	Decal Rear 'Lotus NYO' dark grey		GT410 Sport china	A132U1510F	1
02g	Decal Rear 'Lotus NYO' black		GT410 Sport china	A132U1511F	1
03	Decal 'Evora 410 Sport' Rear, matt black		Sport 410	A132U1300F	1
03a	Decal 'Evora 410 Sport' Rear, matt grey		Sport 410	A132U1310F	1
03b	Decal 'Evora 410 Sport' Rear, gold		Sport 410 GP	A142U4012F	1
04	Decal '410 Sport' Side LH, matt black	Includes side stripes	Sport 410	A132U4875F	1
04a	Decal '410 Sport' Side LH, matt grey	Includes side stripes	Sport 410	A132U4879F	1
04b	Decal '410 Sport' Side RH, matt black	Includes side stripes	Sport 410	A132U4876F	1
04c	Decal '410 Sport' Side RH, matt grey	Includes side stripes	Sport 410	A132U4880F	1

EVORA  
SPORT/|GT

Function Code: 12.05, Page: 1

Updated 5th April 2021



**Function Code 12.05 Decals, Badges & Protective Film**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
05	Film Protective, 'A' panel LH		Sport 410	B132X4001H	1
05a	Film Protective, 'A' panel RH		Sport 410	B132X4002H	1
06	Film Protective, bodyside LH		Sport 410	B132X4003H	1
06a	Film Protective, bodyside RH		Sport 410	B132X4004H	1
07	Film Protective, bodyside sill LH		Sport 410	B132X4009H	1
07a	Film Protective, bodyside sill RH		Sport 410	B132X4010H	1
08	Film Protective, door lower LH		Sport 410	B132X4005H	1
08a	Film Protective, door lower RH		Sport 410	B132X4006H	1
09	Film Protective, rear bumper LH		Sport 410	C132X4007H	1
09a	Film Protective, rear bumper RH		Sport 410	C132X4008H	1
10	Film Protective, boot rim			B132X0018F	1
11	Film Protective, door handle LH			B132X4013F	1
11a	Film Protective, door handle RH			B132X4014F	1
12	Film Protective, door mirror LH			C132X4015H	1
12a	Film Protective, door mirror RH			C132X4016H	1
13	Film Protective, front clam centre			B132X0019F	1
14	Film Protective, front access panel			B132X0020F	1
15	Film Protective, front clam rear edge LH			B132X4017F	1
15a	Film Protective, front clam rear edge RH			B132X4018F	1
16	Film Protective, front clam outer LH			B132X4019F	1
16a	Film Protective, front clam outer RH			B132X4020F	1

**Function Code 12.05 Decals, Badges & Protective Film**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
17	Film Protective, front bumper			C132X0021F	1
18	Film Protective, front bumper Lower			A132X0036H	1
19	Film Protective Kit	Includes items 05 - 09a	Base	D132X0016F	1
20	Film Protective Kit	Includes items 10 - 18	Option	D132X0017F	1
21	Decal 'A' Pillar Blackout LH			A132B4251F	1
21a	Decal 'A' Pillar Blackout RH			A132B4252F	1
22	Decal Lotus Roundal Key fob			LOTDS05288	1
22a	Decal Lotus NYO Roundal Key fob			A132M6151F	1
23	Decal Side GT430, red, silver		GT430	A710U0050F	2
23a	Decal Side GT430, red,dark grey		GT430	A710U0051F	2
23b	Decal Side GT430, all silver		GT430	A710U0052F	2
24	Decal Rear GT430, red silver		GT430	A710U0053F	1
24a	Decal Rear GT430, red,darkgrey		GT430	A710U0054F	1
24b	Decal Rear GT430 all silver		GT430	A710U0055F	1
25	Decal Rear Wheel arch LH		GT430, GT410 Sport, Fed & Gulf States GT	A710U4061F	1
25a	Decal Rear Wheel arch RH		GT430, GT410 Sport, Fed & Gulf States GT	A710U4062F	1
26	Build Plaque		GT430	A710V0016F	1
26a	Build Plaque		GT430 Sport	A710V0017F	1
26b	Build Plaque 'handbuilt in England by xxxx'			A132V1568F	1

**Function Code 12.05 Decals, Badges & Protective Film**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
27	Decal rear NYO, grey		China	A132U1358F	1
27a	Decal rear NYO, black		China	A132U1353F	1
28	Decal Steering Wheel		GT430	A710V0008F	1
29	Screw M4 x 16 csk cap			A127W7227F	2
30	Washer M4 x 9 x 0.8			A082W4099F	2
31	Nut Nyloc M4			A132W3019F	2
32	Decal Side GT430 Sport, red,silver		GT430 Sport	A710U0075F	2
32a	Decal Side GT430 Sport, red,dark grey		GT430 Sport	A710U0076F	2
32b	Decal Side GT430 Sport, all silver		GT430 Sport	A710U0077F	2
33	Decal Rear GT430 Sport, red,silver		GT430 Sport	A710U0078F	1
33a	Decal Rear GT430 Sport, red,dark grey		GT430 Sport	A710U0079F	1
33b	Decal Rear GT430 Sport, all silver		GT430 Sport	A710U0080F	1
34	Mask Roof stripes		GT430, Fed & Gulf States GT	A710T0001F	1
35	Protective Film, A pillar lower LH		GT430, Fed & Gulf States GT	A132X4033H	1
35a	Protective Film, A pillar lower RH		GT430, Fed & Gulf States GT	A132X4034H	1
36	Protective Film, bodyside LH		GT430, GT410 Sport, Fed & Gulf States GT	A132X4025H	1
36a	Protective Film, bodyside RH		GT430, GT410 Sport, Fed & Gulf States GT	A132X4026H	1
37	Protective Film, bumper rear LH		GT430, GT410 Sport, Fed & Gulf States GT	A132X4029H	1

**Function Code 12.05 Decals, Badges & Protective Film**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
37a	Protective Film, bumper rear RH		GT430, GT410 Sport, Fed & Gulf States GT	<b>A132X4030H</b>	1
38	Protective Film, bumper rear duct LH		GT430, GT410 Sport, Fed & Gulf States GT	<b>A132X4031H</b>	1
38a	Protective Film, bumper rear duct RH		GT430, GT410 Sport, Fed & Gulf States GT	<b>A132X4032H</b>	1
39	Protective Film, bodyside sill LH		GT430, GT410 Sport, Fed & Gulf States GT	<b>B132X4009H</b>	1
39a	Protective Film, bodyside sill RH		GT430, GT410 Sport, Fed & Gulf States GT	<b>B132X4010H</b>	1
40	Protective Film Kit, Base	Includes items 35-39a, not illustrated	GT430	<b>A132X0040F</b>	1
41	Protective Film, bumper front			<b>A132X0042F</b>	1
42	Protective Film, front splitter LH			<b>A132X4037F</b>	1
42a	Protective Film, front splitter RH			<b>A132X4038F</b>	1
43	Protective Film, front bumper duct LH			<b>A132X4039F</b>	1
43a	Protective Film, front bumper duct RH			<b>A132X4040F</b>	1
44	Protective Film Kit, premium	Includes items 35-39a , 41-43a & items 10-16 Evora 400 parts list not illustrated	GT430, GT410 Sport	<b>B132X0041F</b>	1
45	Decal Side GT410 sport, red,silver			<b>B710U0116F</b>	2
45a	Decal Side GT410 sport, red,dark grey			<b>B710U0115F</b>	2
45b	Decal Side GT410 sport, all silver			<b>B710U0114F</b>	2
46	Decal Rear GT410 sport, red,silver			<b>B710U0113F</b>	1

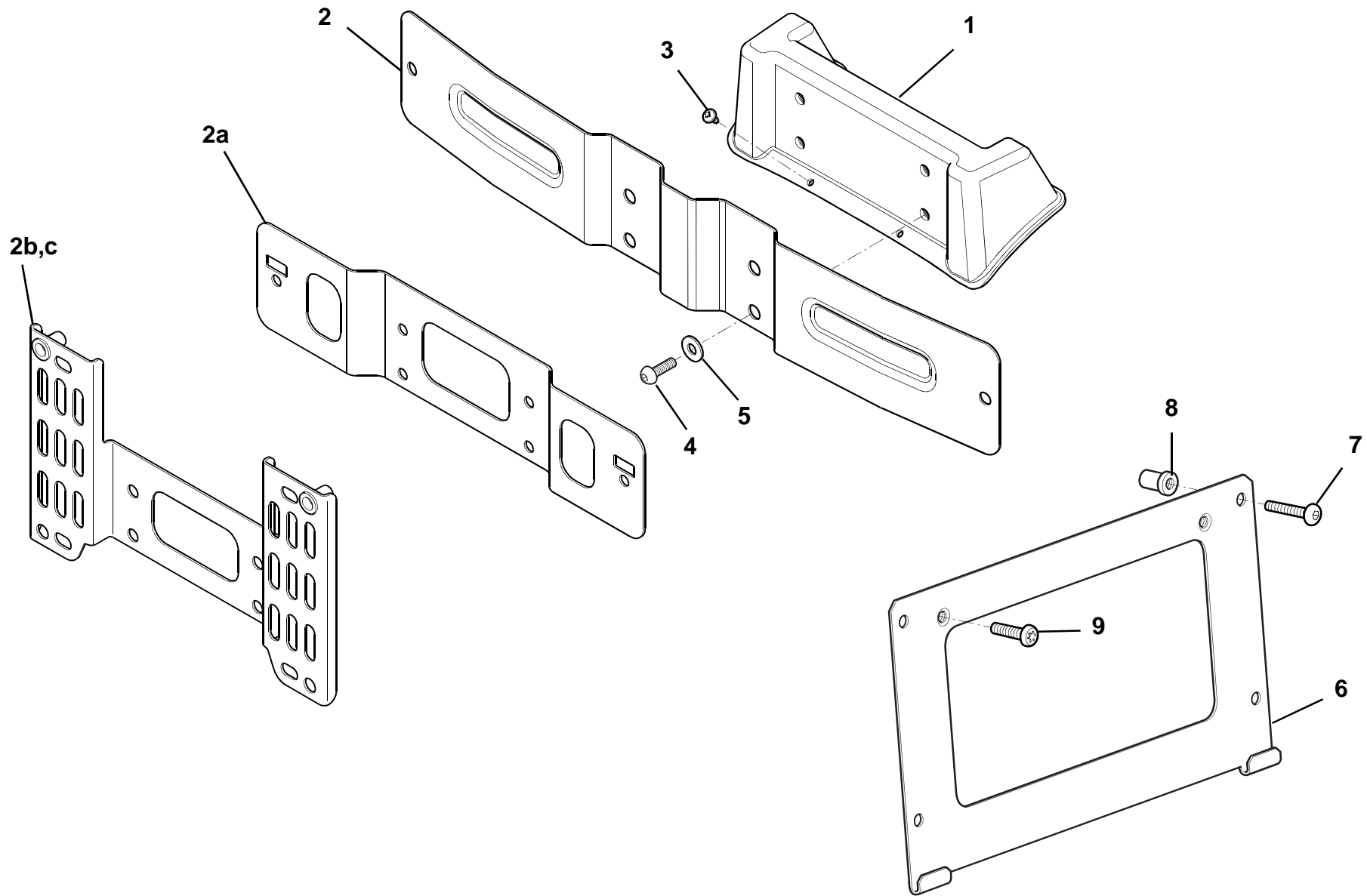
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<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
46a	Decal Rear GT410 sport, red,darkgrey			B710U0112F	1
46b	Decal Rear GT410 sport all silver			B710U0111F	1
47	Mask Front Access Cover		GT430, Fed & Gulf States GT	A710T0002F	1
48	Decal Side Evora GT, red,silver		Fed & Gulf States GT	A132U1489F	2
48a	Decal Side Evora GT, red,dark grey		Fed & Gulf States GT	A132U1491F	2
48b	Decal Side Evora GT, silver		Fed & Gulf States GT	A132U1493F	2
49	Decal Rear Evora GT, red,silver		Fed & Gulf States GT	A132U1490F	1
49a	Decal Rear Evora GT, red,dark grey		Fed & Gulf States GT	A132U1492F	1
49b	Decal Rear Evora GT, silver		Fed & Gulf States GT	A132U1494F	1
50	Decal Rear GT410, red,silver			A132U1515F	1
50a	Decal Rear GT410, red,dark grey			A132U1516F	1
50b	Decal Rear GT410, all silver			A132U1517F	1
51	Decal Side GT410 LH, black	Includes side stripes	China	A132U1495F	1
51a	Decal Side GT410 LH, grey	Includes side stripes	China	A132U1497F	1
51b	Decal Side GT410 RH, black	Includes side stripes	China	A132U1496F	1
51c	Decal Side GT410 RH, grey	Includes side stripes	China	A132U1498F	1
52	Decal Rear Evora GT410, black		China	A132U1467F	1
52a	Decal Rear Evora GT410, grey		China	A132U1469F	1
53	Decal Side GT410 red,silver			A132U1519F	2
53a	Decal Side GT410, red,dark grey			A132U1521F	2
53b	Decal Side GT410, all silver			A132U1523F	2

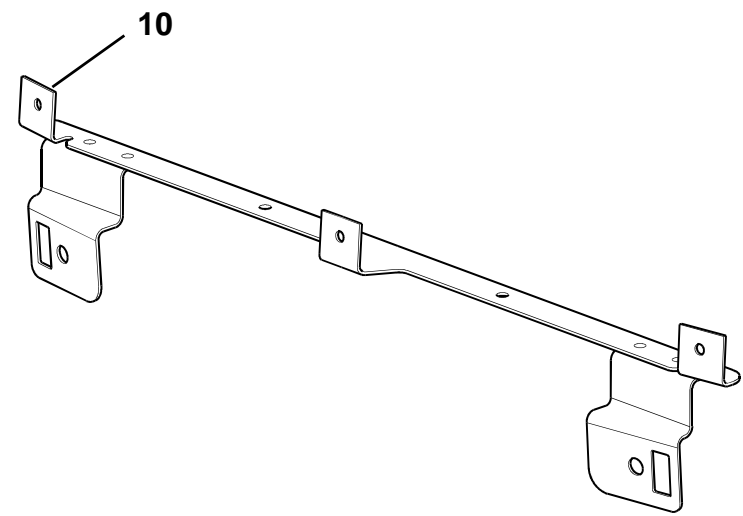
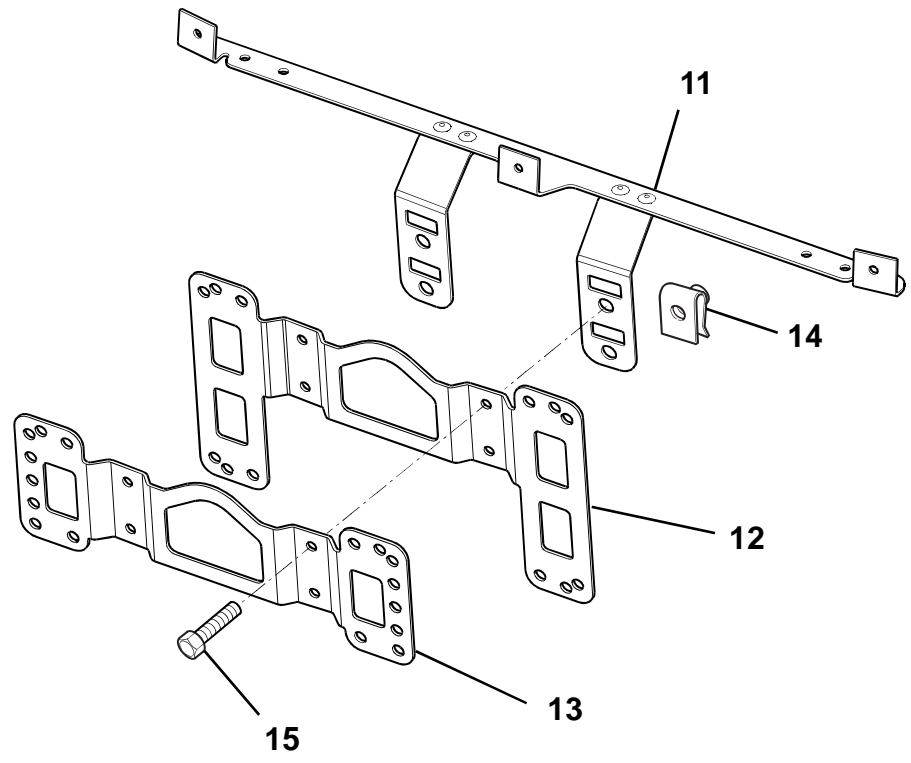
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**Function Code 12.05 Decals, Badges & Protective Film**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
54	Decal bodyside pin stripe LH		Sport 410 GP	A142U4005F	1
54a	Decal bodyside pin stripe RH		Sport 410 GP	A142U4006F	1
55	Decal Bodyside lower stripe LH		Sport 410 GP	A142U4003F	1
55a	Decal Bodyside lower stripe RH		Sport 410 GP	A142U4004F	1
56	Decal rear tailgate pin stripe		Sport 410 GP	A142U4011F	1
57	Decal front access cover pin stripes		Sport 410 GP	A142U4010F	1
58	Decal rear clam upper pin stripe, LH		Sport 410 GP	A142U4007F	1
58a	Decal rear clam upper pin stripe, RH		Sport 410 GP	A142U4008F	1
59	Decal Gold Laurel		Sport 410 GP	A142U0006F	2
60	Decal front bumper, LH		Sport 410 GP	A142U4001F	1
60a	Decal front bumper, RH		Sport 410 GP	A142U4002F	1



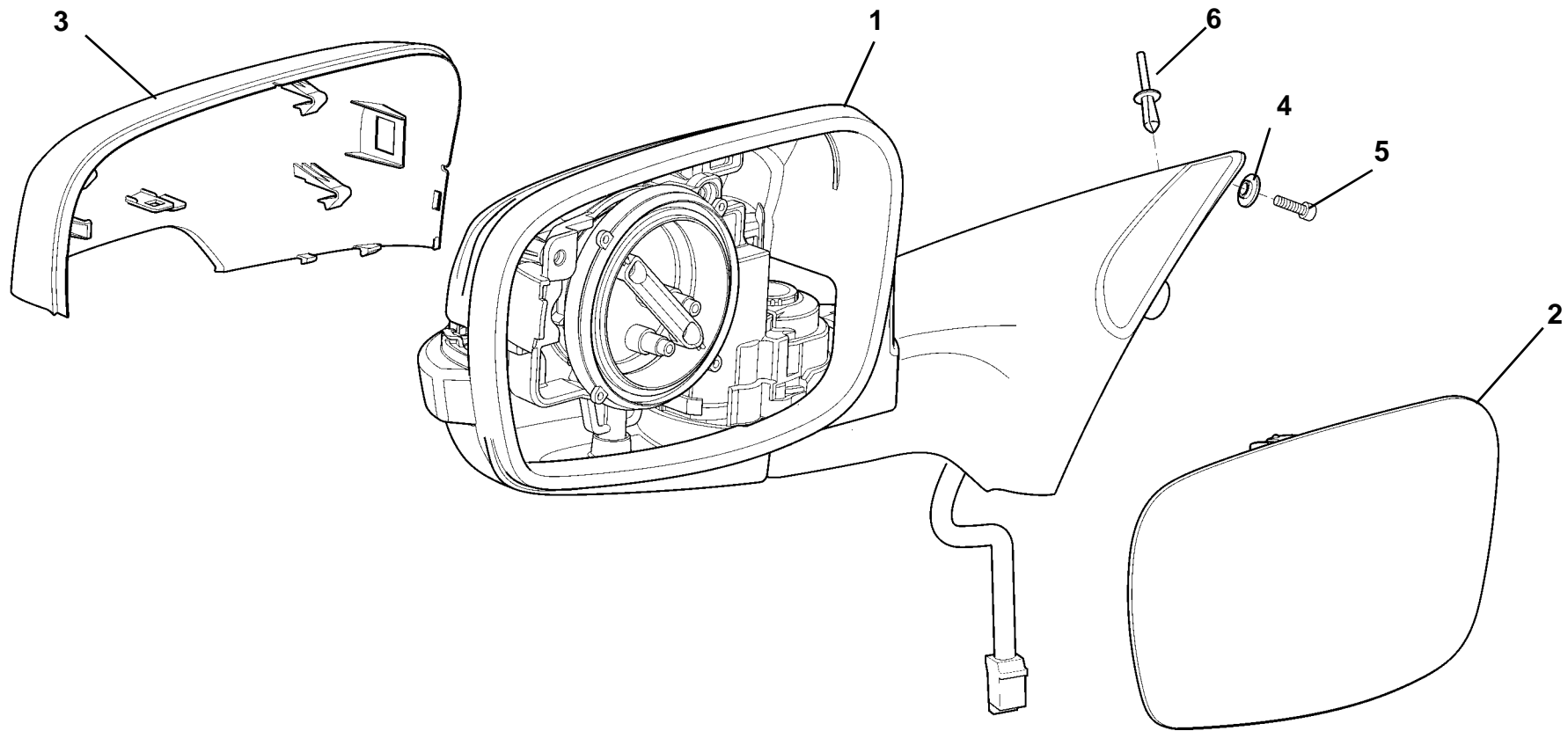
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**Function Code 12.07 Licence Plate Mountings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Plinth license Plate Front		Sport 410	A132U1164J	1
02	Bracket license Plate Front EU		Sport 410 EU	A132U1198F	1
02a	Bracket license Plate Front, GCC		Sport 410 GCC	A132U1203F	1
02b	Bracket license Plate Front japan		Sport 410 Japan	A132U1199F	1
02c	Bracket license Plate Front, federal	No rivnuts	USA	A132U1200F	1
02d	Bracket license Plate Front, china		China	A132U1201F	1
03	Screw No 6 x 3/8 flg pozi			A075W5019F	5
04	Screw M6 x 16 but cap hd			A082W7105F	4
05	Washer M6 x 15 x 1.5 s/s blk			A082W4133F	4
06	Carrier Plate, rear, license plate, Japan		Sport 410 Japan	A132U0480F	1
07	Screw, M5 x 20, button hd., black, plate to bumper rear		Japan	A111W7152F	4
08	Rawlnut, M5, rubber, plate to bumper rear		Japan	A075W6074F	4
09	Screw, M6 x 16, pan hd. torx S/S		Japan	A117W2213F	4
10	Bracket Assembly Front license plate, EU		GT430, GT410 Sport EU	B710U0045J	1
11	Bracket Assembly Front license plate, Non EU		GT430, GT410 Sport	A710U0136J	1
12	Bracket license Plate Non EU		GT430, GT410 Sport EU	A710U0139F	1
13	Bracket license Plate GCC		GT430, GT410 Sport GCC	A710U0138F	1
14	Speed Clip M5			B100W6372F	4
15	Screw M5 x 16, hex hd			A082W1088F	4

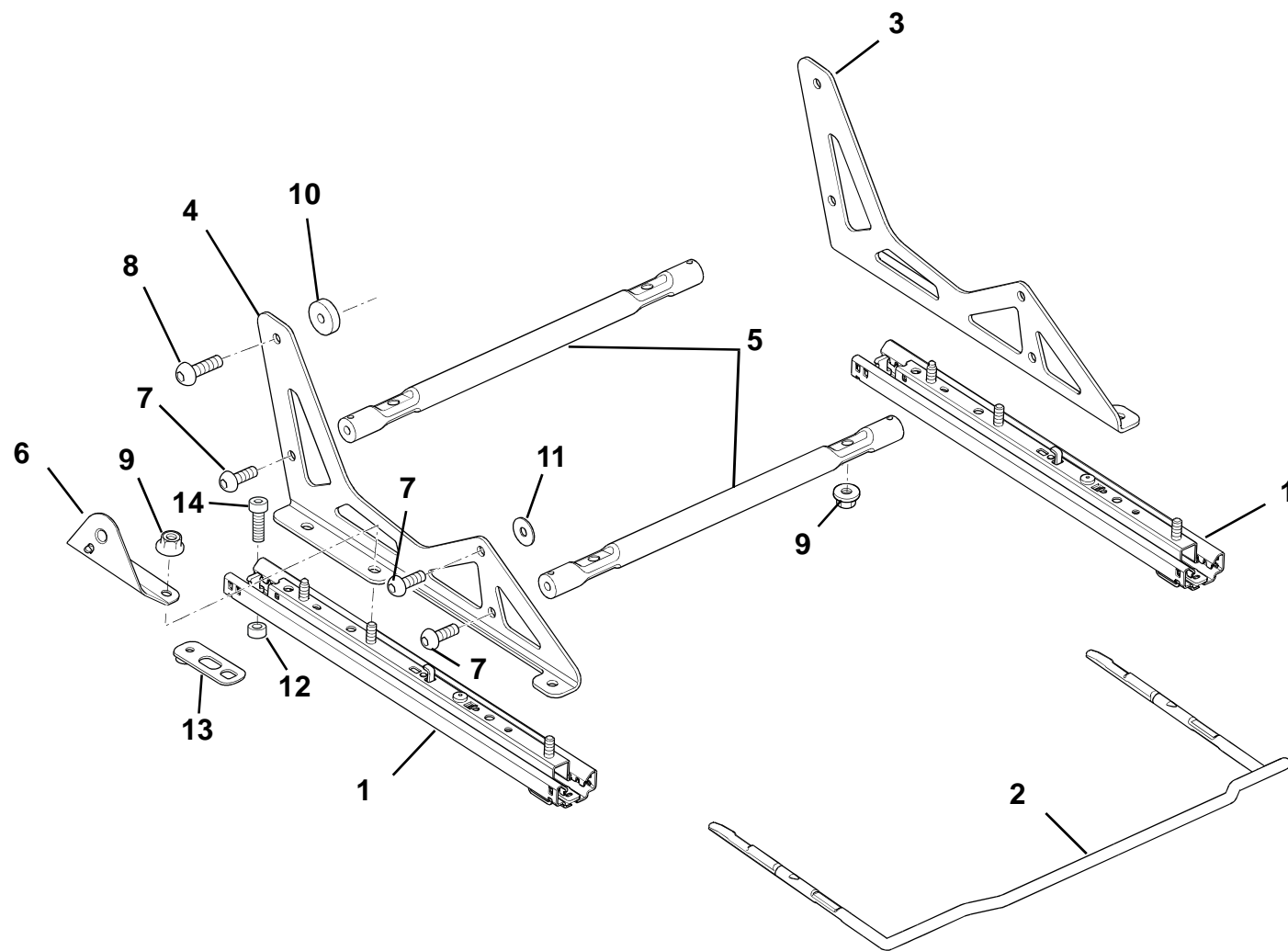


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**SPORT/GT**

12.09

**Function Code 12.09 Exterior Driving Mirrors**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Mirror Housing Assembly LH, powerfold	Without glass		<b>C132B4347F</b>	
01a	Mirror Housing Assembly LH, powerfold	Without glass	USA/Gulf States	<b>A132B0567F</b>	1
01b	Mirror Housing Assembly RH, powerfold	Without glass		<b>C132B4348F</b>	1
02	Mirror Glass LH, convex	Except USA/Gulf States		<b>A132B4511F</b>	1
02a	Mirror Glass LH, flat		USA/Gulf States	<b>A132B0361F</b>	1
02b	Mirror Glass RH, convex	Except USA/Gulf States		<b>A132B4512F</b>	1
02c	Mirror Glass RH, convex with warning		USA/Canada	<b>B132B0364F</b>	1
02d	Mirror Glass RH, convex with arabic text warning		Gulf States	<b>A132B0365F</b>	1
03	Mirror Cover, unpainted, LH			<b>A132B4387F</b>	1
03a	Mirror Cover, Carbon LH			<b>A132U4895F</b>	1
03b	Mirror Cover, unpainted, RH			<b>A132B4388F</b>	1
03c	Mirror Cover, Carbon RH			<b>A132U4896F</b>	1
04	Collar, mirror mounting			<b>A132U0270F</b>	4
05	Screw M8 x 16 skt cap hd			<b>A111W7125F</b>	4
06	Firtree			<b>A132W6006F</b>	4



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**SPORT/GT**

13.01

# Service Parts List

# EVORA SPORT/ET



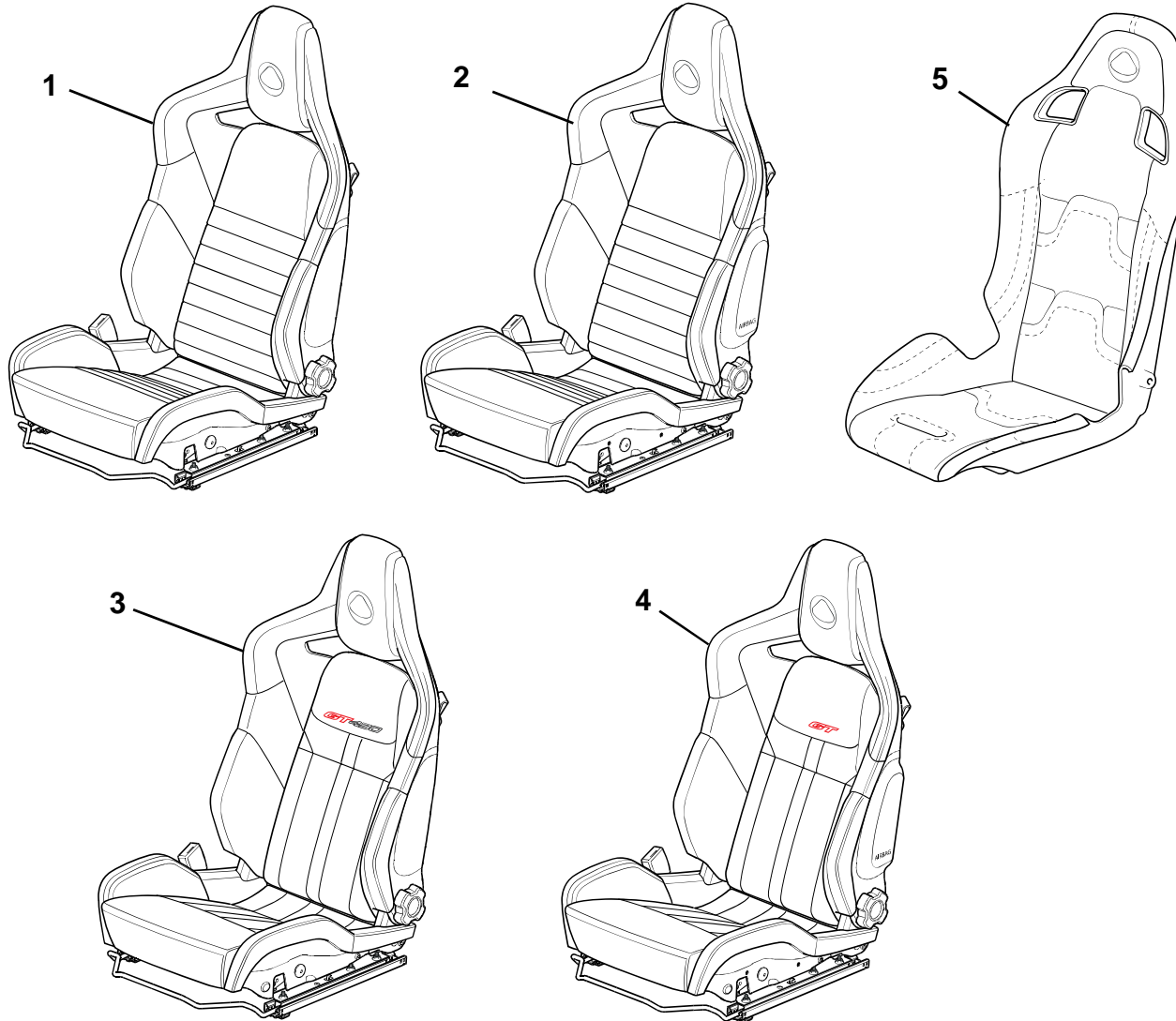
## Function Code 13.01 Seat Runners

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Seat Runner Assembly		All seats	A132V1599F	4
02	Release Handle, seat runners		Carbon sports seat	A132V1598F	2
02a	Release Handle, seat runners				2
03	Seat Mount LH		Carbon sports seat	A132V4267F	2
04	Seat Mount RH		Carbon sports seat	A132V4268F	2
05	Cross Member Assembly, sports seat		Carbon sports seat	A132V1660F	4
06	Seat Belt Anchorage Bracket LH		Carbon sports seat	A132V4265F	1
06a	Seat Belt Anchorage Bracket RH		Carbon sports seat	A132V4266F	1
07	Screw M8 x 12 skt cap hd, seat			A111W7131F	12
08	Screw M8 x 25 skt cap hd, seat fixing rear			A111W7115F	4
09	Nut M8 hex flg			A132W3006F	20
10	Spacer Nylon M8 x 30 x 8			A132V1683F	4
11	Spacer Nylon M8 x 18 x 1.5			A132V1684F	4
12	Spacer Seat Runner			A132V1298F	2
13	Bracket Isofix			A132V1297F	2
14	Screw M8 x 30 skt cap hd			A132W5061F	8

EVORA  
SPORT/ET

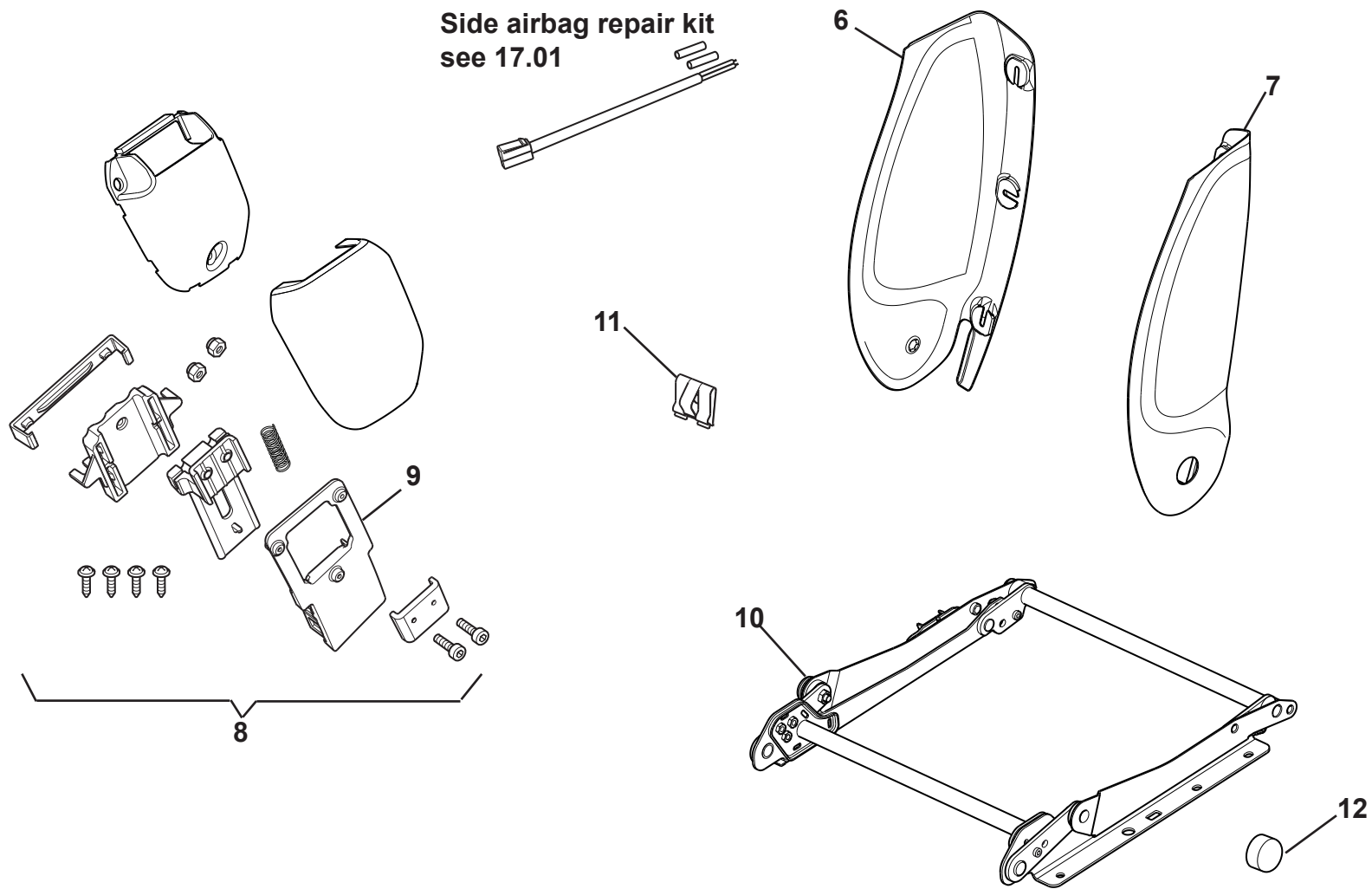
Function Code: 13.01, Page: 1

Updated 5th October 2020



**EVORA**  
**SPORT/GT**

13.02 page 1



**EVORA**  
**SPORT/GT**

13.02 page 2

*Updated 1st March 2021*

# Service Parts List



## Function Code 13.02 Seat Assemblies, front

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Front Seat Sport LH Heated, unpainted bezels	Black alcantara, red stitching	Sport 410, GT 410 Sport	<b>A132V5445F</b>	1
01a	Front Seat Sport RH Heated, unpainted bezels	Black alcantara, red stitching	Sport 410, GT 410 Sport	<b>A132V5446F</b>	1
01b	Front Seat Sport LH Heated, unpainted bezels	Black alcantara, yellow stitching	Sport 410, GT 410 Sport	<b>A132V5447F</b>	1
01c	Front Seat Sport RH Heated, unpainted bezels	Black alcantara, yellow stitching	Sport 410, GT 410 Sport	<b>A132V5448F</b>	1
02	Front Seat Sport LH Heated, unpainted bezels* federal	Black alcantara, red stitching, side airbag	USA, Sport 410	<b>A132V4963F</b>	1
02a	Front Seat Sport RH Heated, unpainted bezels* federal	Black alcantara, red stitching, side airbag	USA, Sport 410	<b>A132V4964F</b>	1
02b	Front Seat Sport LH Heated, unpainted bezels* federal	Black alcantara, yellow stitching, side airbag	USA, Sport 410	<b>A132V4965F</b>	1
02c	Front Seat Sport RH Heated, unpainted bezels* federal	Black alcantara, yellow stitching, side airbag	USA, Sport 410	<b>A132V4966F</b>	1
03	Front Seat Sport LH Heated switch on seat for manual cars	Black with grey alcantata stripe, carbon back, red & silver stitching	GT430**	<b>A710V4011F</b>	1
03a	Front Seat Sport RH Heated switch on seat for manual cars	Black with grey alcantata stripe, carbon back, red & silver stitching	GT430**	<b>A710V4012F</b>	1
03b	Front Seat Sport LH Heated switch on seat for manual cars	Black with red alcantata stripe, carbon back, red & silver stitching	GT430**	<b>A710V4013F</b>	1
03c	Front Seat Sport RH Heated switch on seat for manual cars	Black with red alcantata stripe, carbon back, red & silver stitching	GT430**	<b>A710V4014F</b>	1
04	Front Seat Sport LH fed	Black with alcantata stripe, carbon back, side airbag, red & silver stitching	USA GT	<b>D710V4017F</b>	1





**Function Code 13.02 Seat Assemblies, front**

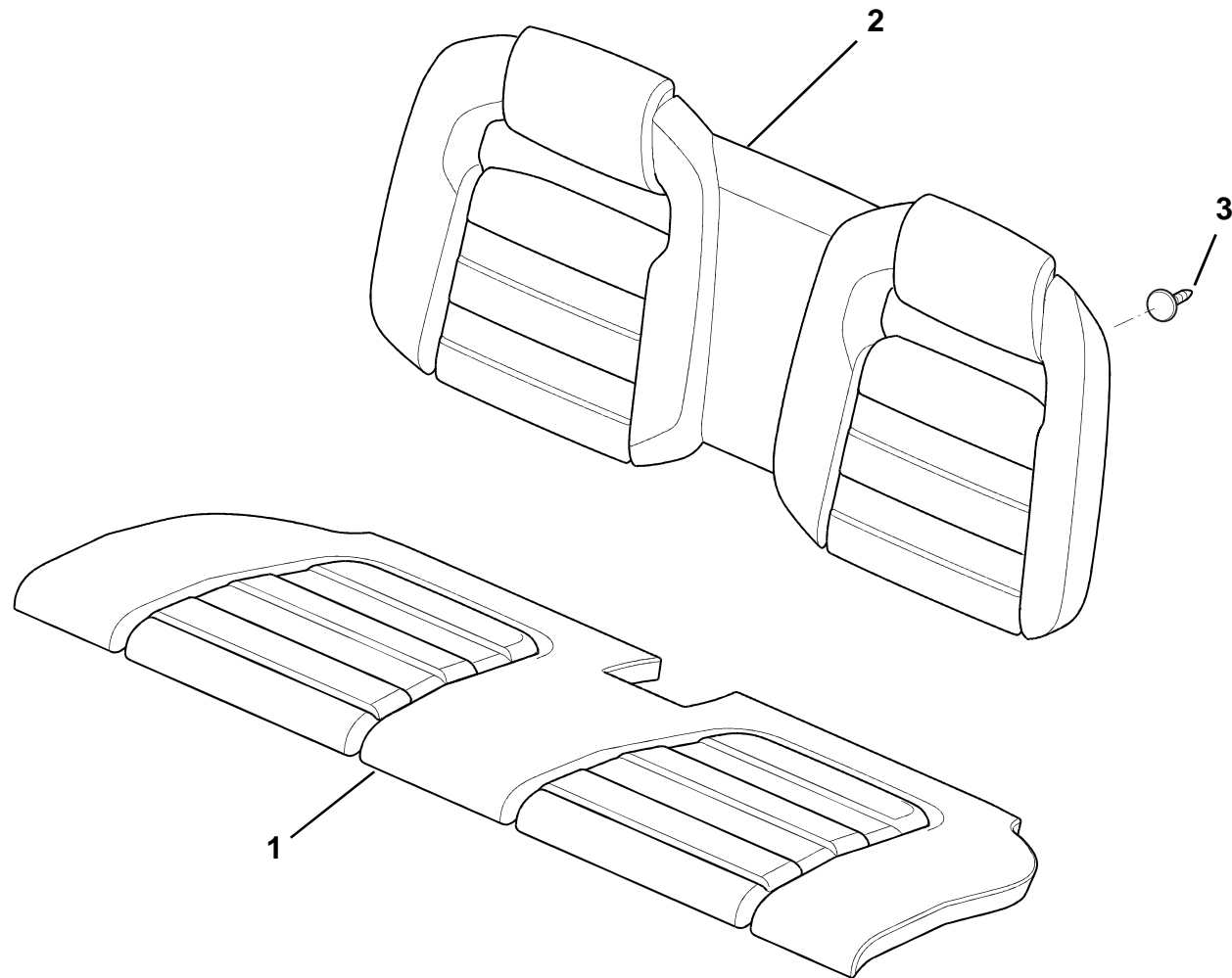
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
04a	Front Seat Sport RH fed	Black with alcantata stripe, carbon back, side airbag, red & silver stitching	USA GT	<b>D710V4018F</b>	1
04b	Front Seat Sport LH fed	Black with red alcantata stripe, carbon back, side airbag, red & silver stitching	USA GT	<b>D710V4019F</b>	1
04c	Front Seat Sport RH fed	Black with red alcantata stripe, carbon back, side airbag, red & silver stitching	USA GT	<b>D710V4020F</b>	1
04d	Front Seat Sport LH	Black with grey alcantata stripe, carbon back, red & silver stitching	GT Gulf States	<b>A132V1671F</b>	1
04e	Front Seat Sport RH	Black with grey alcantata stripe, carbon back, red & silver stitching	GT Gulf States	<b>A132V1672F</b>	1
04f	Front Seat Sport LH	Black with red alcantata stripe, carbon back, red & silver stitching	GT Gulf States	<b>A132V1145F</b>	1
04g	Front Seat Sport RH	Black with red alcantata stripe, carbon back, red & silver stitching	GT Gulf States	<b>A132V1144F</b>	1
05	Carbon Sports Seat*	Alcantara	Sport 410, GT 430/410 Sport, Non Federal	<b>A132V1665JA</b>	2
05a	Carbon Sports Seat*	Leather & Alcantara	Sport 410, GT 430/410 Sport, Non Federal	<b>A132V1665JLA</b>	2
06	Side Cover RH, carbon, LH seat	Non airbag		<b>A710V4010H</b>	2
06a	Side Cover Recline RH, carbon, RH seat	Non airbag		<b>A710V4022H</b>	1
07	Side Cover Recline LH, carbon, LH seat	Non airbag		<b>A710V4021H</b>	1
07a	Side Cover LH, carbon, RH seat	Non airbag		<b>A710V4009H</b>	2
08	Tilt Release Mechanism Kit, LH			<b>A132V6323S</b>	1

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**Function Code 13.02 Seat Assemblies, front**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
08a	Tilt Release Mechanism Kit, RH			<b>A132V6324S</b>	1
09	Clamp Bracket			<b>A132V6206S</b>	2
10	Seat Frame Kit	Includes 2 x shoulder bolts, bushes & spacers		<b>A132V6208S</b>	2
11	Seat Clip			<b>A142V6000F</b>	AR
12	Vinyl Bolt Cap			<b>A132Y6000F</b>	4
		*Use Trim Order Form LSL654			
		**For auto also refer to 17.05			

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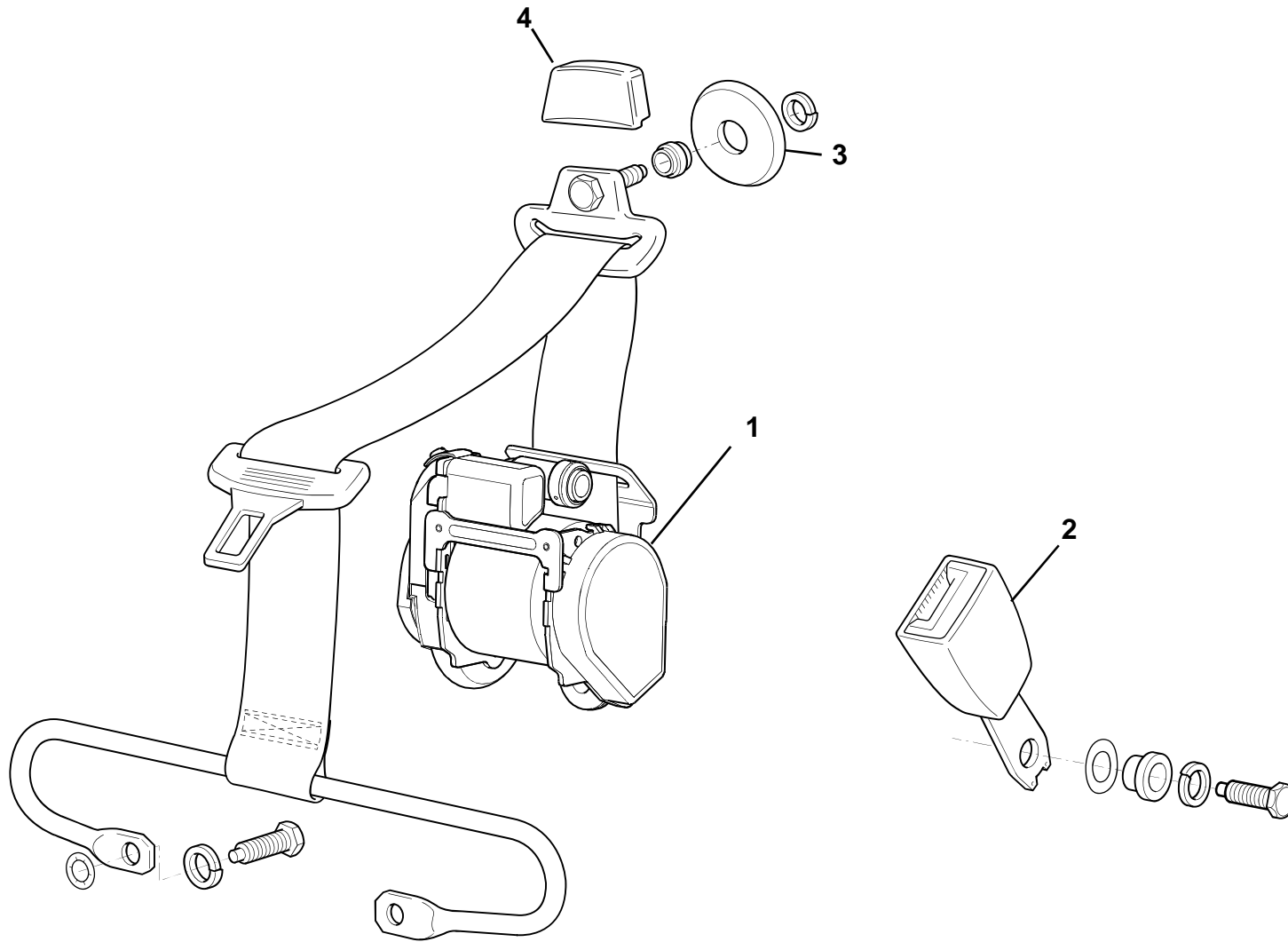
**EVORA**  
**SPORT/GT**

13.19

**Function Code 13.19 Seat Assembly, rear**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Rear Seat Cushion Base*		Black	<b>B132V1303F</b>	1
01a	Rear Seat Cushion*		Black leather	<b>B132V1327F</b>	1
01b	Rear Seat Cushion*		Red leather	<b>B132V1329F</b>	1
01c	Rear Seat Cushion*		Tan leather	<b>B132V1331F</b>	1
01d	Rear Seat Cushion*		Black leather & alcantara	<b>B132V1333F</b>	1
01e	Rear Seat Cushion*		Red leather & alcantara	<b>B132V1335F</b>	1
02	Rear Seat Squab Base*		Black	<b>B132V1304F</b>	1
02a	Rear Seat Squab*		Black leather	<b>B132V1328F</b>	1
02b	Rear Seat Squab*		Red leather	<b>B132V1330F</b>	1
02c	Rear Seat Squab*		Tan leather	<b>B132V1332F</b>	1
02d	Rear Seat Squab*		Black leather & alcantara	<b>B132V1334F</b>	1
02e	Rear Seat Squab*		Red leather & alcantara	<b>B132V1336F</b>	1
03	Fir Tree Fixing			<b>A116U0200F</b>	4

\*Use Trim Order Form LSL654



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13.27

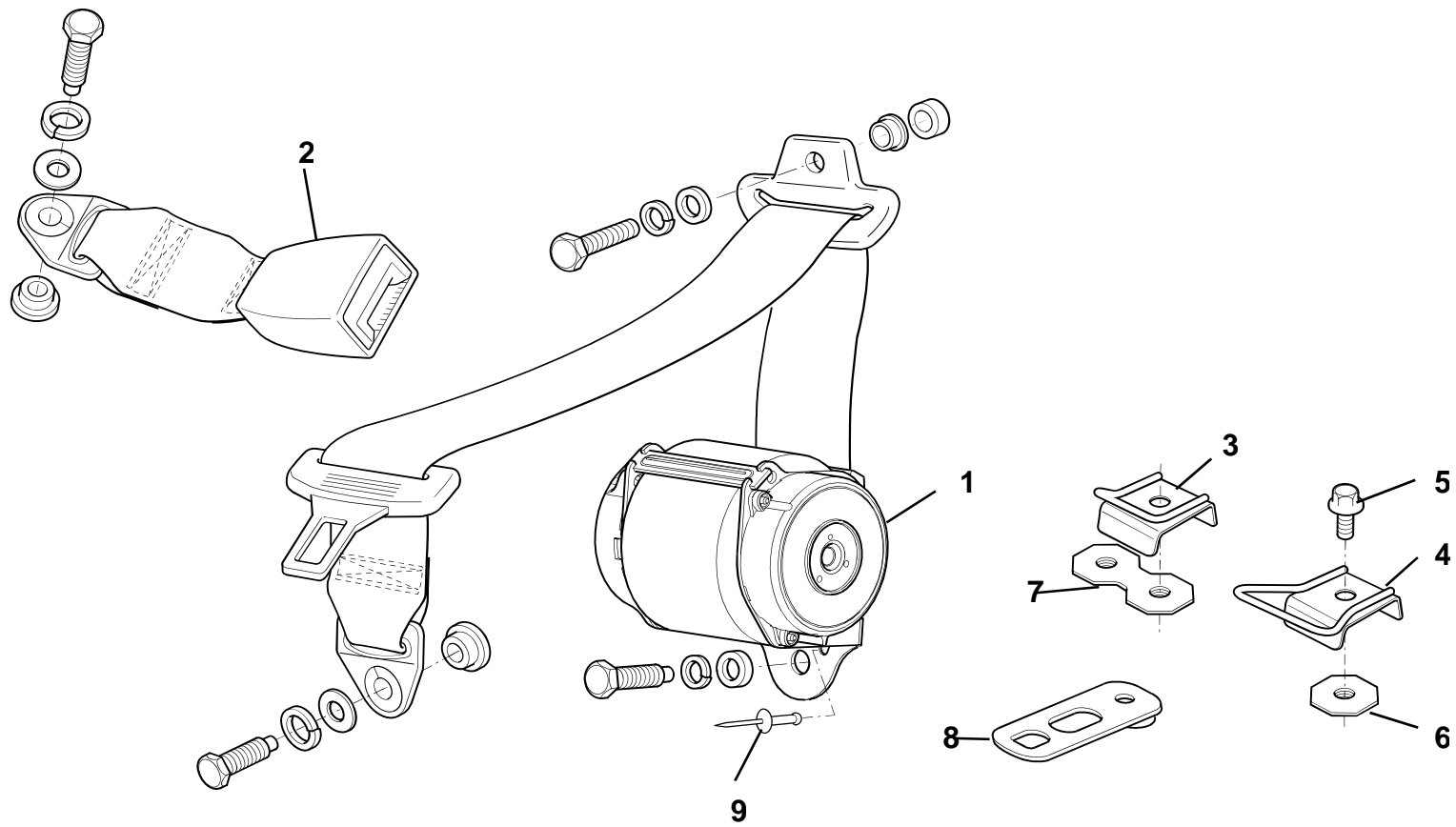
# Service Parts List

# EVORA SPORT/ET



## Function Code 13.27 Seat Belts, front

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Seat Belt, with pre-tensioner, front, LH			A132V4237F	1
01a	Seat Belt, with pre-tensioner, front, LH, federal		USA	A132V1583F	1
01b	Seat Belt, with pre-tensioner, front, RH			D132U6010F	1
01c	Seat Belt, with pre-tensioner, front, RH, federal		USA	A132V1584F	1
02	Buckle, seat belt, switched, driver	See service notes section WP		B132U6012F	1
02a	Buckle, seat belt, un-switched, passenger	See service notes section WP		B132U6013F	1
03	D Loop Spacer	Remove 1.8mm from inner boss		A132V0223F	2
04	D Loop Cover			A132U0969S	2



**EVORA**  
**SPORT/GT**

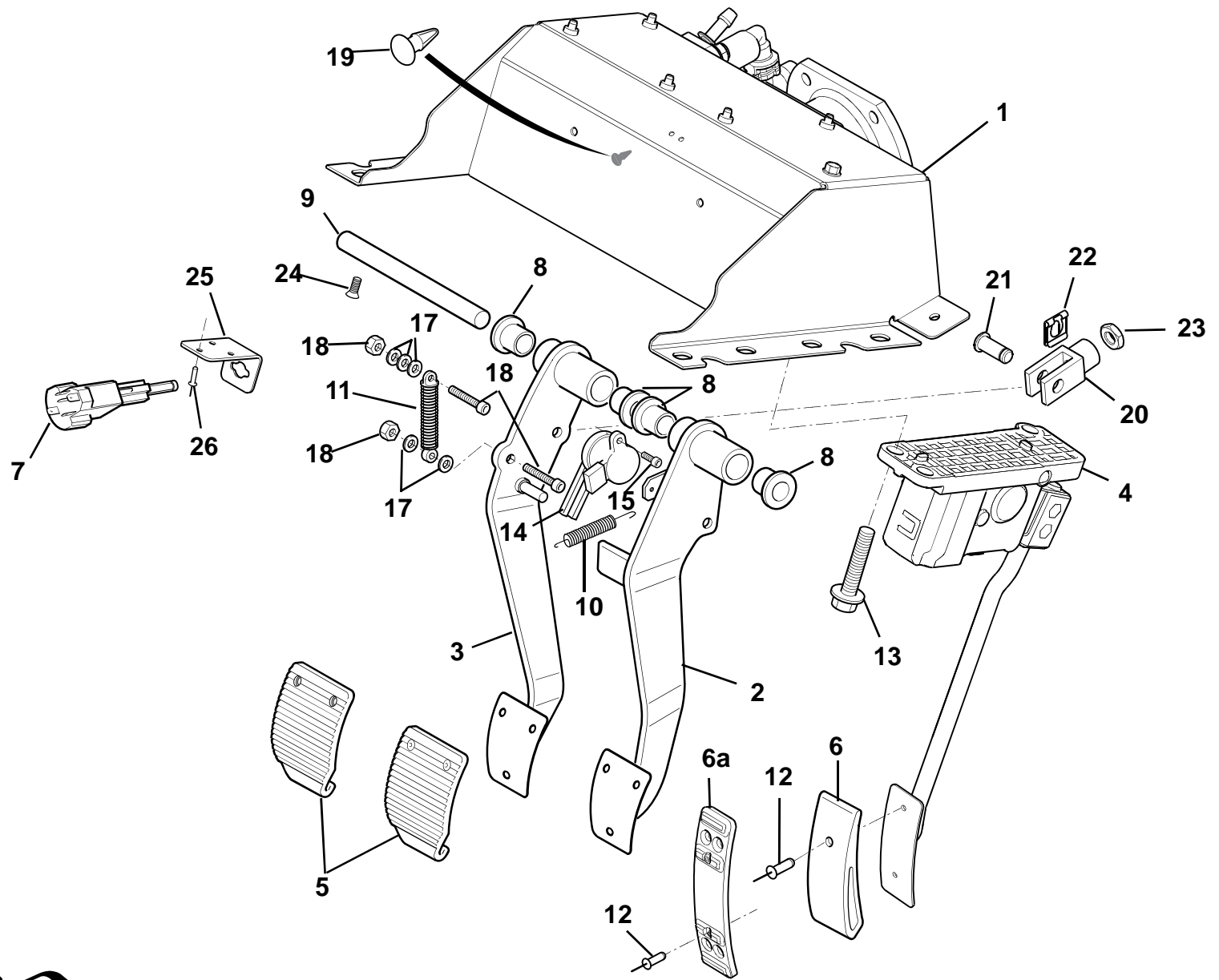
13.29

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**Function Code 13.29 Seat Belts, rear**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Seat Belt, retractor, rear			A132V0239F	2
02	Buckle, seat belt rear			A132V0150F	2
03	Bracket, ISOFIX latching			A132U0438F	4
04	Bracket, ISOFIX tether routing			A132U0511F	2
05	Screw, M10 x 20, hex. flg. hd., brackets to chassis			A132W5007F	6
06	Nutplate, M10, bracket to chassis			B132A0222F	2
07	Nutplate, M10, double, bracket to chassis			B132A0192F	4
08	Bracket. ISOFIX tether, front	Fits under seat runner		A132V1297F	2
09	Rivet			A111W6613F	2





**EVORA**  
*SPORT/GT*

14.01

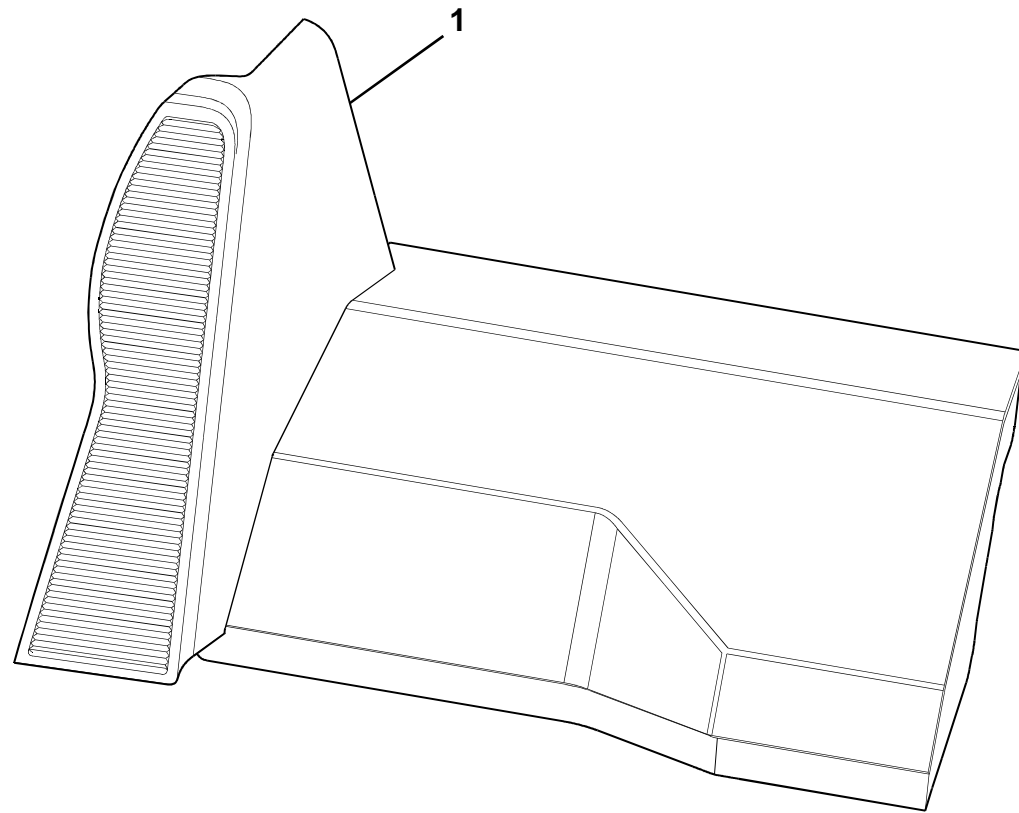
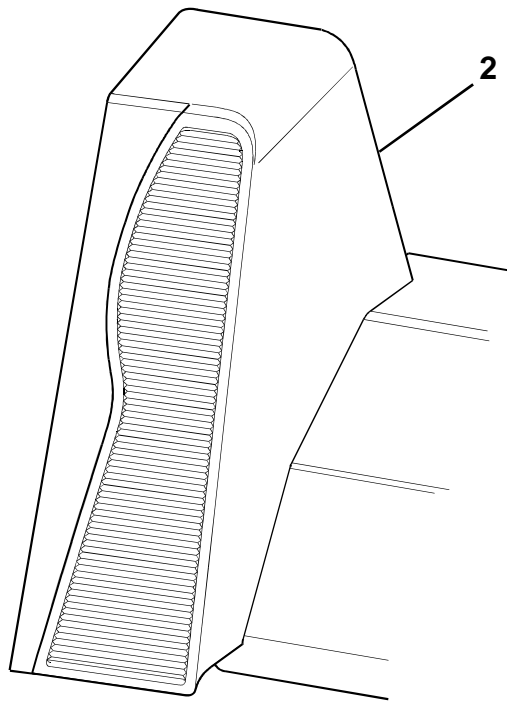
**Function Code 14.01 Pedal Box, Pedals, Throttle Control**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Pedalbox Assembly LHD	Excluding electronic throttle	Manual	<b>A132J0342F</b>	1
01a	Pedalbox Assembly RHD	Excluding electronic throttle	Manual	<b>A132J0343F</b>	1
01b	Pedalbox Assembly LHD	Excluding electronic throttle	Auto	<b>A132J0344F</b>	1
01c	Pedalbox Assembly RHD	Excluding electronic throttle	Auto	<b>A132J0345F</b>	1
02	Brake Pedal Assembly LHD		Manual SPSA00144		1
02a	Brake Pedal Assembly RHD		Manual SPSA00147		1
02b	Brake Pedal Assembly LHD		Auto SPSA00145		1
02c	Brake Pedal Assembly RHD		Auto SPSA00148		1
03	Clutch Pedal Assembly LHD		SPSA00143		1
03a	Clutch Pedal Assembly RHD		SPSA00146		1
04	Electronic Throttle Assembly LHD			<b>B132J0346F</b>	1
04a	Electronic Throttle Assembly RHD			<b>B132J0347F</b>	1
05	Pad Brake and Clutch, extruded			<b>A132J0212F</b>	2
05b	Pad Brake, extruded		Auto	<b>A132J0213F</b>	1
06	Pad, throttle pedal, extruded			<b>A132J0288F</b>	1
07	Switch, brake			<b>A116J6034F</b>	1
08	Bearing, flanged			<b>A132J6008H</b>	4
09	Shaft, pedal pivot			<b>A132J0034H</b>	1
10	Spring, return brake pedal			<b>A132J0060H</b>	1
11	Over-centre Spring Assembly, clutch return			<b>B132J0041H</b>	1
12	Rivet, pedal pads			<b>A075W6090Z</b>	8

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**Function Code 14.01 Pedal Box, Pedals, Throttle Control**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
13	Screw, M8 x 45, flg. hd., throttle assy. to pedal box			A132J6028H	3
14	Potentiometer, clutch			A132J0107H	1
15	Screw, M4 x 10, skt. cap hd., potentiometer retaining			A132J6039H	1
16	Screw, M6 x 25, skt. cap hd., over centre spring retaining			A132J6033H	2
17	Washer, flat, M6, over centre spring retaining			A132J6027H	5
18	Nut, M6, over centre spring retaining			A132J6034H	2
19	Pad, clutch pedal downstop			A132J6055S	1
20	Clevis, brake booster			A132J6011F	1
21	Clevis Pin			A132J6012F	1
22	Clevis Clip			A132J6031F	1
23	Locknut M10			A075W3024Z	1
24	Screw M6 x 20, csk tx ,shaft			A132J6040H	3
25	Bracket, brake pedal switch			A132J0139F	1
26	Rivet, brake switch bracket			A138W6028F	3



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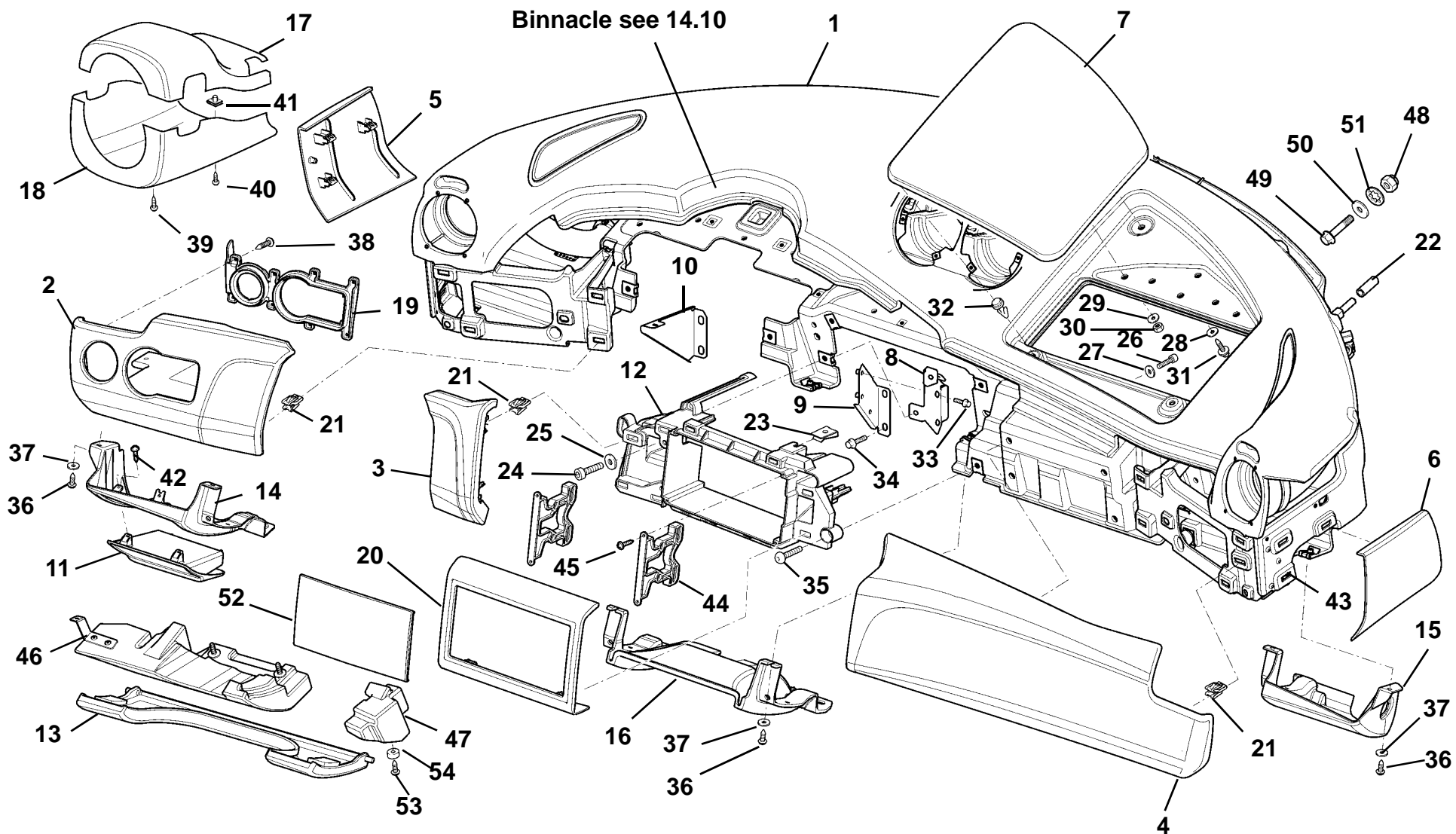
**14.03**

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**Function Code 14.03 Footrests**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Footrest Assembly LHD	includes carpet		C132V1100J	1
02	Footrest Assembly RHD	includes carpet		C132V1124J	1

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SPORT/GT

14.05

*Updated 1st July 2019*

# Service Parts List



## Function Code 14.05 Fascia Structure & Supporting Hardware

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Assembly Fascia Topper Panel, trimmed LHD		Black	B132V5605F	1
01a	Assembly Fascia Topper Panel, trimmed RHD		Black	B132V5606F	1
02	Trim Panel Assembly, driver LH LHD*		Leather	B132V5667JL	1
02a	Trim Panel Assembly, driver LH LHD*		Alcantara	B132V5667JA	1
02b	Trim Panel Assembly, driver RH RHD*		Leather	B132V5668JL	1
02c	Trim Panel Assembly, driver RH RHD*		Alcantara	B132V5668JA	1
03	Trim Panel Assembly, driver RH LHD*		Leather	B132V5685JL	1
03a	Trim Panel Assembly, driver RH LHD*		Alcantara	B132V5685JA	1
03b	Trim Panel Assembly, driver LH RHD*		Leather	B132V5686JL	1
03c	Trim Panel Assembly, driver LH RHD*		Alcantara	B132V5686JA	1
04	Trim Panel Assembly, passenger RH LHD*		Leather	B132V5671JL	1
04a	Trim Panel Assembly, passenger RH LHD*		Alcantara	B132V5671JA	1
04b	Trim Panel Assembly, passenger LH RHD*		Leather	B132V5672JL	1
04c	Trim Panel Assembly, passenger LH RHD*		Alcantara	B132V5672JA	1
05	End Cap Trim Panel Assembly, LH LHD,RHD*		Leather	B132V5669JL	1
05a	End Cap Trim Panel Assembly, LH LHD,RHD*		Alcantara	B132V5669JA	1
06	End Cap Trim Panel Assembly, RH LHD,RHD*		Leather	B132V5670JL	1
06a	End Cap Trim Panel Assembly, RH LHD,RHD*		Alcantara	B132V5670JA	1



**Function Code 14.05 Fascia Structure & Supporting Hardware**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
07	Cover Assembly passenger Airbag LHD			A132V5903J	1
07a	Cover Assembly passenger Airbag RHD			A132V5904J	1
08	Bracket IP Support Upper LHD			A132V5949F	1
08a	Bracket IP Support Upper RHD			A132V5950F	1
09	Bracket IP Support Lower LHD			A132V5951F	1
09a	Bracket IP Support Lower RHD			A132V5952F	1
10	Bracket IP Support Side LHD			A132V5959F	1
10a	Bracket IP Support Side RHD			A132V5960F	1
11	Stowage Pocket LHD			A132V5665F	1
11a	Stowage Pocket RHD			A132V5666F	1
12	Carrier Sat Nav LHD			A132V5437F	1
12a	Carrier Sat Nav RHD			A132V5438F	1
13	Infil Trim Panel Assembly Steering Column LHD			A132V5659J	1
13a	Infil Trim Panel Assembly Steering Column RHD			A132V5660J	1
14	End Cap Trim Panel Assembly Lower, LH LHD			A132V5679J	1
14a	End Cap Trim Panel Assembly Lower, RH RHD			A132V5680J	1
15	End Cap Trim Panel Assembly Lower, RH LHD			A132V5681J	1
15a	End Cap Trim Panel Assembly Lower, RH LHD,federal				1
15b	End Cap Trim Panel Assembly Lower, LH RHD			A132V5682J	1
16	Centre Lower Trim Panel Assembly			A132V1236J	1
17	Shroud Steering Column Upper			A132U0708F	1



**Function Code 14.05 Fascia Structure & Supporting Hardware**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
18	Shroud Steering Column Lower			A132U0709F	1
19	Bezel, light switch LHD			A132V5395F	1
19a	Bezel, light switch LHD			A132V5396F	1
20	Bezel Assembly Sat Nav, matt black paint LHD	Aperture 170mm x 96mm	A132V5973K R/B	A132V5573F-011	1
20a	Bezel Assembly Sat Nav, matt black paint RHD	Aperture 170mm x 96mm	A132V5974K R/B	A132V5574F-011	1
20b	Bezel Assembly Sat Nav, matt black paint LHD	Aluminium trim insert Aperture 170 x 96mm		A132V5975J	1
20c	Bezel Assembly Sat Nav, matt black paint RHD	Aluminium trim insert Aperture 170 x 96mm		A132V5976J	1
20d	Bezel Assembly Sat Nav, matt black paint, RHD	Aluminium trim insert	Japan	A132V1540J	1
20e	Bezel Assembly Sat Nav, matt black paint LHD	Premium head unit, Aperture 171.5mm x 96.5 mm		A132V4309F-011	1
20f	Bezel Assembly Sat Nav, matt black paint, RHD	Premium head unit, Aperture 171.5mm x 96.5 mm		A132V4310F-011	1
20g	Bezel Sat Nav Outer, no sat nav LH matt black			A132V5397F-001	1
20h	Bezel Sat Nav Outer, no sat nav RH matt black			A132V5398F-001	1
20i	Bezel Assembly Sat Nav, matt black paint LHD		Clarion	A132V1232F-011	1
20j	Bezel Assembly Sat Nav, matt black paint LHD	Aluminium trim insert	Clarion	A132V1552J-001	1
20k	Bezel Assembly Sat Nav, matt black paint LHD	Aluminium trim insert	Kenwood	B132V1552J-001	1
21	Trim Clip	Also used on items 5,6,20		A132W6111F	6
22	Flexible Cap, black			A132W6066F	3
23	Speed Nut M5. sat nav carrier			B100W6372F	1

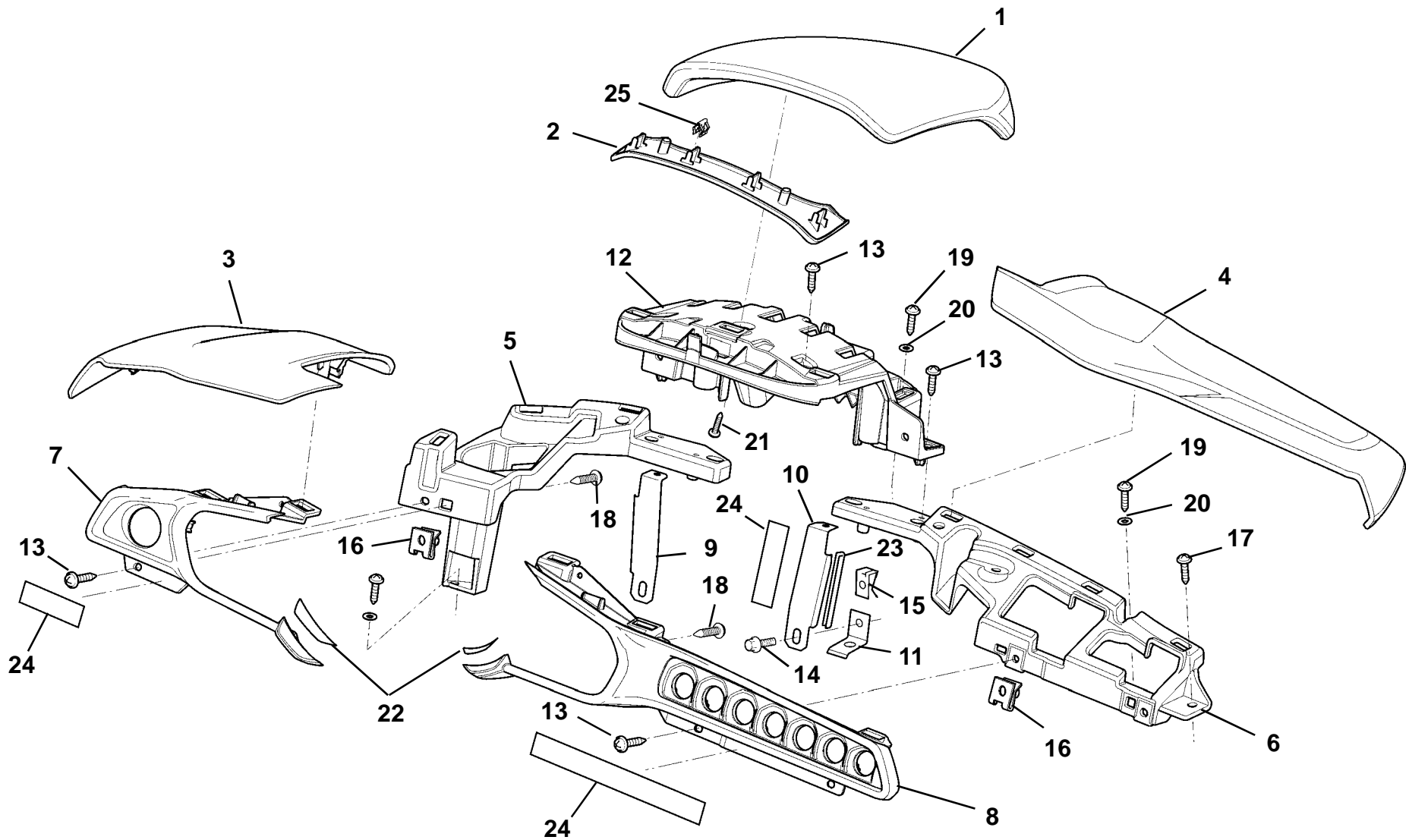
**Function Code 14.05 Fascia Structure & Supporting Hardware**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
24	Screw M5 x 25 skt cap hd, sat nav carrier			A132W7001F	2
25	Washer M5 x 10 x 0.8, sat nav carrier			A075W4011Z	2
26	Screw M5 x 12 skt cap hd, passenger trim panel			A111W7117F	2
27	Washer M5 x 10 x 0.8 passenger trim panel			A075W4011Z	2
28	Washer M6 x 15 x 1.5, airbag cover			A082W4133F	3
29	Washer M6 x 18 x 1.5, airbag cover			B082W4018F	2
30	Nut Nyloc M6 thin, airbag cover			A907E6285F	3
31	Screw M6 x 20 hex flg hd, airbag cover			A132W5004F	2
32	Clip, PAB cover			B121U0117F	2
33	Screw M5 x 16 hex flg hd IP support brkt			A132W5016F	2
34	Screw M6 x 16 hex flg hd IP support brkt			A132W5003F	2
35	Screw M5 x 16 btn hd. sat nav carrier			A082W5107F	8
35a	Screw M5 x 10 btn hd. sat nav carrier		Japan	A082W5097F	8
35b	Washer M5 x 10 x 0.8. sat nav carrier		Japan	A075W4011Z	8
36	Screw M6 x 20 skt btn hd, IP lower trim			A100W7096F	6
37	Washer M6 x 12.1 x 1.4, IP lower trim			A075W4013Z	6
38	Screw No6 x 3/4 s/tap pan pozi, switch bezel, housing assy			A075W5019F	8
39	Screw, No. 8 x 0.5, flg. pozi. S/T, lower to upper shroud			A117W5250F	5
40	Screw M5 x 12 btn skt hd , lower shroud rear fix.			A132W5033F	1
41	Easy Boss, 50 x 3.5 x 12.0, rear lower shroud fixing			A124W3193F	1
42	Screw Plastec M3.5 x 14 torx flg hd			A132W5055F	4

**Function Code 14.05 Fascia Structure & Supporting Hardware**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
43	Speed Nut M6, lower tim panels			A117W6715F	6
44	Bracket Radio Mounting, plastic			A132V1149F	2
44a	Bracket Radio Mounting, aluminium		Japan	A132V1541K	2
45	Screw N0.8 x 1/2 s/tap pozi flg hd			A117W5250F	4
46	Knee Bolster Assembly driver, federal	Includes fixings	USA	B132V1525J	1
46a	Knee Bolster Assembly driver, federal		Fed GT	C132V1525J	1
47	Knee Bolster Foam driver inner RH, federal		USA	A132V1527F	1
48	Nut Nyloc M8, ip assembly mounting		USA	A075W3010Z	3
49	Bolt M8 x 75 hex flg hd, ip assembly mounting		USA	A138W1000F	3
50	Washer Flat M8 x 20 x 2.5, ip assembly mounting		USA	A079W4019F	3
51	Washer M8 shakeproof, ip assembly mounting		USA	A075W4048Z	3
52	Blanking Panel, sat nav		Sport 410	A132V1569F	1
52a	Blanking Panel, sat nav		GT430	A710V0001F	1
52b	Blanking Panel, sat nav		GT 410 Sport	A132V1719F	1
53	Screw N0.6 x 1in s/tap pozi flg hd		Fed GT	A082W5022F	2
54	Spacer Nylon		Fed GT	A117W6721F	2

\*Use Trim Order Form LSL654



**EVORA**  
**SPORT/GT**

14.10

# Service Parts List



## Function Code 14.10 Instrument Cowling/Binnacle

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Shroud assembly*		Black leather	A132V1365JL	1
01a	Shroud assembly*		Alcantara	A132V1365JA	1
01b	Shroud Assembly, carbon fibre		GT430, Fed GT	A710V0002J	1
02	Shroud finisher			A132V1139F	1
03	Cover Start Switch LHD, black paint			B132V5421F	1
03a	Cover Start Switch RHD, black paint			B132V5422F	1
03b	Cover Start Switch LHD, alcantara			B132V5421JA	1
03c	Cover Start Switch RHD, alcantara			B132V5422JA	1
04	Cover Switch Pack LHD, black paint			B132V5419F	1
04a	Cover Switch Pack RHD, black paint			B132V5420F	1
04b	Cover Switch Pack LHD, alcantara			B132V5419JA	1
04c	Cover Switch Pack RHD, alcantara			B132V5420JA	1
05	Carrier Starter Switch LHD			A132V5567F	1
05a	Carrier Starter Switch RHD			A132V5568F	1
06	Carrier Switch Pack LHD			A132V5565F	1
06a	Carrier Switch Pack RHD			A132V5566F	1
07	Housing Assembly Starter Switch LHD	Silver		A132V5413F	1
07a	Housing Assembly Starter Switch LHD	Gunmetal		A132V5863-011F	1



**Function Code 14.10 Instrument Cowling/Binnacle**

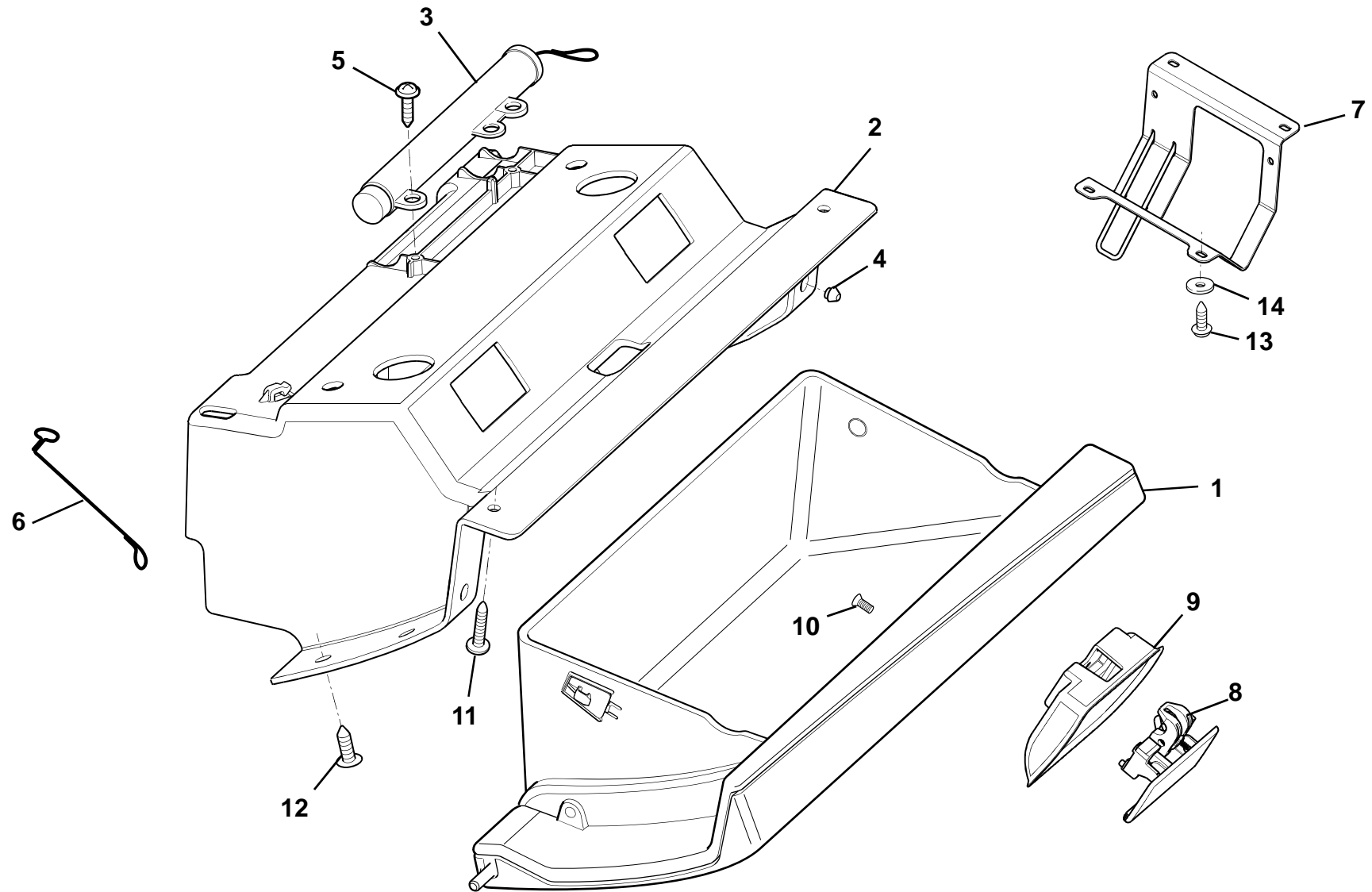
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
07b	Housing Assembly Starter Switch LHD	Gloss Black		A132V5863-012F	1
07c	Housing Assembly Starter Switch RHD	Silver		A132V5414F	1
07d	Housing Assembly Starter Switch RHD	Gunmetal		A132V5864-011F	1
07e	Housing Assembly Starter Switch RHD	Gloss Black		A132V5864-012F	1
08	Housing Assembly Switch Pack LHD	Silver		A132V5415F	1
08a	Housing Assembly Switch Pack LHD	Gunmetal		A132V5865-011F	1
08b	Housing Assembly Switch Pack LHD	Gloss Black		A132V5865-012F	1
08c	Housing Assembly Switch Pack RHD	Silver		A132V5416F	1
08d	Housing Assembly Switch Pack RHD	Gunmetal		A132V5866-011F	1
08e	Housing Assembly Switch Pack RHD	Gloss Black		A132V5866-012F	1
09	Bracket Binnacle Upper LH			A132V5961F	1
10	Bracket Binnacle Upper RH			A132V5962F	1
11	Bracket Binnacle Lower			A132V1528F	1
12	Carrier Instrument Pack			A132V5411F	1
13	Screw No8 x 1/2 s/tap pan pozi, housing assemblies			A075W5034Z	11
14	Screw M5 x 10 hex flg hd, binnacle bracket			A132W5001F	2
15	Speed Nut M5, binnacle bracket			B100W6372F	2
16	Speed Nut No 8			A075W6016Z	3
17	Screw No6 x 3/8 s/tap pan pozi, housing assemblies			A111W7156F	1
18	Screw No8 x 1/2 s/tap pan pozi, housing assy			A117W5250F	2
19	Washer 1/8 x 3/8 x 21g, housing assemblies			A075W4001Z	5

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**Function Code 14.10 Instrument Cowling/Binnacle**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
20	Screw M4 x 12 torx hd			A132W5054F	5
21	Screw No8 x 3/4 pan pozi			A075W5074Z	1
22	Foam Tape, housing assemblies			A117B6043F	2
23	Edging Tape			A085U6080V	0.1m
24	Anti Squeak Tape			A132V6050F	0.4m
25	Trim Clip	Also used on items 3,4		A132W6111F	4
		*Use Trim Order Form LSL654			

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**SPORT/GT**

14.12

*Updated 3rd February 2020*

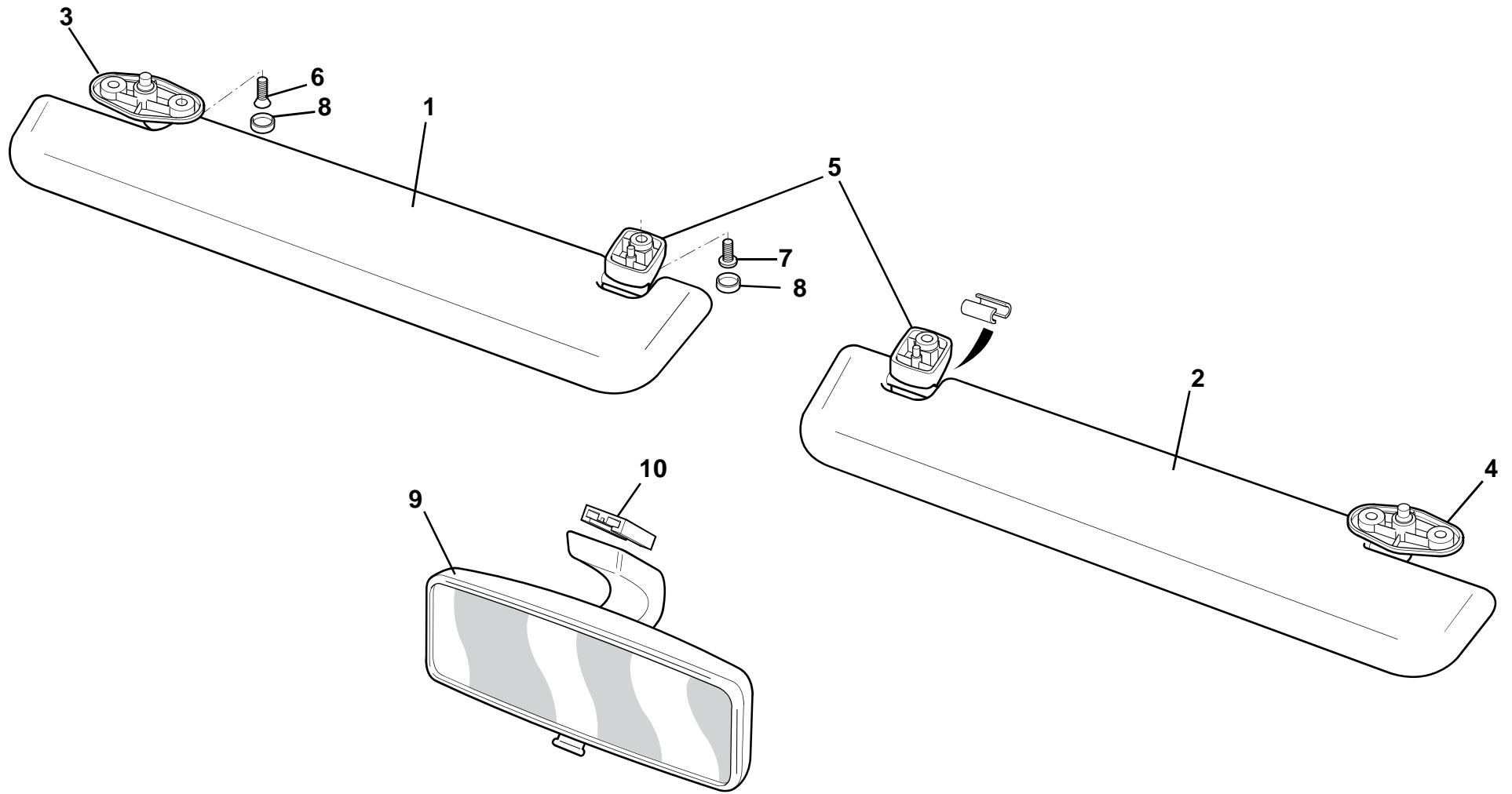


# Service Parts List



## Function Code 14.12 Passenger Fascia: Glovebox Assembly

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Glovebox Assembly, LHD			A132V5653J	1
01a	Glovebox Assembly, RHD			A132V5654J	1
02	Moulding Glovebox Closer			B132V1242F	1
03	Damper Kit Glovebox	Includes item 6 and retainng clips		A132V1523F	1
03a	Damper Kit Glovebox, federal	Includes item 6 and retainng clips	USA	A132V1524F	1
04	Rubber Stop			A132V6041F	2
05	Screw, damper			A132W5055F	2
06	String Glovebox			A132V1353F	1
07	Assembly Glovebox Striker LHD			A132V5341F	1
07a	Assembly Glovebox Striker RHD			A132V5342F	1
08	Latch Assembly, glovebox			A132V1228F	1
09	Escucheon, glovebox latch			A132V5547F	1
10	Screw M4 x 14 csk hd			A132W5058F	4
11	Screw, No.6 x 1.0", flg. pozi. hd., liner to fascia			A082W5022F	2
12	Button Firtreet, liner to fascia			A132W6006F	4
13	Screw M3.5 x 14 torx hd			A132W5055F	4
14	Washer M6 x 20 x 2.5			A075W4016Z	4

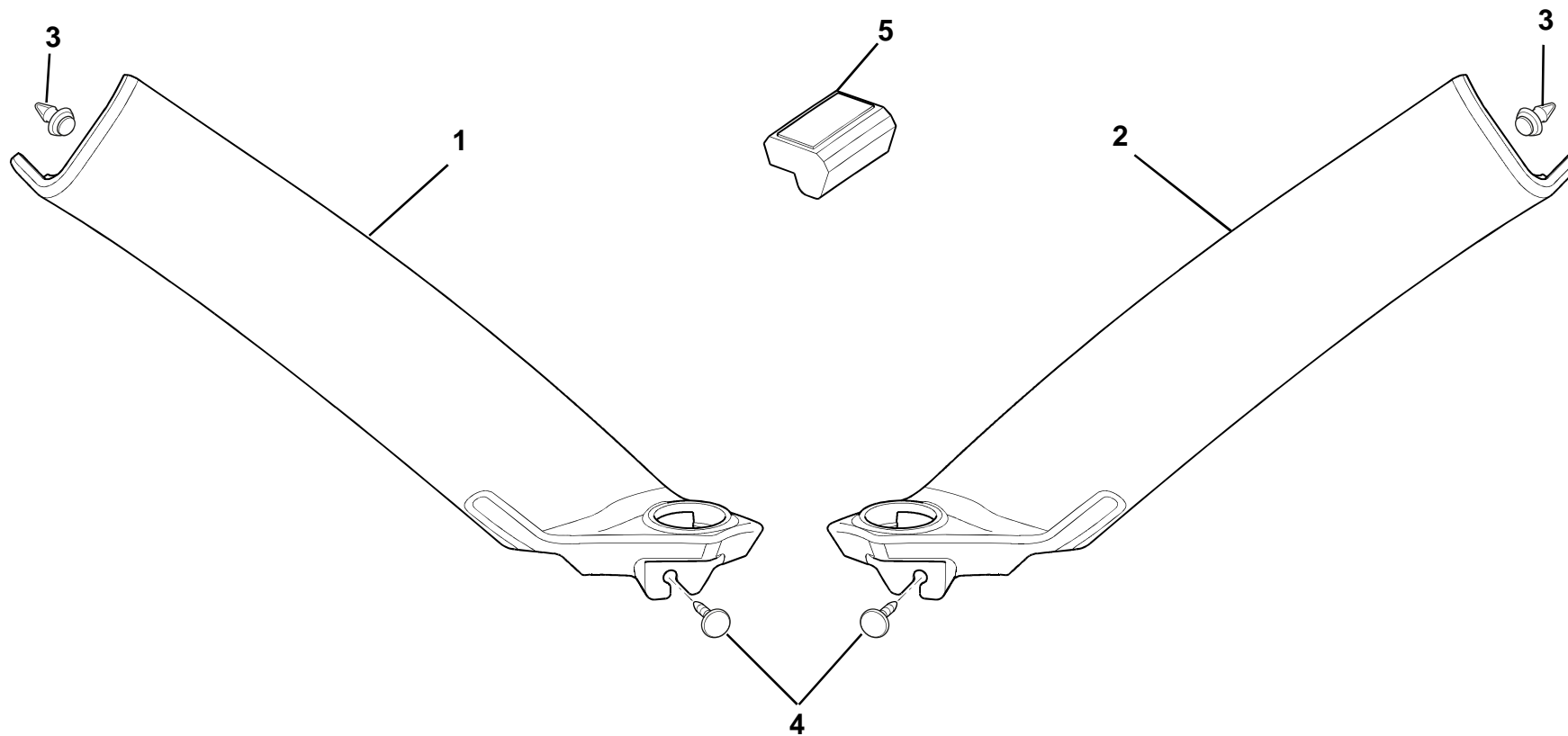


**EVORA**  
**SPORT/GT**

15.05

**Function Code 15.05 Interior Driving Mirror & Sunvisors**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Sunvisor Assembly, dark grey, LH & RH	No warning labels		<b>A132V1182J</b>	2
01a	Sunvisor Assembly, dark grey, LH, RHD	With warning label C132U0315F	Euro/ROW	<b>A132V1220S</b>	1
01b	Sunvisor Assembly, dark grey, LH, federal	With warning labels A132U0548F/B132U0549F	USA	<b>B132V4661S</b>	1
01c	Sunvisor Assembly, dark grey, LH, LHD	With warning labels A132U0548F/573F	Canada	<b>B132V4663S</b>	1
01d	Sunvisor Assembly, dark grey, LH, LHD	With warning label A132U0569F	GCC	<b>B132V4665S</b>	1
02	Sunvisor Assembly, dark grey, RH, LHD, RHD	With warning label C132U0315F	Euro/ROW	<b>B132V4660S</b>	1
02a	Sunvisor Assembly, dark grey, RH, federal	With warning labels A132U0548F/B132U0549F	USA	<b>A132V1217S</b>	1
02b	Sunvisor Assembly, dark grey, RH, LHD	With warning labels A132U0548F/573F	Canada	<b>A132V1218S</b>	1
02c	Sunvisor Assembly, dark grey, RH, LHD	With warning label A132U0569F	GCC	<b>A132V1219S</b>	1
03	Pivot, visor outboard, black, LH			<b>A132V6082F</b>	1
04	Pivot, visor outboard, black, RH			<b>A132V6083F</b>	1
05	Clip, visor retaining inboard, black			<b>A132V6079F</b>	2
06	Screw, M5 x 16, csk. pozi., visor pivot fixing			<b>A132W5029F</b>	4
07	Screw, M5 x 16, pan pozi. hd., clip fixing			<b>A082W5107F</b>	2
08	Blanking Plug, black			<b>A132V6081F</b>	6
09	Mirror, interior rear view, 22 cm wide			<b>A120U6009F</b>	1
10	Mounting Plinth, interior mirror			<b>A120U6010F</b>	1
11	Pivot Bush, black	2 per visor		<b>A132V6080F</b>	4



**EVORA 400**

15.07

*Updated 3rd February 2020*

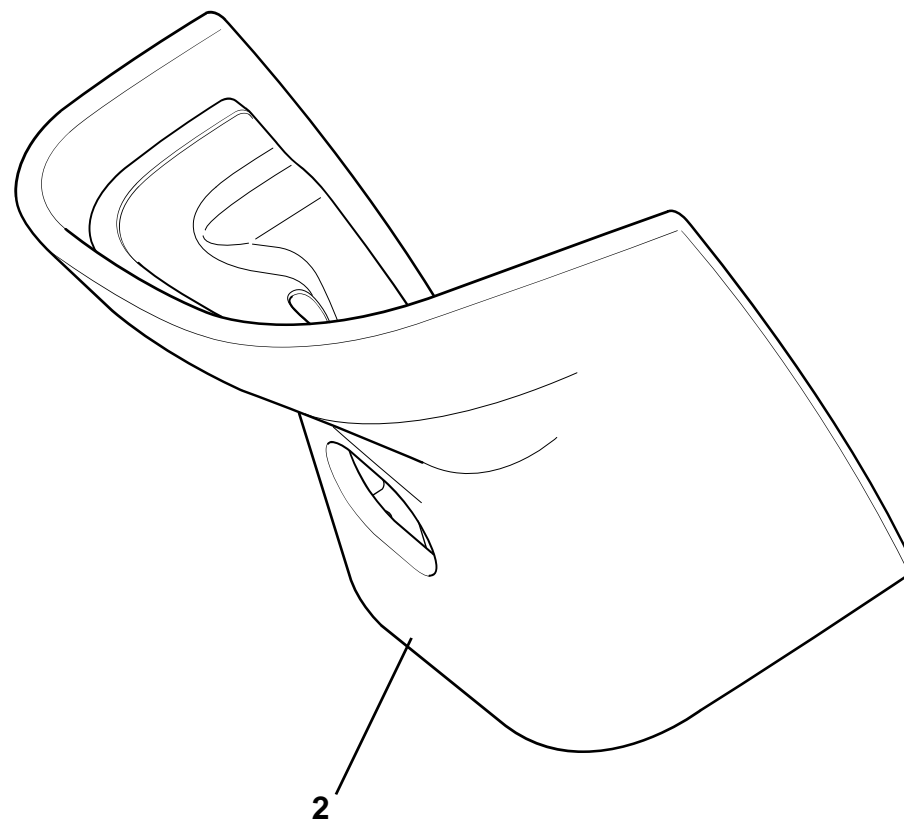
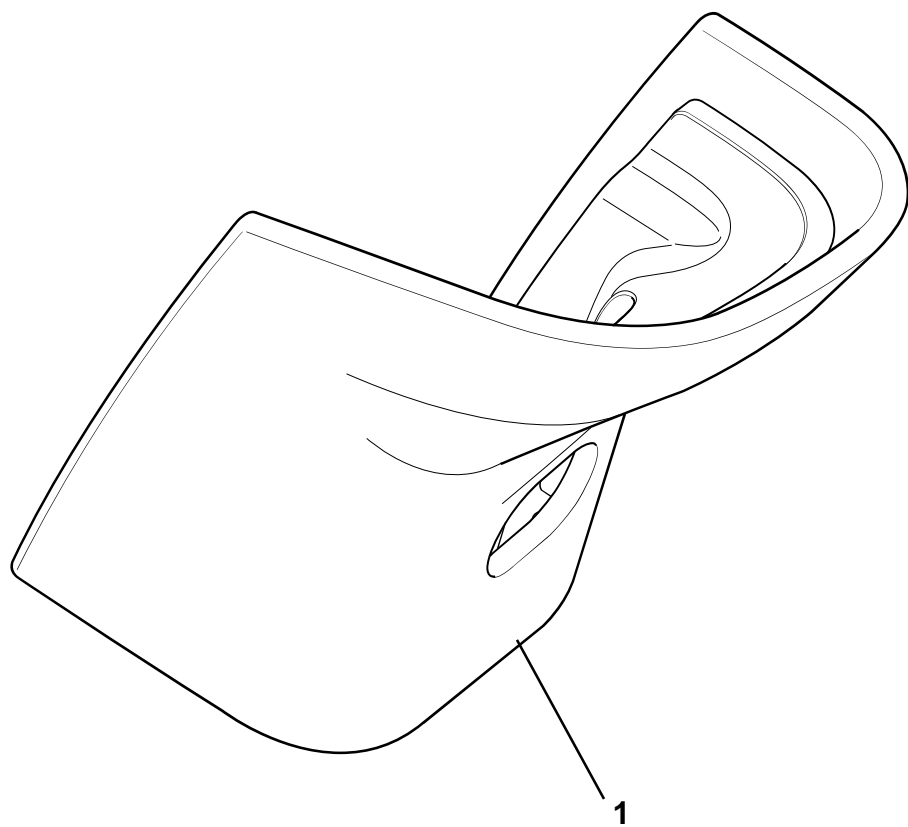
# Service Parts List

# EVORA SPORT/GT



## Function Code 15.07 'A' Pillar Interior Trim

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	'A' Pillar Trim, dark grey, LH	Also order tweeter section 17.27 to be bonded to trim		A132V5835F	1
02	'A' Pillar Trim, dark grey, RH	Also order tweeter section 17.27 to be bonded to trim		A132V5836F	1
03	Bulb Clip			A132V1309F	4
04	Fir Tree Fastener, button hd			A132W6006F	2
05	Buffer			A120B0347F	2



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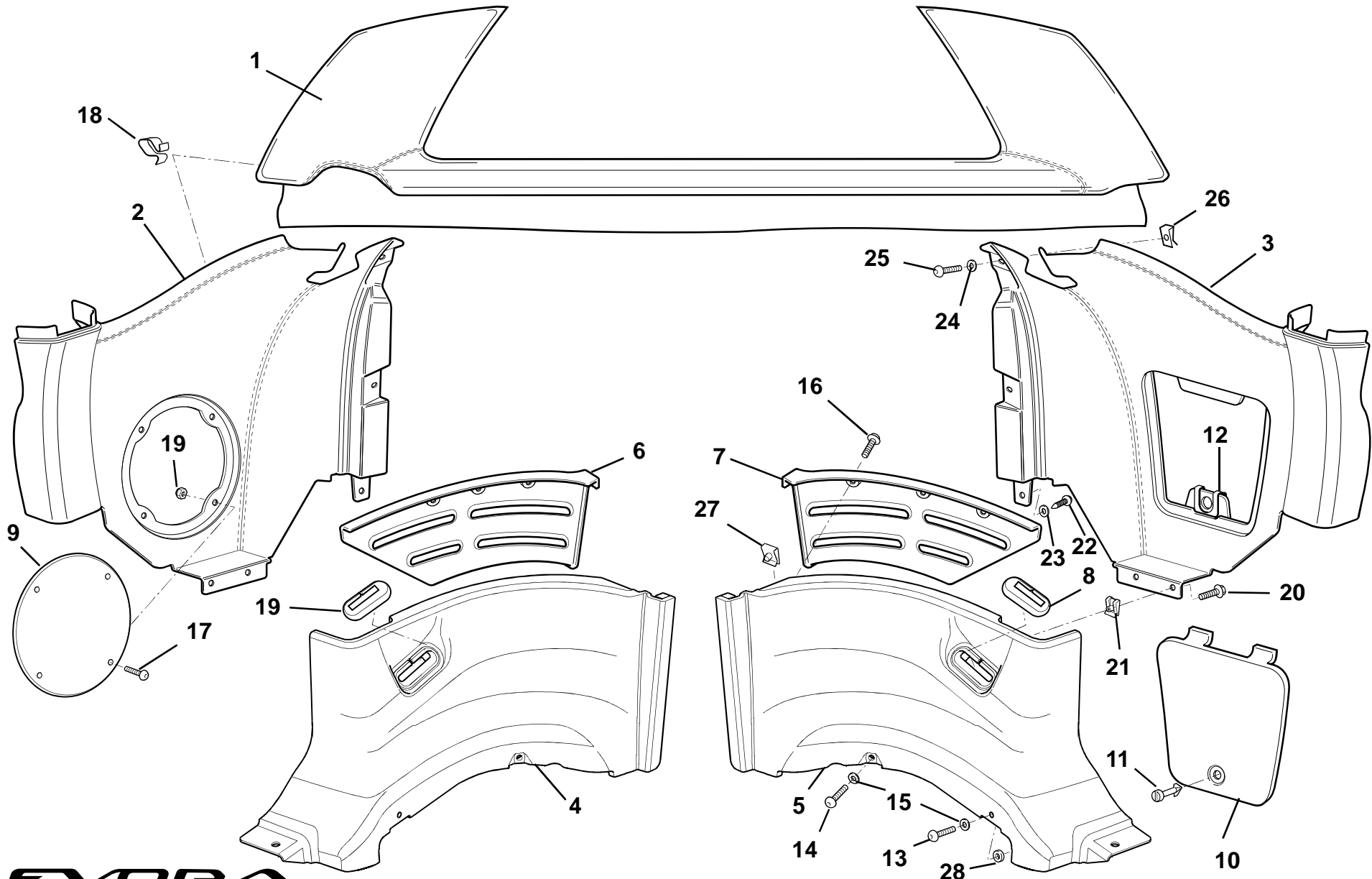
**15.09**

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**Function Code 15.09 'B' & 'C' Pillar Interior Trim.**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	'B' Pillar Trim, dark grey, LH			A132V5853F	1
02	'B' Pillar Trim, dark grey, RH			A132V5851F	1

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**EVORA**  
**SPORT/GT**

15.11



# Service Parts List



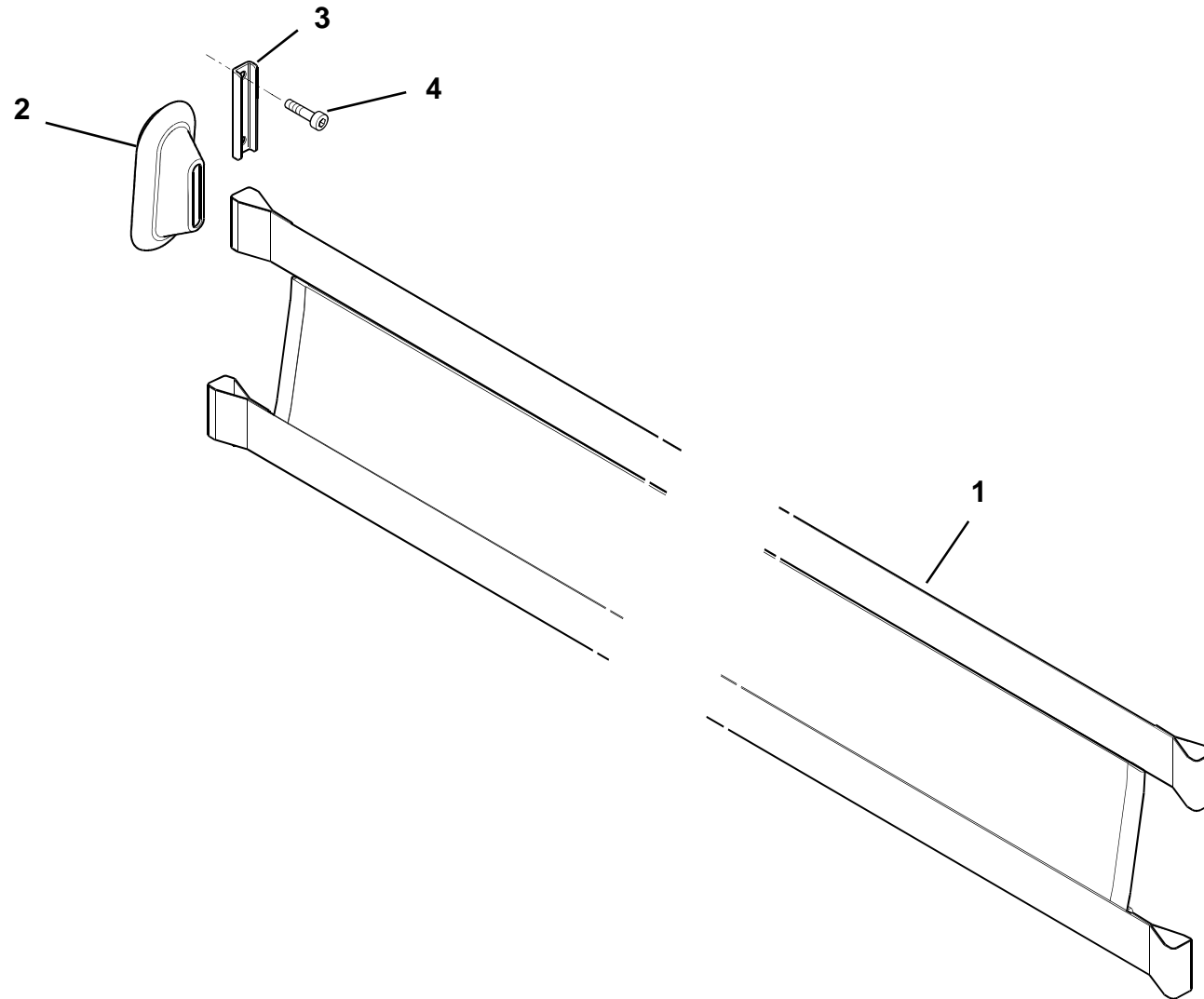
## Function Code 15.11 Interior Trim & Stowage Provision

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Rear Bulkead Trim Panel Assembly	black leather		B132V0050JL	1
01a	Rear Bulkead Trim Panel Assembly	carpeted (Velcar)		B132V0050JV	1
02	Trim Panel, rear quarter upper RH 2+2	black leather		B132U4192FL	1
02a	Trim Panel, rear quarter upper RH 2+0	black leather		B132U4194FL	1
02b	Trim Panel, rear quarter upper RH 2+2	carpeted (Velcar)		B132U4192FV	1
02c	Trim Panel, rear quarter upper RH 2+0	carpeted (Velcar)		B132U4194FV	1
03	Trim Panel, rear quarter upper LH 2+2	black leather		B132U4191FL	1
03a	Trim Panel, rear quarter upper LH 2+0	black leather		B132U4193FL	1
03b	Trim Panel, rear quarter upper LH 2+2	carpeted (Velcar)		B132U4191FV	1
03c	Trim Panel, rear quarter upper LH 2+0	carpeted (Velcar)		B132U4193FV	1
04	Trim Panel Assembly, rear quarter lower, RH 2+2	carpeted		B132V5886F	1
04a	Trim Panel Assembly, rear quarter lower, RH 2+0	carpeted		A132V4306F	1
05	Trim Panel Assembly, rear quarter lower, LH 2+2	carpeted		B132V5885F	1
05a	Trim Panel Assembly, rear quarter lower, LH 2+0	carpeted		B132V4305F	1
06	Pocket, rear quarter panel, RH			A132V4104F	1
07	Pocket, rear quarter panel, LH			A132V4103F	1
08	Escuteon Seat Belt			B132V0130F	2
09	Blanking Plate	See 17.27 for grille	No subwoofer	A132M0178K	1



**Function Code 15.11 Interior Trim & Stowage Provision**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
10	Access Cover, ECM, fuses & relays	black leather		B132U4195FL	1
10a	Access Cover, ECM, fuses & relays	carpeted (Velcar)		B132U4195FV	1
11	Quarter Turn Fastener, slotted hd., cover to panel			A132W6040F	1
12	Quarter Turn Fastener Receptacle, clip on			A132W6041F	1
13	Screw M6 x 25, skt btn hd, lower trim panels fixing			A075W7016F	2
14	Screw M6 x 35, skt btn hd, lower trim panels fixing			A075W7004Z	4
15	Washer, flat, M6 x 12 x 1.4, lower trim panels fixing			A075W4013Z	12
16	Screw No.8 x 1/2, pozi flg hd, pocket fixing			A117W5250F	6
17	Screw M6 x 16, skt btn hd, blanking plate			A122W5282F	4
18	Clip, trim			A132V6072S	1
19	Nut Nyloc M5, blanking plate			A075W3009Z	4
20	Screw M5 x 16 hex flg hd, upper trim panels fixing			A132W5016F	4
21	Captive Nut M5, upper trim panels fixing			B100W6372F	4
22	Screw No.6 x 0.5", flg pozi hd blk, upper trim panels fixing			A075W5012F	4
23	Washer, flat, M5 x 1.0 x 0.8, upper trim panels fixing			A075W4011Z	4
24	Washer, flat, M6 x 1.5 x 1.5, upper trim panels fixing			A075W4015Z	4
25	Screw M6 x 20, skt btn hd, upper trim panels fixing			A100W6715F	2
26	Captive Nut M6, upper trim panels fixing			A117W6715F	4
27	Captive Nut No.8			A075W6016Z	6
28	Spacer			A132U0934F	4



**EVORA**  
**SPORT/GT**

15.12

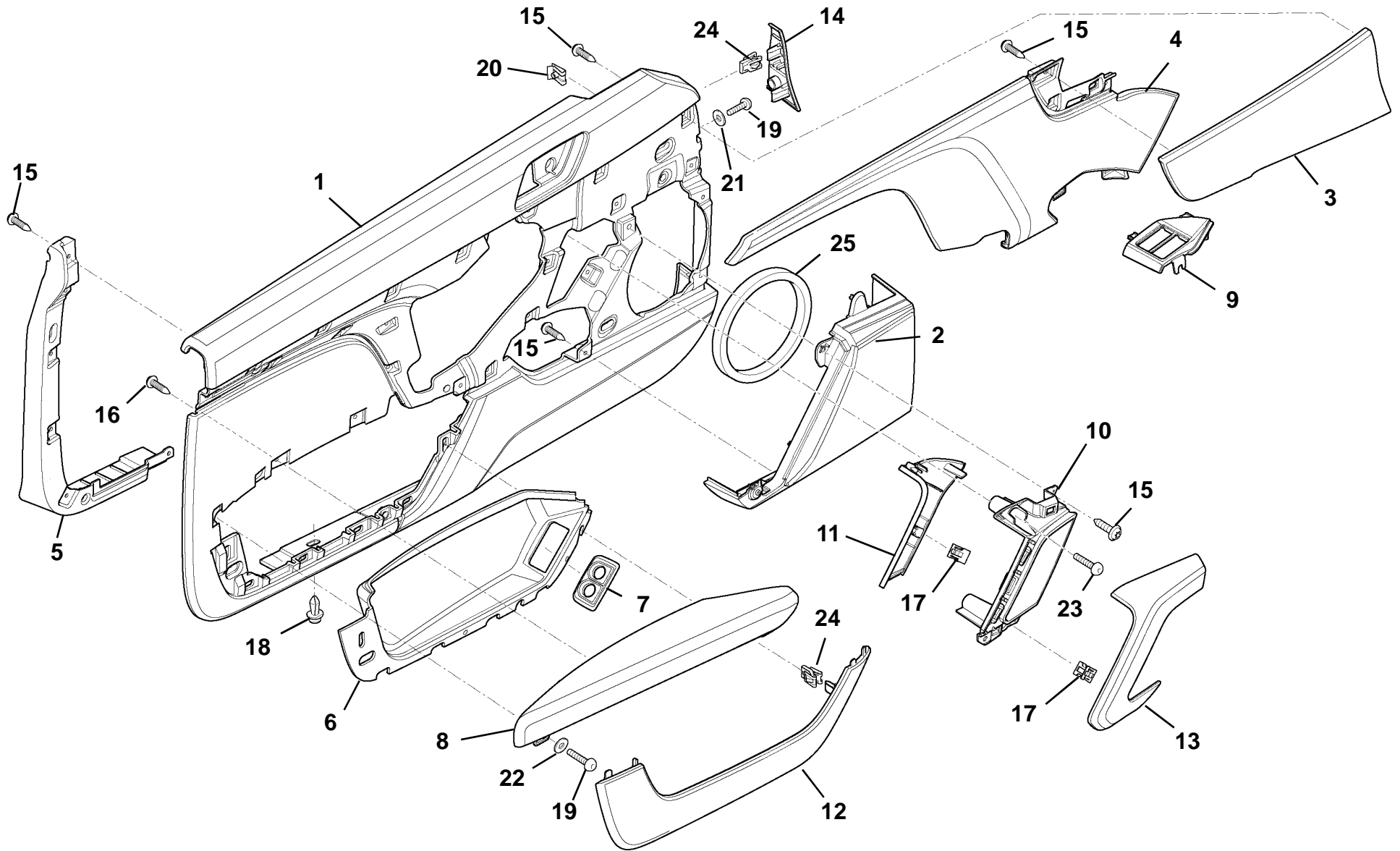
# Service Parts List

# EVORA SPORT/GT



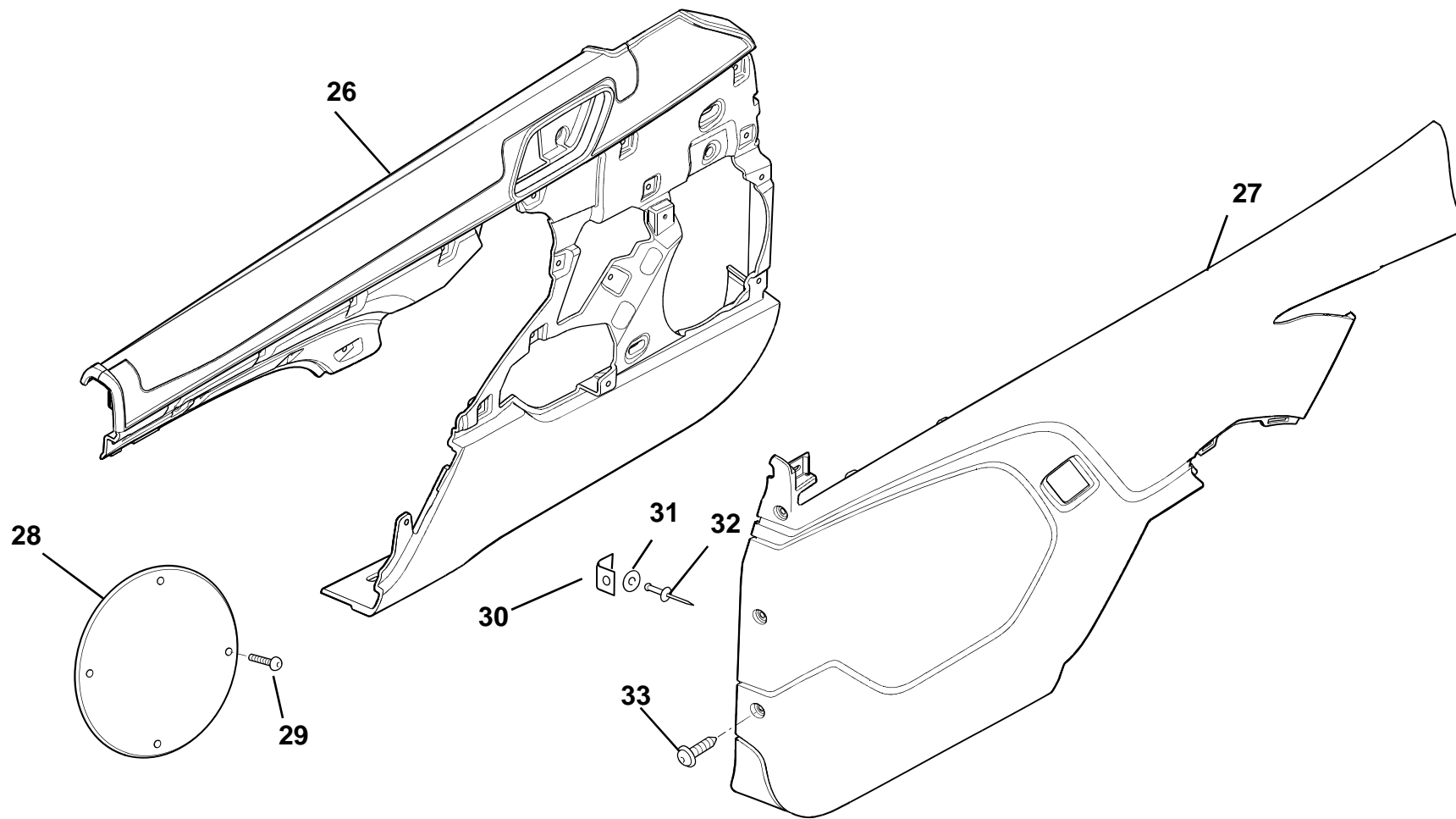
## Function Code 15.12 Interior Luggage Retention, Evora 2 seat

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Net Assembly			A132V1548J	1
02	Velcar (carpet) Sleeve, luggage strap			A132V1697J	2
03	Bracket, luggage strap			A132V5969F	4
04	Screw M8 x 30 skt cap hd			A117W7215F	8



**EVORA**  
**SPORT/GT**

15.13 page 1



**EVORA**  
**SPORT/GT**

# Service Parts List

# EVORA SPORT/ET



## Function Code 15.13 Front Door Trims

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Door Trim Panel LH Fed/China*		Black vinyl	C132V5651FP	1
01a	Door Trim Panel LH Fed/China*		Black vinyl/carpet (Velcar)	C132V5651FPV	1
01b	Door Trim Panel RH Fed/China*		Black vinyl	C132V5652FP	1
01c	Door Trim Panel RH Fed/China*		Black vinyl/carpet (Velcar)	C132V5651FPV	1
01d	Door Trim Panel LH Fed/China*		Leather	C132V5651FL	1
01e	Door Trim Panel LH Fed/China*		Leather/carpet (Velcar)	C132V5651FLV	1
01f	Door Trim Panel RH Fed/China*		Leather	C132V5652FL	1
01g	Door Trim Panel RH Fed/China*		Leather/carpet (Velcar)	C132V5652FLV	1
01h	Door Trim Panel LH Fed/China*		Alcantara	C132V5651FA	1
01i	Door Trim Panel LH Fed/China*		Alcantara/carpet (Velcar)	C132V5651FAV	1
01j	Door Trim Panel LH Fed/China*		Black Alcantara	A132V6229S	1
01k	Door Trim Panel RH Fed/China*		Alcantara	C132V5652FA	1
01l	Door Trim Panel RH Fed/China*		Alcantara/carpet (Velcar)	C132V5652FAV	1
02	Speaker Grille Assembly LH			A132V5633F	1
02a	Speaker Grille Assembly RH			A132V5634F	1
03	Insert Door Trim Front LH Fed/China*		Black vinyl	A132V5695FP	1
03a	Insert Door Trim Front RH Fed/China*		Black vinyl	A132V5696FP	1
03b	Insert Door Trim Front LH Fed/China*		Leather	A132V5695FL	1

EVORA  
SPORT/ET

Function Code: 15.13, Page: 1

Updated 4th November 2019

**Function Code 15.13 Front Door Trims**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
03c	Insert Door Trim Front RH Fed/China*		Leather	A132V5696FL	1
03d	Insert Door Trim Front LH Fed/China*		Alcantara	A132V5695FA	1
03e	Insert Door Trim Front RH Fed/China*		Alcantara	A132V5696FA	1
04	Insert Door Trim Rear LH Fed/China*		Black vinyl	A132V5645FP	1
04a	Insert Door Trim Rear RH Fed/China*		Black vinyl	A132V5646FP	1
04b	Insert Door Trim Rear LH Fed/China*		Leather	A132V5645FL	1
04c	Insert Door Trim Rear RH Fed/China*		Leather	A132V5646FL	1
04d	Insert Door Trim Rear LH Fed/China*		Alcantara	A132V5645FA	1
04e	Insert Door Trim Rear RH Fed/China*		Alcantara	A132V5646FA	1
05	Panel Closer Plate LH Fed/China*		Leather	A132V5615FL	1
05a	Panel Closer Plate RH Fed/China*		Leather	A132V5616FL	1
05b	Panel Closer Plate LH Fed/China*		Alcantara	A132V5615FA	1
05c	Panel Closer Plate RH Fed/China*		Alcantara	A132V5616FA	1
06	Liner Door Pocket LH LHD, Fed/China			A132V1205F	1
06a	Liner Door Pocket LH RHD, Fed/China			A132V1207F	1
06b	Liner Door Pocket RH LHD, Fed/China			A132V1206F	1
06c	Liner Door Pocket RH RHD, Fed/China			A132V1208F	1
07	Bezel Door Pocket Driver, Fed/China			A132V5641F	1
08	Armrest Assembly LH, Fed/China		Black vinyl	B132V5627FP	1
08a	Armrest Assembly RH, Fed/China		Black vinyl	B132V5628FP	1
08b	Armrest Assembly LH, Fed/China		Leather	B132V5627FL	1



**Function Code 15.13 Front Door Trims**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
08c	Armrest Assembly RH, Fed/China		Leather	B132V5628FL	1
09	Switch Panel Mounting LH LHD			A132V1201F-001	1
09a	Switch Panel Mounting LH RHD			A132V1203F-001	1
09b	Switch Panel Mounting RH LHD			A132V1202F-001	1
09c	Switch Panel Mounting RH RHD			A132V1204F-001	1
10	Moulding Door Pull Handle LH	Silver		A132V5893F	1
10a	Moulding Door Pull Handle LH	Gunmetal		B132V5617F-001	1
10b	Moulding Door Pull Handle LH	Satin black		B132V5617F-002	1
10c	Moulding Door Pull Handle LH	Gloss black		B132V5617F-008	1
10d	Moulding Door Pull Handle LH	Unpainted		B132V5617F-000	1
10e	Moulding Door Pull Handle LH	Silver		A132V5894F	1
10f	Moulding Door Pull Handle RH	Gunmetal		B132V5618F-001	1
10g	Moulding Door Pull Handle RH	Satin black		B132V5618F-002	1
10h	Moulding Door Pull Handle RH	Gloss black		B132V5618F-008	1
10i	Moulding Door Pull Handle RH	Unpainted		B132V5618F-000	1
11	Cover Outer Door Pull Handle LH	Leather		A132V5621FL	1
11a	Cover Outer Door Pull Handle RH	Leather		A132V5622FL	1
12	Panel Cover armrest LH Fed/China*		Black vinyl	C132V5613FP	1
12a	Panel Cover armrest RH Fed/China*		Black vinyl	C132V5614FP	1
12b	Panel Cover armrest RH Fed/China*		Black vinyl	A132V6210S	1
12c	Panel Cover armrest LH Fed/China*		Leather	C132V5613FL	1

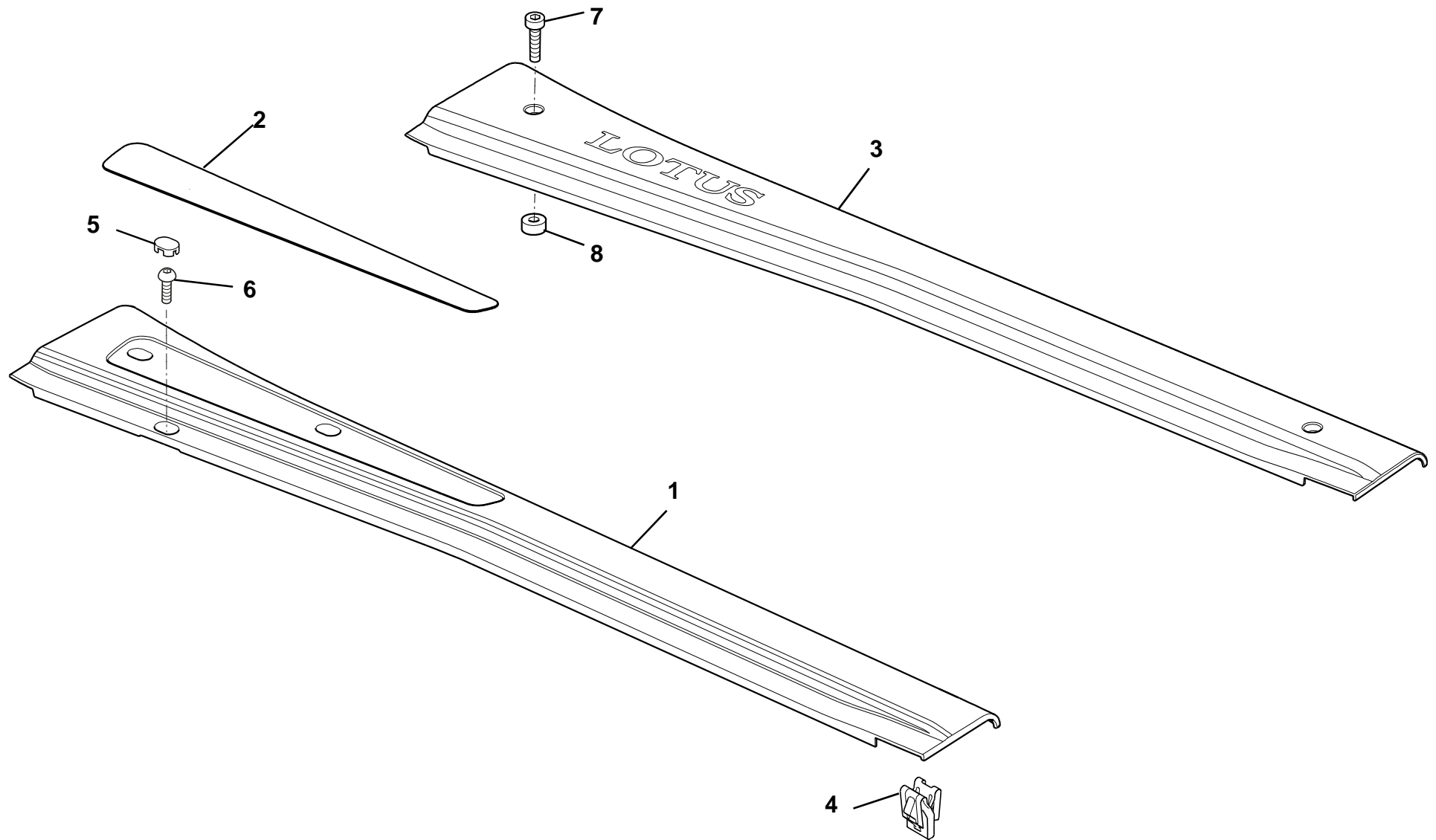
**Function Code 15.13 Front Door Trims**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
12d	Panel Cover armrest RH Fed/China*		Leather	C132V5614FL	1
13	Assembly Cover Inner Door Pull Handle LH*		Black vinyl	A132V5715FP	1
13a	Assembly Cover Inner Door Pull Handle LH*		Leather	A132V5715FL	1
13b	Assembly Cover Inner Door Pull Handle RH*		Black vinyl	A132V5716FP	1
13c	Assembly Cover Inner Door Pull Handle RH*		Leather	A132V5716FL	1
13d	Assembly Cover Inner Door Pull Handle LH*		Leather	A132V5621FL	1
13e	Assembly Cover Inner Door Pull Handle LH*		Alcantara	A132V5621FA	1
13f	Assembly Cover Inner Door Pull Handle RH*		Leather	A132V5622FL	1
13g	Assembly Cover Inner Door Pull Handle RH*		Alcantara	A132V5622FA	1
14	Cover Door Fixing Front LH			A132V5611F	1
14a	Cover Door Fixing Front RH			A132V5612F	1
15	Screw M4 x12 torx, trim fixing			A132W5054F	62
16	Screw M4 x 16, armrest assy			A132W5038F	8
17	Edge Clip, Cover Door Pull Handle			A132W6110F	12
18	Plastic Rivet, door trim panel			A132W6085F	8
19	Screw M6 x 20 skt btn hd, door trim panel, armrest assy			A100W7096F	6
20	Speed Nut M6, door trim panel			A117W6715F	2
21	Washer M6 x 12.1 x 1.4. door trim panel			A075W4013Z	2
22	Washer M6 x 15 x 1.5. door trim panel			A075W4015Z	4
23	Screw M8 x 30 skt btn hd, moulding door pull handle			A132W7006F	4
24	Tower Clip			A132W6019	16

**Function Code 15.13 Front Door Trims**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
25	Speaker Foam			A132V1052F	2
26	Door Trim Panel LH*		Non Federal	A132V5989FL	1
26a	Door Trim Panel RH*		Non Federal	A132V5990FL	1
27	Insert Door Trim LH, LHD*		Alcantara, Non Federal	A132V5983FA	1
27a	Insert Door Trim LH, RHD*		Alcantara, Non Federal	A132V5985FA	1
27b	Insert Door Trim RH, LHD*		Alcantara, Non Federal	A132V5984FA	1
27c	Insert Door Trim RH, RHD*		Alcantara, Non Federal	A132V5986FA	1
27d	Insert Door Trim LH, LHD*		Leather, Non Federal	A132V5983FL	1
27e	Insert Door Trim LH, RHD*		Leather, Non Federal	A132V5985FL	1
27f	Insert Door Trim RH, LHD*		Leather, Non Federal	A132V5984FL	1
27g	Insert Door Trim RH, RHD*		Leather, Non Federal	A132V5986FL	1
28	Door Speaker Pod Blank			A132B0342F	2
29	Screw No 6 x 3/4 flg pozi hd			A075W5028Z	8
30	Bracket 400, door trim	Bonded to door		A132V1652F	6
31	Washer Flat M5 x 10 x 0.8			A075W4011Z	6
32	Rivet			A111W6613F	6
33	Screw M5 x 18, skt btn flg hd			A138W5001F	6

\*Use Trim Order Form LSL654



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15.18

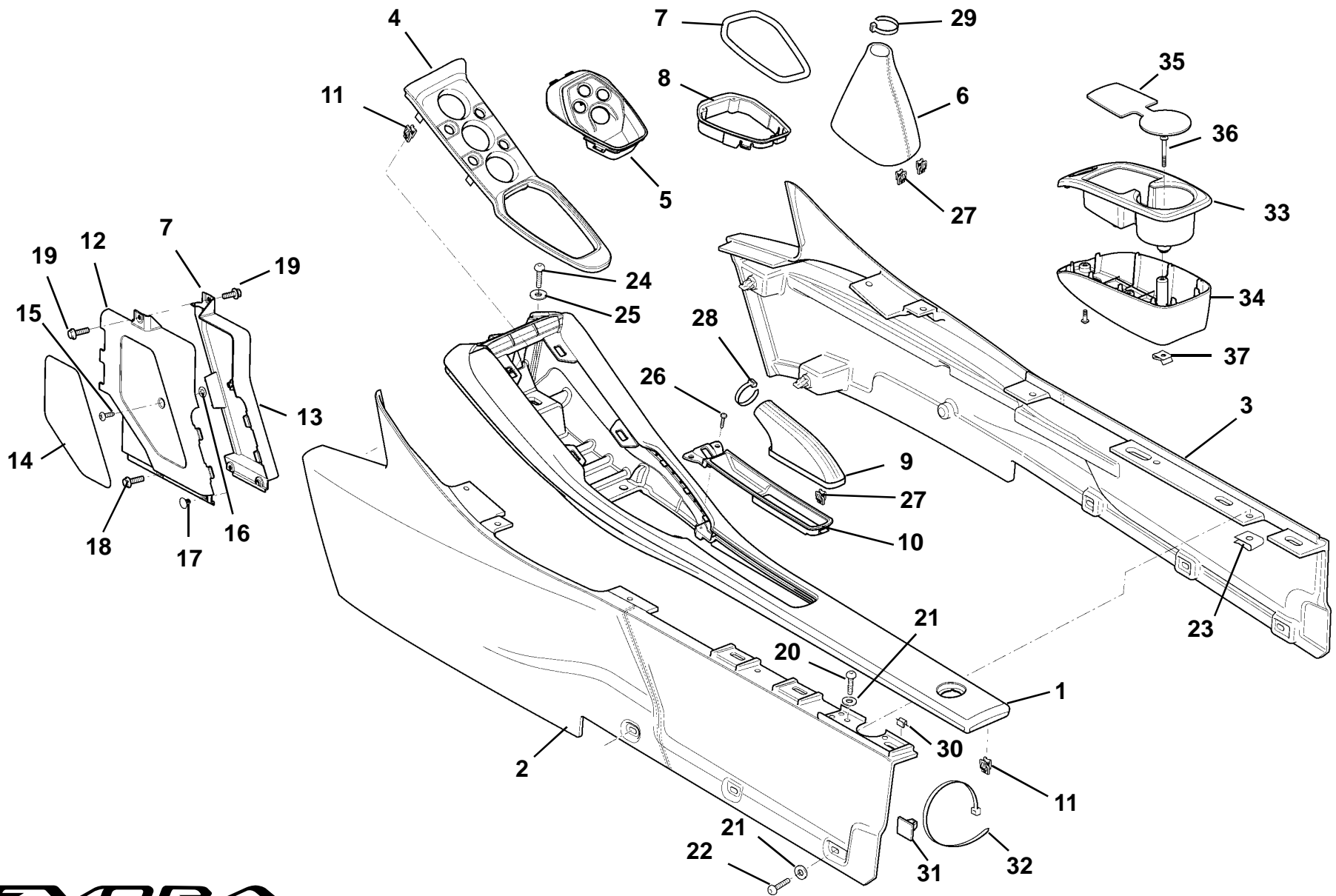
# Service Parts List

# EVORA SPORT/ET



## Function Code 15.18 Interior Trim, Chassis Trim Panels

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Panel Sill Kick Plate LH			A132V5527F	1
01a	Panel Sill Kick Plate RH			A132V5528F	1
02	Insert Assembly Kick Plate, carbon LH	Painted logo	Sport 410, GT410 Sport	A132V5993J	1
02a	Insert Assembly Kick Plate, carbon RH	Painted logo	Sport 410, GT410 Sport	A132V5994J	1
03	Sill Trim Assembly LH, carbon		GT430, Fed GT	A710V4003J	1
03a	Sill Trim Assembly RH, carbon		GT430, Fed GT	A710V4004J	1
04	Spring Clip			A132W6019F	6
05	Plug			A132V1245F	2
06	Screw M6 x 20 skt btn hd			A075W7096F	6
07	Screw M6 x 25 skt btn hd blk			A075W7016F	4
08	Spacer			A117W6721F	4



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15.19

**Function Code 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Assembly Centre Console Upper*	No cupholder	Vinyl	<b>B132V1059FP</b>	1
01a	Assembly Centre Console Upper*	No cupholder	Leather	<b>B132V1059FL</b>	1
01b	Assembly Centre Console Upper*	No upholder	Alcantara	<b>B132V1059FA</b>	1
01c	Assembly Centre Console Upper*	Cupholder	Vinyl	<b>A132V1576FP</b>	1
01d	Assembly Centre Console Upper*	Cupholder	Leather	<b>A132V1576FL</b>	1
01e	Assembly Centre Console Upper*	Cupholder	Alcantara	<b>A132V1576FA</b>	1
02	Side Panel Centre Console LH*	No cupholder	Cloth	<b>A132V1581FC</b>	1
02a	Side Panel Centre Console LH*	No cupholder	Carpet (Velcar)	<b>A132V1581FV</b>	1
02b	Side Panel Centre Console LH*	No cupholder	Leather	<b>A132V1581FL</b>	1
02c	Side Panel Centre Console LH*	Cupholder	Carpet (Velcar)	<b>A132V5979FV</b>	1
03	Side Panel Centre Console RH*	No cupholder	Cloth	<b>A132V1064FC</b>	1
03a	Side Panel Centre Console RH*	No cupholder	Carpet (Velcar)	<b>A132V1064FV</b>	1
03b	Side Panel Centre Console RH*	No cupholder	Leather	<b>A132V1064FL</b>	1
03c	Side Panel Centre Console RH, federal*	Cupholder	Carpet (Velcar)	<b>A132V5980FV</b>	1
04	Assembly Centre Console Finisher	Gunmetal		<b>A132V1065F-012</b>	1
04a	Assembly Centre Console Finisher	Satin Black		<b>A132V1065F-011</b>	1
04b	Assembly Centre Console Finisher	Gloss Black		<b>A132V1065F-021</b>	1
04c	Assembly Centre Console Finisher, supplied unassembled	Unpainted		<b>A132V1065F-000</b>	1
05	Panel Auto Module Assmbly	Satin black, matt black inner	Auto	<b>A132V1076F-111</b>	1
05a	Panel Auto Module Assmbly	Satin black, gunmetal inner	Auto	<b>A132V1076F-121</b>	1
05b	Panel Auto Module Assmbly	Matt black, gloss black inner	Auto	<b>A132V1076F-212</b>	1

**Function Code 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds**

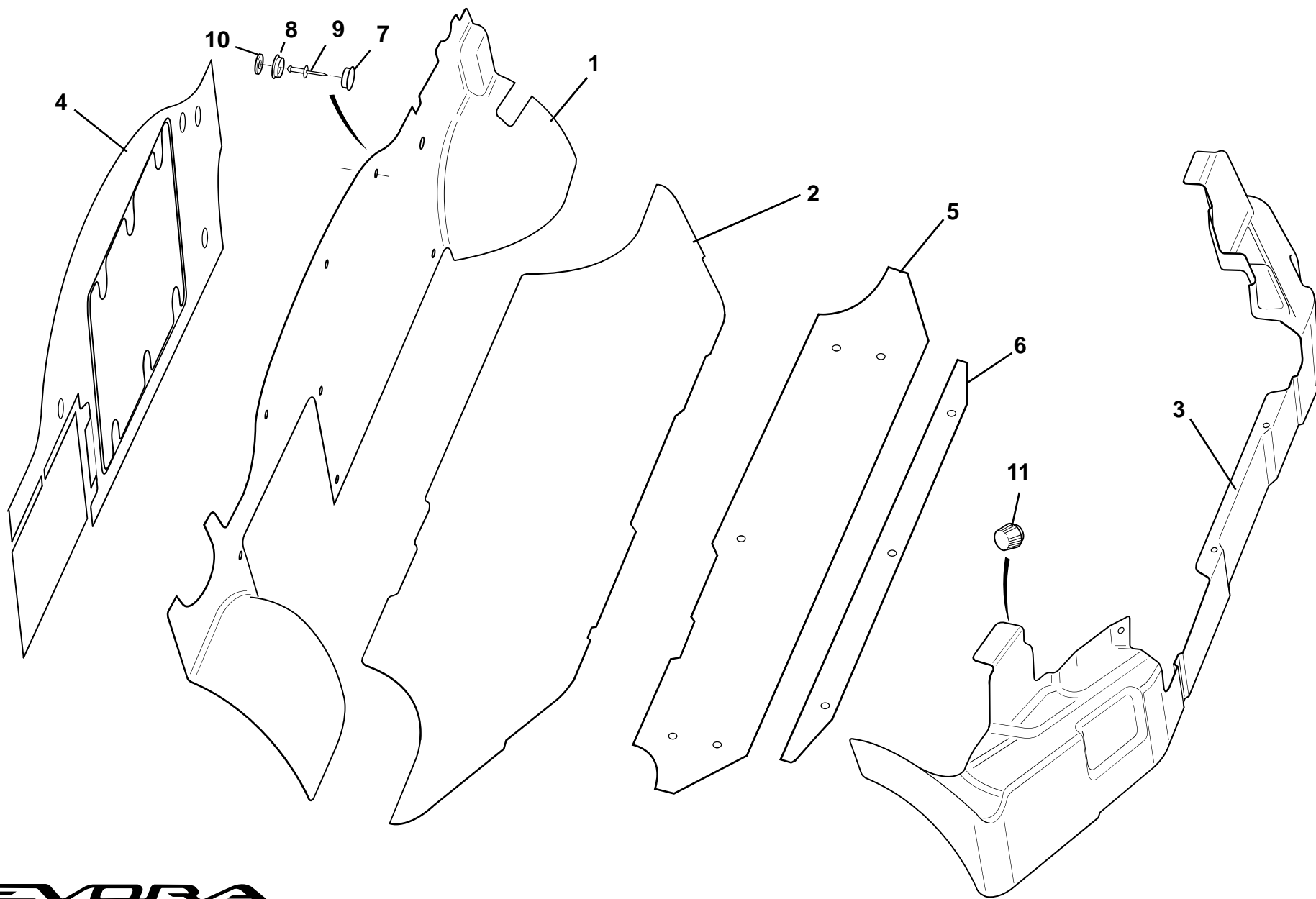
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
05c	Panel Auto Module Assmby	Unpainted	Auto	A132V1076F-000	1
06	Gaiter Gearshift*		Manual	A132V1075J	1
07	Gaiter Retainer		Manual	A132V1074F	1
08	Gaiter Finisher	Satin black	Manual	A132V1073F-001	1
08a	Gaiter Finisher	Gloss Black	Manual	A132V1073F-002	1
09	Gaiter Handbrake*			A132U0156K	1
10	Insert Hand Brake Centre Console			A132V0071F	1
11	Trim Clip			A132W6019F	8
12	Panel Footwell Divider LH LHD			B132V1110F	1
12a	Panel Footwell Divider LH RHD			A132V1113F	1
13	Panel Footwell Divider RH, LHD,RHD			B132V1111F	1
14	Panel Insert Footwell Divider LH LHD			A132V1188F	1
15	Screw M4 x 12 pan pozi, centre fixing			A132W5022F	1
16	Washer Retaining M3.5, centre fixing			A132W4008	1
17	Button Firtree			A132W6006F	2
18	Screw M5 x 16 hex flg hd, lower fixing			A132W5016F	2
19	Screw M6 x 16 hex flg hd, upper fixing			A132W5003F	2
20	Screw, M5 x 16, pan pozi. hd., console LH to RH			A082W5107F	5
21	Washer			A082W4129F	11
22	Screw M5 x 25, pan pozi, black, console to channel			A082W5185F	6
23	Spirenut, M5, console LH to RH			B100W6372F	6



**Function Code 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
24	Screw M5 x 20 hex flg hd, console upper fixing			A075W1025F	1
25	Washer, flat, M5 x 19 x 1.4, S/S black, console upper fixing			B082W4107F	1
26	Screw, No.6 x 0.5", flg. pozi blk, gaiter assy. fix.			A075W5012F	2
27	Edge Fastener, gearlever & park brake gaiter retention			A132W6056F	8
28	Cable Tie, gaiter to lever			A132W6057F	1
29	Cable Tie, gaiter to lever			A075W6038Z	1
30	'S' Clip			A132W6072F	4
31	Base Tie Wrap			A117W6729F	2
32	Tie Wrap			A075W6038Z	2
33	Cup Holder Insert			A132V1559F	1
34	Cup Holder Lower			A132V1558F	1
35	Cup Holder Insert pad			A132V1560F	1
36	Screw M5 x 40 pan pozi			A100W5154F	4
37	Speed Nut M5			B100W6372F	4
38	Screw M5				2

\*Use Trim Order Form LSL654



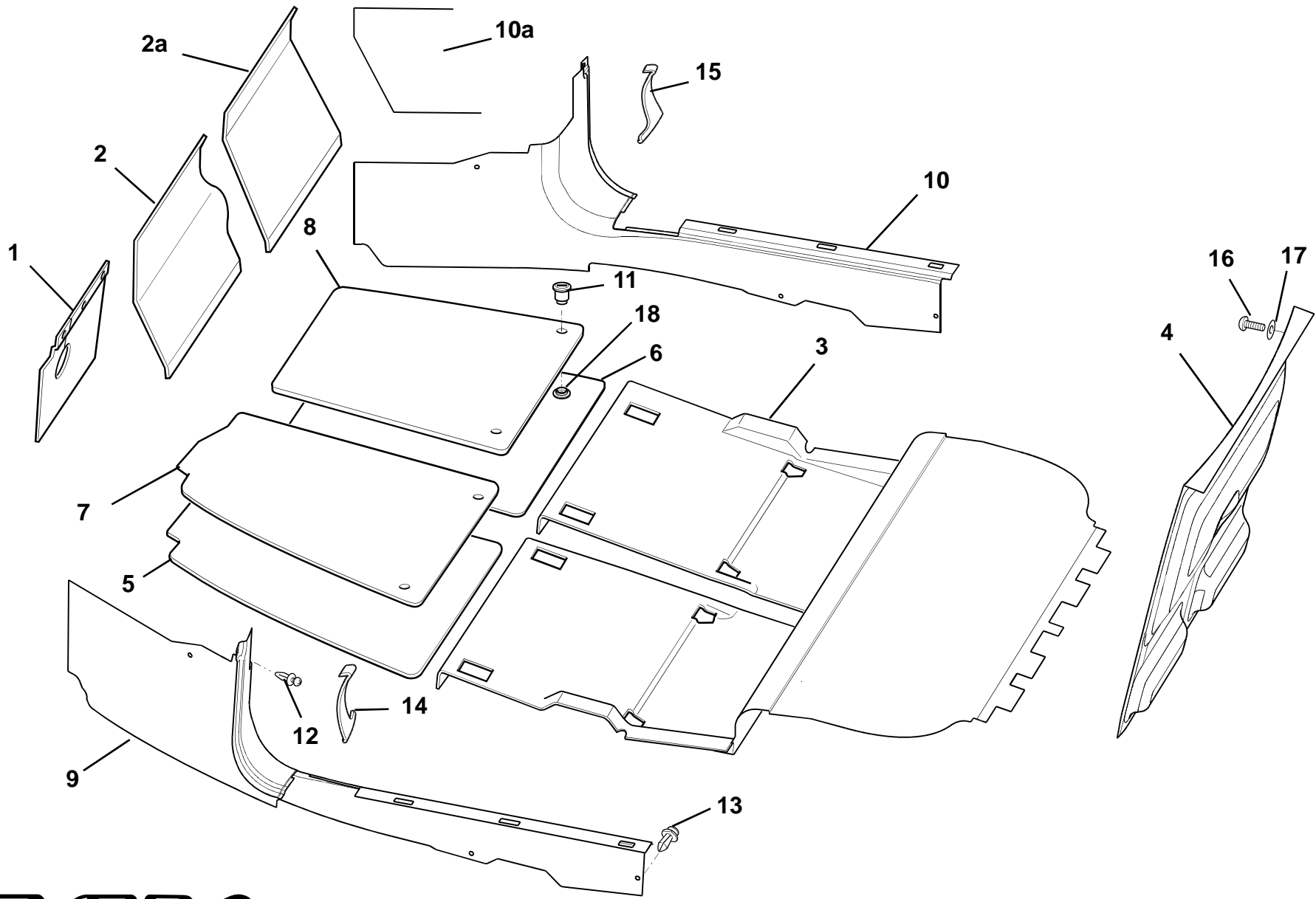
**EVORA**  
**SPORT/GT**

**15.24**

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**Function Code 15.24 Luggage Compartment Carpet**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Carpet, moulded, bootbox front, with cutout	Cutout for battery cover		H132U0049F	1
02	Carpet Assembly, bootbox floor			C132U0286K	1
03	Carpet, moulded, bootbox rear			B132U0285F	1
04	Insulation, bootbox front			B132U0535F	1
05	Insulation, boot floor			B132U0164 F	1
06	Insulation, boot floor, rear			A132U0355F	1
07	Press Fastener Button			A132W6087F	3
08	Press Fastener Socket			A111B6075F	3
09	Pop Rivet			A075W6090Z	3
10	Washer Flat 18 x 3/8 x 21			A075W4001Z	3
11	Knurled Nut, M5, carpet retaining			A120B6059F	2



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15.30

# Service Parts List



## Function Code 15.30 Carpeting & Mats

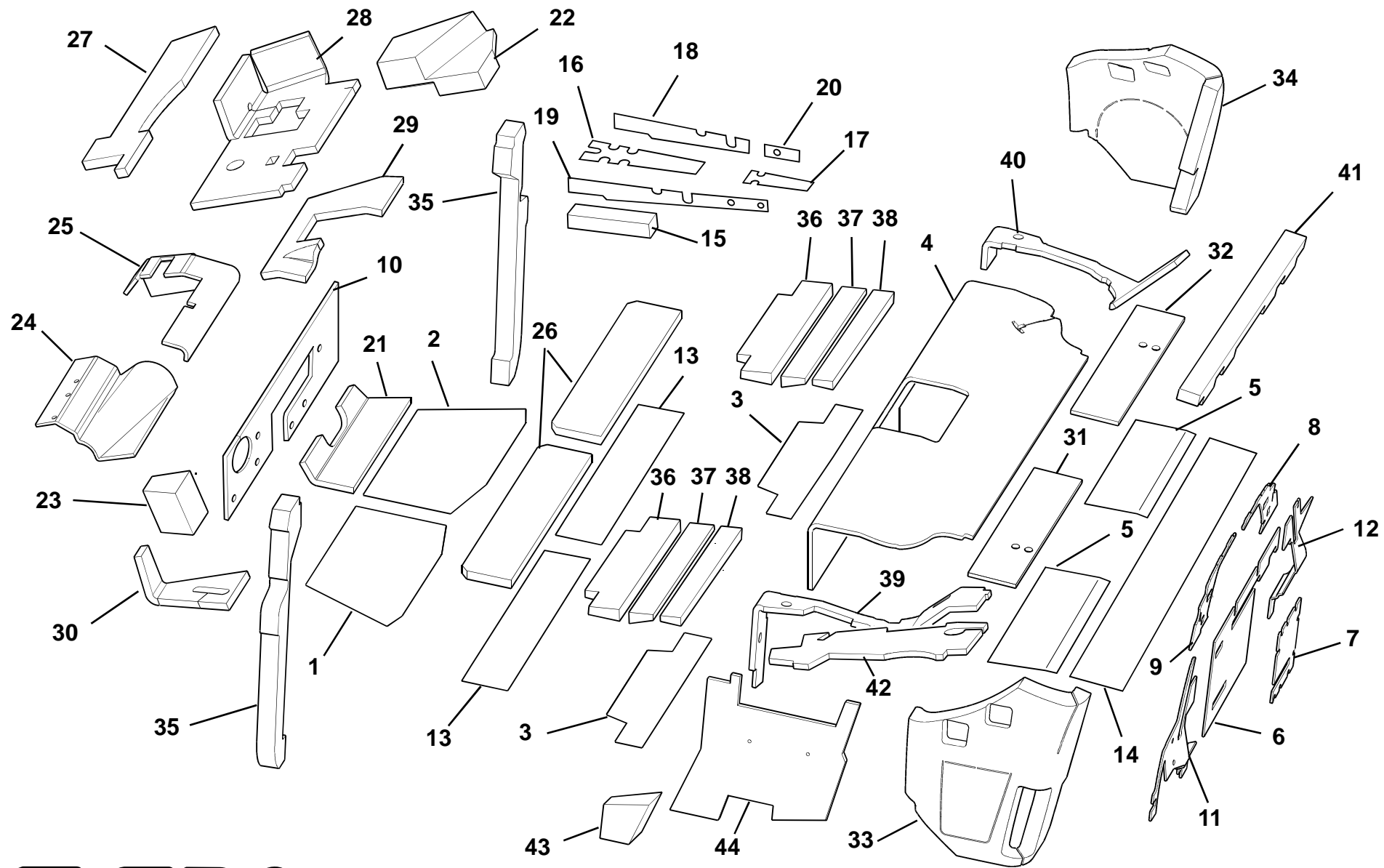
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Carpet Front Bulkhead Driver, LHD			A132V1091J	1
01a	Carpet Front Bulkhead Driver, RHD			A132V1117J	1
02	Carpet Front Bulkhead Passenger, LHD			B132V1092J	1
02a	Carpet Front Bulkhead Passenger, LHD	Modified footplate cutout		C132V1092J	1
02b	Carpet Front Bulkhead Passenger, RHD			B132V1116J	1
03	Assembly Carpet Rear Floor			C132V1305F	1
04	Assembly Panel Rear Bulkhead Carpeted		2+0	B132V1479F	1
04a	Assembly Panel Rear Bulkhead Carpeted	Cut outs for Isofix	2+2	B132V1474F	1
05	Assembly Front Floor Carpet Driver, LHD			B132V1093J	1
05a	Assembly Front Floor Carpet Driver, RHD			B132V1121J	1
06	Assembly Front Floor Carpet Passenger, LHD	578 mm long		B132V1096J	1
06a	Assembly Front Floor Carpet Passenger, LHD	Modified footplate cutout 544mm long		C132V1096J	1
06b	Assembly Front Floor Carpet Passenger, RHD			C132V1118J	1
07	Floor Mat Driver LHD			A132V1250F	1
07a	Floor Mat Driver RHD			A132V1254F	1
08	Floor Mat Passenger LHD	549mm long		A132V1251F	1
08a	Floor Mat Passenger LHD	Modified footplate cutout 515mm long		B132V1251F	1



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**Function Code 15.30 Carpeting & Mats**

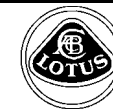
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
08c	Floor Mat Passenger RHD			A132V1256F	1
09	Sill Trim Carpet LH LHD			A132V5525F	1
09a	Sill Trim Carpet LH RHD			A132V5571F	1
10	Sill Trim Carpet RH LHD			A132V5526F	1
10a	Sill Trim Carpet RH LHD	Modified footplate cutout		B132V5526F	1
10b	Sill Trim Carpet RH RHD			A132V5572F	1
11	Floor Mat Fixing, upper			B132V1030F	4
12	Scrivet			A100W6391F	2
13	Plastic Rivet			A132W6085F	4
14	Panel Sill Trim Upper Carpet LH			A132V5607F	1
15	Panel Sill Trim Upper Carpet RH			A132V5608F	1
16	Screw M6 x 25 skt btn hd s/s blk			A116W7206F	6
17	Washer M6 x 25 x 1.6 s/s blk			A126W4213F	6
18	Floor Mat Fixing, lower			A124V0055F	4



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16.01

# Service Parts List



## Function Code 16.01 Passenger Compartment Sound Insulation

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	NVH Sheet, front LH			B132V0034F	1
02	NVH Sheet, front RH			B132V0036F	1
03	NVH Sheet, rear			B132V0038F	2
04	NVH Rear Seat, Tankbay			B132V1259F	1
05	NVH Sheet, tankbay, top front			A132V0040F	2
06	Foam Pad NVH, rear bulkhead			B132V1261F	1
07	Foam Pad NVH, rear bulkhead access panel			A132V0709F	1
08	Foam Pad NVH, bulkhead upper, RH			A132V0708F	1
09	Foam Pad NVH, bulkhead upper, LH			A132V0707F	1
10	Foam Pad NVH, bulkhead front LHD			A132V1131F	1
10a	Foam Pad NVH, bulkhead front RHD			B132V1342F	1
11	Foam Pad NVH, rear bulkhead LH			B132V1367F	1
12	Foam Pad NVH, rear bulkhead RH			B132V1368F	1
13	Foam Pad NVH, mid			A132V0037F	2
14	NVH Sheet Tankbay, top rear			A132V0041F	1
15	Foam block Gearshift			A132A0787F	1
16	Damping Gearshift, upper front			A132A0788F	1
17	Damping Gearshift, upper rear			A132A0789F	1





**Function Code 16.01 Passenger Compartment Sound Insulation**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
18	Damping Gearshift, LH front			A132A0792F	1
19	Damping Gearshift, RH front			A132A0790F	1
20	Damping Gearshift, RH rear			A132A0791F	1
21	NVH Front Bulkhead Lower LHD			A132V1281F	1
21a	NVH Front Bulkhead Lower RHD			A132V1343F	1
22	NVH Block Front Bulkhead Upper Passenger LHD			A132V1282F	1
22a	NVH Block Front Bulkhead Upper Passenger RHD			A132V1344F	1
23	NVH Block Front Bulkhead Upper Driver LHD			A132V1283F	1
23a	NVH Block Front Bulkhead Upper Driver RHD			A132V1345F	1
24	NVH Front Bulkhead Upper Driver LHD			B132V1284F	1
24a	NVH Front Bulkhead Upper Driver RHD			A132V1346F	1
25	NVH Air Distribution Unit Upper LHD			A132V1285F	1
25a	NVH Air Distribution Unit Upper RHD			A132V1347F	1
26	NVH Mid Floor			A132V1286F	2
27	NVH Pad IP Centre Upper			A132V1287F	2
28	NVH Pad IP Passenger LHD			A132V1288F	1
28a	NVH Pad IP Passenger RHD			A132V1348F	1
29	NVH Air Distribution Unit Upper Driver LHD			A132V1289F	1
29a	NVH Air Distribution Unit Upper Driver RHD			A132V1349F	1
30	NVH Pad IP Driver LHD			A132V1291F	1
30a	NVH Pad IP Driver RHD			A132V1350F	1

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**Function Code 16.01 Passenger Compartment Sound Insulation**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
31	NVH Rear Seat LH			A132V5705F	1
32	NVH Rear Seat RH			A132V5706F	1
33	NVH Fleece Rear Quarter Panel Upper LH			A132V5707F	1
34	NVH Fleece Rear Quarter Panel Upper RH			A132V5708F	1
35	NVH 'A' Pillar Lower			A132U0392F	2
36	Support Carpet Rear Passenger Forward			A132V1467F	2
37	Support Carpet Rear Passenger Middle			A132V1466F	2
38	Support Carpet Rear Passenger Rearward			A132V1465F	2
39	NVH Sheet Tankbay LHS			A132V0708F	1
40	NVH Sheet Tankbay RHS			A132V0707F	1
41	NVH Sheet Tankbay, rear			A132V0706F	1
42	NVH Sheet Body Inner Lower LHS			A132V1553F	1
43	NVH Block Body Inner Lower LHS			A132V1554F	1
44	NVH Sheet Body Inner LHS			A132V1555F	1



# Service Parts List



## Function Code 17.01 Harnesses, Leads

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Harness Main,Manual*		All non USA markets	<b>E132M0385F</b>	1
01a	Harness Main,Manual**	Airbag connector change	All non USA markets	<b>A132M0581F</b>	1
01b	Harness Main,Manual***	Rotary contact unit connector changed	All non USA markets	<b>B132M0581F</b>	1
01c	Harness Main,Manual	Wiper motor connector changed	All non USA markets	<b>C132M0581F</b>	1
01d	Harness Main,Manual*****	Relay added for subwoofer	All non USA markets	<b>D132M0581F</b>	1
01e	Harness Main, Auto*		All non USA markets	<b>E132M0384F</b>	1
01f	Harness Main, Auto**	Airbag connector change	All non USA markets	<b>A132M0580F</b>	1
01g	Harness Main, Auto***	Rotary contact unit connector changed	All non USA markets	<b>B132M0580F</b>	1
01h	Harness Main, Auto	Wiper motor connector changed	All non USA markets	<b>C132M0580F</b>	1
01i	Harness Main, Auto*****	Relay added for subwoofer	All non USA markets	<b>D132M0580F</b>	1
01j	Harness Main, Manual, federal*		USA market	<b>C132M0322F</b>	1
01k	Harness Main, Manual, federal****	Rotary contact unit connector changed	USA market	<b>D132M0322F</b>	1
01l	Harness Main, Manual, federal*****	Wiper motor connector changed	USA market	<b>E132M0322F</b>	1
01m	Harness Main, Manual, federal*****	Relay added for subwoofer	USA market	<b>F132M0322F</b>	1
01n	Harness Main, Auto, federal*		USA market	<b>C132M0321F</b>	1
01o	Harness Main, Auto, federal****	Rotary contact unit connector changed	USA market	<b>D132M0321F</b>	1



**Function Code 17.01 Harnesses, Leads**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01p	Harness Main, Auto, federal*****	Wiper motor connector changed	USA market	E132M0321F	1
01q	Harness Main, Auto, federal*****	Relay added for subwoofer	USA market	F132M0321F	1
02	Harness Engine, Manual	Pre transmission oil cooler		C132M0365F	1
02a	Harness Engine, Manual	Transmission oil cooler	Up to Vin JH_10788	D132M0365F	1
02b	Harness Engine, Manual	Transmission oil cooler	From Vin JH_10789	E132M0365F	1
02c	Harness Engine, Auto			C132M0366F	1
02d	Harness Engine, Auto		From Vin JH_280001	D132M0366F	1
03	Harness Rear	Yellow connector on fog & reverse lamps		A132M0386F	1
03a	Harness Rear	Red connector on fog & reverse lamps	All cars from federal introduction	B132M0386F	1
04	Harness Door			A132M0367F	2
04a	Harness Door, federal			A132M0323F	2
05	Harness Fascia			B132M0370F	1
05a	Harness IP Facia		GT430 man & auto Vins HH_20540/1/2,20566/7 & 20601	A710M0003F	1
05b	Harness IP Facia		GT430 Auto	D132M0370F	1
06	Harness Tailgate			A132M0368F	1
06a	Harness Tailgate			A132M0588F	1
06b	Grommet			A116W6733F	1
07	Harness Roof			B132M0122F	1

**Function Code 17.01 Harnesses, Leads**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
07a	Harness Roof,federal	Homelink	USA market	A132M0582F	1
08	Harness Door Switch Panel Driver			A132M0362F	1
08a	Harness Door Swtich Panel Passenger			A132M0363F	1
09	Harness Door Latch LH			A132M4107F	1
09a	Harness Door Latch RH			A132M4108F	1
10	Harness Cruise Control Switches			A132M6093F	1
11	Harness Window Motor			B132M0381F	2
12	Harness CHMSL			B132M0371F	1
13	Braid Earth Engine	See also 17.31		A132M0364F	1
14	Harness Injector			B132M0372F	1
15	Sensor Cable			A132E6293S	1
16	'P' Clip, tailgate harness to bulkhead heatshield			A132W6062F	1
17	Double Cable Hose Clip, fuse box main harness			A132W6086F	4
18	Edge Clip Cable Tie, top fixing*	3 used on item 04d		A126W6894F	2
19	Fir Tree Cable Tie*	36 used on item 01c & 01e		A132W6060F	36
20	Fir Tree Cable Tie*	5 used on item 06, 5 used on item 04d, 1 used on items 10a,10b		A116K6020F	12
21	'R' Lok expansion Rivet			A132W6070F	1
22	Bracket Wiring Harness			A132E6341S	1
23	Bracket Wiring Harness LH			A132M0343F	1

**Function Code 17.01 Harnesses, Leads**

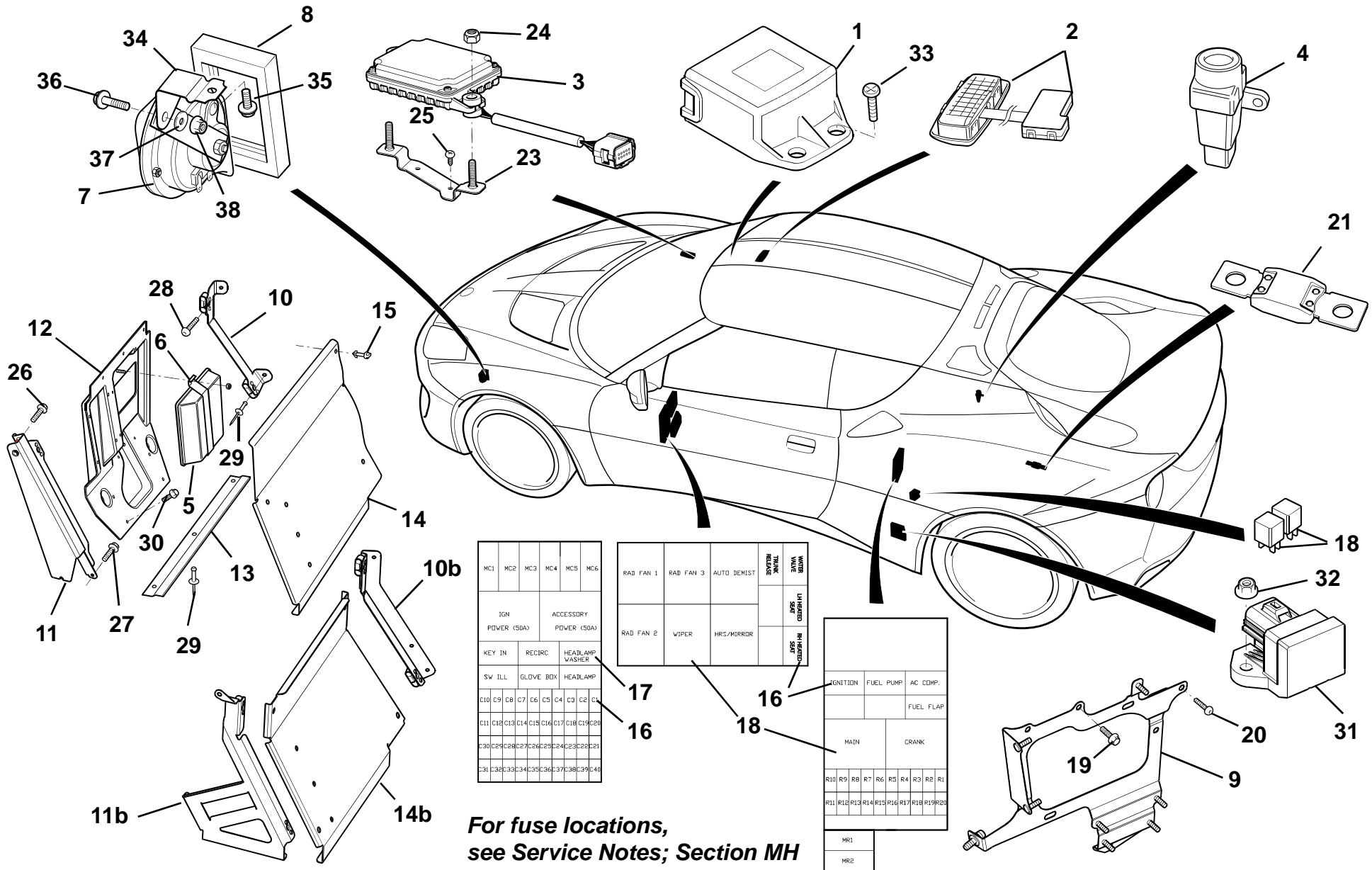
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
24	Bracket Wiring Harness RH			A132E6346S	1
25	Bracket Wiring Harness RH			A132E6348S	1
26	Screw, hex flg hd.			A132E6471S	6
27	'P' Clip, wheel speed sensor			A111W6595F	2
28	Screw M6 x 16, clip to wishbone			A132W5003F	2
29	Harness, sub-woofer system	See section 17.27		B132M0135F	1
29a	Harness, sub-woofer system	See section 17.27		C132M0135F	1
30	Harness Alpine, head unit			C132M0326F	1
30a	Jump Harness, head unit	Not illustrated	Japan	A132M0548K	1
30b	Harness Clarion, head unit	Not illustrated	Japan	B132M6212J	1
30c	Harness Head Unit Clarion	Not illustrated	China	B132M6201F	1
31	Grommet Plate, 'A' pillar			B132M0056F	2
32	Gasket, grommet plate , 'A' pillar			A132M0161F	2
33	Scrivet			A100W6391F	8
34	Side airbag harness repair kit, one seat	See service notes section WP.13- Side airbag diagnostic trouble codes		A142M0016S	2
		*Harness suitable for passenger airbag module fitted from start of production see 17.35			

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**Function Code 17.01 Harnesses, Leads**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
		**Harness suitable for passenger airbag module with revised connector. Manual transmission from 17MY Vin change point HH_10306. Automatic transmission MY17 Vin change point HH_20538			
		***Harness suitable for revised connector for the rotary contact unit, SIR wheel, see 17.35, 18MY Vin change point JH__0012			
		****Harness suitable for revised connector for the rotary contact unit, SIR wheel, see 17.35, 18MY approx Vin change point JH__0250			
		*****Check harness label in passenger footwell for reference U09671& U09681 due to harness re-work and see SB 2019/05			





MC1	MC2	MC3	MC4	MC5	MC6
IGN POWER (SBA)		ACCESSORY POWER (SBA)			
KEY IN	RECIRC	HEADLAMP WASHER			
SW ILL	GLOVE BOX	HEADLAMP			
C10	C9	C8	C7	C6	C5
C4	C3	C2	C1		
F30					
F31					

RAD FAN 1	RAD FAN 3	AUTO BEMIST	TRUNK RELEASE	WIPER WASHER
RAD FAN 2	WIPER	HRS/MIRROR	UNLOCK TRUNK	RETRACT MIRROR

IGNITION		FUEL PUMP	AC COMP.
FUEL FLAP			
MAIN		CRANK	
R10	R9	R8	R7
R6	R5	R4	R3
R2	R1		
R11	R12	R14	R15
R16	R17	R18	R19
MR1			
MR2			

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**SPORT/1GT**

17.03

Updated 1st July 2019

# Service Parts List



## Function Code 17.03 Horn, Inertia Switch, Modules, Fuses & Relays

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Module, CDL door locking			A132M0532F	1
02	Homelink Kit, non-USA, black			A132M0242F	1
02a	Homelink Kit, USA, black		USA	B132M0243F	1
03	TPMS Module 434mhz			A132M0376F	1
03a	TPMS Module 315mhz		Japan	A132M0377F	1
04	Inertia switch			A082M6598F	2
05	Module, integrated control			B132M0257F	1
06	Clamp, integrated control module			A132M0052F	1
07	Horns, lo tone & hi tone	Includes brackets		A132M6095F	1
07a	Horns, lo tone LH	'L' marking on label		A132M6225F	1
07b	Horns, hi tone RH	'H' marking on label		A132M6226F	1
08	Gasket, horn			A132M0172F	1
09	Bracket, electrical, rear quarter	Also retains ECM		A132M0399F	1
10	Bracket, footwell panel, inboard, LHD			A132M4104F	1
10a	Bracket, footwell panel, inboard, RHD			A132M0414F	1
10b	Bracket, footwell panel, inboard, LHD	Modified footplate, cover panel has riveted reinforcement		A132A0831F	1
11	Bracket, footwell panel, outboard LHD			A132M0412F	1
11a	Bracket, footwell panel, outboard RHD			A132M4103F	1

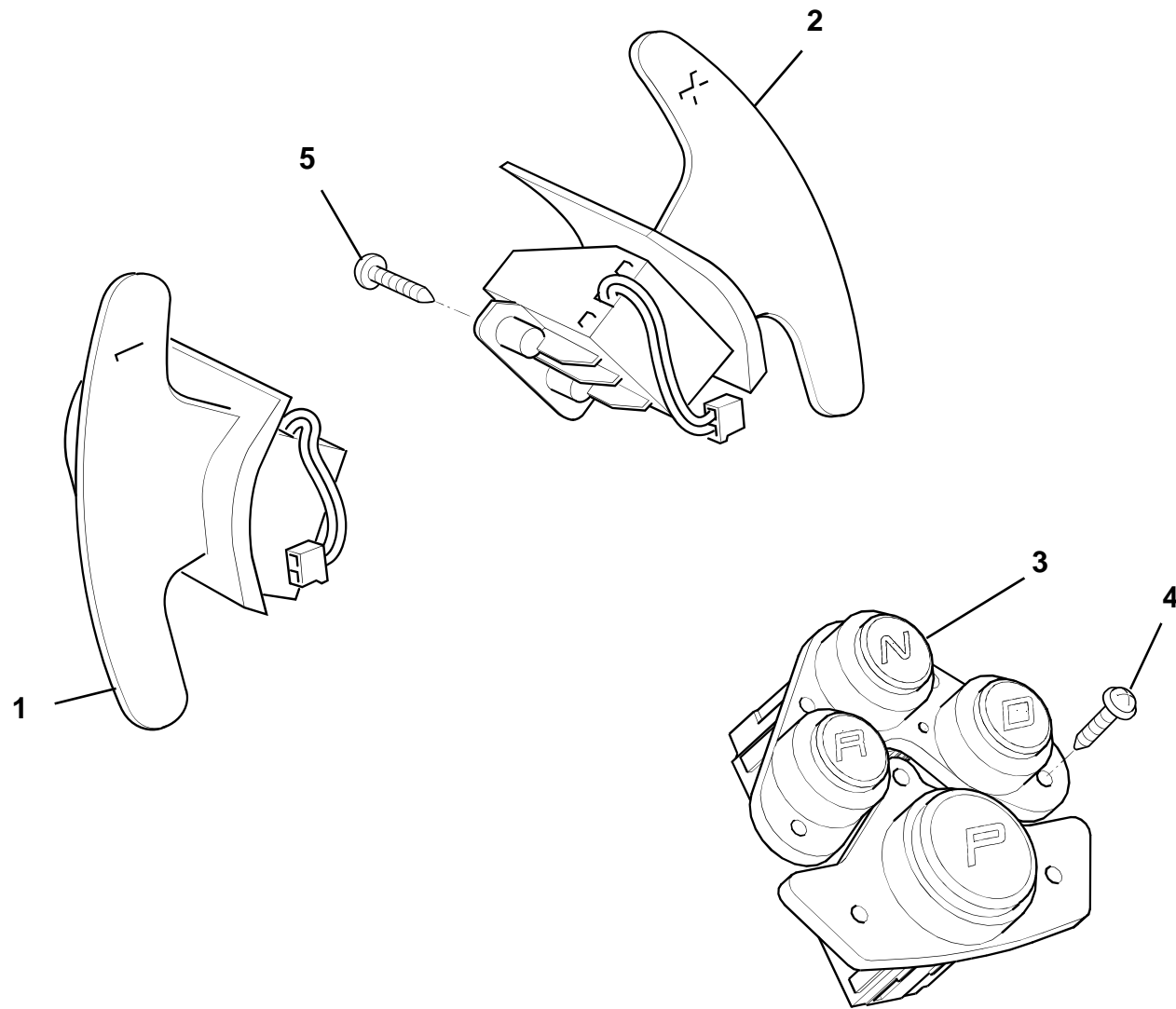


**Function Code 17.03 Horn, Inertia Switch, Modules, Fuses & Relays**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
11b	Bracket, footwell panel, outboard LHD	Modified footplate, cover panel has riveted reinforcement		A132A0829F	1
12	Bracket, electrical, passenger footwell, LHD			C132M4111F	1
12a	Bracket, electrical, passenger footwell, RHD			C132M4112F	1
13	Bracket, footwell panel, floor			A132M0415F	1
14	Cover Panel, passenger footwell, LHD	No reinforcement		C132M0405F	1
14a	Cover Panel, passenger footwell, RHD			B132M0404F	1
14b	Cover Panel Assembly, passenger footwell, LHD	Modified footplate, cover has riveted reinforcement	Not for USA	B132A0826F	1
14c	Cover Panel Assembly, passenger footwell, LHD	Includes carpet, foam	USA SOP	A132A0863S	1
15	Quarter Turn Slotted Knob, panel retention			A132W6030F	4
16	Relay, single contact			A132M6002F	14
17	Relay, power, 50A			A132M6003F	1
18	Relay Single Contact Changeover 30A			C079M6141F	10
19	Bolt M6 x 14 hex flg hd, rear quarter bracket			A116W5233F	3
20	Screw M6 x 16 skt btn hd, rear quarter bracket			A117W3181F	1
21	Mega Fuse 200A	Bolted into battery harness		A132M6219S	1
22	Ignition Choke			A132M0203F	1
23	Bracket TPMS			A132M0418F	1
24	Nut Nyloc M6 thin			A907E6285F	2
25	Screw M4 x 12 pan pozi, tpms bracket			A075W5132F	2

**Function Code 17.03 Horn, Inertia Switch, Modules, Fuses & Relays**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
26	Screw M6 x 16 hex flg hd, brkt f/well inboard upper			A132W5003F	2
27	Screw M5 x 16 hex flg hd, brkt f/well inboard lower			A132W5016F	2
28	Screw M6 x 20 skt btn hd, brkt f/well outboard upper			A100W7096F	1
29	Rivet, brkt f/well outboard & floor			A132W6018F	4
30	Screw M6 x 16 hex flg hd, brkt f/well			A132W5003F	5
31	Controler Assembly Fuel Pump			A132L6058F	1
32	Nut M6 hex flg			A117W3180F	2
33	Screw, M4 x 14, pan pozi.			B082W5141F	2
34	Bracket Horn			A132M0598G	2
35	Screw M8 x 25 hex flg hd			A132W5006F	2
36	Bolt M8 x 20 hex flg hd			A116W5246F	2
37	Washer Flat M8 x 16.6 x 1.4			A075W4020Z	2
38	Nut Nyloc M8			A075W3010Z	2



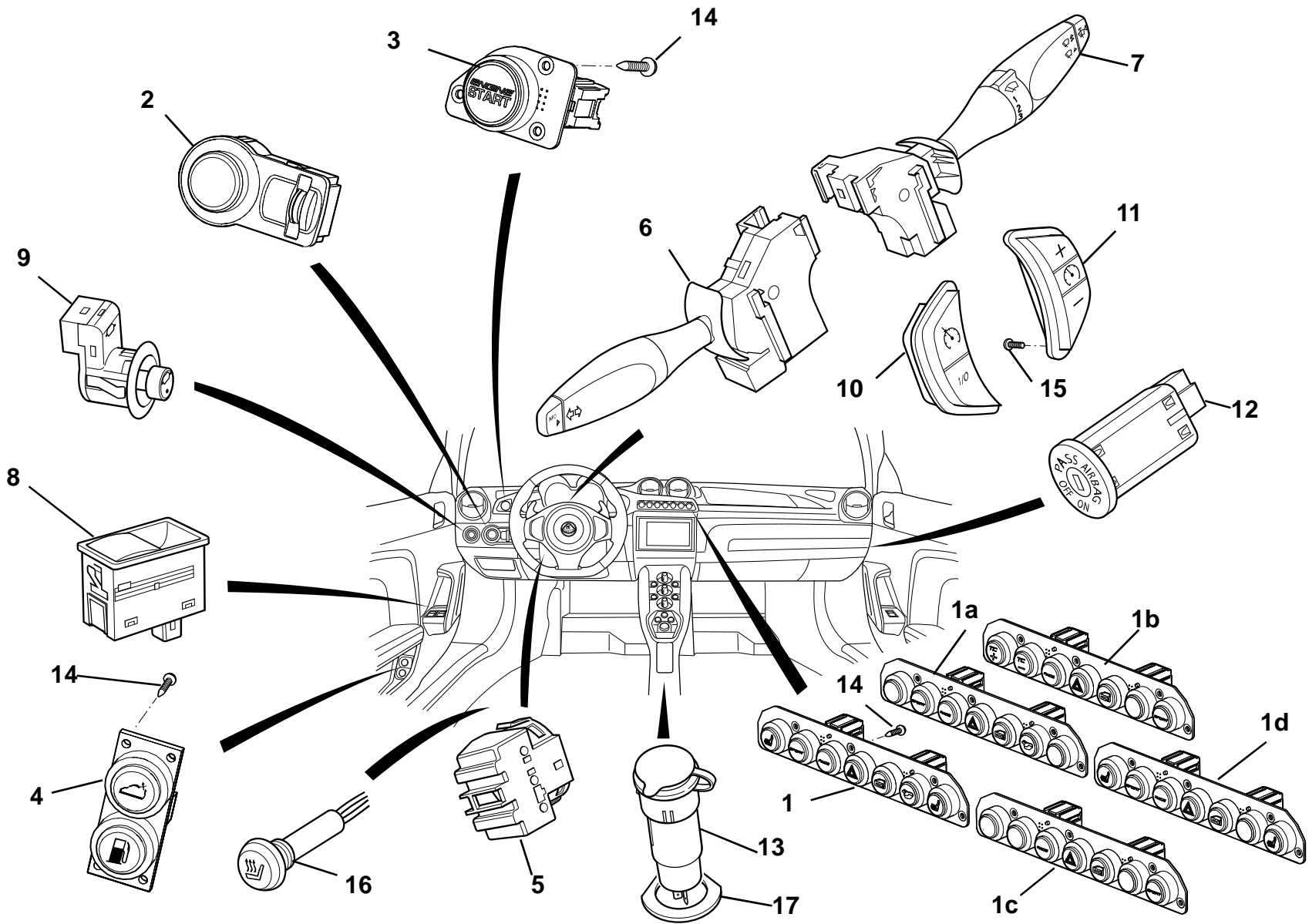
**EVORA**  
**SPORT/GT**

**17.04**

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**Function Code 17.04 Paddle Shift Controls & Switches**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Switch Paddle, downshift LH			B132M4027F	1
02	Switch Paddle, upshift RH			B132M4028F	1
03	Switch Panel PRND			A132M0273F	1
04	Screw N0.6 x 3/8 flg pozi, switch retaining			A075W5019F	7
05	Screw M4 x 16 pan pozi st, paddle switch			A132W5038F	4

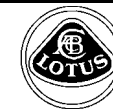


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17.05

Updated 30th September 2019

# Service Parts List



## Function Code 17.05 Interior Switches, Auxiliary Power Socket

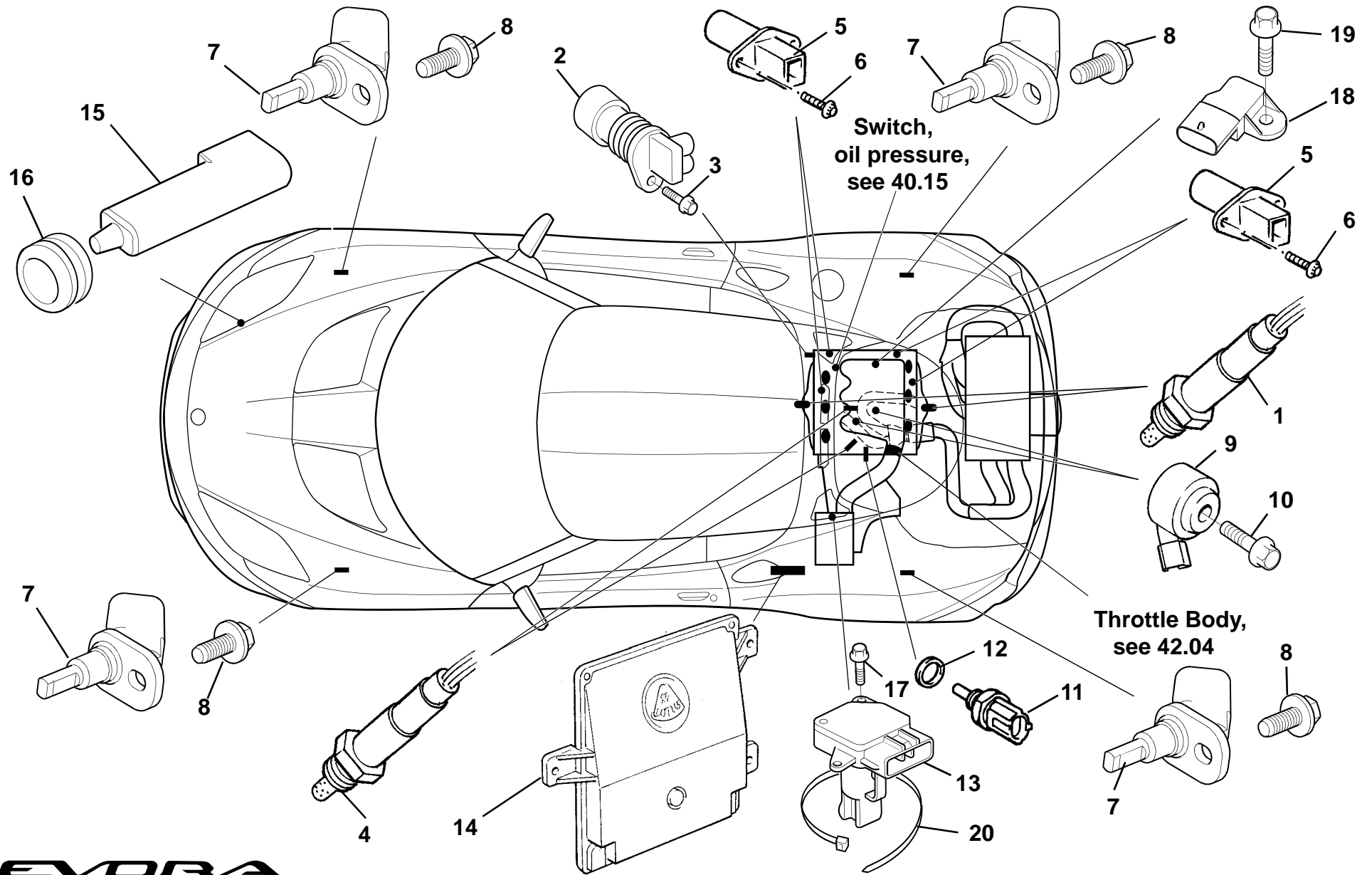
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Facia Switch Panel			A132M0538F	1
01a	Switch Panel Facia, no heated seats		Sport 410, GT 410 Sport	A132M0558F	1
01b	Switch Panel, variable traction control		GT430 manual	A710M0004K	1
01c	Switch Panell, modified from item 02	no heated seats, exhaust bypass & traction control	GT430 auto Vins HH_20540/1/2, 20566/7 & 20601	A710M0005K	1
01d	Switch Panel Facia, modified from A138M0538F	no exhaust bypass & traction control	GT430 auto	A710M0006K	1
02	Master Light Switch LHD			A132M6134F	1
02a	Master Light Switch RHD			A132M6135F	1
02b	Master Light Switch LHD		USA	A132M6181F	1
03	Engine Start Switch Panel LHD			A132M4046F	1
03a	Engine Start Switch Panel RHD			A132M4047F	1
04	Door Switch Panel			A132M0098F	1
05	Switch, ignition		Manual	A132M6035F	1
05a	Switch, ignition		Auto	B132M6109F	1
06	Column Switch, indicators/dip select			A132M6009F	1
07	Column Switch, wipe/wash			A132M6008F	1
08	Switch, window lift			A132M6069F	3
09	Switch, door mirror control, powerfold			A132M6068F	1





**Function Code 17.05 Interior Switches, Auxiliary Power Socket**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
09a	Switch, door mirror control, non-powerfold			A132M6097F	1
10	Switch, cruise control, ON-OFF			A132M6065F	1
10a	Blanking Panel, cruise switch LH			A132U4413F	1
11	Switch, cruise control, SET-RES			A132M6066F	1
11a	Blanking Panel, cruise switch RH			A132U4414F	1
12	Switch, passenger airbag defeat	Non federal cars only		A132M6006F	1
13	Auxiliary Power Socket			A132M6040F	1
14	Screw, M3 x 8, flg. pozi. hd. S/T, switch retaining			A132W5020F	13
15	Screw, M3 x 8, pan pozi. hd., switch retaining			A132W5023F	4
16	Switch Heated Seat	Located on seat	GT430 man & auto Vins HH_20540/1/2,20566/7 & 20601	A138M0006F	2
17	Washer, socket mounting			A132V1741F	1



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17.06

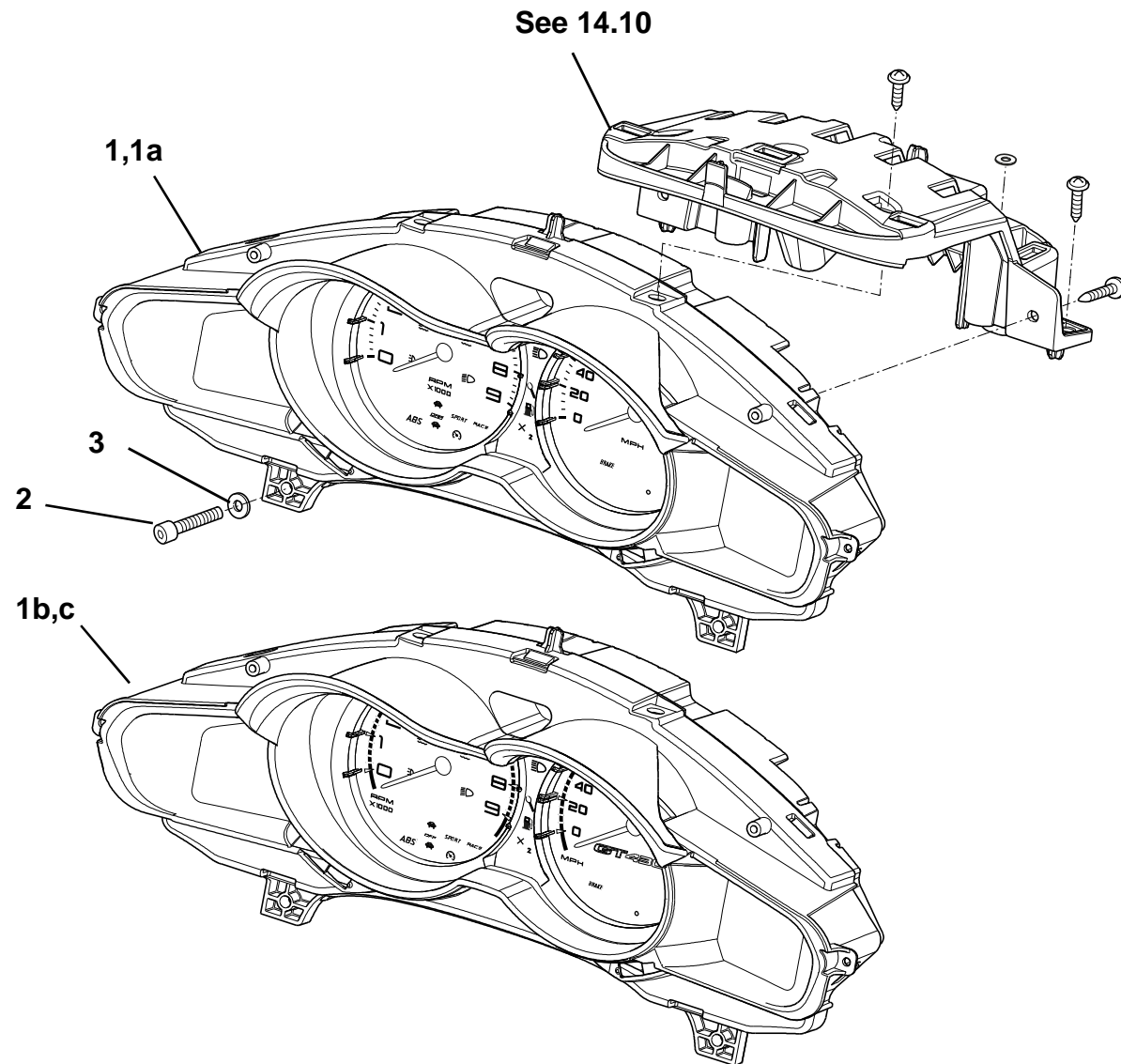
## Function Code 17.06 Engine Management & Sensors

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Sensor, oxygen, pre-catalyst			A117E6007F	2
02	Sensor, crankshaft position			A132E6282S	1
03	Bolt, flg. hd., sensor to block			A132E6466S	1
04	Sensor, oxygen, post-catalyst			A117E6007F	2
05	Sensor, camshaft position			A132E6283S	4
06	Bolt, flg. hd., sensor to cam cover			A132E6466S	4
07	Wheel Speed Sensor			A132J6001F	4
08	Bolt, flg. hd.,			A132W5002F	4
09	Sensor, knock control			A132E6298S	2
10	Bolt, flg. hd.,			A132E6469S	2
11	Sensor, coolant temperature			A132E6258S	1
12	Gasket, coolant temperature sensor			A120E6378S	1
13	Meter, air intake flow			A132E6482S	1
14	Electronic Control Module (ECM) uncalibrated	Dealer programmed, also refer to TSB 2012/17		B132E0008F	1
14a	Label, ECM, ROW, light yellow	Not illus, order with item 14	Sport 410	A132E0227F	1
14b	Label, ECM, federal, turquoise	Not illus, order with item 14	USA	A132E0230F	1
14c	Label, ECM, ROW, light brown	Not illus, order with item 14	GT 430 manual	A132E0262F	1
14d	Label, ECM, ROW, purple	Not illus, order with item 14	GT 430 auto	A132E0268F	1
14e	Label, ECM, federal, violet	Not illus, order with item 14	Fed GT	A132E0284F	1
14f	Label, ECM, china, white	Not illus, order with item 14	GT 410	A132E0290F	1

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**Function Code 17.06 Engine Management & Sensors**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
15	Sensor, ambient air temperature			A132M6012F	1
16	Grommet, sensor			A116W6733F	1
17	Screw, flg. hd., sensor to airbox upper			A120E6447S	2
18	Sensor, boost temp pressure			A116E6063F	1
19	Bolt M6 x 16, hex flg. hd.			A132W5003F	1
20	Cable Tie	Refer to SB 2016/17		A075W6038Z	1



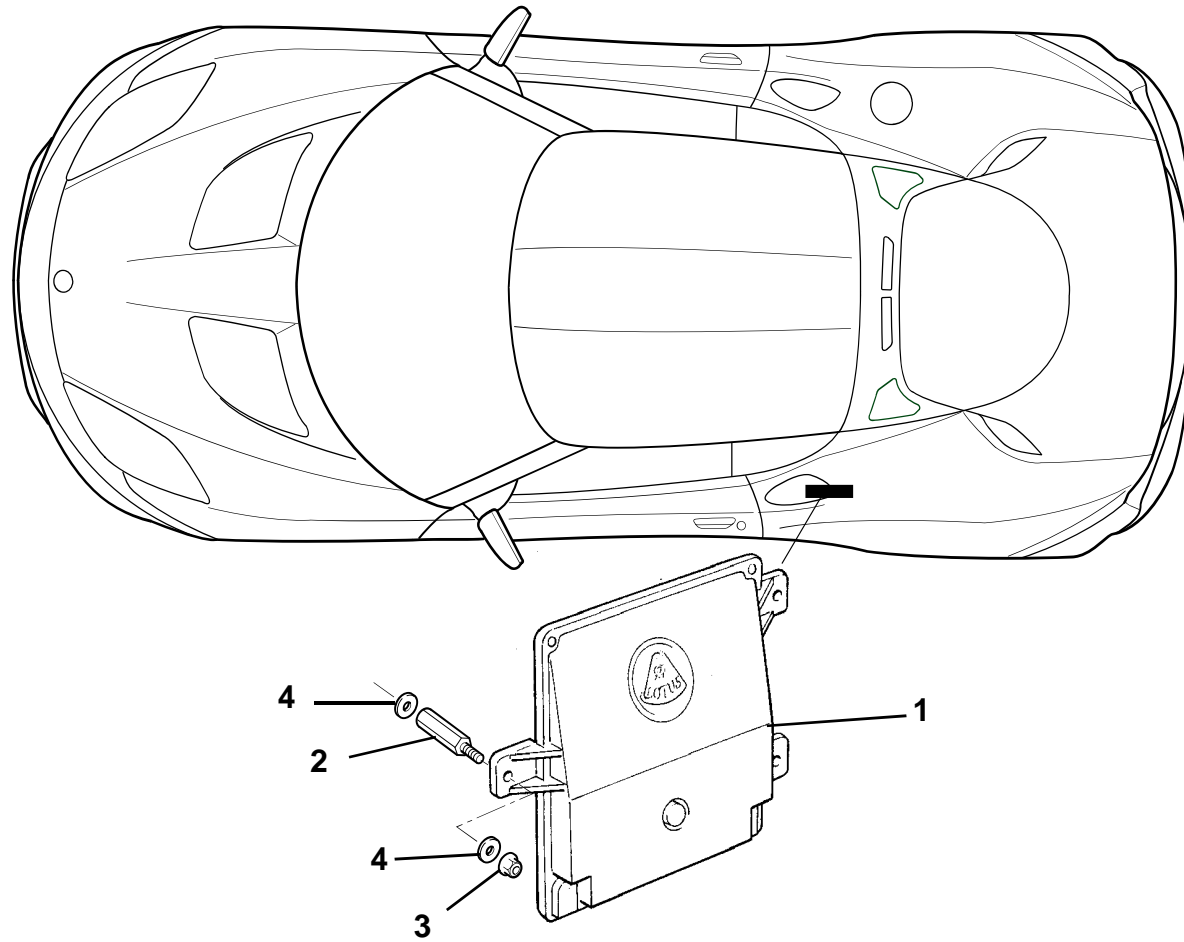
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**SPORT/GT**

17.07

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**Function Code 17.07 Instruments, Tell Tales, & Displays**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Instrument Pack, KPH			B132N0020F	1
01a	Instrument Pack, MPH			B132N0019F	1
01b	Instrument Cluster GT430 MPH		GT430	A710N0001F	1
01c	Instrument Cluster GT430 KPH		GT430	A710N0002F	1
02	Screw M5 x 25 skt cap hd			A132W7001F	2
03	Washer Flat M5 x 10 x 0.8			A075W4011Z	2



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**SPORT/GT**

17.09

# Service Parts List

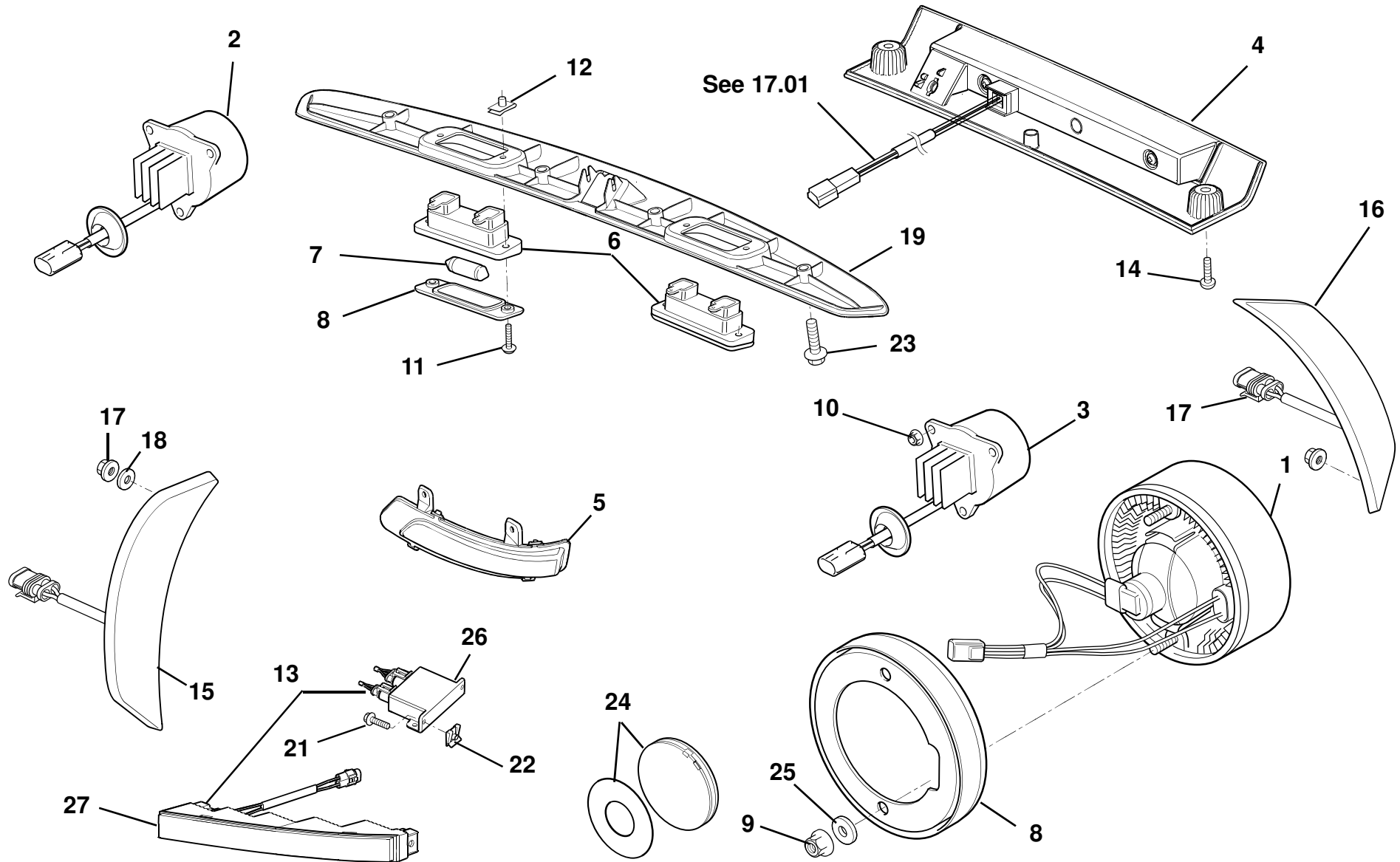
# EVORA SPORT/ET



## Function Code 17.09 Transmission Management & Sensors

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Transmission Control Unit (TCU) uncalibrated	Dealer programmed		D132F0074F	1
01a	Label, TCU, Euro			A132E0227F	1
02	Special Stud M6			A138W6601K	3
03	Nut M6 hex flg			A117W3180F	3
04	Washer M6 x 15 x 1.5			A075W4015Z	6





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**SPORT/GT**

17.11

*Updated 2nd November 2020*

# Service Parts List

# EVORA SPORT/ET



## Function Code 17.11 Exterior Lamps, Except Headlamps

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Lamp, outer, tail. turn, stop/tail, LED		Euro	B132M0189F	2
01a	Lamp, outer, tail. turn, stop/tail, LED, federal		USA	A132M0196F	2
02	Lamp, rear fog	Yellow connector		A132M0350F	1
02a	Lamp, rear fog	Red connector	All cars from federal introduction	B132M0350F	1
03	Lamp, reverse	Yellow connector		A132M0351F	1
03a	Lamp, reverse	Red connector	All cars from federal introduction	B132M0351F	1
04	Lamp, CHMSL			A132M6168F	1
05	Side Repeater, door mirror LH			A132M6217S	1
05a	Side Repeater, door mirror RH			A132M6218S	1
06	Lamp, license plate			A117M6028F	2
07	Bulb, 12v 5w, license plate			A083M6292F	2
08	Bezel, lamp outer, black			A132M0244F	2
09	Nyloc Nut, M5, flg., lamp to body			A132W3000F	4
10	Nut, M4, flg., lamp to bumper			A132U6052F	6
11	Screw, No. 6 x 0.75", flg. pozi. black, lamp to bumper			A075W5028Z	4
12	Spirenut, No. 6, lamp + finisher to bumper			A124W3225F	6
13	Daylight Running Kit			A132M0284F	1

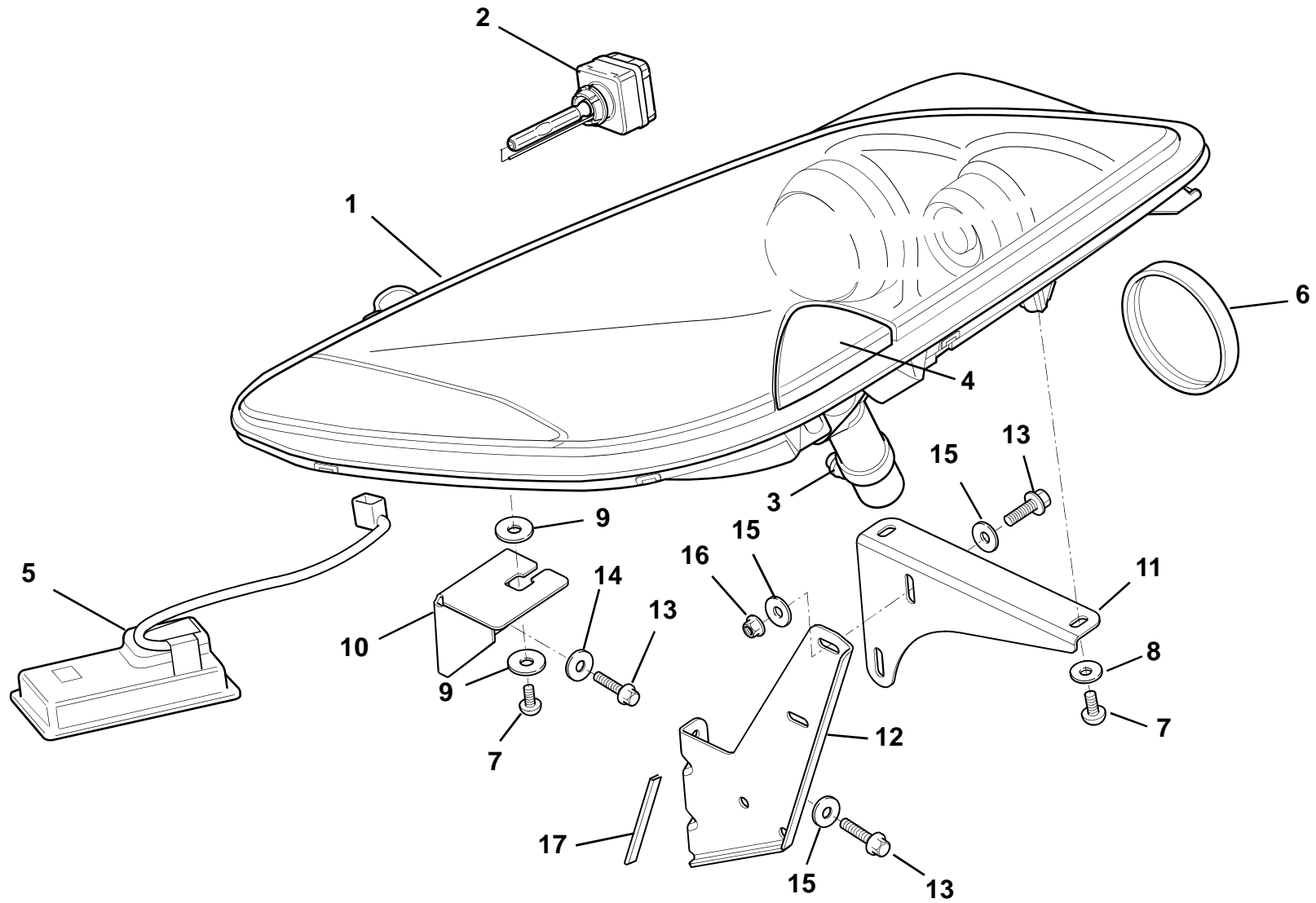
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SPORT/ET

Function Code: 17.11, Page: 1

Updated 5th April 2021

**Function Code 17.11 Exterior Lamps, Except Headlamps**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14	Screw, M5 x 16, btn hd, black, CHMSL to aerofoil			A111W7156F	2
15	Lamp, side marker front, LH	Non side marker cars see 10.23	USA	A132M4021F	1
15a	Lamp, side marker front, RH	Non side marker cars see 10.23	USA	A132M4022F	1
16	Lamp, side marker rear, LH	Non side marker cars see 10.23	USA	A132M4023F	1
16a	Lamp, side marker rear, RH	Non side marker cars see 10.23	USA	A132M4024F	1
17	Nut, self threading, lamp to body		USA	A121W3185F	8
18	Washer M5 x 16.6 x 1.6 Neopren		USA	A082W4115F	8
19	Moulding license plate lamps			A132U1048F	1
19a	Moulding license plate lamps, clarion		USA from Vin JH_11017	A132U1410F	1
20	Screw M5 x 12, hex flg, moulding to bumper			A075W5012Z	4
21	Screw M5 x 16 hex flg hd			A132W5016F	2
22	Speed Nut M5			B100W6372F	2
23	Screw M5 x 10 hex flg hd, lamp moulding			A132W5001F	4
24	Reflector, door			A132M0138F	2
25	Washer M5 x 19 x 1.4 s/s blk			B082W4107F	4
26	Module, daylight running			A142M6002H	1
27	Daylight Running Lamp			A142M6004H	2



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**SPORT/GT**

17.13

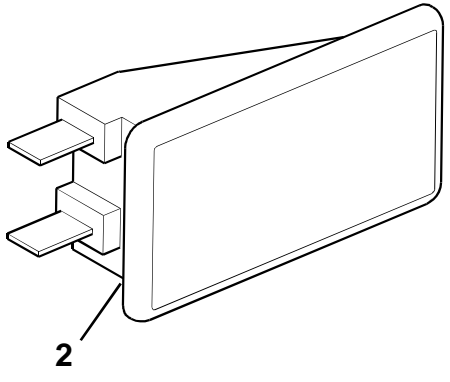
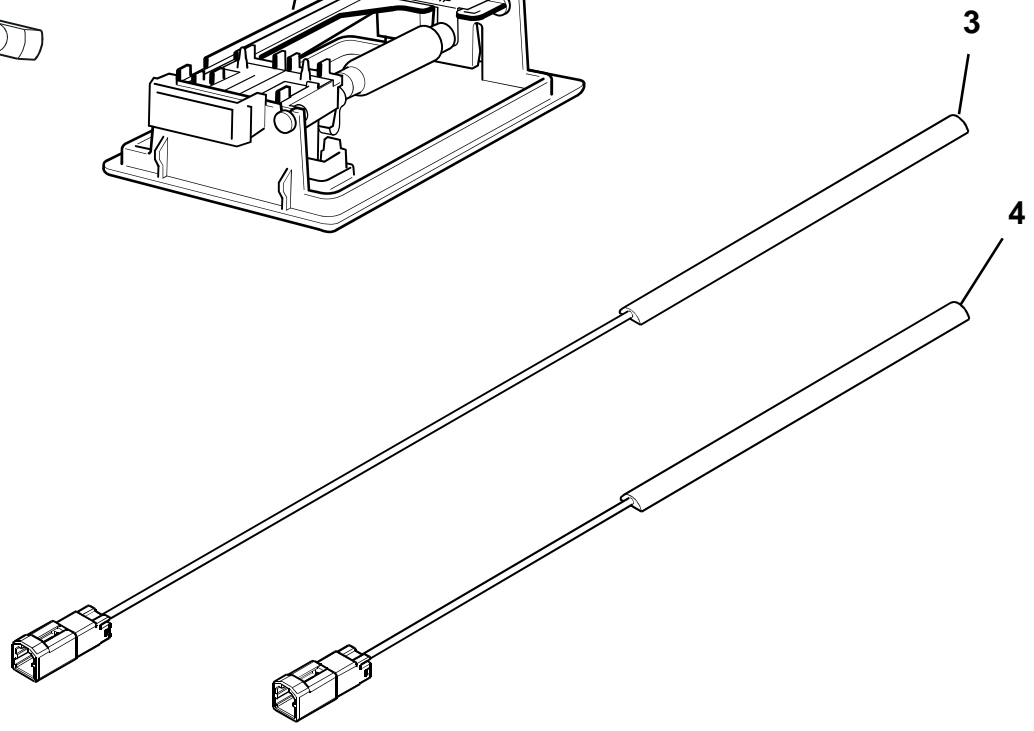
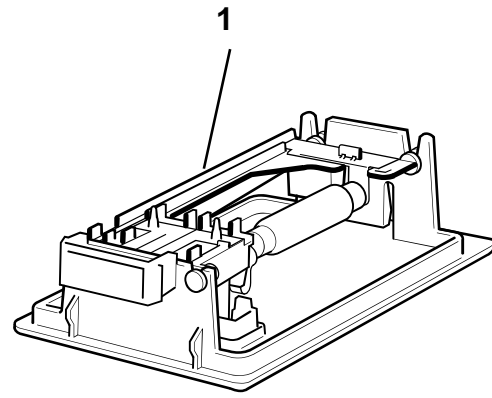
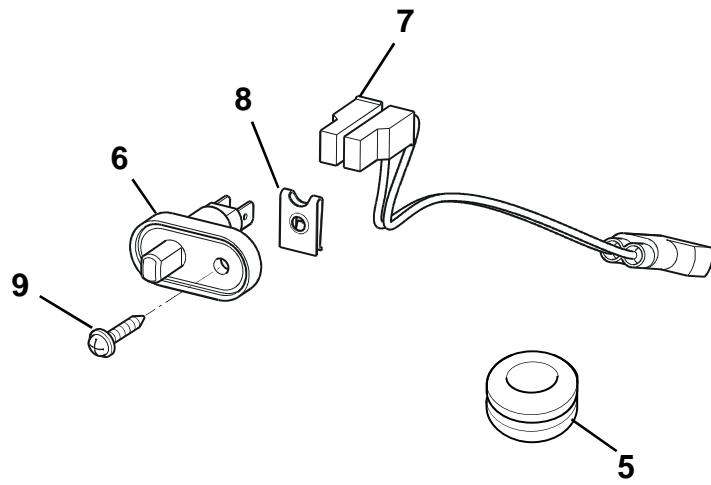
**Function Code 17.13 Headlamps**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Headlamp Assembly, LH, RHD, no lotus logo	Grained matt black bezel, includes items 1-6		D132M4001F	1
01a	Headlamp Assembly, LH, LHD, no lotus logo	Grained matt black bezel, includes items 1-6		D132M4003F	1
01b	Headlamp Assembly, RH, RHD, no lotus logo	Grained matt black bezel, includes items 1-6		D132M4002F	1
01c	Headlamp Assembly, RH, LHD, no lotus logo	Grained matt black bezel, includes items 1-6		D132M4004F	1
01d	Headlamp Assembly, RH, LHD federal, no lotus logo	Grained matt black bezel, includes items 1-6	USA	C132M4026F	1
01e	Headlamp Assembly, LH, LHD federal, no lotus logo	Grained matt black bezel, includes items 1-6	USA	C132M4025F	1
02	Burner Unit			A132M6116S	2
03	Washer Unit			A132M6113S	2
04	Cover Set, headlamp washer			A132M6114S	1
05	Ballast Unit			A132M6115S	2
06	Cover Set, headlamp rear			A132M6117S	1
07	Screw, M6 x 12, button hd., lamp retention			A126W7226F	6
08	Washer, flat, M6 x 15 x 1.5, S/S black, lamp retention			A082W4133F	4
09	Washer, flat, M6 x 15 x 1.5, S/S black, lamp retention			A082W4133F	4
10	Bracket, headlamp to subframe, LH			C132B4045F	1
10a	Bracket, headlamp to subframe, RH			C132B4046F	1
11	Bracket Mounting, headlamp outer LH			A132U4855F	1

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**Function Code 17.13 Headlamps**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
11a	Bracket Mounting, headlamp outer RH			A132U4856F	1
12	Bracket Mounting, headlamp inner LH			A132U4857F	1
12a	Bracket Mounting, headlamp inner RH			A132U4858F	1
13	Screw, M6 x 16, hex. flg. hd., brackets retention			A918W5208F	12
14	Washer, flat, M6 x 15 x 1.5, bracket to subframe			A075W4015Z	4
15	Washer, flat, M6 x 18 x 1.0,. brackets retention			B082W4015F	8
16	Nut, M6, flange, bracket retention			A117W3180F	4
17	Rubber Edge Protector,headlamp bracket			A117B6010F	0.75
18	Beam Control Template, RHD, Drivers side	Template only. See TSB 2011/22		LSL592	1
18a	Beam Control Template, RHD, Passengers side	Template only. See TSB 2011/22		LSL593	1



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**SPORT/GT**

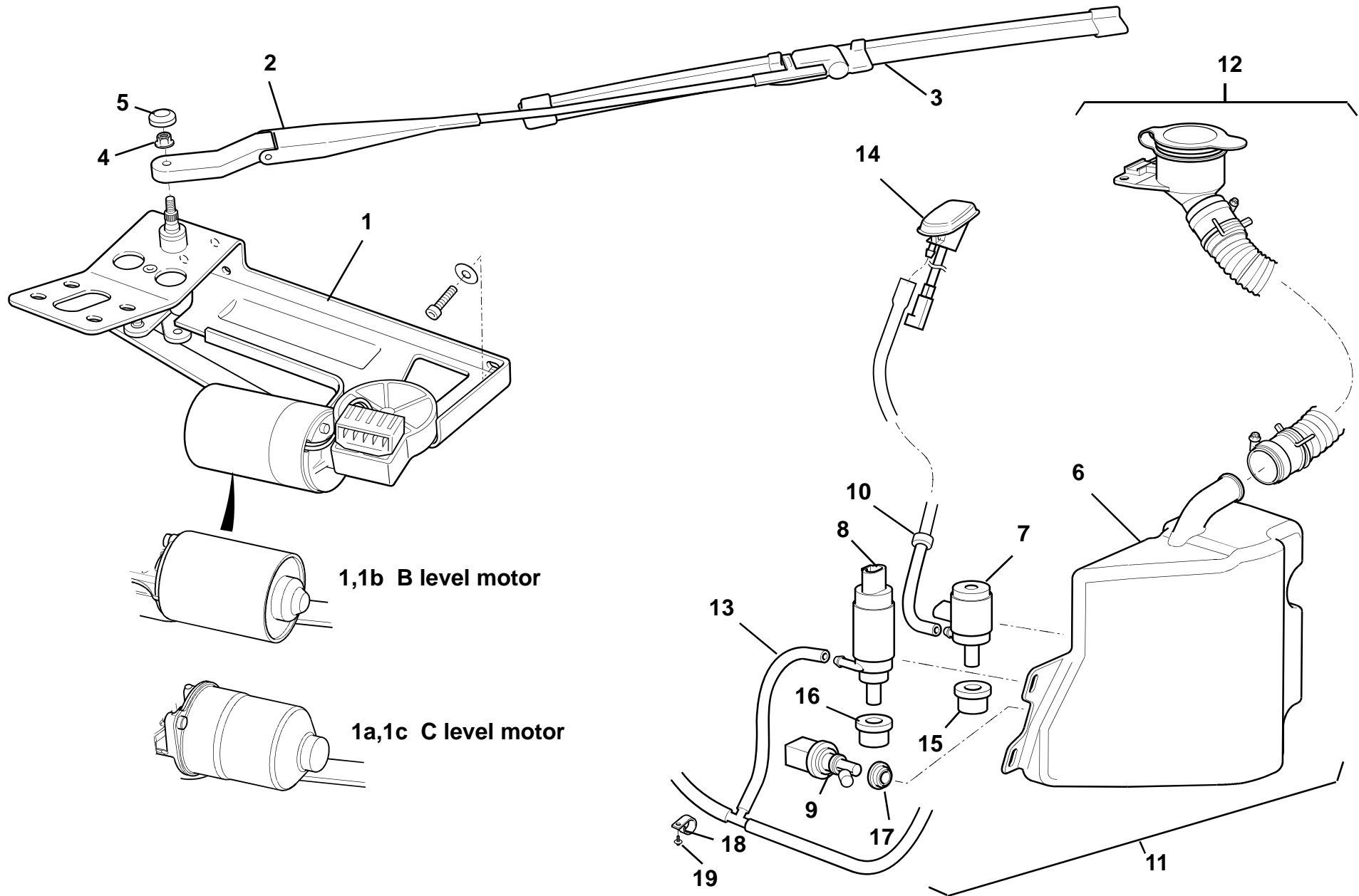
17.17

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**Function Code 17.17 Interior Lamps**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Interior Lamp			A132M6017F	1
02	Lamp, glovebox, bootbox			A132M6036F	2
03	Puddle Lamp, 150mm, doors			A132M0535F	2
04	Moodlight, footwell			A132M0327F	2
05	Grommet			X036B6167F	1
06	Switch, glovebox lamp			A111M6035F	1
07	Harness Glove Box			A132M0615F	1
08	Speed Nut No.6			A075W6014Z	1
09	Screw No.6 flg pozi hd			A075W5012F	1





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SPORT/GT

17.21

Updated 30th September 2019

# Service Parts List



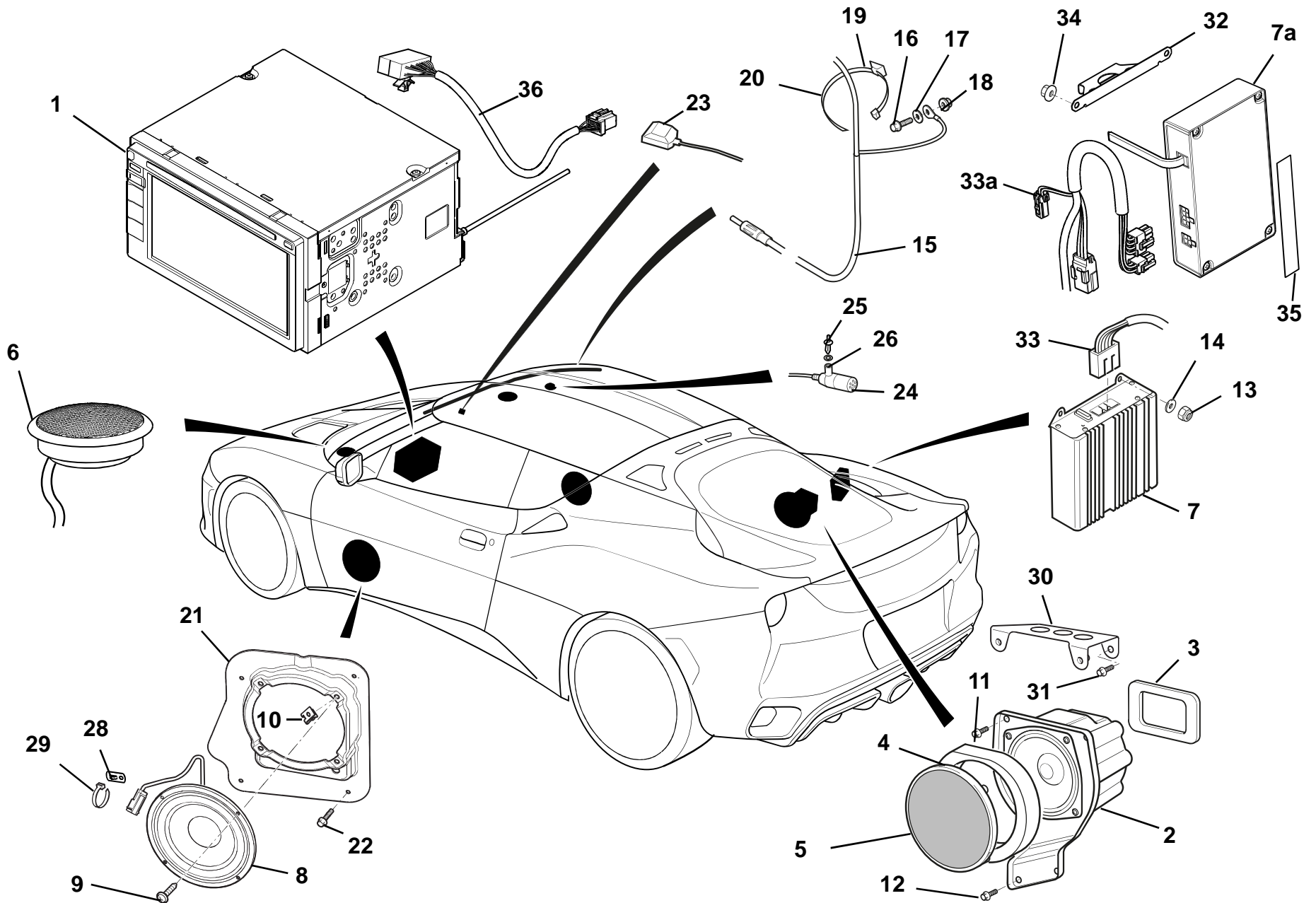
## Function Code 17.21 Windscreen Wiper Motor, Wipers & Washers

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Wiper Drive Assembly, RHD	Motor body in black	Up to Vin KH_10771	<b>B132U0062F</b>	1
01a	Wiper Drive Assembly, RHD	New motor & connector, Stepped motor body in silver	From Vin KH_10867	<b>C132U0062F</b>	1
01b	Wiper Drive Assembly, LHD	Motor body in black	Up to Vin KH_10826	<b>B132U0061F</b>	1
01c	Wiper Drive Assembly, LHD	New motor & connector, Stepped motor body in silver	From Vin KH_20827	<b>C132U0061F</b>	1
02	Wiper Arm, RHD			<b>A132U6044F</b>	1
02a	Wiper Arm, LHD	Not illustrated		<b>A132U6043F</b>	1
03	Wiper Blade, RHD			<b>A132U6146F</b>	1
03a	Wiper Blade, LHD	Not illustrated		<b>A132U6047F</b>	1
04	Nut, M10, flange, arm to pivot			<b>A132U6045F</b>	1
05	Cap, wiper arm			<b>A132U6046F</b>	1
06	Washer Bottle Assembly			<b>A132U0575H</b>	1
07	Washer Pump, windscreen			<b>A132U6107H</b>	1
08	Washer Pump, headlamp			<b>A132U6108H</b>	1
09	Sensor, low fluid level			<b>A132U6136H</b>	1
10	Non Return Valve			<b>A132U6115H</b>	1
11	Washer System Assembly	Includes filler neck, w/screen and h/lamp hoses, item 14 not included		<b>B132U0574F</b>	1

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**Function Code 17.21 Windscreen Wiper Motor, Wipers & Washers**

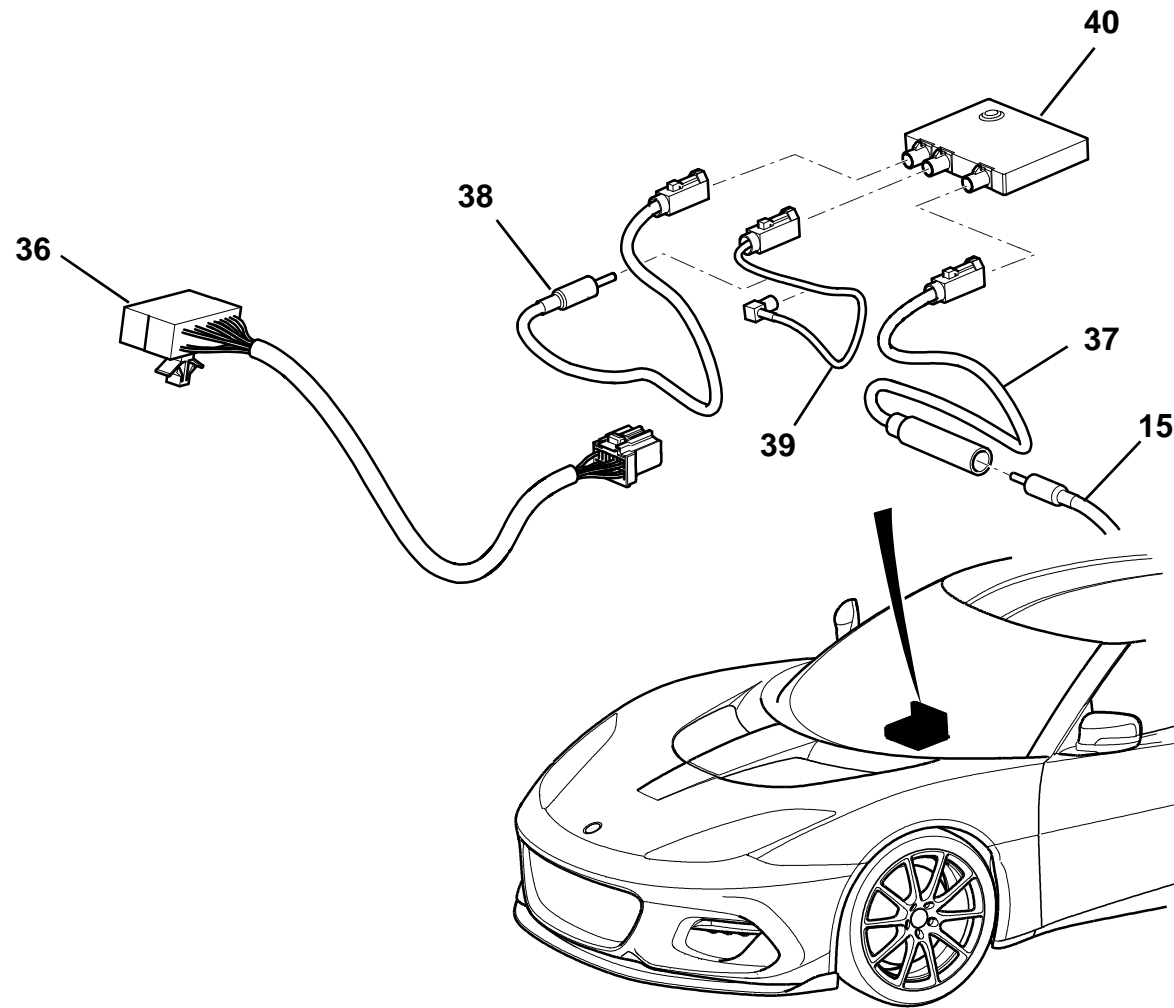
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
12	Filler Neck Assembly			A132U6134S	1
13	Headlamp Washer Hose Assembly, pump to headlamps	Includes, hoses, T-piece, ends & white securing clips		A132U6135S	1
14	Washer Jet, heated			C132U6025F	1
15	Grommet. windscreen washer pump			A132U6117H	2
16	Grommet. headlamp washer pump			A132U6106H	1
17	Grommet. sensor low fluid level			A132U6109H	1
18	'P' Clip Open			A075W6229F	2
19	'R' Lok expansion Rivet			A132W6070F	2



**EVORA**  
**SPORT/GT**

17.27 page 1

Updated 4th November 2019



DAB radio

**EVORA**  
**SPORT/GT**

17.27 page 2

*Updated 4th November 2019*

# Service Parts List



## Function Code 17.27 In Car Entertainment

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Head Unit Alpine INE-W990BT		EU	A132M6175F	1
01a	Head Unit Alpine INE-W990BT		GCC	A132M6176F	1
01b	Head Unit Alpine INE-W990BT		AUS	A132M6177F	1
01c	Head Unit Alpine VIE-X007II			A132M6179F	1
01d	Head Unit Alpine INE-NAV-60		USA	A132M6199F	1
01e	Head Unit Clarion NX715 CNE-8244-CL		Japan	A132M6191F	1
01f	Head Unit Alpine INE-W710D	Premium	EU	A132M6231F	1
01g	Head Unit Alpine INE-W710D	Premium	AUS	A132M6232F	1
01h	Head Unit Alpine INE-W977HD/987HD	Premium	USA	A132M6233F	1
01i	Head Unit Clarion NX 403C		China	A132M6180F	1
01j	Head Unit Kenwood DDX9016S/19S		China	A132M0617K	1
02	Sub Woofer Speaker	Not Available order 02a change connector if fitting to item 07		A132M0188F	1
02a	Sub Woofer Speaker	Plugs directly to amplifier 07a	From Vin LH_28055	B132M0188F	1
03	Gasket Sub Woofer			A132M0177F	1
04	Gasket, foam, sub-woofer speaker			A132M0186F	1
05	Speaker Grille, black			A132M0245F	1
06	Speaker Tweeter	Also order A Pillar trim section 15.07 as tweeter is bonded to trim		A132M0528F	2



**Function Code 17.27 In Car Entertainment**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
07	Amplifier, sub woofer	Unavailable order items 07a, 32, 33a and all fixings, and update head unit settings		B132M0142F	1
07a	Amplifier, sub woofer	Retained by brackets on bulkhead		C132M0142F	1
08	Door Speaker 13cm			A132M6170F	2
09	Screw No5 3/4 pozi, door speaker			A075W5028Z	8
10	Spire Nut No8 door speaker			A075W6016Z	8
11	Screw M6 x 30 hex flg hd, sub woofer upper			A124W5294F	2
12	Bolt M6 x 14 flg hd, sub woofer lower			A116W5233F	2
13	Nut Nyloc M4, amplifier			A075W3049F	4
14	Washer Flat M4, amplifier			A082W4099F	4
15	Antenna, wallen			A132M6129F	1
16	Screw M6 x 16 hex, antenna			A075W1028Z	1
17	Washer M6, shakeproof, antenna			A075W4046Z	1
18	Nut M6, antenna to bracket			A075W3020Z	1
19	Cable Tie Base			A117W6729F	1
20	Cable Tie			A075W6045Z	1
21	Door Speaker Hub LH			A132B4359F	1
21a	Door Speaker Hub RH			A132B4360F	1
22	Screw M5 x 16 hex flg, hub to door			A132W5016F	8
23	GPS Antenna Alpine			A132M6157F	1

**Function Code 17.27 In Car Entertainment**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
24	Microphone Alpine			A132M6156F	1
25	Rivet Rokut, microphone			A079W6195F	1
26	Washer Neoprene, microphone			A082W4115F	1
27	USB Extension Cable		Japan	A132M6193F	1
28	Metal Cable Tie Base			A132M6190F	2
29	Cable Tie			A075W6045Z	2
30	Mounting Bracket, subwoofer			B132M0066K	1
31	Screw, M6 x 14, hex. flg. hd., mounting bracket			A116W5233F	2
32	Bracket Amplifier			A132M0614G	2
33	Harness Subwoofer	For item 7		B132M0135F	1
33a	Harness Subwoofer	For item 7a		C132M0135F	1
34	Nut M4 hex flg			A132M6052F	4
35	Adhesive Tape			A100B6142V	1
36	Harness, alpine radio*			C132M0326F	1
36a	Harness Head Unit Clarion		China	B132M6201F	1
36b	Jump Harness Head Unit		Japan	A132M0548K	1
36c	Harness Head Unit Clarion		Japan	B132M6212J	1
37	Cable, antenna input*		20 MY	A132M6244F	1
38	Cable, FM output*		20 MY	A132M6245F	1
39	Cable, DAB output*		20 MY	A132M6246F	1
40	Splitter DAB Antenna*		20 MY	A132M6243F	1

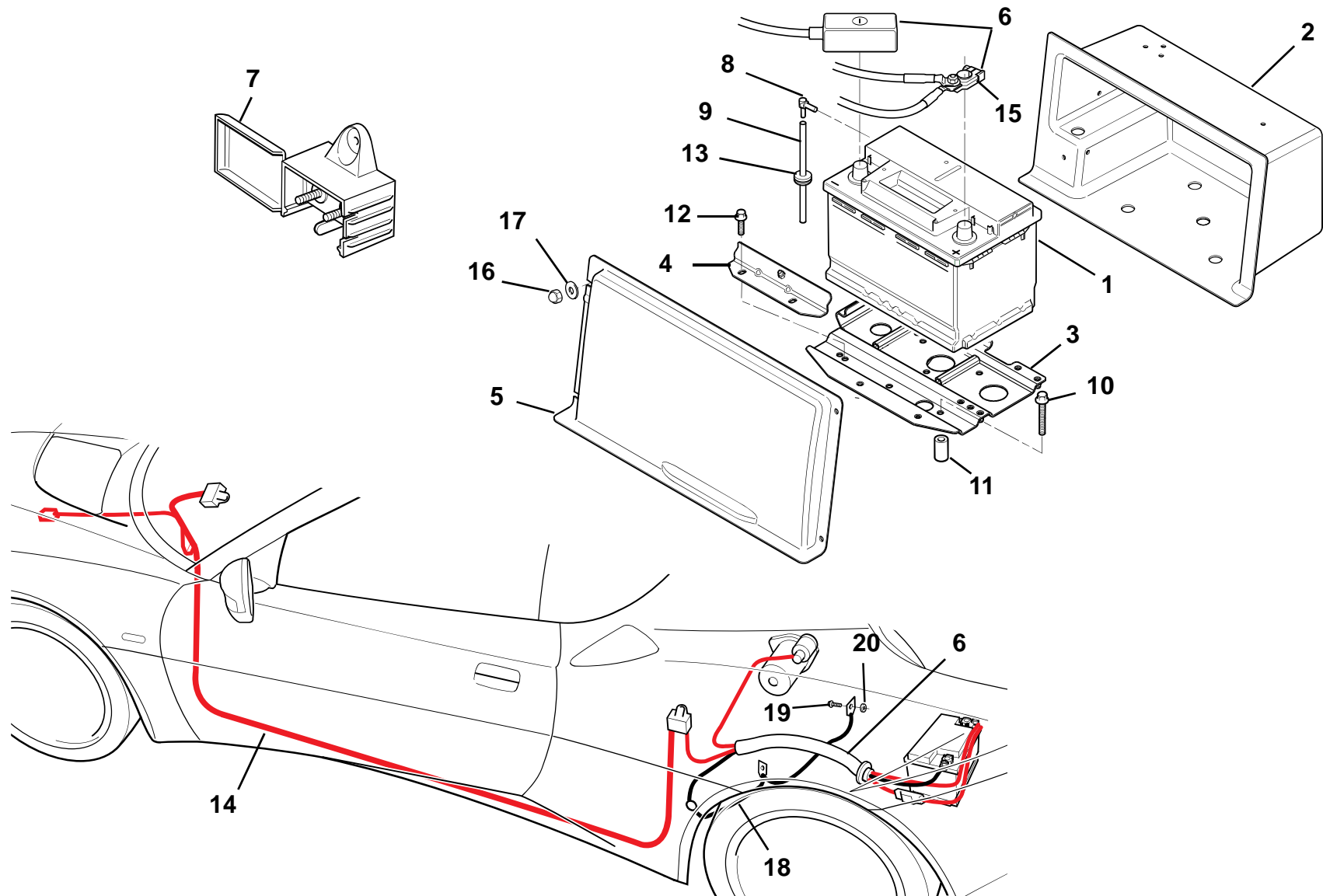


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**Function Code 17.27 In Car Entertainment**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
		*These parts are required to retro fit DAB only possible on Premium head units			

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**EVORA**  
SPORT/16T

17.31

# Service Parts List

# EVORA SPORT/ET



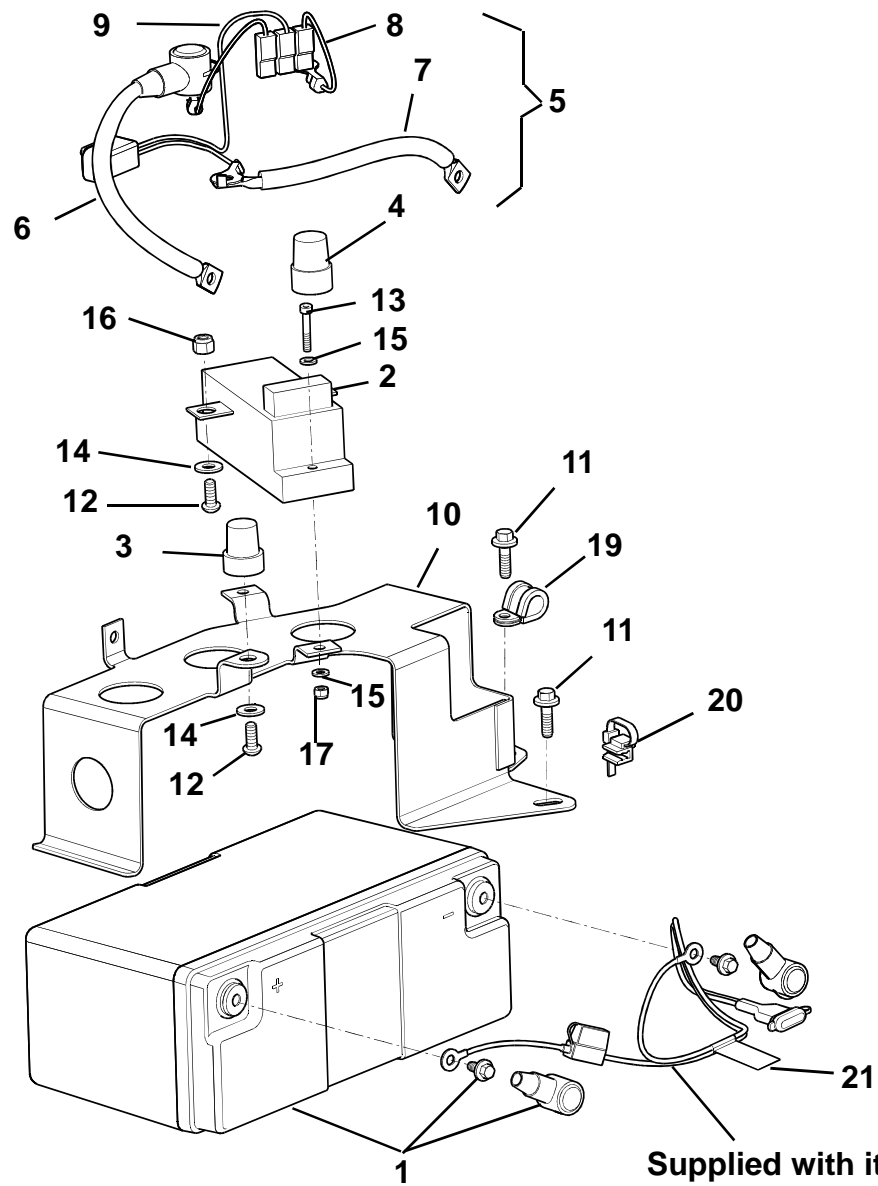
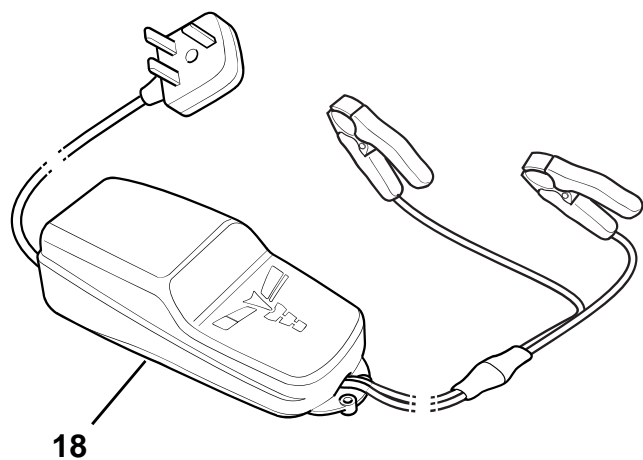
## Function Code 17.31 Battery, Clamps & Cables

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Battery, 63Ah			A132M6188F	1
01a	Battery, 74Ah			A132M6187F	1
02	Battery Box			E132B0071F	1
03	Battery Tray Assembly			C132M0518F	1
04	Clamp, battery to tray			C132M0392J	1
05	Cover, battery housing	4 fixings, boot carpet with cutout		C132U0115F	1
06	Harness, battery			C132M0369F	1
07	Binding Post Assembly	Skuttle & rear bulkhead		A340M6007F	2
08	Tube, battery vent			B132M0050F	1
09	Grommet, vent tube to battery box			A124W6790F	1
10	Screw, M8 x 50, hex. flg. hd., tray fixing			A132W2014F	4
11	Spacer, battery tray, 15.9 mm			A132M0520F	4
12	Screw, M6 x 12, hex. flg. hd., clamp to tray			A132W5010F	2
13	Elbow			A132W6028F	1
14	Cable, fusebox, RHD, 3590mm	Positive stud to fusebox stud		A132M4099F	1
14a	Cable, fusebox, LHD, 4145mm	Positive stud to fusebox stud		A132M4100F	1
15	Battery Clamp, positive			A132M6143F	1
15a	Battery Clamp, negative			A132M6186F	1

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**Function Code 17.31 Battery, Clamps & Cables**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
16	Nut M6, dome hd s/s blk			A132W3020F	4
16a	Knurled Knob, battery cover			A124W5304F	4
17	Washer M6 x 18x 1.6 s/s blk			A126W4213F	4
18	Cable Earth, engine	See also 17.01		A132M0364F	1
19	Screw M8 x 30 hex flg hd			A116W5245F	1
20	Spacer			A132S0053F	1



Supplied with item 18

**EVORA**  
**SPORT/GT**

17.32

**Function Code 17.32 Lithium Battery, Clamps & Cables**

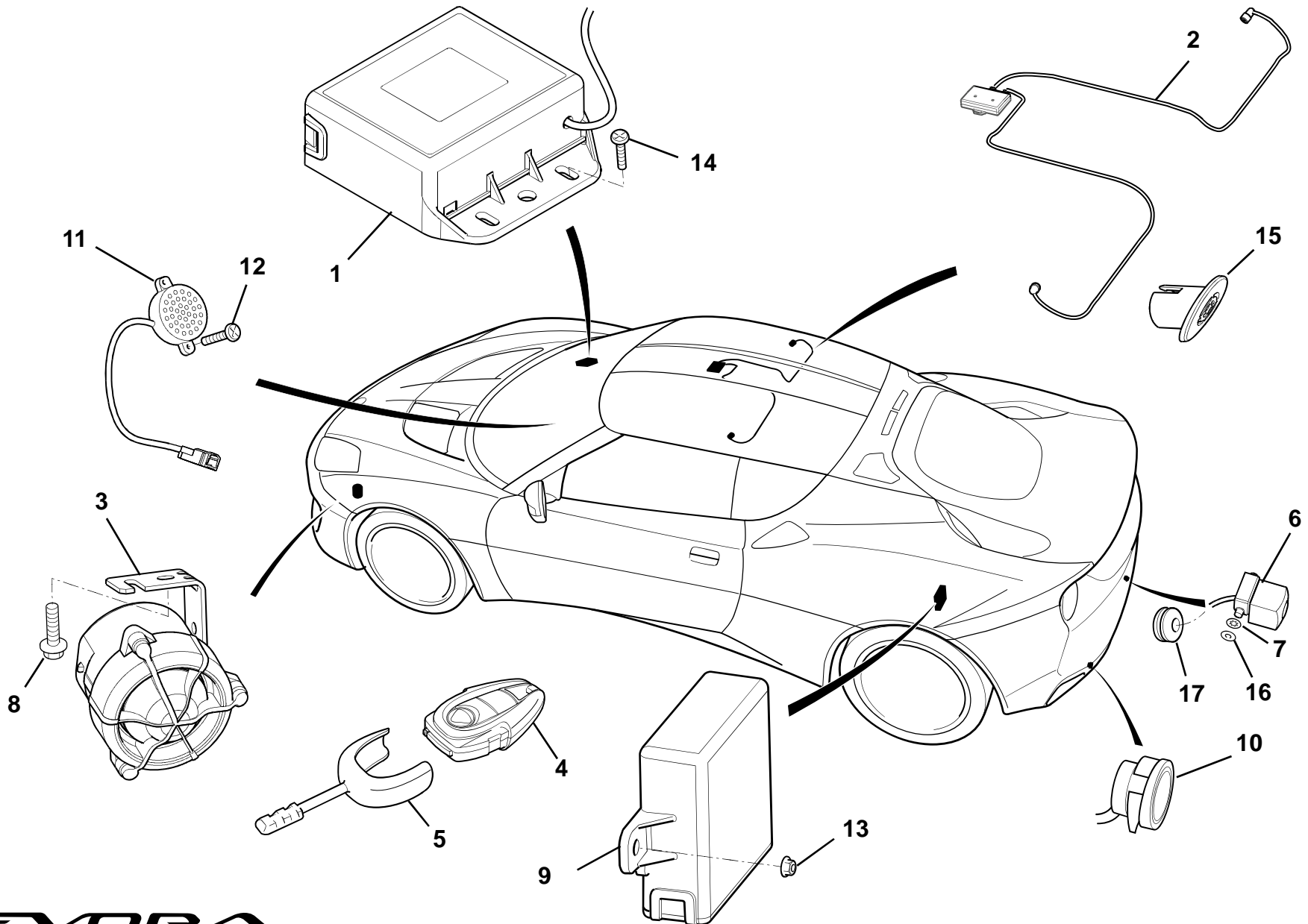
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Lithium Battery 25ah			A132M6215F	1
02	Battery Control Unit			A708M6032F	1
03	Battery Positive Post			B132M6220F	1
04	Battery Negative Post			B132M6221F	1
05	Lithium Battery Harness Kit	Includes items 6 to 9		B132M0583F	1
06	Cable Battery Positive, lithium battery			A132M0584H	1
07	Cable Battery Negative, lithium battery			A132M0585H	1
08	Cable Battery Signal Positive, lithium battery			B132M0586H	1
09	Cable Battery Signal Negative, lithium battery			A132M0587H	1
10	Battery Clamp			A132M0578F	1
11	Screw M6 x 16 hex flg hd			A132W5003F	2
12	Screw M6 x 16 but cap hd			A082W7105F	3
13	Screw M4 x 25 skt cap hd			B100W7082F	4
14	Washer M6 x 15 x 1.5			A075W4015Z	3
15	Washer M4 x 9 x 0.8			A082W4099F	4
16	Nut Nyloc M6			A075W3009Z	1
17	Nut Nyloc M4			A132W3019F	1
18	Lithium Battery Charger			A132M6216F	1
18a	Lithium Battery Charger, Federal	US mains plug	USA	A132M6235F	1
18b	Lithium Battery Charger, EU	EU mains plug	EU	A132M6237F	1
19	Pipe Clip			A075Q6013F	1

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**Function Code 17.32 Lithium Battery, Clamps & Cables**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
20	Edge Clip			A126W6896F	1
21	Label Battery Charger			A132M0606F	1

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**EVORA**  
SPORT/16T

17.33



**Function Code 17.33 Security Alarm System, Parking Sensors & Camera**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Alarm ECU, 433 MHz	Includes 2 transmitter fobs	Common except japan	A132M0604F	1
01a	Alarm ECU, 315 MHz	Includes 2 transmitter fobs	Japan	A132M0223F	1
02	Alarm Ultrasonic Kit			A132M0304F	1
03	Alarm Siren			A132M6172F	1
04	Transmitter Fob 433 MHz			A132M6213S	2
04a	Transmitter Fob 315 MHz		Japan	A132M6214S	2
04b	Transmitter Fob 433 MHz, federal		USA	A132M6224S	2
05	Key Blade, cut	Supply key code		A132H0056S	2
05a	Key Blade, uncut			B132H0018S	2
06	Camera Kit, reversing, Alpine			A132M6238F	1
06a	Camera Kit, reversing, Clarion	Compatible with Alpine INE-W997HD	USA from Vin JH_11017	A132M0612F	1
06b	Bracket, camera mounting, Clarion			A132U1412F	1
07	Washer Shakeproof M5			A075W4045Z	2
08	Screw M6 x 16 hex flg, siren to chassis			A132W5016F	1
09	Rear Parking Aid ECU			A132M0282F	1
10	Sensor Kit, parking aid system	Harness & sensors excluding ECU & Sounder		A132M0382F	1
11	Sounder, parking aid			A132M0516F	1
12	Screw M4 x 16 skt cap hd, sounder			B127W7224F	2
13	Nyloc Nut, M5, flg., module to bootbox			A132W3000F	2

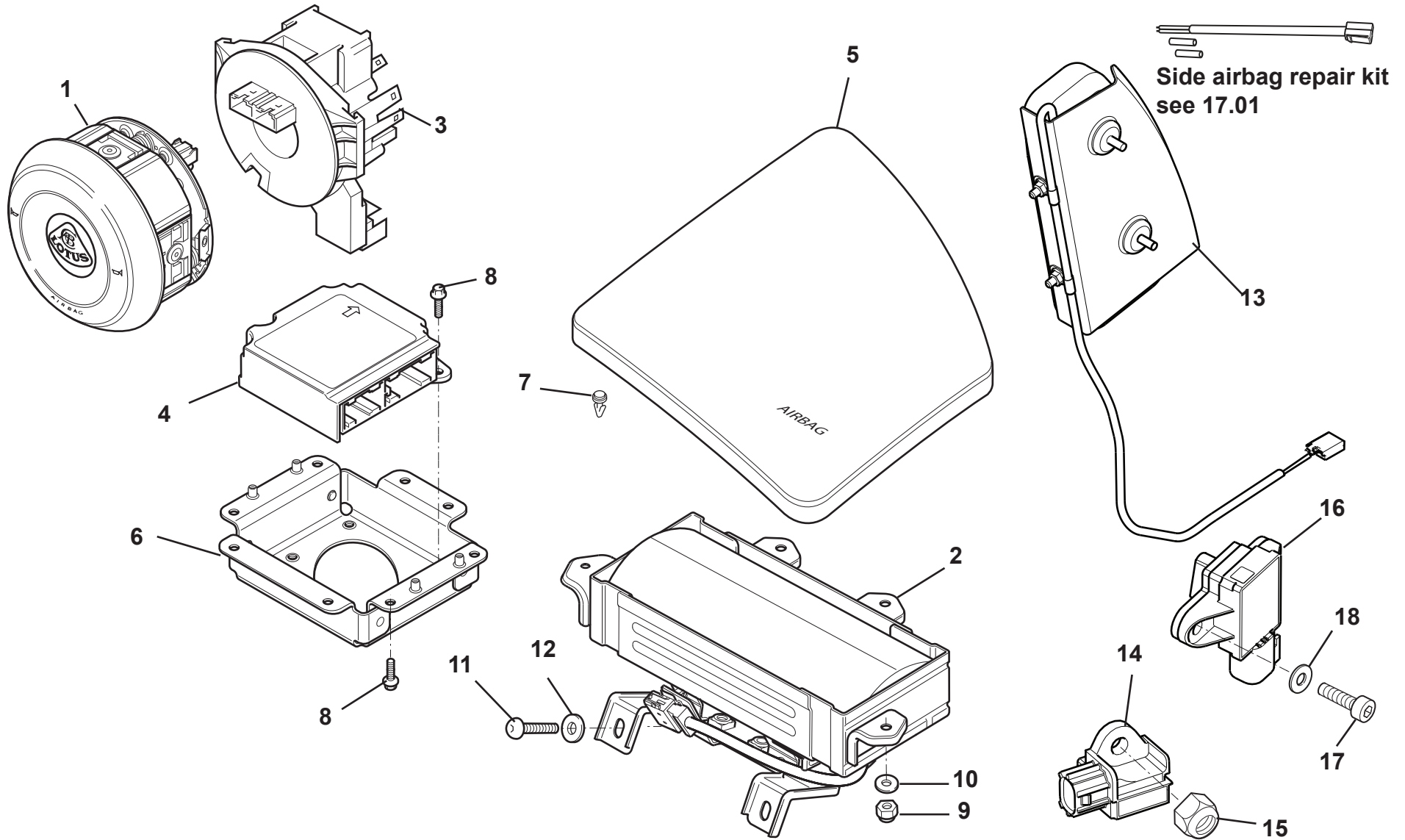
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**Function Code 17.33 Security Alarm System, Parking Sensors & Camera**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14	Screw, M4 x 14, pan pozi.			B082W5141F	2
15	Bezel Sensor, Black			A132V5941F	2
15a	Bezel Sensor, Ivory			A132V5942F	2
16	Washer Flat 1/8 x 3/8 x 21			A075W4001Z	2
17	Grommet, Alpine sensor			A075U6043F	3
17a	Grommet, Clarion sensor			A116W6733F	3

NOTE: For full information on all  
Lotus Security Sytems, see  
LSL483f

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**EVORA**  
**SPORT/GT**

17.35

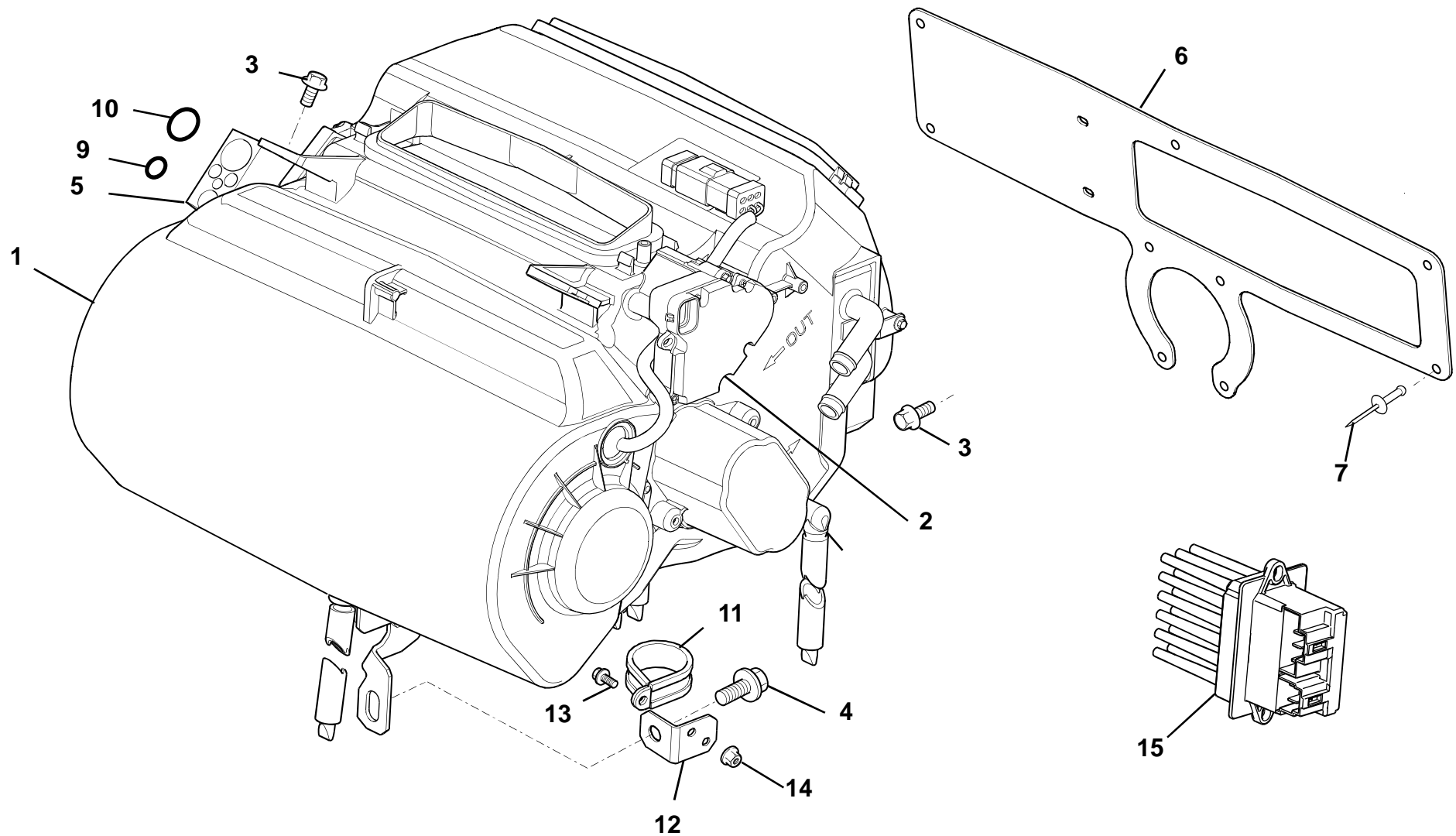
*Updated 1st March 2021*

**Function Code 17.35 Other Electrical, SIR: Inflator Modules, DERM & Sensors**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Airbag Module, driver, dual stage		All non USA markets	<b>A132V1522F</b>	1
01a	Airbag Module, driver, dual stage, federal		USA market	<b>A132V1588F</b>	1
02	Airbag Module, passenger		All non USA markets	<b>A132V1051F</b>	1
02a	Airbag Module, passenger **	connector change	All non USA markets	<b>B132V1051F</b>	1
02b	Airbag Module, passenger, federal		USA market	<b>B132V1633F</b>	1
03	Rotary Contact Unit, SIR wheel *	2M51-14A664-DE		<b>A132M6072F</b>	1
03a	Rotary Contact Unit, SIR wheel *	2M5Z-14A664-BA, connector change		<b>A132M6236F</b>	1
03b	Rotary Contact Unit, SIR wheel *			<b>A132M6241F</b>	1
04	ECU, airbag control		All non USA markets	<b>A132M0208F</b>	1
04a	ECU, airbag control, federal		USA market	<b>B132M6206F</b>	1
05	Cover Assembly, passenger airbag, LHD	See 14.05			1
05a	Cover Assembly, passenger airbag, RHD	See 14.05			1
06	Bracket, ECU mounting			<b>B132A0261F</b>	1
07	Clip, cover to panel			<b>B121U0117F</b>	2
08	Screw, M6 x 16, hex. flg. hd., bracket & ECU retention			<b>A132W5003F</b>	11
09	Nyloc Nut, M6, passenger airbag & sensors fixing			<b>A907E6285F</b>	4
10	Washer, flat, M6 x 18 x 1.0, pass. airbag & sensors fixing			<b>B082W4018F</b>	4
11	Screw, M10 x 20, button hd., black, pass. airbag to chassis	Use with airbag, item 02a		<b>A132W5040F</b>	2
12	Washer, flat, M10 x 20 x 1.8 S/S, pass. airbag to chassis	Use with airbag, item 02a		<b>A075W4024Z</b>	2

**Function Code 17.35 Other Electrical, SIR: Inflator Modules, DERM & Sensors**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
13	Side Airbag Module LH, federal	Only available as part of seat assembly see 13.02	USA market		1
13a	Side Airbag Module RH, federal	Only available as part of seat assembly see 13.02	USA market		1
14	Side Accelerometer, federal		USA market	<b>A132M6204F</b>	2
15	Nut Nyloc M6			<b>A907E6285F</b>	2
16	Door Pressure Sensor, federal		USA market	<b>A132M6205F</b>	2
17	Screw M5 x 16 skt cap hd			<b>A117W7216F</b>	4
18	Washer, flat, M5 x 10 x 0.8			<b>A075W4011Z</b>	4
		*Refer to SB 2019/05 before ordering			
		**Passenger airbag module with revised connector to the main harness, see 17.01. Manual transmission MY17 Vin change point: HH__10306. Automatic transmission MY17 Vin change point: HH__20538			



**EVORA**  
SPORT/GT

18.01

# Service Parts List

# EVORA SPORT/ET



## Function Code 18.01 Heater/ Air Conditioning Assemblies, Housings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Heater/AC Housing Assembly	Suitable to replace A & B level units		C132P0144F	1
01a	Heater Housing Assembly		Non AC	A132P0205J	1
02	Actuator, Recirculation or Temperature Control			B132P0017H	2
03	Screw, M8 x 16, hex. flg. hd., unit fixing			A132W5013F	4
04	Bolt. M10 x 30, hex. flg. hd., unit fixing			A132W2004F	3
05	Expansion Valve (TVX)			A132P0107H	1
06	Adaptor Plate, HVAC recirculation			B132A0264F	1
07	Rivet. adaptor plate, chassis			A111W6613F	9
09	'O' Ring, No. 10, expansion valve to evaporator	R-134A gas only		A082P6080F	1
09a	'O' Ring, 14.0 x 1.78 , expansion valve to evaporator	R-1234YF & R-134A gas			1
10	'O' Ring, No. 8, expansion valve to evaporator	R-134A gas only		A082P6079F	1
10a	'O' Ring, 10.82 x 1.78, expansion valve to evaporator	R-1234YF & R-134A gas		A120P6013H	1
11	'P' Clip			A132W6008F	1
12	Bracket			C132J0017F	1
13	Screw M5 x 16 hex flg hd			A132W5016F	1
14	Nut Nyloc M5 hex flg			A132W3000F	1
15	Fan Speed Control Resistor Module	Use with A/B132P0144F HVAC housing assy		A132P6021S	1

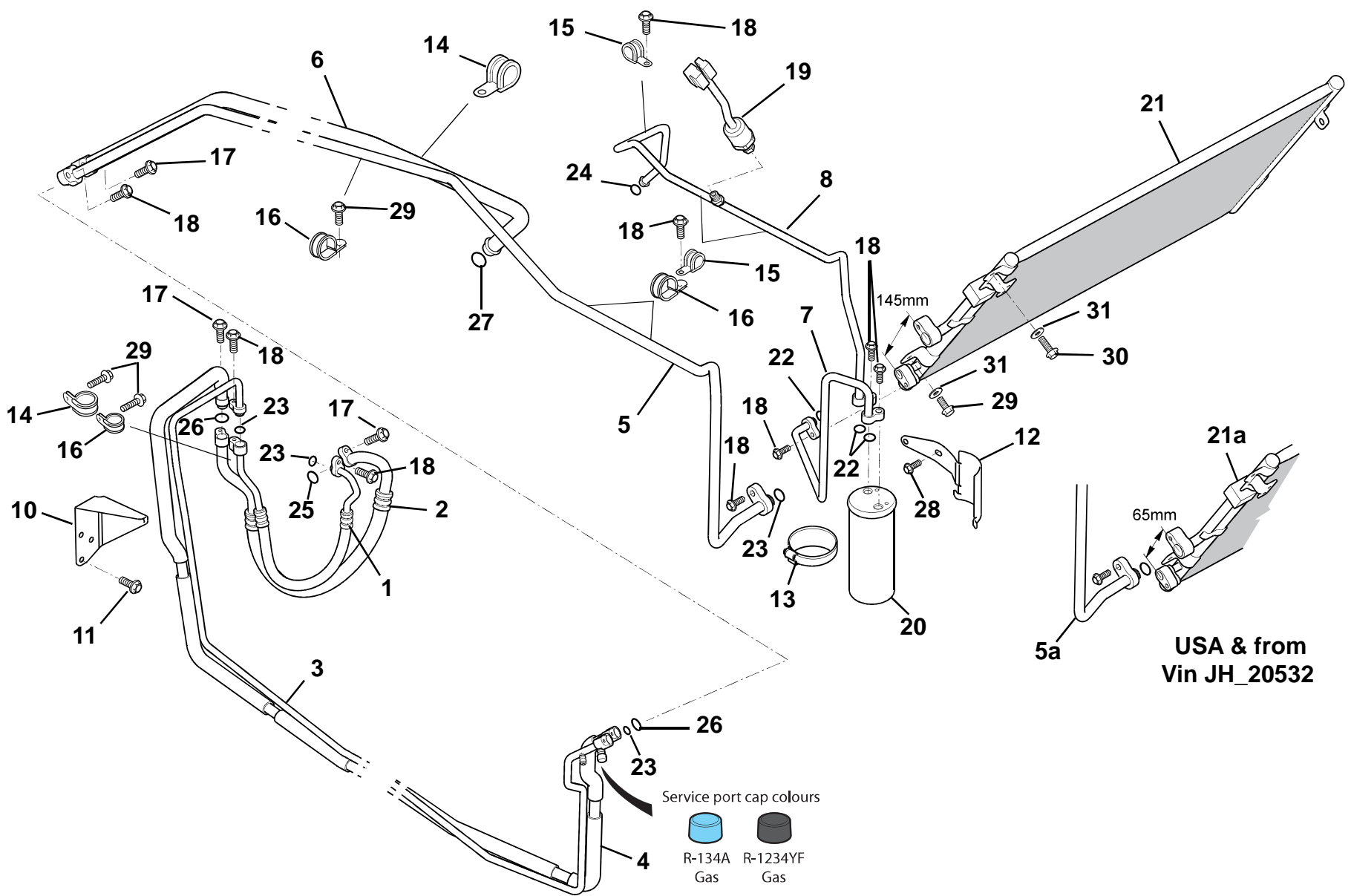
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**Function Code 18.01 Heater/ Air Conditioning Assemblies, Housings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
15a	Fan Speed Control Resistor Module	Used with C132P0144F HVAC housing assy	From approx JH_10896	<b>A142P0001S</b>	1

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USA & from  
Vin JH\_20532

**EVORA**  
**SPORT/GT**

18.03

Updated 4th November 2019

# Service Parts List



## Function Code 18.03 AC Components, Pipes, Hoses

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Hose, compressor discharge	R-134A gas only		A132P0190F	1
01a	Hose, compressor discharge*	R-1234YF & R134A gas		B132P0190F	1
02	Hose, compressor suction	R-134A gas only		A132P0193F	1
02a	Hose, compressor suction*	R-1234YF & R134A gas		B132P0193F	1
03	Pipe Assembly, bodyside, compressor discharge	R-134A gas service ports, Light blue cap		A132P0212F	1
03a	Pipe Assembly, bodyside, compressor discharge*	R-1234YF gas service ports, Black cap		B132P0191F	1
04	Pipe Assembly, bodyside, compressor suction*	R-134A gas service ports, Light blue cap		A132P0213F	1
04a	Pipe Assembly, bodyside, compressor suction	R-1234YF gas service ports, Black cap		C132P0192F	1
05	Pipe Assembly, body to condenser		Up to Vin JH_20531	B132P0181F	1
05a	Pipe Assembly, body to condenser		USA SOP, all markets from Vin JH_20532	C132P0181F	1
06	Pipe, expansion valve to body pipe, suction, LHD			C132P0183F	1
06a	Pipe, expansion valve to body pipe, suction, RHD			C132P0182F	1
07	Pipe, condensor to receiver drier			B132P0174F	1
08	Pipe, receiver drier to expansion valve, LHD			B132P0173F	1
08a	Pipe, receiver drier to expansion valve, RHD			B132P0172F	1
09	Bracket, pipe isolator mounting			B132P0028F	1



**Function Code 18.03 AC Components, Pipes, Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
10	Bracket, pipe mounting			A132P0179F	1
11	Bolt, M8 x 25, hex. hd., rear bracket retention			A132W5006F	3
12	Bracket Receiver Drier			A132K0317F	1
13	Hose Clamp, receiver drier			A132W6027F	2
14	'P' Clip			A111W6666F	2
15	'P' Clip			A111W6595F	3
16	'P' Clip			A075Q6013Z	4
17	Screw, M6 x 16, hex. flg. hd., pipe connections			A132W5014F	3
18	Screw, M6 x 20, hex. flg. hd., pipe connections			A132W5004F	8
19	Trinary Switch			A117P0059F	1
20	Receiver Drier Assembly			A132P6014F	1
21	Condenser		Up to Vin JH_20531	A132P0171H	1
21a	Condenser		USA SOP, all markets from Vin JH_20532	B132P0171H	1
22	'O; Ring, 6.7 x 1.8, pipe joints			A132P6022H	3
23	'O; Ring, pipe joints 10.8 x 2.4			A120P6017H	3
24	'O; Ring, pipe joints 7.65 x 1.78			A120P6015H	1
25	'O' Ring, compressor to suction line			A120P6016H	1
26	'O' Ring, 13.4 x 2.4, pipe joints			A120P6016H	2
27	'O; Ring, 17.17 x 1.78, pipe joints			A120P6014H	1
28	Screw, M6 x 20, hex. flg. hd., receiver drier fix.			A132W5004F	2

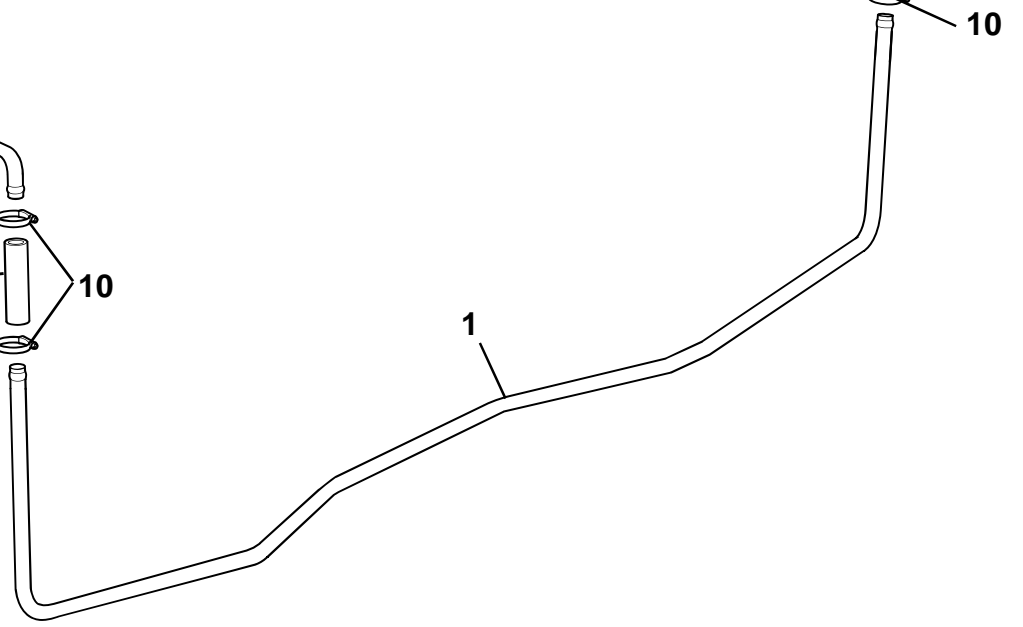
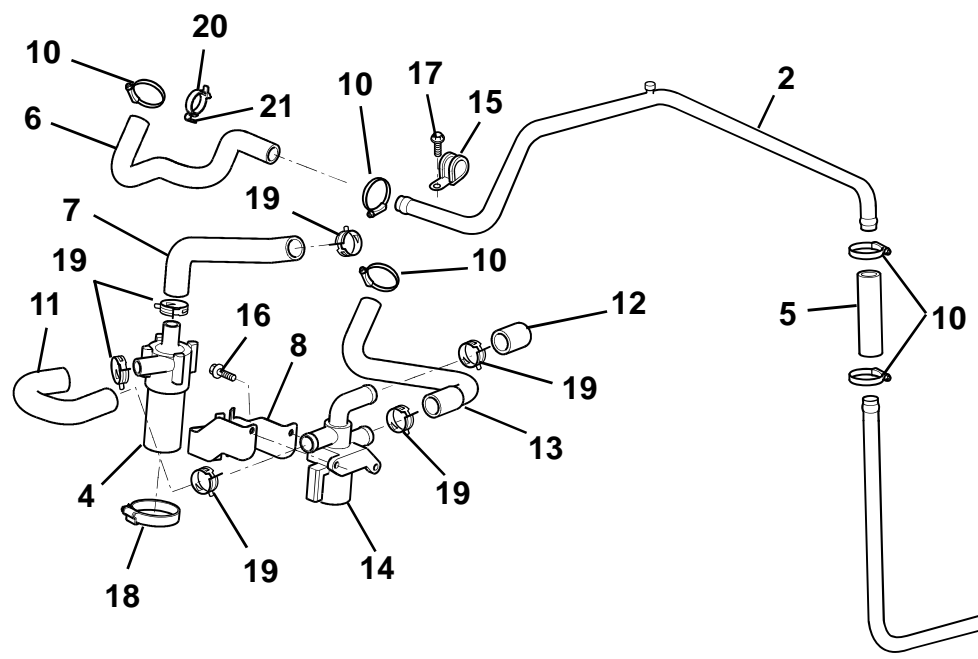
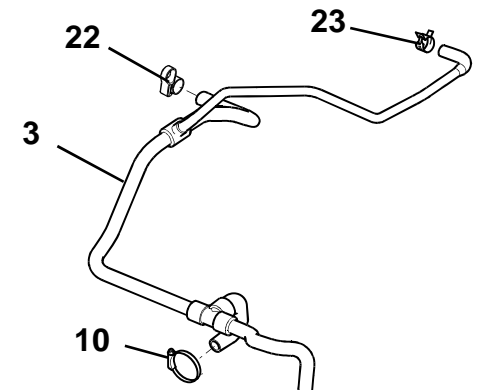
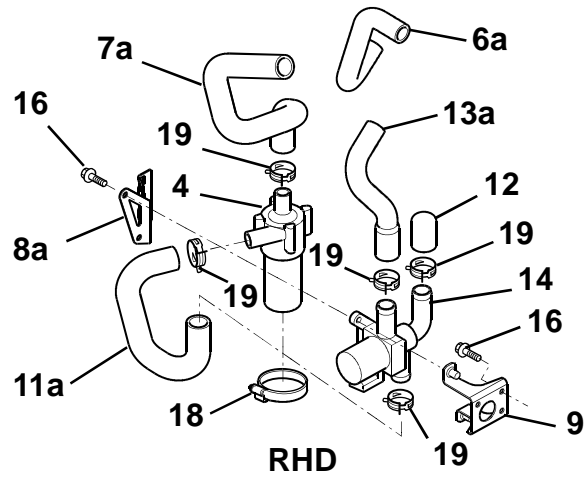
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**Function Code 18.03 AC Components, Pipes, Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
29	Screw, M6 x 16, hex. flg. hd. condenser lower mounting			<b>A132W5003F</b>	5
30	Screw, M6 x 25, hex. flg. hd. condenser upper mounting			<b>A132W5014F</b>	2
31	Washer Nylon		mshw 006 004		3

\*Note: R-1234YF gas introduced  
on EU cars from vin GH\_21289,  
refer to SB 2016/21

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**EVORA**  
**SPORT/GT**

**18.05**

**Function Code 18.05 Heater, Pipes, Hoses**

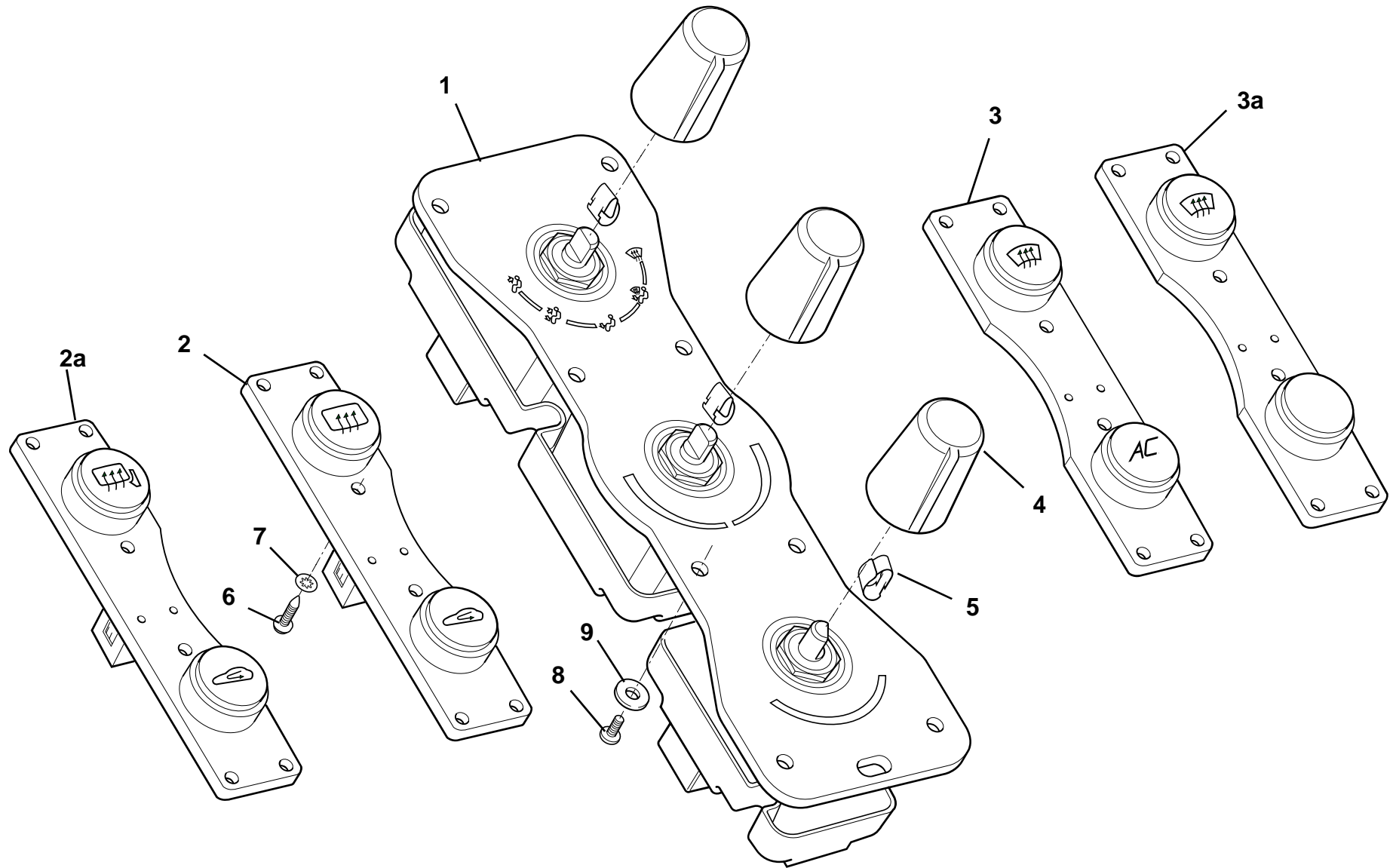
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Pipe, heater return			D132K0023F	1
02	Pipe, heater return, front			C132K0037F	1
03	Hose, heater return, rear	See 46.03		A132K0256F	1
04	Pump Hot Soak			A117K0013F	1
05	Hose, pipes connecting			A132K0319F	1
06	Hose, heater return, LHD frt			A132P0184F	1
06a	Hose, heater return, RHD frt			A132P0176F	1
07	Hose, heater feed to hot soak, LHD			A132P0185F	1
07a	Hose, heater feed to hot soak, RHD			A132P0175F	1
08	Bracket Hot Soak Pump LHD			B132K4023F	1
08a	Bracket Hot Soak Pump RHD			A132K4022F	1
09	Bracket, water valve mounting RHD			A132P0105F	1
10	Hose Clamp, hoses to pipes			A079K6018F	7
11	Hose, hot soak to valve, LHD			A132P0186F	1
11a	Hose, hot soak to valve, RHD			A132P0177F	1
12	Blanking cap			A132P0198F	1
13	Hose, water valve to heater, LHD			A132K0059F	1
13a	Hose, water valve to heater, RHD			A132K0060F	1
14	Water Valve, heater by-pass			A132P6005F	1
15	'P' Clip			A111W6612F	1
16	Bolt, M6 x 20, hex. flg. hd., valve to bracket			A132W5004F	5

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**Function Code 18.05 Heater, Pipes, Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
17	Screw, M6 x 25, hex flg hd. P clip			A132W5014F	1
18	Hose Clamp, hot soak pump			A120W6784F	2
19	Hose Clamp,hot soak pump and valve			A132W6021F	6
20	Clip Swivel			A082W6325F	1
21	Clip Tie Wrap			A082W6324F	1
22	Hose Clamp			A132W6021F	1
23	Hose Clamp, hose to header tank			A120W6739F	1

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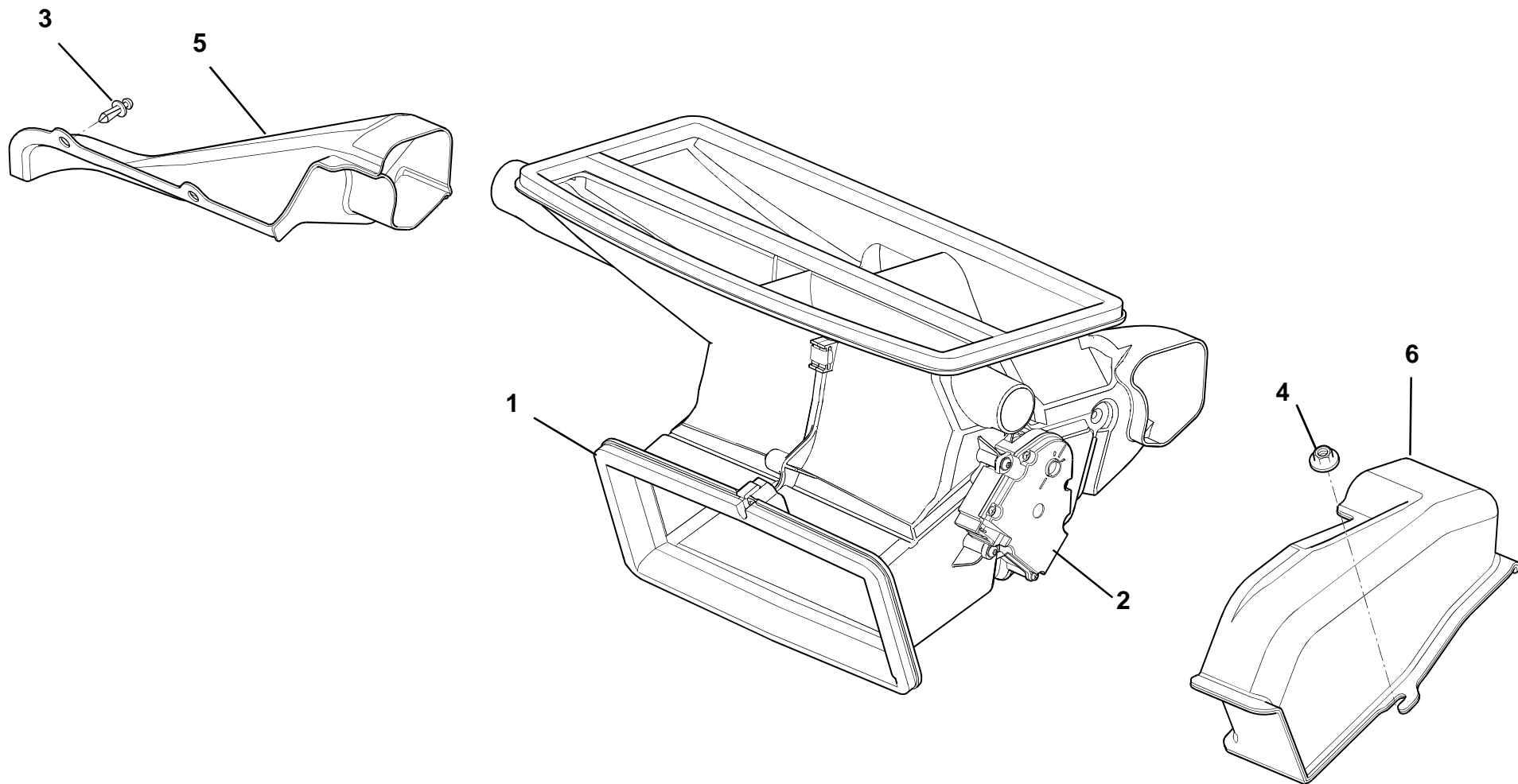
**EVORA**  
**SPORT/GT**

**18.09**



**Function Code 18.09 Driver Operated Controls**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Swich Panel Assembly HVAC LHD			C132M0391F	1
01a	Swich Panel Assembly HVAC RHD			B132M0339F	1
02	Switch Panel Assembly, RECIRC-HRS		With tailgate glass	C132M0099F	1
02a	Switch Panel, heated mirror, recirculation		No tailgate glass	A132M0552F	1
03	Switch Panel Assembly, AC-demist			C132M0271F	1
03a	Switch Panel Assembly, demist		Non AC	A132M0554F	1
04	Knob, HVAC controls	Satin Black		B132V1068F-011	3
04a	Knob, HVAC controls	Gloss Black		B132V1068F-021	3
05	Clip, spring, HVAC knob retaining			A132W6034F	3
06	Screw, M3 x 8, flg. pan. pozi. S/T, switch panel to finisher			A132W5020F	8
07	Washer, shakeproof, M3, switch panel to finisher			A132W4001F	8
08	Screw, M3 x 6, pan pozi., switch panel to finisher			A132W5019F	8
09	Washer, flat, 1/8" x 3/8", switch panel to finisher			A075W4001Z	8



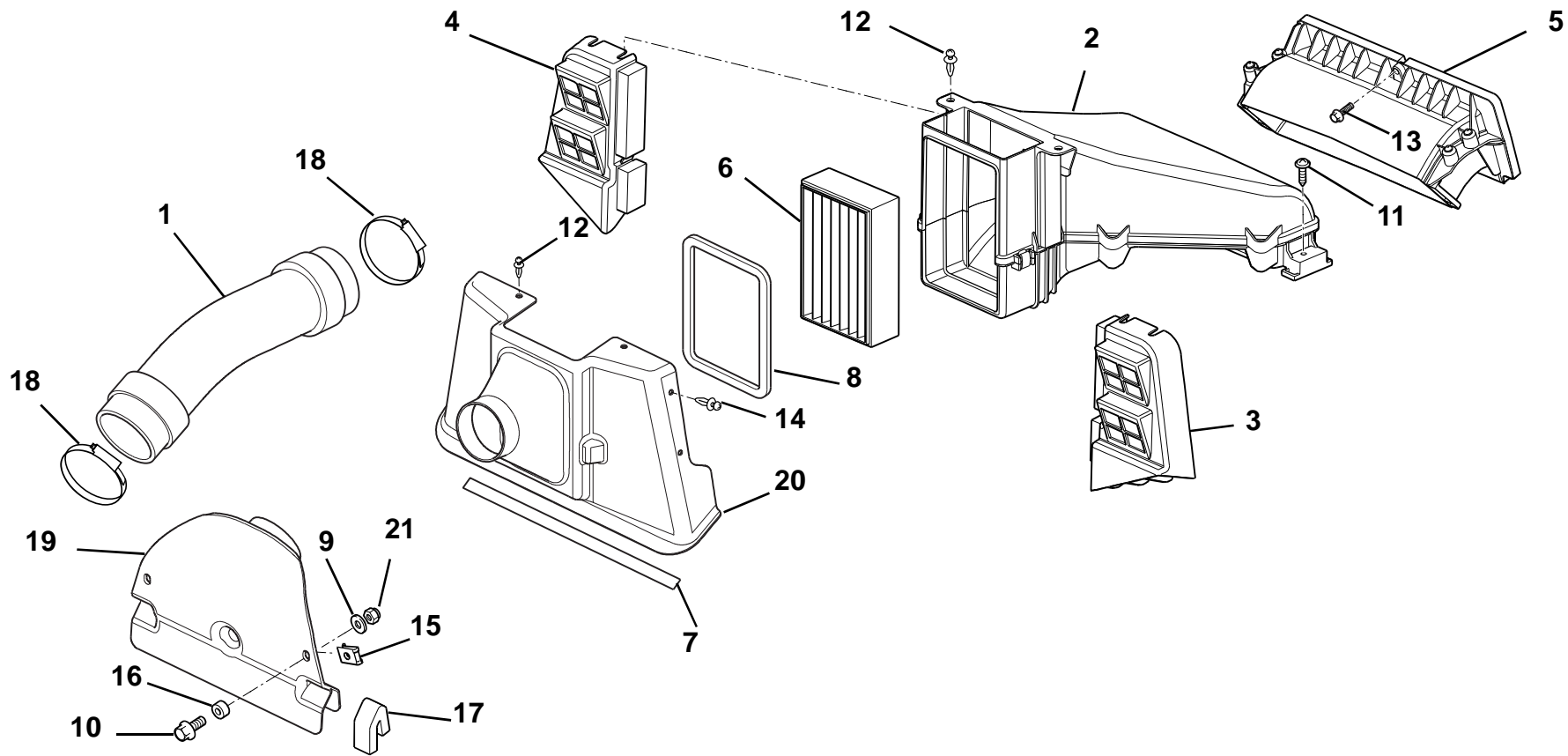
**EVORA**  
**SPORT/GT**

18.12

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**Function Code 18.12 AC/Heater Air Distribution Plenum**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Air Distribution Unit RHD			B132P0146F	1
01a	Air Distribution Unit LHD			B132P0145F	1
02	Actuator, distribution flaps			A117M6052S	2
03	Scrivet			A111W6534F	3
04	Nut , M6, hex. flg. hd., duct fixing			A117W3180F	1
05	Duct Assembly Drivers Footwell RHD			A132P0154F	1
05a	Duct Assembly Drivers Footwell LHD			A132P0152F	1
06	Duct Assembly Passengers Footwell RHD			A132P0155F	1
06a	Duct Assembly Passengers Footwell LHD			A132P0153F	1



**EVORA**  
**SPORT/GT**

**18.13**

**Function Code 18.13 Air Trunking, Ducts & Ventilators**

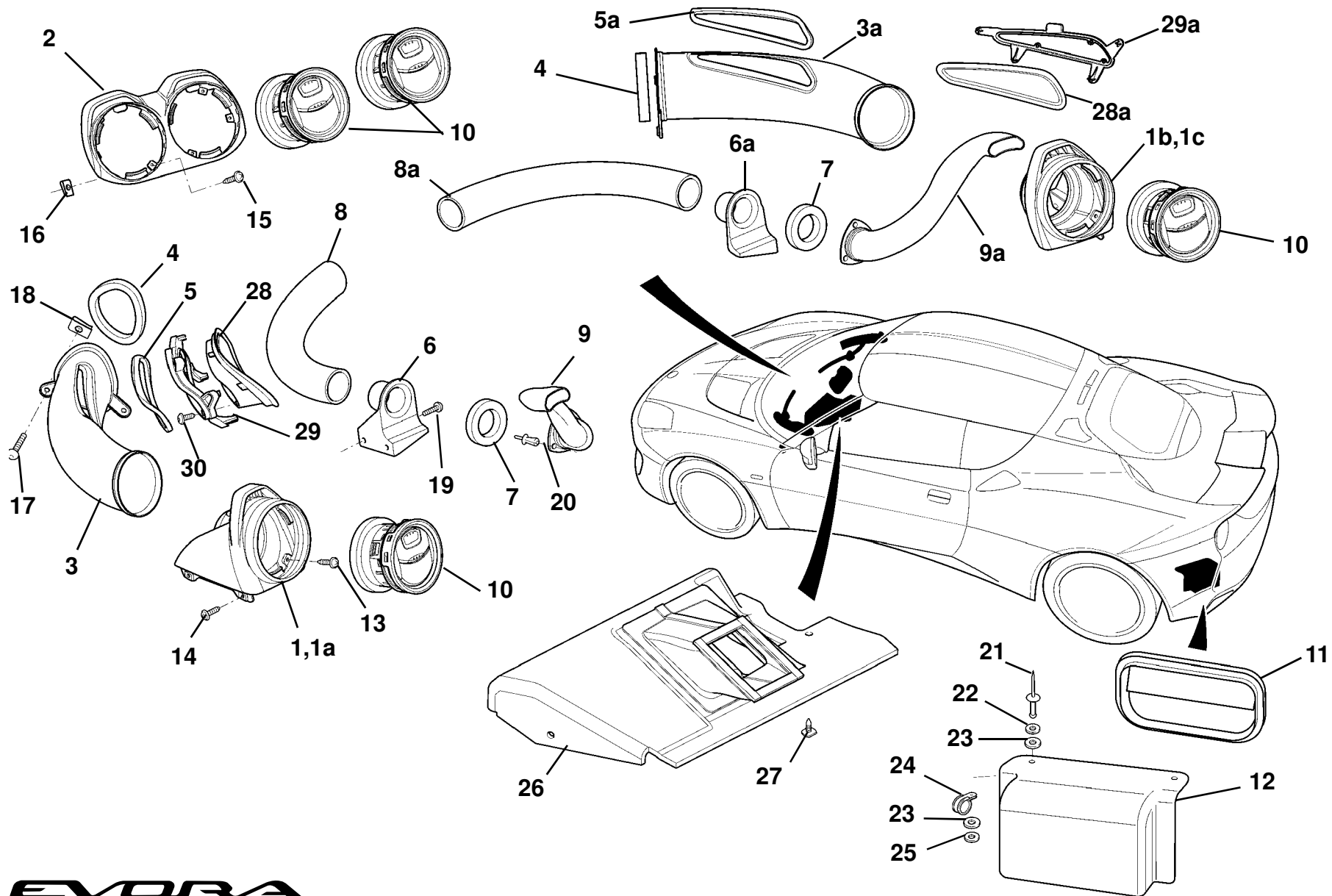
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Intake Tube			A132U1313F	1
02	Inlet Duct Filter Housing LHD			A132P0147F	1
02a	Inlet Duct Filter Housing RHD			A132P0148F	1
03	HVAC Non Return Valve LH			B132U4821F	1
04	HVAC Non Return Valve RH			B132U4822F	1
05	Duct Assembly Outlet LHD			A132P0149F	1
05a	Duct Assembly Outlet RHD			A132P0150F	1
06	Pollen Filter			A132P0156F	1
07	Double Sided Tape			C075U6071F	1
08	Foam Tape			A100B0431F	1
09	Washer M6 x 18 x 1.6			A121W4196	2
10	Screw M6 x 25 hex flg hd, adapter assembly			A132W5014F	2
11	Screw, M5 x 16, pan pozi.duct housing			A082W5184F	2
12	Scrivet, duct retention			A111W6534F	2
13	Screw, M8 x 30, hex. flg. hd., unit fixing			A124W5294F	1
14	Scrivet, duct retention			A100W6479F	4
15	Speed Nut M6, adapter assembly			A117W6716F	2
16	Spacer			A117W6721F	2
17	Foam Strip 20mm x 10mm	2 x 100mm		A132U6062V	As req
18	Hose Clip			A075L6044F	2
19	Adapter Assembly HVAC Tube			A132U1290F	1

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**Function Code 18.13 Air Trunking, Ducts & Ventilators**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
20	Adapter Panel, filter housing intake tube			A132U1293F	1
21	Nut Nyloc M6			A907E6285F	2

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**EVORA**  
**SPORT/GT**

**18.13a**

*Updated 20th July 2020*

**Function Code 18.13a Air Trunking, Ducts & Face Level Vents**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	FLV Carrier Assembly LH			A132V5431F	1
01a	FLV Carrier Assembly LH	Aluminium bezel		A132V5967F	1
01b	FLV Carrier Assembly RH			A132V5432F	1
01c	FLV Carrier Assembly RH	Aluminium bezel		A132V5968F	1
02	FLV Carrier Assembly Centre			B132V1043F	1
02a	FLV Carrier Assembly Centre	Aluminium bezel		A132V1544F	1
03	Connector duct outer FLV LH			A132V5409F	1
03a	Connector duct outer FLV RH			A132V5410F	1
04	Gasket diffuser			A132V1187F	2
05	Gasket connector duct LH			A132V5599F	1
05a	Gasket connector duct RH			A132V5600F	1
06	Demist duct connectot LH			A132V5427F	1
06a	Demist duct connectot RH			A132V5428F	1
07	Gasket Demist duct connectot			A132V1042F	2
08	Demist Duct LH			A132V5673F	1
08a	Demist Duct RH			A132V5674F	1
09	Demist Duct Side Window LH			A132V5407F	1
09a	Demist Duct Side Window RH			A132V5408F	1
10	Face Level Vent			A132V1040F	4
11	Valve, non-return, cabin ventilation			A132P6010F	1
12	Shield ,valve cabin vent			A132U1087F	1



**Function Code 18.13a Air Trunking, Ducts & Face Level Vents**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
13	Screw 3.5 x 20 pozi flg hd, FLV carrier outer			A132W5056F	6
14	Screw 3.5 x 14 pozi flg hd, FLV carrier outer			A132W5055F	4
15	Screw No 4 x 0.5 pan pozi, FLV carrier ctr			A132W5055F	8
16	Speed Nut No 4, FLV carrier ctr			A132W6112F	8
17	Screw M5 x 16 btn hd,con duct assy			A111W7156F	4
18	Speed Nut M5, con duct assy			B100W6372F	4
19	Screw M5 x 12 btn hd, demist duct connector			A111W7183F	4
20	Scrivet, demist duct connector			A079W6195F	6
21	Rivet			A111W6614F	2
22	Washer, 3/16 x 1/2			A075W4000Z	2
23	Washer M5, neoprene			A082W4115F	4
24	'P' Clip			A075W6228F	2
25	Washer M5			A075W4011Z	2
26	Lower Passenger Closer Assembly LHD			A132V1176F	1
26a	Lower Passenger Closer Assembly RHD			A132V1179F	1
27	Rivet Plastic			A132W6095F	2
28	Diffuser Mesh LH			A132V5443F	1
28a	Diffuser Mesh RH			A132V5444F	1
29	Diffuser Mounting Ring LH			A132V5461F	1
29a	Diffuser Mounting Ring RH			A132V5462F	1
30	Screw M3.5 x 14 Plas tech 30			A132W5055F	6



**Function Code 19.01 Labels,Certificates, Literature etc.**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Label, E mark, on rear footwell	Contact Lotus Type Approval		Not listed	1
02	Label, VIN barcode	Special order only	Common	A132U0127K	1
03	Label, OBD		Common	A132U0343F	1
04	Label, VIN, chassis type 122	Special order only	Euro/ROW	A132U0133K	1
05	Label, luggage loading	On tailgate	Common	A132U0136F	1
05a	Label, luggage loading, 50Kg, GCC	On tailgate	Gulf States only	A132U0560F	1
05b	Label, luggage loading, 50Kg, china		China	A132U1047F	1
05c	Label, luggage loading, 20Kg, china		China	A132U1206F	1
06	Label, jacking point arrow		Common	A132U0558F	4
07	Label, warning window regulator		Common	A132U0243F	2
08	Label, warning child seat			A120B0211F	1
08a	Label, warning child seat		China	A132V1022F	1
09	Label, VIN windscreen		Common	A132U0126K	1
10	Label, tyre loading, Australia	On driver's door	Australia only	A132U1223F	1
10a	Label, tyre placard, 2+0, Australia	On driver's door	Australia, GT430 Sport/410 Sport	A710U0069F	1
10b	Label, tyre placard, 2+2, Australia	On driver's door	Australia, GT430 Sport/410 Sport	A710U0057F	1
11	Label, tyre placard, 2+0, GCC	On driver's door	Gulf States, GT430	A710U0070F	1
11a	Label, tyre placard, 2+2, GCC	On driver's door	Gulf States, GT430	A710U0058F	1
11b	Label, tyre placard, 2+2, federal	On driver's door	USA	B132U0552F	1

**Function Code 19.01 Labels,Certificates, Literature etc.**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
11c	Label, tyre placard, 2+0, federal	On driver's door	USA	B132U0553F	1
11d	Label, tyre placard, 2+2, federal	On driver's door	Fed GT	A710U0169F	1
11e	Label, tyre placard, 2+0, federal	On driver's door	Fed GT	A710U0168F	1
11f	Label, tyre placard, 2+2, canada	On driver's door	Canada	B132U0554F	1
11g	Label, tyre placard, 2+0, canada	On driver's door	Canada	B132U0555F	1
11h	Label, tyre placard, 2+2, canada	On driver's door	Canada	A710U0170F	1
11i	Label, tyre placard, 2+0, canada	On driver's door	Canada	A710U0171F	1
12	Label, fuel consumption, Australia, manual 2+0		410	B132U1371F	1
12a	Label, fuel consumption, Australia, auto 2+0		410	B132U1369F	1
12b	Label, fuel consumption, Australia, manual 2+2		410	A132U1458F	1
12c	Label, fuel consumption, Australia, auto 2+2		410	A132U1459F	1
12d	Label, fuel consumption, Australia, manual 2+0		GT 430	B710U0105F	1
12e	Label, fuel consumption, Australia, auto 2+0		GT 430	A132U1460F	1
12f	Label, fuel consumption, Australia, manual 2+2		GT 430	A132U1461F	1
12g	Label, fuel consumption, Australia, auto 2+2		GT 430	A132U1462F	1
12h	Label, fuel consumption, Australia, manual B+0		GT430 Sport	A132U1463F	1
12i	Label, fuel consumption, Australia, auto 2+0		GT430 Sport	A132U1464F	1
12j	Label, fuel consumption, Australia, manual 2+2		GT430 Sport	A132U1465F	1
12k	Label, fuel consumption, Australia, auto 2+2		GT430 Sport	A132U1466F	1
13	Label, ISOFIX top teather logo	On rear seat	Common	A132V6059F	4
14	Label, ISOFIX logo	On rear seat	Common	A132V0288F	4

**Function Code 19.01 Labels,Certificates, Literature etc.**

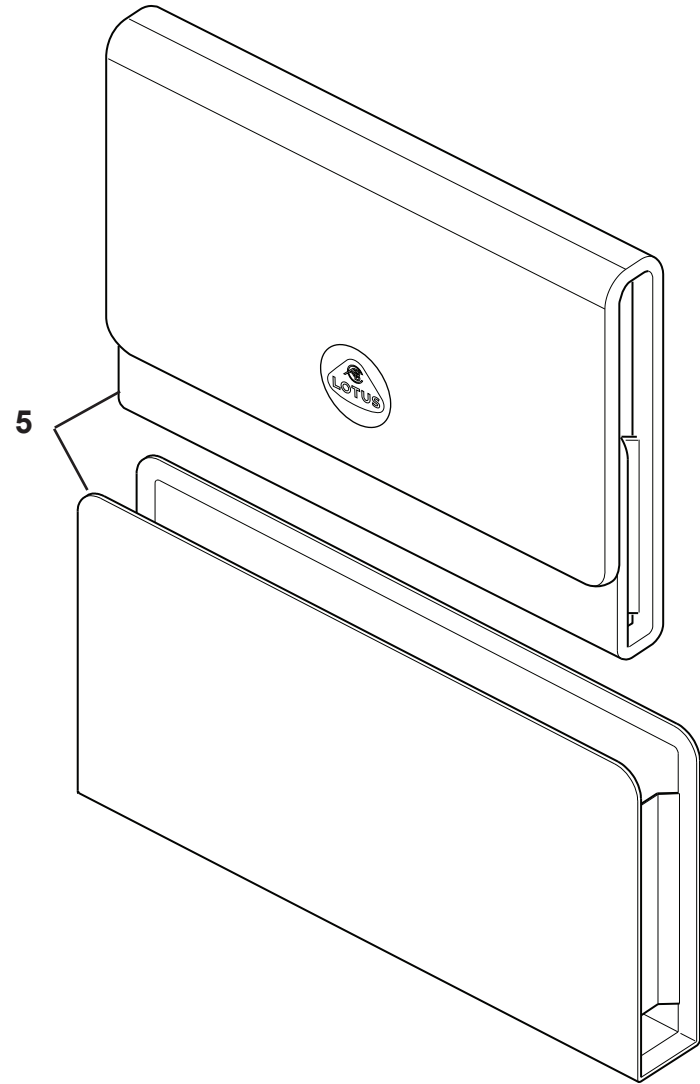
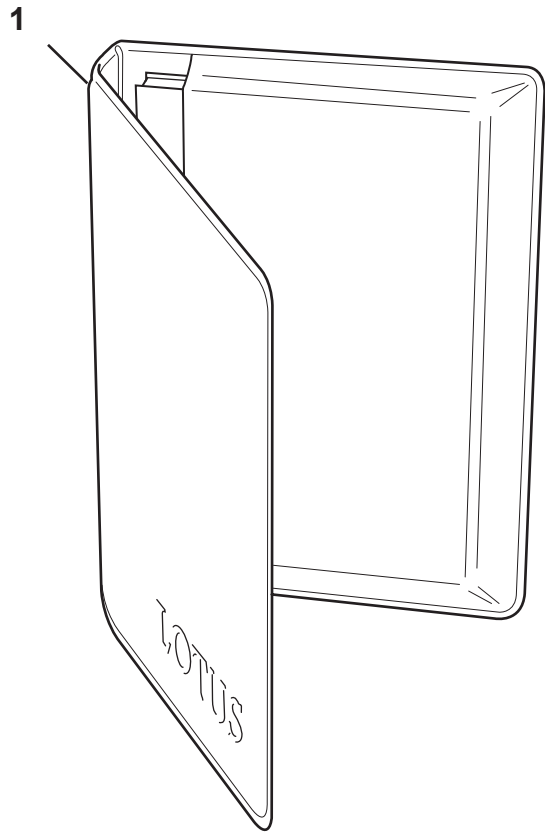
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
15	Label, luggage loading, 2+0 only	On rear quarter trim	Common	A132U0462F	1
15a	Label, luggage loading, 2+0 only	On rear quarter trim	Gulf States only	A132U0561F	1
15c	Label, luggage loading, 2+0 only	On rear quarter trim	Canada	A132U0559F	1
16	Label GCC compliance	On LH 'B' post	Gulf States only	A132U1038F	1
17	Label, warning child seat*	On sun visor	Euro/ROW	D132U0315F	2
17a	Label, warning child seat*	On sun visor	Gulf States only	A132U0569F	1
17b	Label, smart airbag warning, canada*	On sun visor	Canada	A132U0573F	2
18	Label, vehicle informatiom, GCC	On LH 'B' post, Special order only	Gulf States only	B132U0132K	1
18a	Label, federal cert	On LH 'B' post, Special order only	USA	A132U0504F	1
19	Label, Petronas	On tailgate		A120U6017F	1
20	Label, reservoir brake fluid		USA	A132J0355F	1
21	Label, emission control		USA	A132U1243F	1
21a	Label, emission control		USA MY18	A132U1322F	1
21b	Label, emission control		Fed GT	A132U1499F	1
22	Label, smart airbag warning, federal	On dash	USA	A132U0550F	1
23	Label, mercury warning, federal		USA	A132U1312F	1
24	Label, env perf 400 sc man-auto		USA	A132U1244F	1
24a	Label, env perf 400 sc auto		USA	A132U1245F	1
25	Decal Fuel Filler Flap		430	B132B0608F	1
25a	Decal Fuel Filler Flap		China	A132U1017F	1

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**Function Code 19.01 Labels,Certificates, Literature etc.**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
		*Not available separately, part of sunvisor assembly, see 15.05 sunvisor assembly, see 15.05			

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**EVORA**  
**SPORT/GT**

**19.03**

*Updated 4th May 2021*

# Service Parts List



## Function Code 19.03 Owner's Handbooks & Service Notes Manuals

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Owner's Handbook, Includes maintenance record	English language	UK / ROW/ Japan	E132T0324J-V3	1
01a	Owner's Handbook, Includes maintenance record	German language		E132T0324JD-V1	1
01b	Owner's Handbook, Includes maintenance record	French language		E132T0324JF-V1	1
01c	Owner's Handbook, Includes maintenance record	Italian language		E132T0324JI-V1	1
01d	Owner's Handbook, Includes maintenance record	English language	GCC	E132T0324JAR-V1	1
01e	Owner's Handbook, federal includes maintenance record		USA	E132T0324JA	1
01f	Owner's Handbook, federal includes maintenance record		Fed GT	F132T0324JA	1
02	Sport 410 Supplement	English language		LSL 644	1
02a	Sport 410 Supplement	German language		LSL 644D	1
02b	Sport 410 Supplement	French language		LSL 644F	1
02c	Sport 410 Supplement	Italian language		LSL 644I	1
03	GT430 Supplement	English language		LSL 659	1
03a	GT430 Supplement	German language		LSL 659G	1
03b	GT430 Supplement	French language		LSL 659F	1
03c	GT430 Supplement	Italian language		LSL 659I	1
04	GT410 Sport Supplement	English language		LSL 670	1
05	Handbook Holder/Cover			LOTAC05582	1
06	Service Notes, Dealer Portal Only			Dealer Portal	

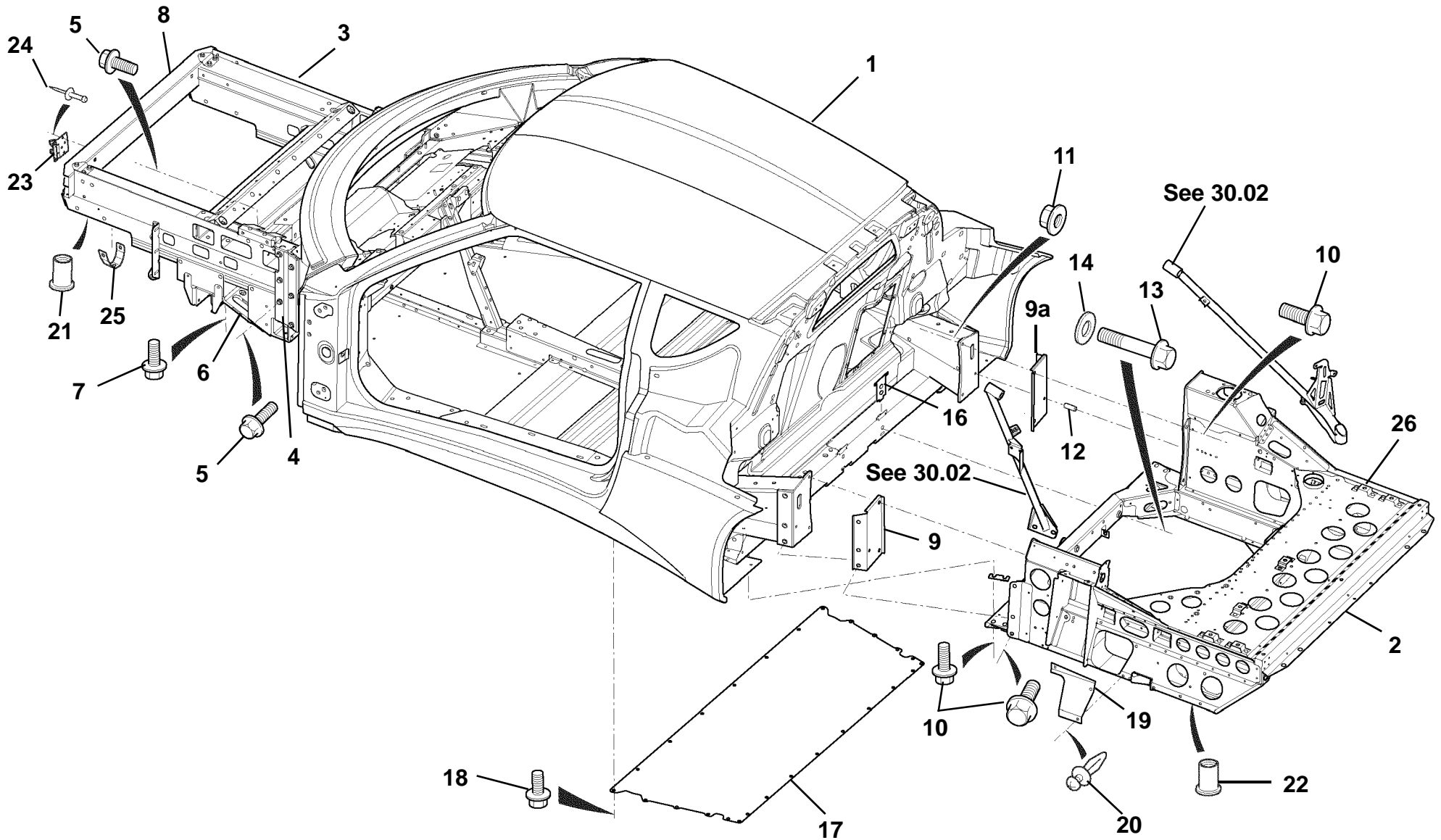




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**Function Code 19.03 Owner's Handbooks & Service Notes Manuals**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
07	Service Parts List, Dealer Portal Only			Dealer Portal	
08	Labour Time Schedule, Dealer Portal Only			Dealer Portal	
09	Maintenance Schedule Pack, Dealer Portal Only			Dealer Portal	
10	Workshop Manual, engine	CD		T000T1516F	1
11	Workshop Manual, manual transmission	CD		T000T1517F	1
12	Workshop Manual, automatic transmission (Auto)	CD		T000T1526F	1



**EVORA**  
**SPORT/GT**

**30.01**

**Function Code 30.01 Chassis, Subframes**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Partial Body, LHD,*	Incl. sill pipes/hoses, pedallbox, vin number reqd.		<b>A132A4307S</b>	1
01a	Partial Body, RHD,*	Incl. sill pipes/hoses, pedallbox, vin number reqd.		<b>A132A4308S</b>	1
01b	Partial Body, LHD, auto*	Incl. sill pipes/hoses, pedallbox, vin number reqd.		<b>A132A4309S</b>	1
01c	Partial Body, RHD, auto*	Incl. sill pipes/hoses, pedallbox, vin number reqd.		<b>A132A4310S</b>	1
01d	Partial Body, LHD,*	Incl. sill pipes/hoses, pedallbox, vin number reqd.	Fed GT		1
01e	Partial Body, LHD, auto*	Incl. sill pipes/hoses, pedallbox, vin number reqd.	Fed GT		1
02	Assembly Rear Subframe			<b>C132A0605J</b>	1
03	Assembly Front Subframe			<b>F132A0727F</b>	1
03a	Assembly Front Subframe, federal		USA	<b>B132A0834F</b>	1
04	Cover Plate, subframe to chassis, LH			<b>D132A4039F</b>	1
04a	Cover Plate, subframe to chassis, RH			<b>D132A4040F</b>	1
05	Bolt, M10 x 30, hex. flg. hd., front subrame to chassis			<b>A132W2004F</b>	16
05a	Bolt, M10 x 35, hex. flg. hd., front subrame to chassis	Rear upper fixing		<b>A116W5247F</b>	2
06	Support, front ARB mount, LH			<b>A132A4133F</b>	1
06a	Support, front ARB mount, RH			<b>A132A4134F</b>	1
07	Bolt, M8 x 25, hex. flg. hd., support to subframe			<b>A132W5006F</b>	12
08	Front Bumper Beam, frt subframe			<b>D132A0098H</b>	1

**Function Code 30.01 Chassis, Subframes**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
08a	Front Bumper Beam, frt subframe, Federal	Can be fitted to non USA if needed	USA	B132A0728S	1
09	Shim LH, rear subframe to chassis			A132A4145F	1
09a	Shim RH, rear subframe to chassis			A132A4146F	1
10	Bolt, M10 x 30, rear subframe & shim to chassis			A132W2004F	14
11	Nut, M10, flange, rear subframe to chassis			A132W3005F	4
12	Roll Pin, rear subframe to chassis			A132W6005F	2
13	Bolt M10 x 80 hex flg, rear subframe to chassis			A132W2043F	3
14	Washer Flat M10 x 24 x 1.25, rear subframe to chassis			A075W4023F	3
15	Shim, rear subframe			B132A0277F	As reqd
16	Nut plate Assembly			A132A0690F	2
17	Shear Panel Tank Bay			C132A0176F	1
18	Screw M8 x 20 hex flg, shear panel			A132W5005F	26
19	Flap NVH			A132U0411F	2
20	Scrivet, flap, rear subframe			A100W6391F	6
21	Rivnut M8, front undertray fixing			A124A6002H	14
22	Rivnut M8, rear undertray fixing			A111W6605F	18
23	Lateral Displacement Bracket Assembly		USA	A132A0845G	2
24	Rivet 6.4 x 19			A132W6015F	12
25	Crush Strap LH, federal		USA	A132A4305F	1
25a	Crush Strap RH, federal		USA	A132A4306F	1

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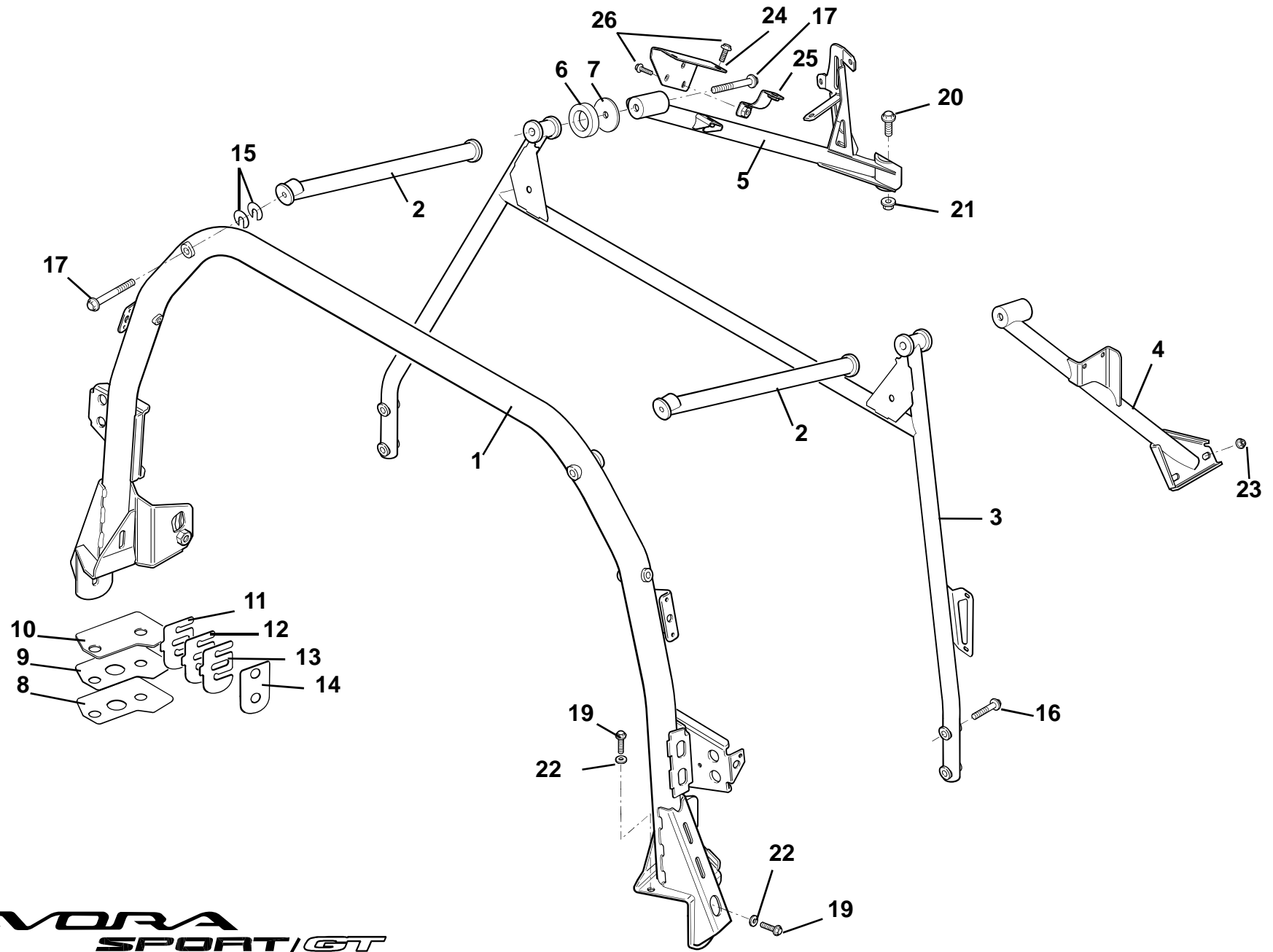
**Function Code 30.01 Chassis, Subframes**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
26	Top Hat Spacer			A132B0109F	4
26a	Rivet			A132W6024F	8

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\*Use order form LSL631

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**EVORA**  
SPORT/GT

30.02

**Function Code 30.02 Seat Belt Mounting Frames, Stays**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Seat Belt Mounting Frame, front			C132A0031F	1
01a	Seat Belt Mounting Frame, front federal	Stud for accelerometer		G132A0031F	1
02	Stay, front to rear frames			B132A0112F	2
03	Seat Belt Mounting Frame, rear, 2 seat			E132A0039F	1
03a	Seat Belt Mounting Frame, rear, 4 seat			C132A0216F	1
04	Backstay, LH			E132A0032F	1
05	Backstay, RH			D132A0033F	1
06	Sealing Ring, frame to bulkhead			A132A0114F	2
07	Washer, sealing, frame to bulkhead			B132A0115F	2
08	Shim, vertical adjustment, 1mm			B132A0083F	As req.
09	Shim, vertical adjustment, 2mm			B132A0084F	As req.
10	Shim, vertical adjustment, 3mm			B32A0085F	As req.
11	Shim, lateral adjustment, 1mm			B132A0086F	As req.
12	Shim, lateral adjustment, 2mm			B132A0087F	As req.
13	Shim, lateral adjustment, 3mm			B132A0088F	As req.
14	Spacer, front, outer, lower, 2mm			A132A0296F	2
15	Shim, stay to front frame, 1mm			A132A0092F	As req.
16	Bolt, M8 x 50, hex. flg. hd., rear frame fixing			A132W2014F	4
17	Bolt, M10 x 80, hex. flg. hd., frames to stays			A132W2043F	4
18	Screw, M8 x 14, hex. flg. hd., LH backstay fixing			A132W5012F	1
19	Bolt, M10 x 35, hex. flg. hd., front frame fixing			A116W5247F	8

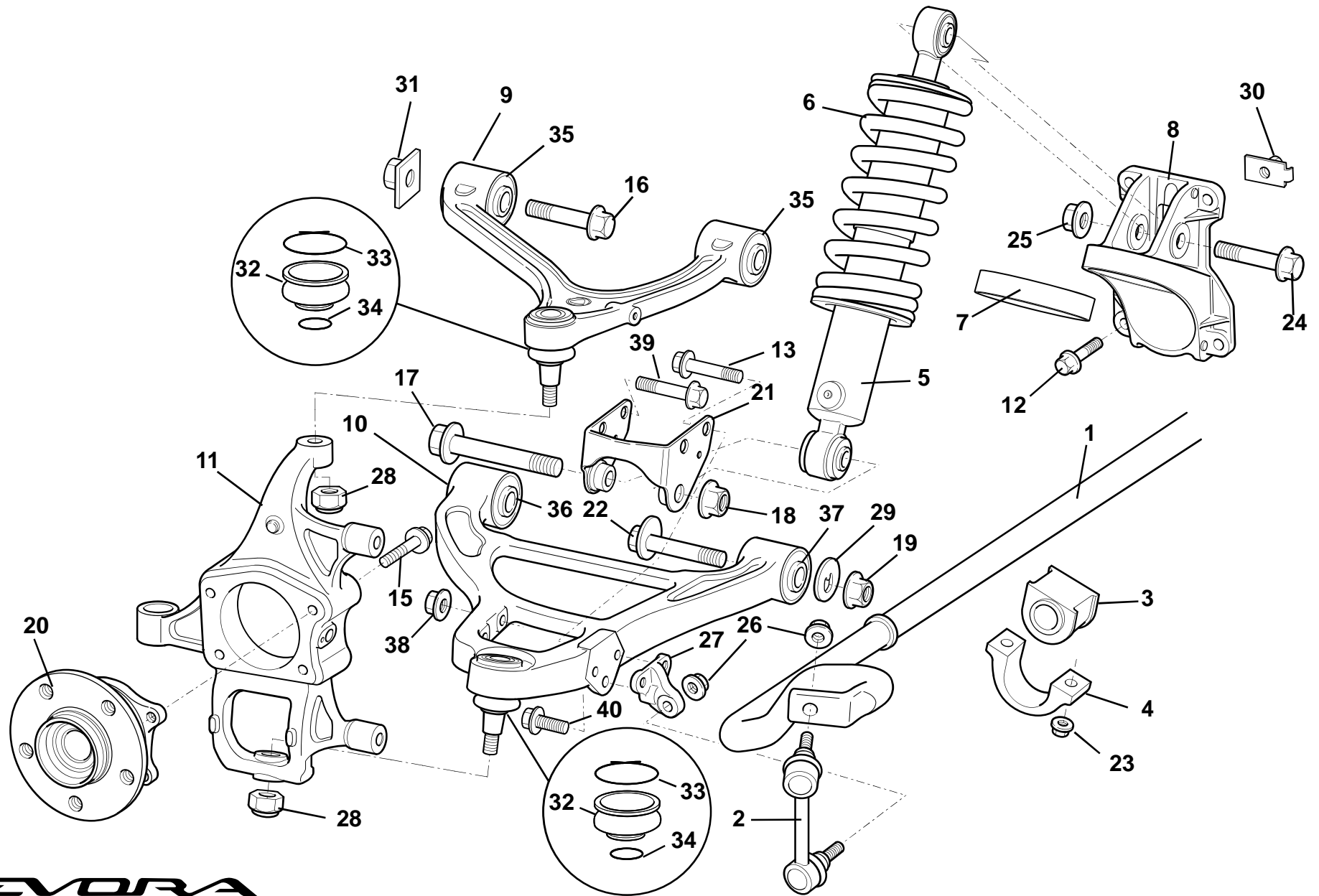
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**Function Code 30.02 Seat Belt Mounting Frames, Stays**

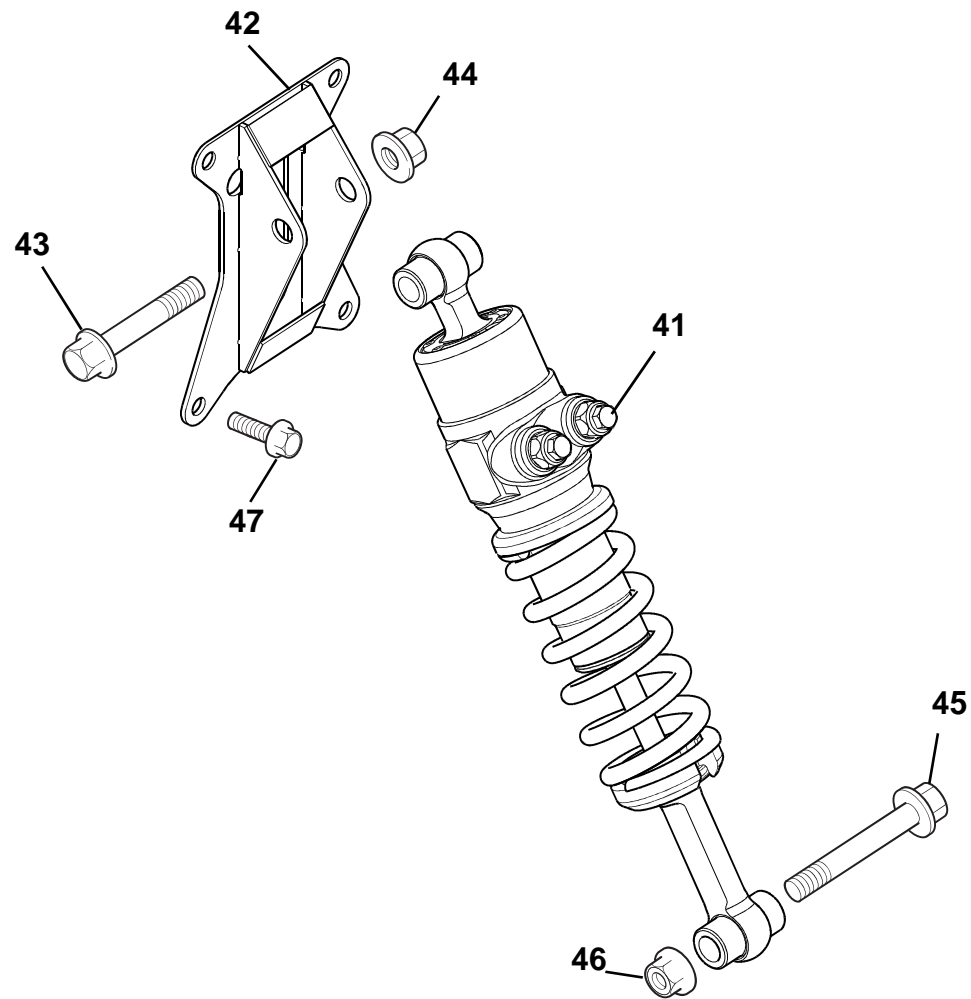
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
20	Bolt, M10 x 30, hex. flg. hd., RH backstay fixing			A132W2004F	5
21	Nut, M10, flg., RH backstay fixing			A132W3005F	1
22	Washer Flat M10 x 24 x 1.25			A132W5005F	1
23	Nut M8, LH backstay fixing			A132W3006F	2
24	Bracket Assembly Inertia Switch RH			A132A0796F	1
25	Clamp Inertia Switch RH			A132A0798F	1
26	Bolt M6 x 14 hex flg hd			A116W5233F	2

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**EVORA**  
**SPORT/GT**



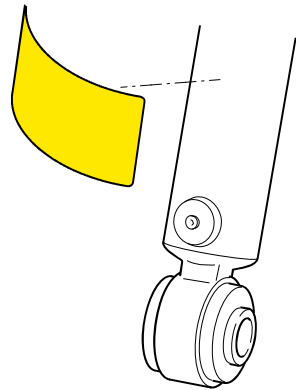
Ohlins

**EVORA**  
**SPORT/GT**

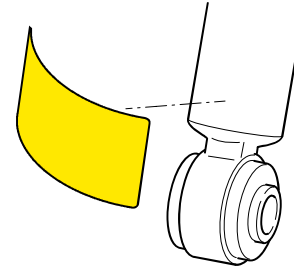
31.01 page 2

# Production Suspension Identity Labels

Evora & Evora 400/410 & Fed GT (not for Ohlins)



Production label  
on lower damper body  
Evora Front



Production label  
on damper body  
Evora Rear

Evora		
Front	Rear	Rear
<b>EFB</b>	<b>ERBL</b>	<b>ERBR</b>
F4-8E5-F307-T1	F4-8E5-F308-T1	F4-8E5-F308-T1

Evora 400, GT410(T/Pack)		
Front	Rear	Rear
<b>VFB</b>	<b>VRBL</b>	<b>VRBR</b>
24-060707	24-060806	24-060806

Evora S		
Front	Rear	Rear
<b>EFS</b>	<b>ERSL</b>	<b>ELSR</b>
F4-8E5-F822-T2	F4-8E5-F823-T2	F4-8E5-F823-T2

Evora 410, GT410(std) Fed GT		
Front	Rear	Rear
<b>VFS</b>	<b>VRSL</b>	<b>VRSR</b>
24-259446	24-259439	24-259439

**Note: if the production label is missing the ref number on the manufactures label located on the damper body has been shown to assist identification  
If in doubt contact Lotus Aftersales to get confirmation**

**Function Code 31.01 Front Suspension, Incl. Hubs**

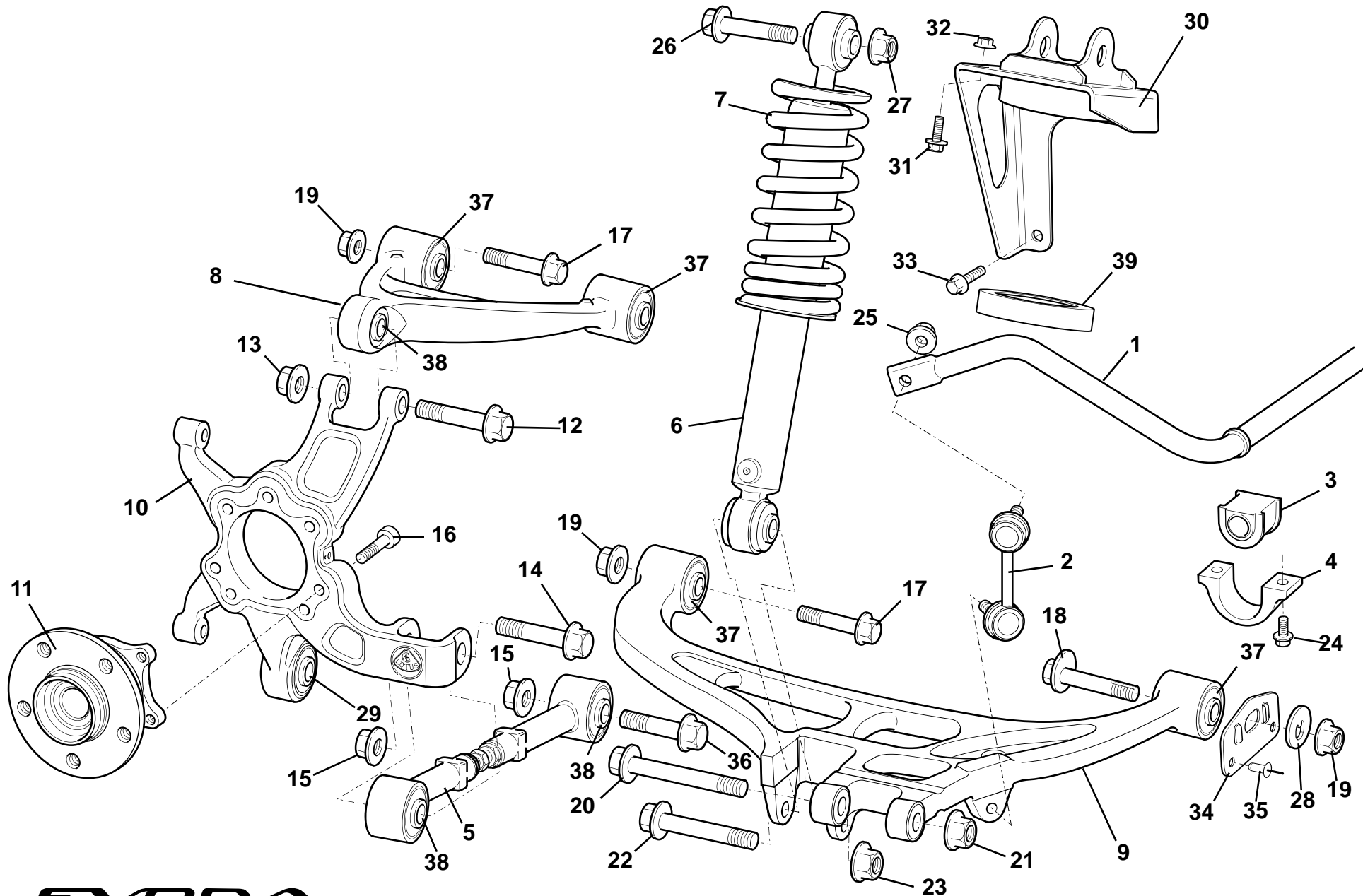
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Anti Roll Bar, front	diameter 23mm		A132C0067F	1
02	Drop Link, anti roll bar front, LH			A132C4023F	1
02a	Drop Link, anti roll bar front, RH			A132C4024F	1
03	Rubber Mount, anti roll bar	diameter 23mm		A132C6012F	2
04	Bracket, anti roll bar mount			A132C0046F	2
05	Damper Assembly front	See LSL656-3		A132C0093F	2
05a	Damper Assembly Sport front	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport, Fed GT	A132C0098F	2
06	Spring Front	See LSL656-3		B132C0055F	2
06a	Spring Front	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport, Fed GT	B132C0055F	2
07	Spring Seat, rubber			B132C0007F	2
08	Mounting, spring/damper, upper			A132C0011F	2
09	Wishbone Assy, front upper LH, includes balljoint & bushes			C132C4001F	1
09a	Wishbone Assy, front upper RH, includes balljoint & bushes			C132C4002F	1
10	Wishbone Assy, front lower LH, includes balljoint & bushes			A132C4035F	1
10a	Wishbone Assy, front lower RH, includes balljoint & bushes			A132C4036F	1
11	Hub Carrier, LH			C132C4005F	1
11a	Hub Carrier, RH			C132C4006F	1
12	Bolt, M10 x 30, hex. flg. hd., mounting to subframe			A132W2004F	8
13	Bolt, M10 x 40, hex. flg. hd., drop link bracket to wishbone			A132W2044F	4

**Function Code 31.01 Front Suspension, Incl. Hubs**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14	Nut, M10, flg., damper clevis to wishbone			A132W3005F	4
15	Bolt, M10 x 30, hex. flg. hd., hub to carrier			A132W2000F	8
16	Bolt, M12 x 85, hex. flg. hd., wishbone upper to subframe			A132W2040F	4
17	Bolt, M14 x 105, hex. flg. hd., damper lower fixing			A132W2029F	2
18	Nut, M14, flg., damper lower fixing			A132W3023F	2
19	Nut, M12, flg, lower wishbone to subframe			A132W3010F	2
20	Hub Assembly			A132D0021F	2
21	Bracket, wishbone clevis			A132C0023F	2
22	Cambolt, M12 x 95, wishbone lower			A132W2021F	4
23	Nut, M8 flg., A/R bar bracket to subframe			A132W3006F	4
24	Bolt, M12 x 85, hex. flg. hd., damper top mount			A132W2040F	2
25	Nut, M12, flg, damper top mount			A132W3022F	2
26	Nut, M12, flg. drop link fixing			A132W3022F	4
27	Bracket, ARB drop link			A132C0040F	2
28	Nyloc Nut, M12, ball joint			A132C6015S	4
29	Cam Washer, wishbone lower			A132W4000F	4
30	Nut Plate, damper mounting			A132A0292F	4
31	Nut Plate, upper wishbone mounting			A132A0130F	4
32	Rubber Boot, front wishbones upper & lower			A132C6019S	4
33	Retaining Ring, small			A132C6020S	4
34	Retaining Ring, large			A132C6021S	4

**Function Code 31.01 Front Suspension, Incl. Hubs**

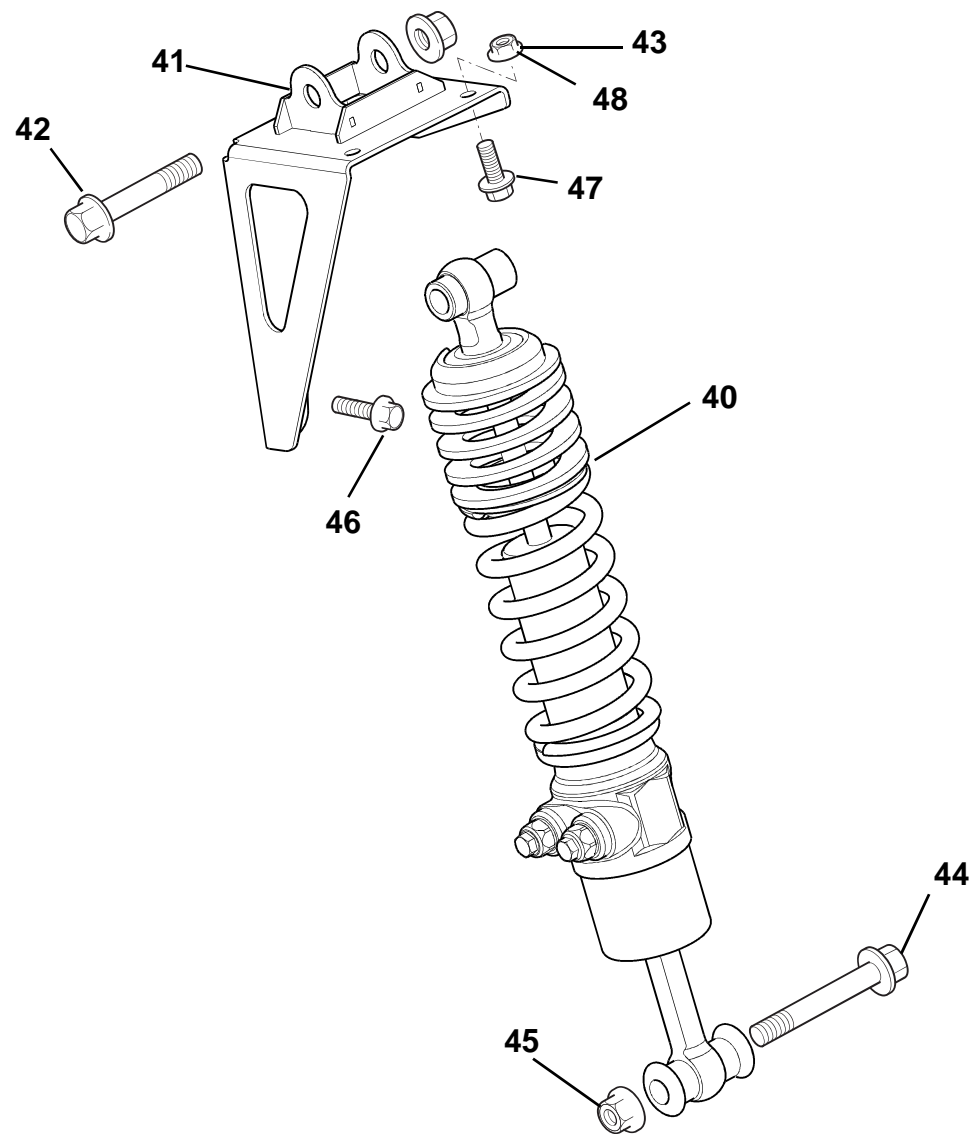
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35	Bush, beige, upper wishbone			<b>B132C0020F</b>	4
36	Bush, beige, lower wishbone frt			<b>B132C0020F</b>	2
37	Bush, green, lower wishbone rr			<b>B132C0019F</b>	2
38	Nut M10 hex flg, drop link bracket to wishbone			<b>A132W3005F</b>	4
39	Bolt, M10 x 45, hex. flg. hd., drop link bracket to wishbone			<b>A132W2005F</b>	4
40	Screw M10 x 20 hex flg, Bracket, ARB drop link to wishbone			<b>A132W5007F</b>	2
41	Spring & Damper Assembly	Ohlins	GT430, GT430 Sport	<b>A710C0001F</b>	2
42	Damper Mounting Bracket	Ohlins	GT430, GT430 Sport	<b>A710C0002F</b>	1
43	Bolt M14 x 75, hex flg hd, upper damper mount	Ohlins	GT430, GT430 Sport	<b>A132W2012F</b>	2
44	Nut M14, hex flg upper damper mount	Ohlins	GT430, GT430 Sport	<b>A132W3011F</b>	2
45	Bolt M14 x 105, hex flg hd, lower damper mount	Ohlins	GT430, GT430 Sport	<b>A132W2054F</b>	2
46	Nut M14, hex flg lower damper mount	Ohlins	GT430, GT430 Sport	<b>A132W3023F</b>	2
47	Screw M10 x 25, hex flg hd	Ohlins		<b>A132W5008F</b>	8



**EVORA**  
SPORT/1.6T

31.03 page 1

Updated 3rd February 2020



Ohlins

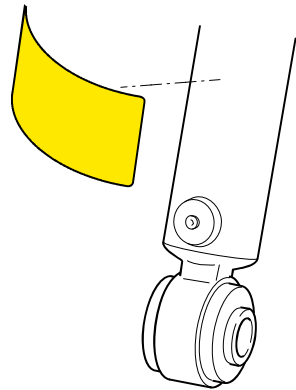
**EVORA**  
*SPORT/GT*

31.03 page 2

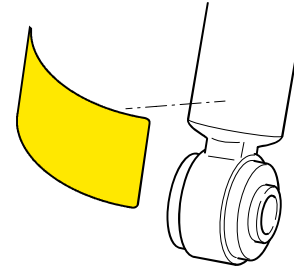


# Production Suspension Identity Labels

Evora & Evora 400/410 & Fed GT (not for Ohlins)



Production label  
on lower damper body  
Evora Front



Production label  
on damper body  
Evora Rear

Evora		
Front	Rear	Rear
<b>EFB</b>	<b>ERBL</b>	<b>ERBR</b>
F4-8E5-F307-T1	F4-8E5-F308-T1	F4-8E5-F308-T1

Evora 400, GT410(T/Pack)		
Front	Rear	Rear
<b>VFB</b>	<b>VRBL</b>	<b>VRBR</b>
24-060707	24-060806	24-060806

Evora S		
Front	Rear	Rear
<b>EFS</b>	<b>ERSL</b>	<b>ELSR</b>
F4-8E5-F822-T2	F4-8E5-F823-T2	F4-8E5-F823-T2

Evora 410, GT410(std) Fed GT		
Front	Rear	Rear
<b>VFS</b>	<b>VRSL</b>	<b>VRSR</b>
24-259446	24-259439	24-259439

**Note: if the production label is missing the ref number on the manufactures label located on the damper body has been shown to assist identification  
If in doubt contact Lotus Aftersales to get confirmation**

# Service Parts List

# EVORA SPORT/|GT



## Function Code 31.03 Rear Suspension, Incl. Hubs

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Anti Roll Bar, rear	Grey diameter 21.5mm	S/Charged (man & auto)	A132D0061F	1
02	Drop Link, anti roll bar, LH, rear			A132D4009F	1
02a	Drop Link, anti roll bar, RH, rear			A132D4010F	1
03	Rubber Mount, anti roll bar	diameter 21.5mm		A132C6016F	2
04	Bracket, anti roll bar mount			A132C0046F	2
05	Toe Link Assembly, forged, rear			A132D0045F	2
06	Damper Assembly rear	See LSL656-3		B132D0077F	2
06a	Damper Assembly Sport rear	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport, Fed GT	B132D0082F	2
07	Spring Rear	See LSL656-3		A132D0079F	2
07a	Spring Rear	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport, Fed GT	A132D0079F	2
08	Wishbone Assembly, rear upper, includes bushes			A132D0059F	2
09	Wishbone Assembly, rear lower LH, includes bushes			A132D4037F	1
09a	Wishbone Assembly, rear lower RH, includes bushes			A132D4038F	1
10	Hub Carrier Assembly, LH, includes bushes	Includes item 29		C132D4023J	1
10a	Hub Carrier Assembly, RH, includes bushes	Includes item 29		C132D4024J	1
11	Hub Assembly			A132D0021F	2
12	Bolt, upper wishbone to hub carrier			A132W2022F	2

EVORA  
SPORT/|GT

Function Code: 31.03, Page: 1

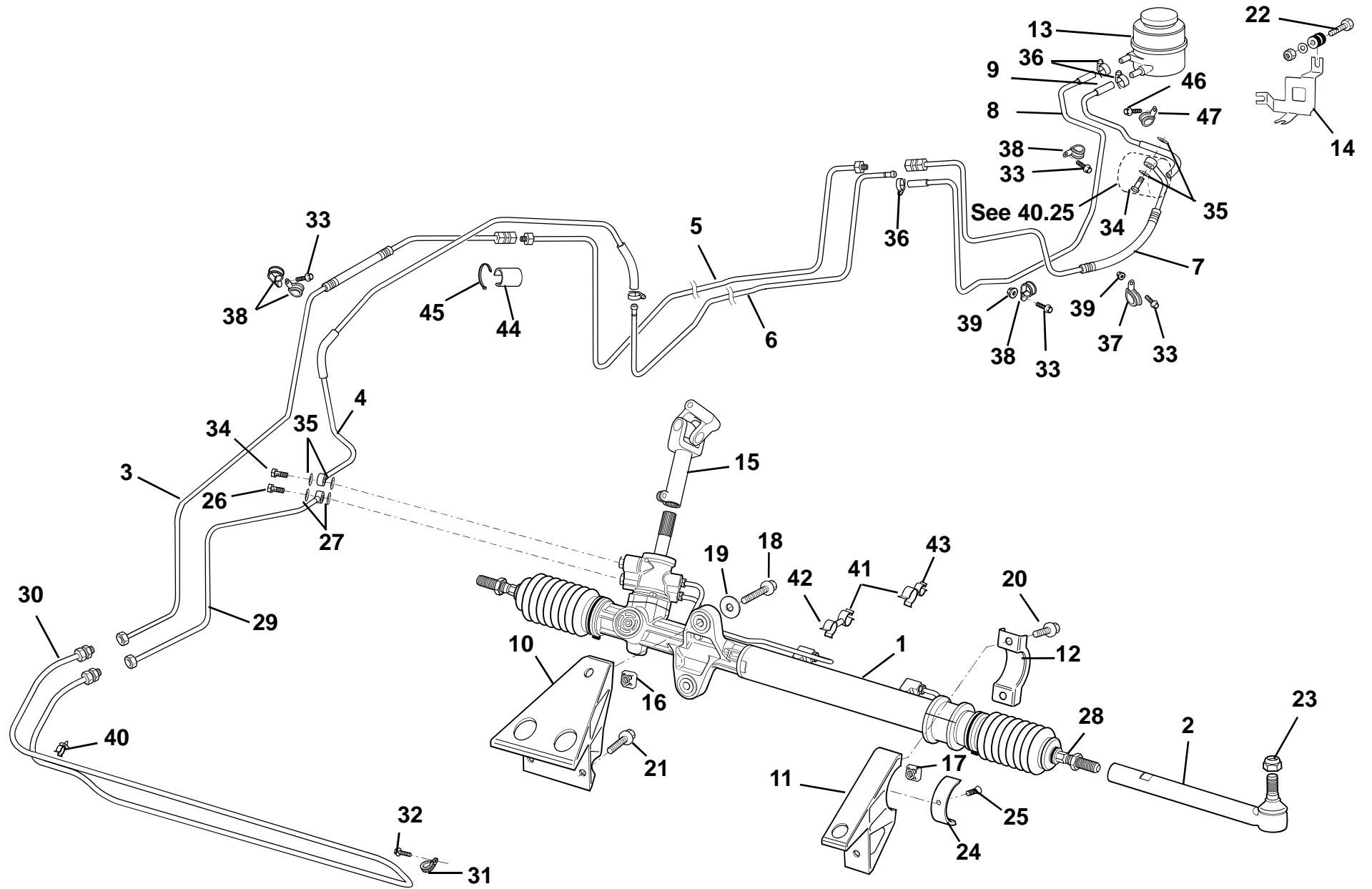
Updated 30th March 2020

**Function Code 31.03 Rear Suspension, Incl. Hubs**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
13	Nut, M14, flg., upper wishbone to hub carrier			A132W3023F	2
14	Bolt, M14 x 85, hex. flg. hd., toe link to hub carrier			A132W2035F	2
15	Nut, M14, flg., toe link			A132W3023F	2
16	Bolt M10 x 35, skt cap hd, hub to hub carrier			A132W2041F	8
17	Bolt, M12 x 85, hex. flg. hd., upper wishbone + lower front			A132W2040F	6
18	Cambolt, M12 x 95, lower wishbone rear			A132W2021F	2
19	Nut, M12, flg., wishbone fixing			A132W3010F	6
20	Bolt, M14 x 125, hex. flg. hd. lower wishbone outer fixing			A132W2010F	2
21	Nut, M14, flg., lower wishbone outer fixing			A132W3023F	2
22	Bolt, M14 x 105, hex. flg. hd., lower damper fixing			A132W2029F	2
23	Nut, M14, flg., lower damper fixing			A132W3023F	2
24	Screw, M10 x 20, hex. flg. hd. ARB bracket to subrame			A132W5007F	4
25	Nut, M12, flg., drop link fixing			A132W3022F	4
26	Bolt, M12 x 70, hex. flg. hd., upper damper fixing			A132C0048F	2
27	Nut, M12, flg., upper damper fixing			A132W3010F	2
28	Cam Washer, lower wishbone rear			A132W4000F	2
29	Spherical Joint, hub carrier lower			A132D6005F	2
30	Bracket, upper spring mounting, LH			D132D4015F	1
30a	Bracket, upper spring mounting, RH			D132D4016F	1
31	Screw, M8 x 20, hex. flg. hd., bracket to subframe			A132W5005F	4
32	Nut, flange, M8, bracket to subframe			A132W3006F	4

**Function Code 31.03 Rear Suspension, Incl. Hubs**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
33	Screw, M10 x 20, hex. flg. hd., bracket to subframe			A132W5007F	2
34	Plate, cambolt			B132A0274F	2
35	Pop Rivet, plate to subframe			A132W6024F	4
36	Bolt, M14 x 75, hex. flg. hd., toe link to subframe			A132W2012F	2
37	Bush, green			B132C0019F	4
38	Spherical Joint			B132D6006H	6
39	Spring Seat, rubber			B132C0007F	2
40	Spring & Damper Assembly	Ohlins	GT430, GT430 Sport	A710D0001F	2
41	Damper Mounting Bracket LH	Ohlins	GT430, GT430 Sport	A710D4001F	1
41a	Damper Mounting Bracket RH	Ohlins	GT430, GT430 Sport	A710D4002F	1
42	Bolt M14 x 75, hex flg hd, upper damper mount	Ohlins	GT430, GT430 Sport	A132W2012F	2
43	Nut M14, hex flg upper damper mount	Ohlins	GT430, GT430 Sport	A132W3011F	2
44	Bolt M14 x 105, hex flg hd, lower damper mount	Ohlins	GT430, GT430 Sport	A132W2054F	2
45	Nut M14, hex flg lower damper mount	Ohlins	GT430, GT430 Sport	A132W3023F	2
46	Screw M10 x 20 hex flg hd	Ohlins	GT430, GT430 Sport	A132W5007F	2
47	Screw M8 x 20 hex flg hd	Ohlins	GT430, GT430 Sport	A132W5005F	4
48	Nut M8 hex flg	Ohlins	GT430, GT430 Sport	A132W3006F	4



**EVORA**  
SPORT/GT

32.03

# Service Parts List

# EVORA SPORT/ET



## Function Code 32.03 Power Steering unit, Reservoir, Plumbing

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Steering Rack Assembly, RHD	Includes Lock nut item 28		C132H0004F	1
01a	Steering Rack Assembly, LHD	Includes Lock nut item 28		C132H0003F	1
02	Track Rod End/Ball Joint	Includes nut item 23		B132H0023F	2
03	Hose Assembly, pressure, rack, cooler	Air cooled power steering		A132H0121F	1
04	Hose Assembly, rack, return, RHD	Includes bolt and seals		C132H0008F	1
04a	Hose Assembly, rack, return, LHD	Includes bolt and seals		D132H0007F	1
05	Pipe, pressure, side			A132H0089F	1
06	Pipe, return, side			A132H0088F	1
07	Hose Assembly, pressure pump to side pipe	Includes bolt and seals		C132H0011F	1
08	Hose Assembly, side pipe return to reservoir			D132H0012F	1
09	Hose Assembly, reservoir to pump			B132H0024F	1
10	Bracket, rack mounting			D132A0232F	1
11	Bracket, rack support			B132A0236F	1
12	Clamp, rack support			B132A0239F	1
13	Reservoir, power steering fluid			A132E6336S	1
14	Bracket Assembly, reservoir mounting			A132E6337S	1
15	Universal Joint, steering column to rack			B132H0044F	1
16	Nutplate, M10, rack to mounting bracket			A132H0054F	2

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Function Code: 32.03, Page: 1

Updated 2nd December 2019

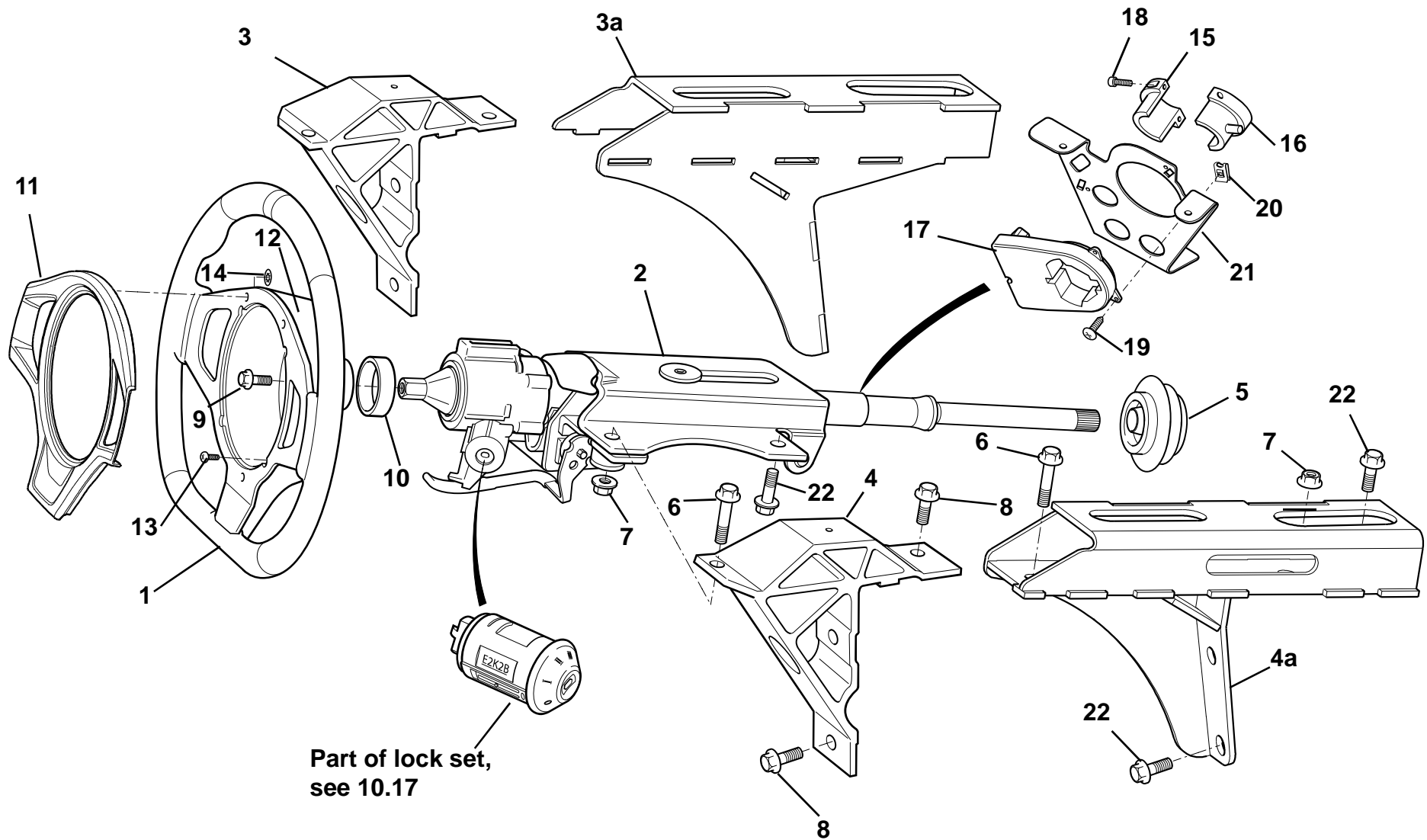
**Function Code 32.03 Power Steering unit, Reservoir, Plumbing**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
17	Nutplate, M10, clamp to bracket			A132W3008F	2
18	Bolt, M10 x 50, hex. flg. fd., rack to mounting bracket			A132W2002F	2
19	Washer, flat, M10 x 32, rack to mounting bracket			A132H0063F	2
20	Screw, M10 x 20, hex. flg. fd., rack to bracket			A132W5007F	2
21	Screw, M10 x 30, hex. flg. fd., brackets to subframe			A132W2004F	6
22	Bolt, reservoir bracket			A132E6365S	3
23	Nyloc M10			A111W3152F	2
24	Insert, rack support			B132A0238F	1
25	Screw, M5 x 12, csk. skt. black, insert to bracket			A117W7207F	1
26	Banjo Bolt, M14	Supplied with hose assembly		A132H0095S	1
27	Sealing Washer, banjo connection	Supplied with hose assembly		A132H0097S	2
28	Lock Nut M14			A075W3069Z	2
29	Hose Assembly, pressure, rack, cooler RHD	Air cooled power steering, Includes bolt and seals		A132H0122F	1
29a	Hose Assembly, pressure, rack, cooler LHD	Air cooled power steering, Includes bolt and seals		A132H0120F	1
30	Cooler Assembly, rack, pressure	Air cooled power steering		A132K0283F	1
31	Pipe Clip, cooler to pack			A111W6595F	1
32	Screw M6 x 16 hex flg hd, cooler to pack			A132W5003F	1
33	Screw M6 x 20 hex flg hd, pipe clips			A132W5004F	6
34	Banjo Bolt, M16	Supplied with hose assembly		A132H0096S	2

**Function Code 32.03 Power Steering unit, Reservoir, Plumbing**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
35	Sealing Washer, banjo connection, M16	Supplied with hose assembly		A132H0098S	4
36	Clip Jubilee 8-16mm			A132W6071F	4
37	Clip Pipe 20-25			A082W6296F	1
38	Clip Pipe			A111W6595F	6
39	Nut M6 hex, flg			A117W3180F	3
40	Clip Pipe, cooler to pack		019050		2
41	Clip Swivel, 9.5-10.5 mm	LHD, used on item 29a		A089W6296F	3
42	Clip Swivel, 60.-6.5 mm	LHD, used on item 29a		A082W6325F	2
43	Clip Swivel	LHD, used on item 29a		A082W6337F	1
44	Sheath			A132H0115K	1
45	Cable Tie			A132W6095F	3
46	Screw M6 x 12 hex flg hd,			A111W6666F	1
47	Clip Pipe			A132W5010F	1





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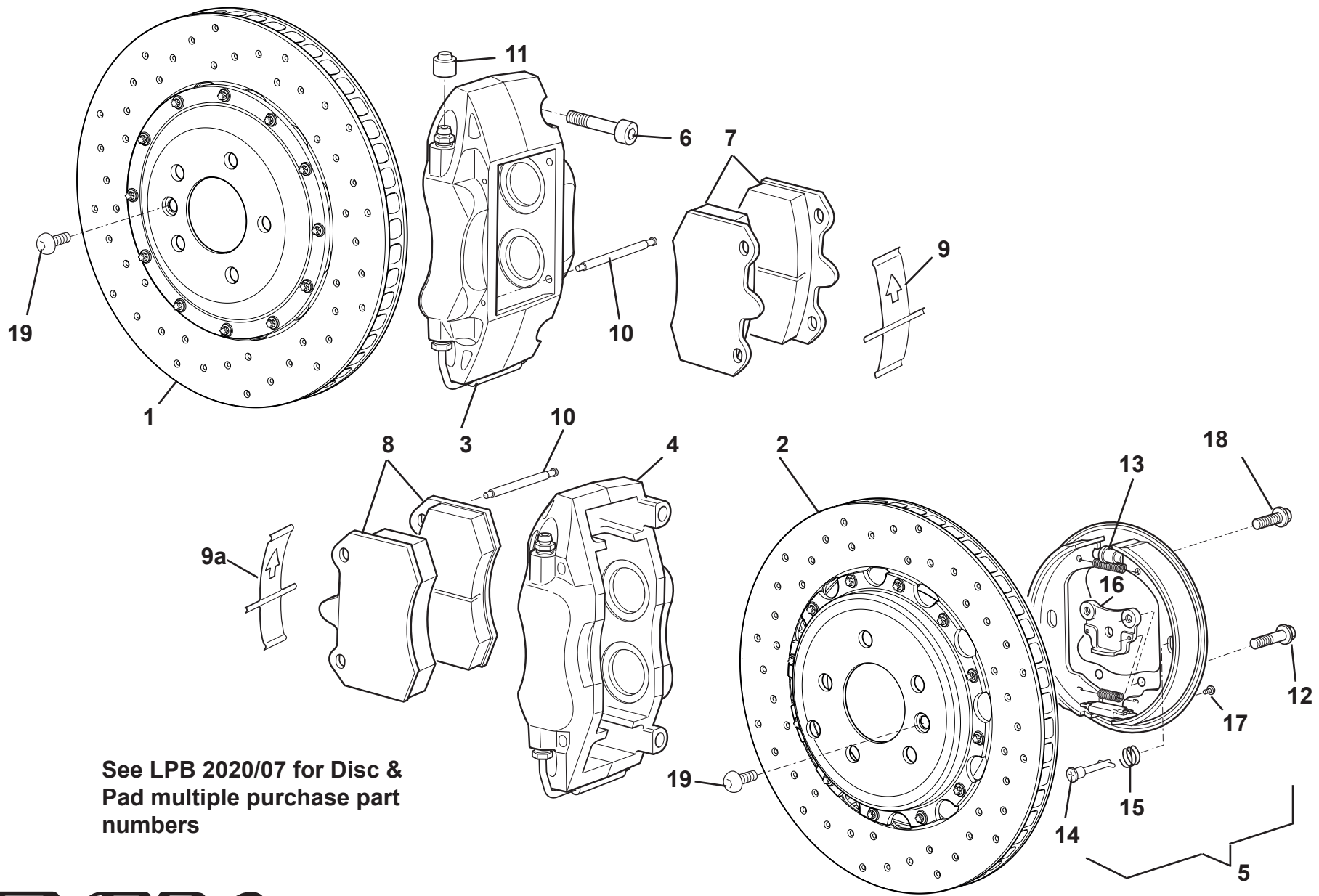
**32.05**

**Function Code 32.05 Upper Column, Steering Wheel**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Steering Wheel Assembly, leather	Black leather, red leather centre strip		A132V1693F-001	1
01a	Steering Wheel Assembly, sport leather & alcantara	Black leather & alcantara, red alcantara centre strip silver stitching		A132V1693F-002	1
01b	Steering Wheel Assembly, sport alcantara	Black alcantara, red alcantara centre strip		A132V1693F-003	1
01c	Steering Wheel Assembly, sport, alcantara	Red alcantara black alcantara centre strip		A132V1693F-004	1
01d	Steering Wheel Assembly, leather	Black leather, no centre strip		A132V0378F	1
02	Steering Column Assembly	Supplied with manual ignition switch		A132H0087S	1
03	Bracket, column support, LH	Extruded		A132A0315F	1
03a	Bracket, column support Assy, LH		Fed GT	A132A4313F	1
04	Bracket, column support, RH	Extruded		A132A0316F	1
04a	Bracket, column support Assy, RH		Fed GT	A132A4314F	1
05	Gaiter, column through bulkhead			A132H0057F	1
06	Bolt, M8 x 45, flg. hd., bracket to column			A132W2001F	2
07	Nut, M8, flg., bracket to column			A132W3006F	4
08	Bolt, M8 x 30, flg. hd., bracket to chassis			A132W2020F	6
09	Screw, M10 x 20, hex. hd./captive washer, wheel to column			A132H6001F	1
10	Spacer, steering wheel to column	14mm R/B 16mm,		B132U0523F	1
11	Finisher Trim, steering wheel	Gunmetal		A132V0799F-021	1

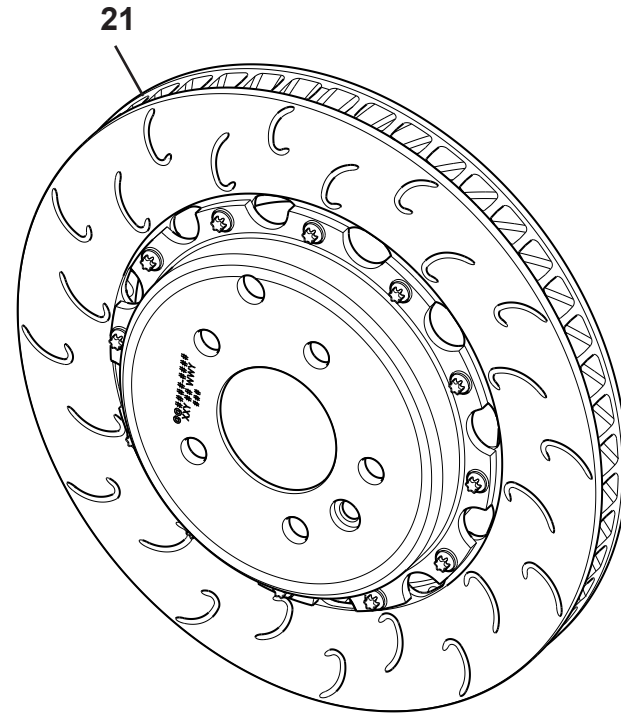
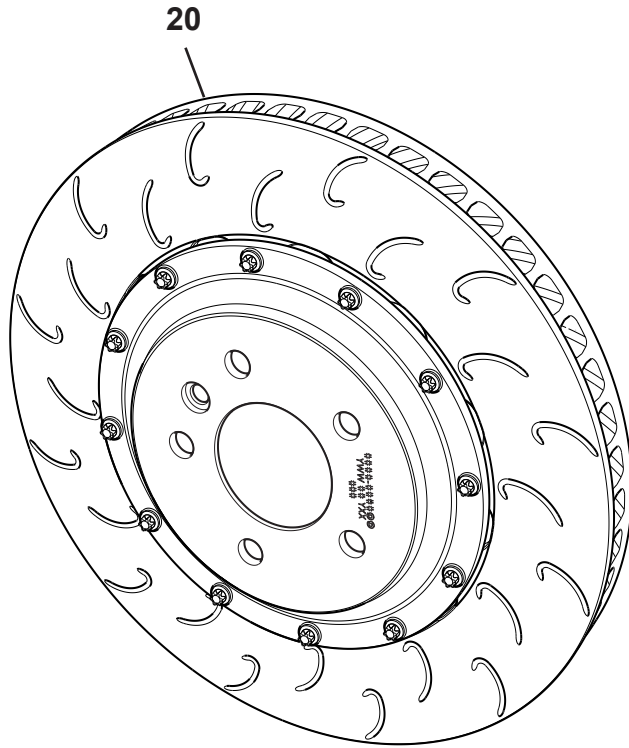
**Function Code 32.05 Upper Column, Steering Wheel**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
11a	Finisher Trim, steering wheel	Satin black		A132V0799F-011	1
11b	Finisher Trim, steering wheel	Gloss black		A132V0799F-012	
12	Back cover, steering wheel			A132U0351F	1
12a	Back cover, steering wheel		Auto	B132U0506F	1
13	Screw, M4 x 12, pan pozi. hd., cover to wheel			A132W5022F	4
14	Fastener, starlock, finisher to wheel			A132W4004F	3
15	Collar, SWA sensor LHS			A132J0101F	1
16	Collar, SWA sensor RHS			C132J0102J	1
16a	Collar, SWA sensor RHS		Fed GT	B132J0102F	1
17	Sensor, steering angle			A132J0092F	1
18	Screw M5 x 25 Socket hd cap, SWA collar			A132W7001F	1
19	Screw No 6 flg pozi, sensor, steering angle			A124W3225F	3
20	Nut Spire No 6, sensor, steering angle			A075W6016Z	3
21	Bracket SWA sensor RHD			E132J0100F	1
21a	Bracket SWA sensor LHD			E132J0099F	1
22	Bolt, M8 x 20, flg. hd., bracket to chassis			A132W5005F	8



See LPB 2020/07 for Disc & Pad multiple purchase part numbers

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See LPB 2020/07 for Disc & Pad multiple purchase part numbers

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33.01 page 2

# Service Parts List



## Function Code 33.01 Brake Discs, Calipers, & Parking Brake Assembly

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Brake Disc, front, two piece cross-drilled, LH	Not available as single disk see 01b		A132J4103F	1
01a	Brake Disc, front, two piece cross-drilled, RH	Not available as single disk see 01b		A132J4104F	1
01b	Brake Discs, front, two piece cross-drilled, (Pair)	For multiple purchase part numbers see LPB 2020/07		A132J4103/04F/1	1
02	Brake Disc, rear, two piece cross-drilled, LH	Not available as single disk see 02b		A132J4113F	1
02a	Brake Disc, rear, two piece cross-drilled, RH	Not available as single disk see 02b		A132J4114F	1
02b	Brake Discs, rear, two piece cross-drilled, (Pair)	For multiple purchase part numbers see LPB 2020/07		A132J4113/14F/1	1
03	Brake Caliper, front, red, LH	Includes pads		A132J4083F	1
03a	Brake Caliper, front, yellow, LH	Includes pads		A132J4097F	1
03b	Brake Caliper, front, black, LH	Includes pads		A132J4085F	1
03c	Brake Caliper, front, red, RH	Includes pads		A132J4084F	1
03d	Brake Caliper, front, yellow RH	Includes pads		A132J4098F	1
03e	Brake Caliper, front, black, RH	Includes pads		A132J4086F	1
04	Brake Caliper, rear, red, LH	Includes pads		A132J4119F	1
04a	Brake Caliper, rear, yellow LH	Includes pads		A132J4117F	1
04b	Brake Caliper, rear, black, LH	Includes pads		A132J4121F	1



**Function Code 33.01 Brake Discs, Calipers, & Parking Brake Assembly**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
04c	Brake Caliper, rear, red, RH	Includes pads		A132J4120F	1
04d	Brake Caliper, rear, yellow RH	Includes pads		B132J4118F	1
04e	Brake Caliper, rear, black, RH	Includes pads		A132J4122F	1
05	Parking Brake Assembly	Black painted brake shoes		B132J0145F	2
06	Bolt, M12 x 65, cap. hd., caliper to hub carrier			A132W2057F	8
07	Brake Pad set, front, includes clips and pins	For multiple purchase part numbers see LPB 2020/07		A132J0326S	1
08	Brake Pad set, rear, includes clips and pins	For multiple purchase part numbers see LPB 2020/07		A132J0001S	1
09	Clip, anti-rattle front			A132J6067S	2
09a	Clip, anti-rattle rear			A132J6056S	2
10	Pin, pad retaining front & rear			A132J6057S	8
11	Dust Cap, bleed nipple			A132J6058S	8
12	Bolt, M10 x 30, hex. flg. hd, block to backplate			A132W2004F	4
13	Back Plate, parking brake			B132J0134F	2
14	Fastener, quarter turn, shoe retaining			A132J6047F	4
15	Spring, fastener to backplate			A132J6048F	4
16	Support Block, shoe assembly			A132J6045F	2
17	Screw, M6 x 7, button hd., block to backplate			A132W5024F	4
18	Screw, M10 x 25, hex. flg. hd., backplate to hub carrier			A132W5008F	2
19	Screw, M8 x 12 skt. hd cap, disc to hub			A111W7131F	4

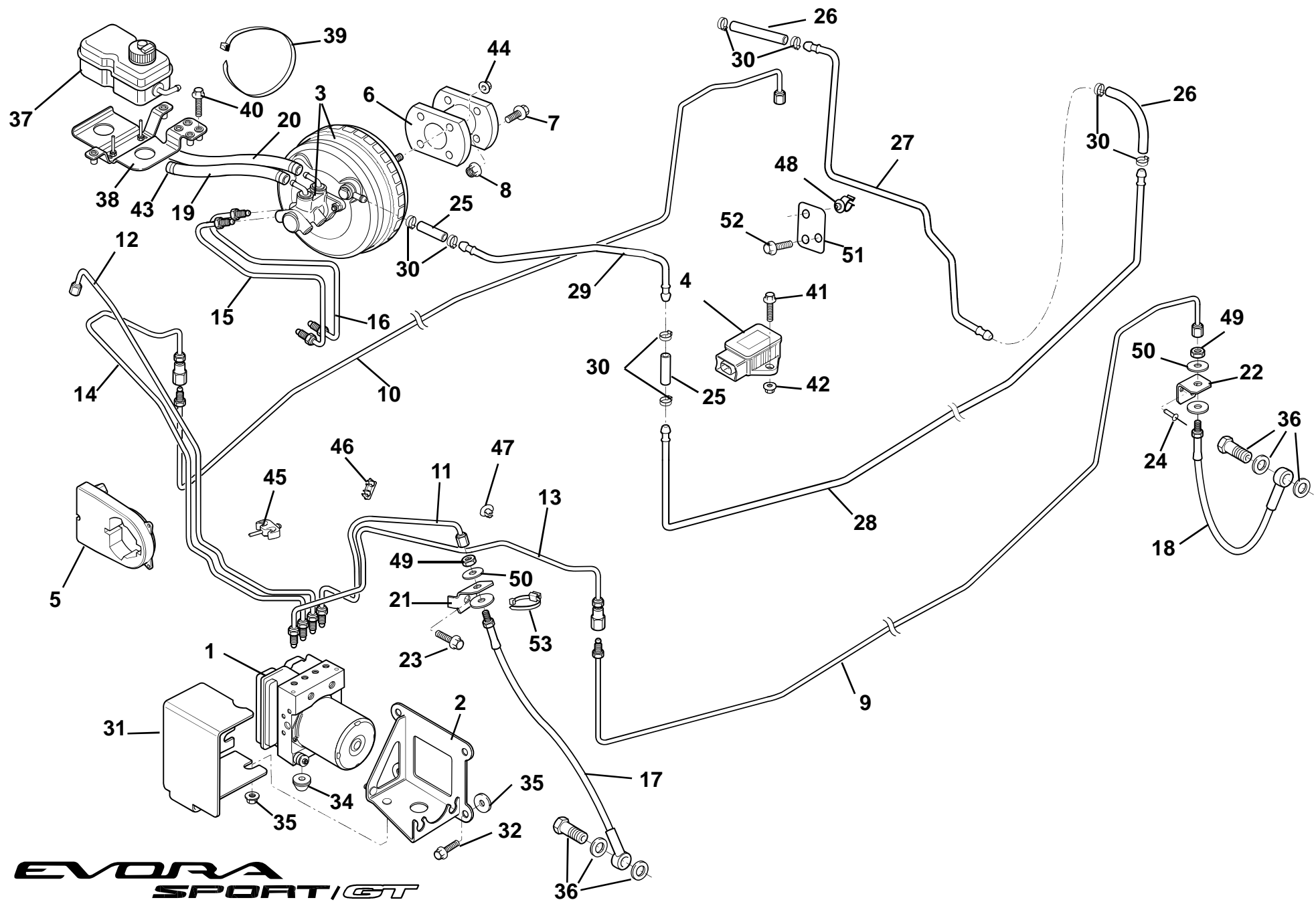
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**Function Code 33.01 Brake Discs, Calipers, & Parking Brake Assembly**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
20	Brake Disc Front 2 Piece J Hook LH	Not available as single disk see 20b		<b>A710J4003F</b>	1
20a	Brake Disc Front 2 Piece J Hook RH	Not available as single disk see 20b		<b>A710J4004F</b>	1
20b	Brake Discs Front 2 Piece J Hook (Pair)	For multiple purchase part numbers see LPB 2020/07		<b>A710J4003/04F/1</b>	1
21	Brake Disc Rear 3 Piece J Hook LH	Not available as single disk see 21b		<b>A710J4005F</b>	1
21a	Brake Disc Rear 3 Piece J Hook RH	Not available as single disk see 21b		<b>A710J4006F</b>	1
21b	Brake Discs Rear 3 Piece J Hook (Pair)	For multiple purchase part numbers see LPB 2020/07		<b>A710J4005/06F/1</b>	1

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**33.03**

**Function Code 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	ESP Module (cars with Lotus DPM), uncalibrated	Supplied pre-filled, dealer programmed on tech centre		A132J0223S	1
02	Bracket, ABS module			B132J0008F	1
03	Brake Servo and Master Cylinder Assembly			A132J6004F	1
04	Yaw Rate Sensor	Under tunnel trim		A132J0093F	1
05	Steering Angle Sensor	See 32.05		A132J0092F	1
06	Spacer, brake servo			B132J0048H	1
07	Screw M8 x 25, hex flg hd. Spacer to pedal box			A132J6026H	4
08	Nut M8 hex flg., spacer to pedal box			A132J6024H	4
09	Brake Pipe Assembly, side, LH			B132J0014F	1
10	Brake Pipe Assembly, side, RH			A132J0226F	1
11	Brake Pipe Assembly, front, LH, LHD			B132J0018F	1
11a	Brake Pipe Assembly, front, LH, RHD			B132J0025F	1
12	Brake Pipe Assembly, front, RH, LHD			B132J0334F	1
12a	Brake Pipe Assembly, front, RH, RHD			B132J0230F	1
13	Brake Pipe Assembly, front, rear brakes, LH, LHD			B132J0020F	1
13a	Brake Pipe Assembly, front, rear brakes, LH, RHD			B132J0341F	1
14	Brake Pipe Assembly, front, rear brakes, RH, LHD			B132J0336F	1
14a	Brake Pipe Assembly, front, rear brakes, RH, RHD			B132J0339F	1
15	Brake Pipe Assembly, M/C front to ABS module, LHD			B132J0022F	1
15a	Brake Pipe Assembly, M/C front to ABS module, RHD			B132J0310F	1

**Function Code 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
16	Brake Pipe Assembly, M/C rear to ABS module, LHD			B132J0023F	1
16a	Brake Pipe Assembly, M/C rear to ABS module, RHD			B132J0332F	1
17	Hose, braided, pipe to caliper, front			B132J0012F	2
18	Hose, braided, pipe to caliper, rear LH			A132J4115F	1
18a	Hose, braided, pipe to caliper, rear RH			A132J4116F	1
19	Hose, reservoir to M/C front, LHD	Cut to length		A132J0308V	241mm
19a	Hose, reservoir to M/C front, RHD	Cut to length		A132J0308V	241mm
20	Hose, reservoir to M/C rear, LHD	Cut to length		A132J0308V	337mm
20a	Hose, reservoir to M/C rear, RHD	Cut to length		A132J0308V	120mm
21	Bracket, brake hose front, LH			B132J4015F	1
21a	Bracket, brake hose front, RH			B132J4016F	1
22	Bracket, brake hose rear			C132J0017F	2
23	Bolt, M8 x 30, hex. flg. hd., bracket to chassis	Subframe mounting bolt		A132W2020F	2
24	Pop Rivet, pipe bracket to subframe			A085W6259F	4
25	Hose, vacuum connection, short			B132J0074F	2
26	Hose, vacuum connection, long			B132J0090F	2
27	Pipe, vacuum, rear			B132J0311F	1
28	Pipe, vacuum, side			B132J0073F	1
29	Pipe, vacuum, front, LHD			B132J0075F	1
29a	Pipe, vacuum, front, RHD			B132J0076F	1
30	Hose Clip, vacuum hoses to pipes			A120W6739F	6

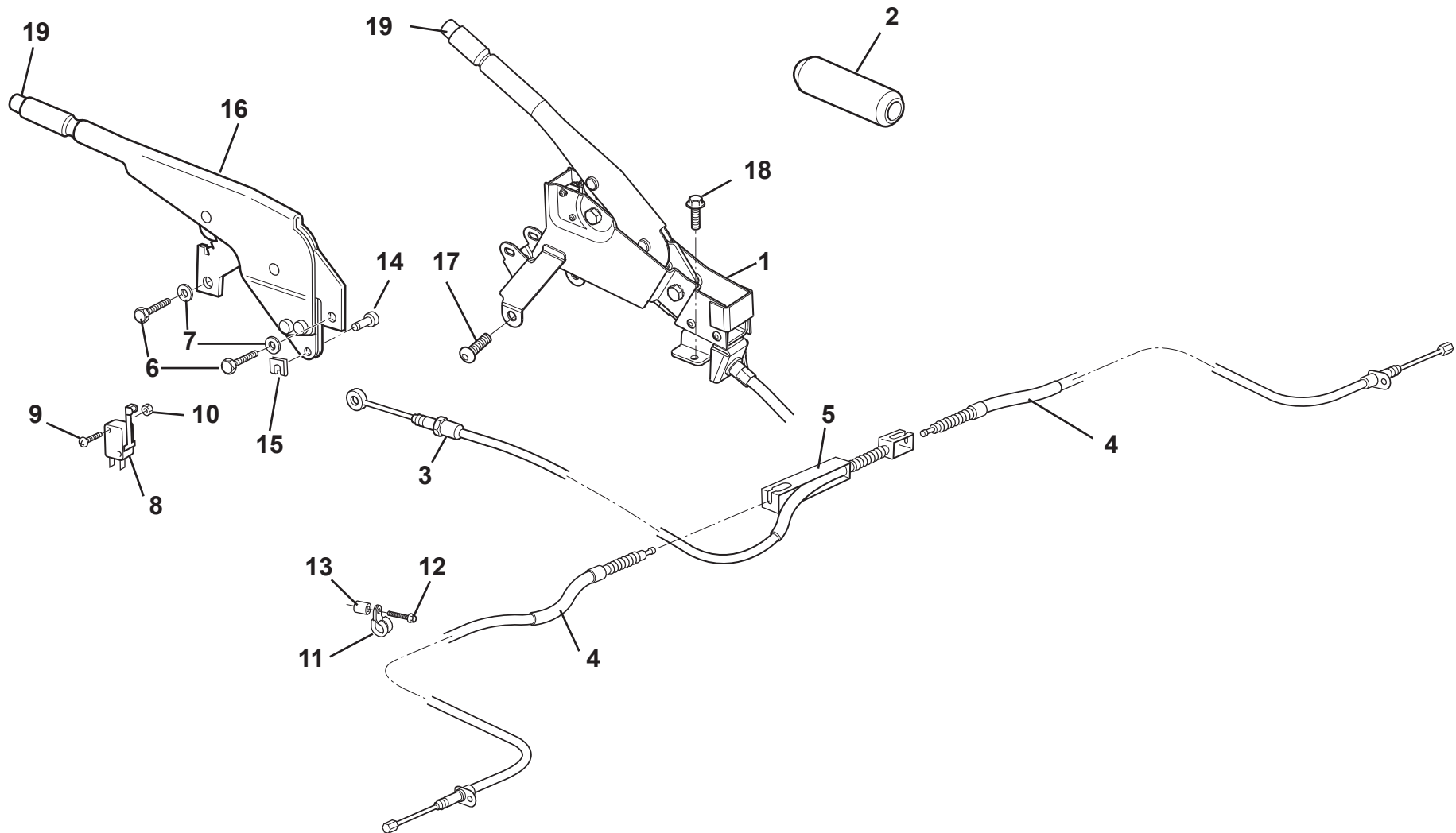
**Function Code 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
31	Cover, ABS module			A132J0137F	1
32	Screw, M8 x 20, bracket to subframe			A132W5005F	4
33	Washer, bracket to subframe			B132J0082F	4
34	Bush, module to bracket			A132J0206F	1
35	Nut, M6, flg., cover to bracket			A117W3180F	2
36	Banjo Bolt & Washers	P/O hose assembly		B132J6006J	4
37	Reservoir, brake & clutch fluid			A116J0048F	1
37a	Reservoir, brake		Auto	A132J0200F	1
38	Bracket Assembly, reservoir mounting			B132J0065F	1
39	Cable Tie, reservoir to bracket			B075W6045Z	1
40	Screw, M6 x 16, hex. flg. hd., bracket to wiper mech.			A132W5003F	2
41	Screw, M6 x 20, hex. flg. hd., sensor mounting			A132W5004F	2
42	Nut M6, flg., sensor mounting			A117W3180F	2
43	Clip Oetiker, reservoir hoses			A124W6818F	6
44	Nut M8 hex flg			A111W3154F	4
45	Pipe Support Clip, 2 way			A100J6044F	3
46	Pipe Clip, 2 way			A082W6547F	2
47	Firtree Swivel Clip			A120W6893F	2
48	Pipe Clip			A132W6023F	2
49	Lock Nut M10			A075J6017Z	4
50	Washer M10 Shakeproof			A075W4049Z	4

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**Function Code 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
51	Bracket, vaccum pipe clip			A132J0320F	1
52	Screw, M6 x 20, hex. flg. hd.bracket vaccum pipe clip			A132W5004F	1
53	Edge Clip, sensor harness			A126W6894F	2



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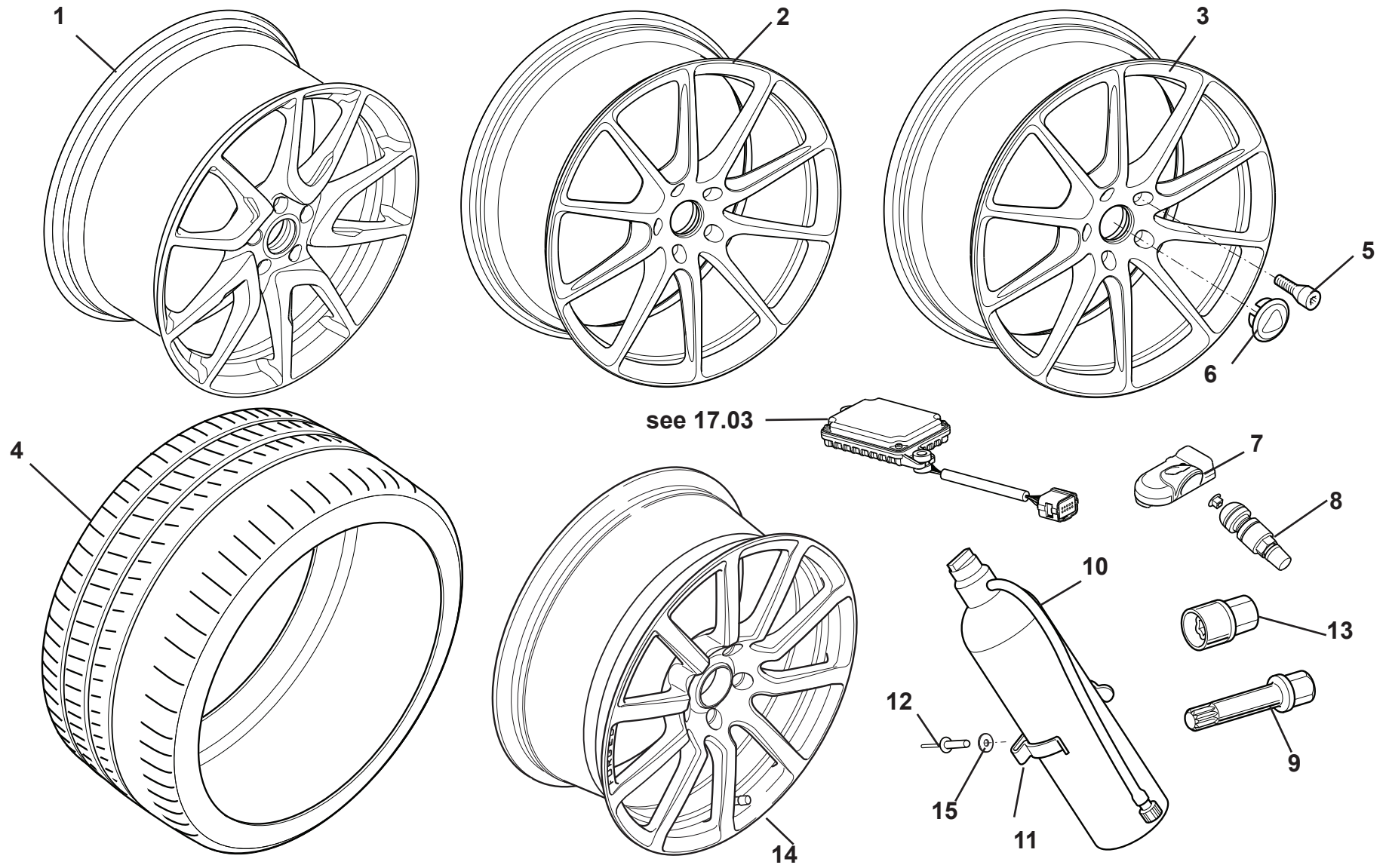
**33.05**

*Updated 14th August 2020*

**Function Code 33.05 Parking Brake Mechanism**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Parking Brake and Cable Assembly			B132J0300F	1
02	Parking Brake Hand-Grip, alloy,leather*			A132U0211JL	1
03	Cable, parking brake, front			B132J0004F	1
04	Cable, parking brake, rear			C132J0005F	2
05	Equaliser, parking brake cables			A132J0116H	1
06	Screw, M8 x 25, hex. hd., lever fixing			A075W1039Z	2
07	Washer, flat, M8 x 16 x 1.4, lever fixing			A075W4020Z	2
08	Switch, parking brake tell-tale			A132J6060S	1
09	Screw, M3 x 16, pan hd. pozi., switch fixing			A082W5110F	2
10	Nyloc Nut, M3, switch fixing			A079W3060F	2
11	'P' Clip, cable retention			A075Q6013Z	2
12	Bolt, M6 x 40, hex. flg. hd., 'P' clip fixing			A132W2019F	2
13	Spacer, cable retention			A132J0115F	2
14	Clevis Pin			A132J0236S	1
15	Clip, pin retention			A132J0237S	1
16	Parking Brake Assembly, without hand grip			A132J0147F	1
17	Screw, M8 x 20, btn. hd., parking brake assy. Fixing			A132W5051F	2
18	Screw, M6 x 16, hex flg. hd., parking brake assy. Fixing			A132W5003F	2
19	Aluminium Handbrake Release Button			LOTAC05570	1

\*Use Trim Order Form LSL654



**EVORA**  
**SPORT/GT**

**34.01**

*Updated 1st March 2021*



# Service Parts List

# EVORA SPORT/|GT



## Function Code 34.01 Wheels, Tyres & Valves

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Road Wheel, cast front 10 spoke 19 x 8.0J gloss black		GT410	A132G0193F	2
01a	Road Wheel, cast rear 10 spoke 20 x 9.5J gloss black		GT410	A132G0194F	2
01b	Road Wheel, cast front 10 spoke 19 x 8.0J hp silver*		GT410 Up to Vin LH_11037	B132G0195F	2
01c	Road Wheel, cast rear 10 spoke 20 x 9.5J hp silver*		GT410 Up to Vin LH_11037	B132G0196F	2
01d	Road Wheel, cast front 10 spoke 19 x 8.0J silver		GT410 From Vin LH_11037	A132G0295F	2
01e	Road Wheel, cast rear 10 spoke 20 x 9.5J silver*		GT410 From Vin LH_11037	A132G0296F	2
02	Road Wheel, forged front 10 spoke 19 x 8.0 et55 satin black		Sport 410, 2+0 GT430 Sport/410 Sport	A132G0243F	2
02a	Road Wheel, forged front 10 spoke 19 x 8.0 et55 HP silver		Sport 410, 2+0 GT430 Sport/410 Sport	A132G0254F	2
02b	Road Wheel, forged front 10 spoke 19 x 8.0 et55 gold d/cut		Sport 410, GP edition	A132G0213S	2
02c	Road Wheel, forged rear 10 spoke 20 x 9.5 et69 Satin Black		Sport 410, 2+0 GT430 Sport/410 Sport	A132G0248F	2
02d	Road Wheel, forged rear 10 spoke 20 x 9.5 et69 HP Silver		Sport 410, 2+0 GT430 Sport/410 Sport	A132G0259F	2
02e	Road Wheel, forged rear 10 spoke 20 x 9.5 et69 gold d/cut		Sport 410, GP edition	A132G0214S	2
03	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 black		GT430, 2+2 GT430 Sport/410 Sport	A710G0001F	2
03a	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 HP silver	Up to vin LH_20734	GT430, 2+2 GT430 Sport/410 Sport	A710G0003F	2
03b	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 silver	From vin LH_20734	GT, 410 Sport	A710G0068F	2

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Function Code: 34.01, Page: 1

Updated 1st March 2021

**Function Code 34.01 Wheels, Tyres & Valves**

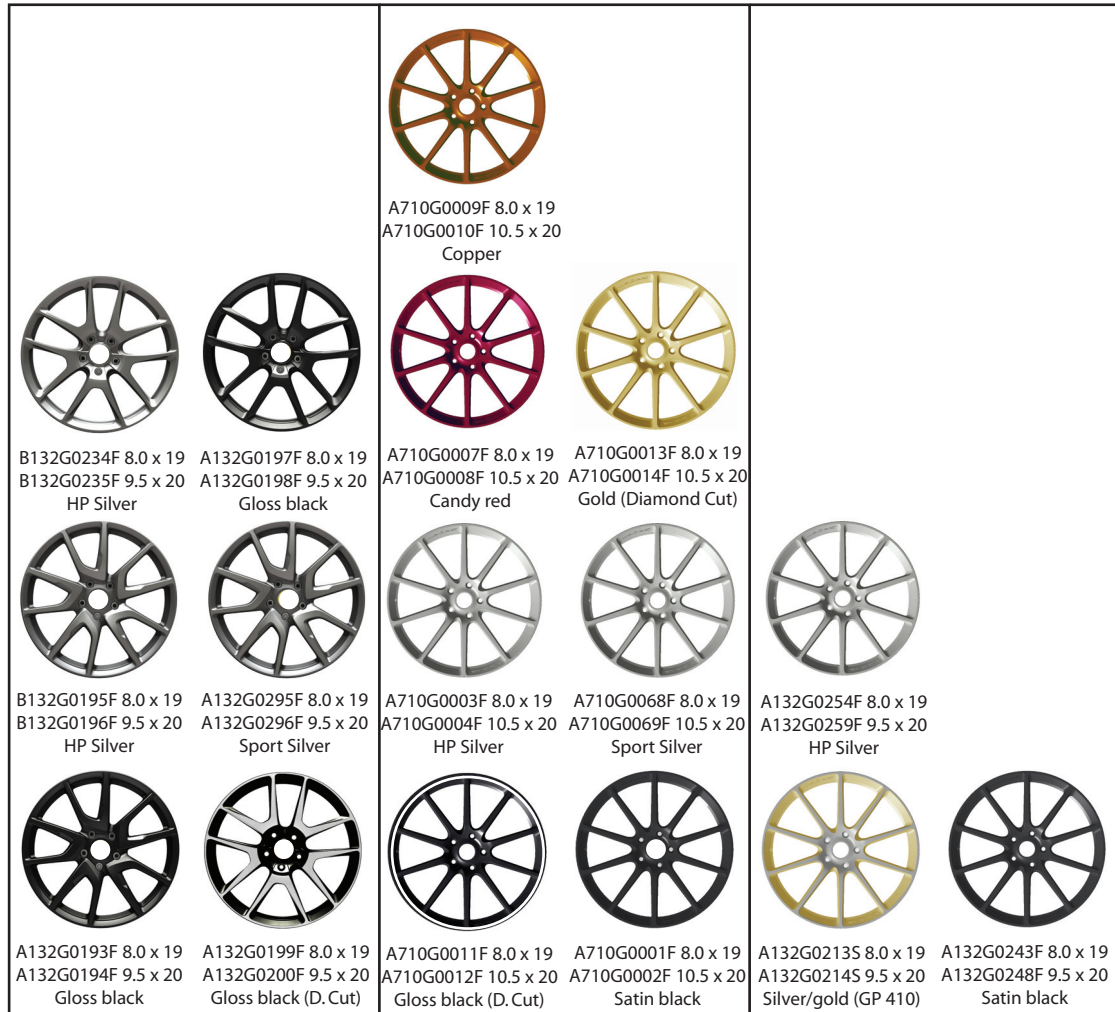
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
03c	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 candy red		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0007F</b>	2
03d	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 copper		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0009F</b>	2
03e	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 black d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0011F</b>	2
03f	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 gold d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0013F</b>	2
03g	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 black		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0002F</b>	2
03h	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 HP silver	Up to vin LH_20734	GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0004F</b>	2
03i	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 silver	From vin LH_20734	GT, 410 Sport	<b>A710G0069F</b>	2
03j	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 candy red		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0008F</b>	2
03k	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 copper		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0010F</b>	2
03l	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 black d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0012F</b>	2
03m	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 gold d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0014F</b>	2
04	Tyre Front, 235-35 R19 8J Michelin CUP2		Sport 410, GT430 Sport, non federal	<b>A132G0244F</b>	2
04a	Tyre Rear, 285-30 R20 9.5J Michelin CUP2		Sport 410, GT430 Sport, non federal	<b>A132G0250F</b>	2
04b	Tyre Front, 245 x 35 ZR19 93Y XL CUP2		GT430, 2+2 GT430 Sport/410 Sport, Fed GT	<b>A710G0005F</b>	2

**Function Code 34.01 Wheels, Tyres & Valves**

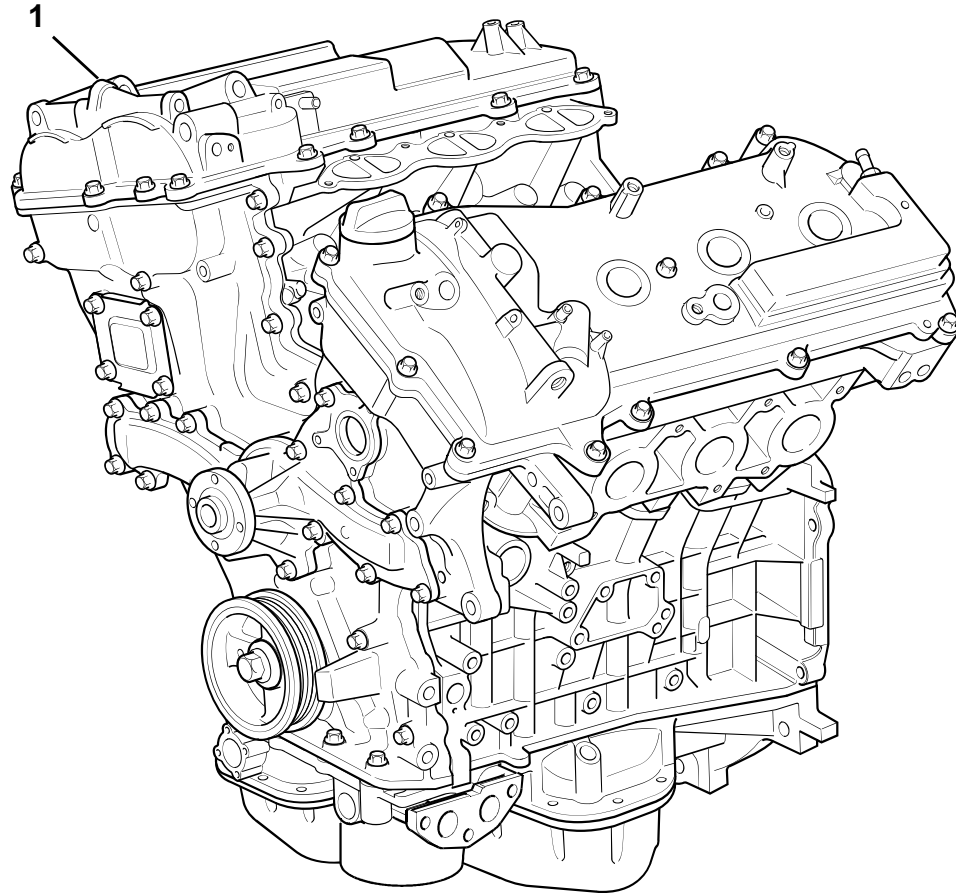
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
04c	Tyre Rear,295 x 30 ZR20 101Y XL CUP2		GT430, 2+2 GT430 Sport/410 Sport, Fed GT	<b>A710G0006F</b>	2
04d	Tyre Front 235/35 R19 8.5J 91Y, michelin PS4		China GT410 Sport, GT410 with tour pack	<b>A132G0265F</b>	2
04e	Tyre Rear 285/30 R20 10J 99Y, michelin PS4		China GT410 Sport, GT410 with tour pack	<b>A132G0266F</b>	2
05	Wheel Bolt, socket hd, 53.5mm long			<b>A132G6002F</b>	20
06	Wheel Centre Cap, dia 60			<b>A132G0174F</b>	4
06a	Wheel Centre Cap, dia 60 NYO		China	<b>B132G0168F</b>	4
07	Transmitter Assembly 434mhz			<b>A132G6017F</b>	4
07a	Transmitter Assembly 315mhz		Japan	<b>A132G6018F</b>	4
08	Valve Stem Assembly			<b>A132G6016F</b>	4
09	Adaptor, wheel bolt			<b>A132G6003F</b>	1
10	Tyre Weld, repair canister			<b>A132G6000F</b>	1
11	Terry Clip, canister retaining			<b>A132U6085F</b>	1
12	Pop Rivet, clip to bootbox			<b>A100W6397F</b>	2
13	Security Wheelbolt Kit	Incl. ID strip & instruction card**	Not for GT430	<b>A132G0047F</b>	1
14	Wheel Spare et55 19 x 8.0J red		Gulf States	<b>B132G0216F</b>	1
15	Washer Flat 3/16 x 1/2 x 16g			<b>A075W4000F</b>	2



B132G0216F 8.0 x 19  
Red (GCC Spare)



Evora 400 2+0 2+2	Suitable	Suitable	Not Suitable
Evora Sport 410 2+0	Suitable	Suitable	Suitable
Evora GT410 Sport 2+0	Suitable	Suitable	Suitable
Evora GT410 Sport 2+2	Suitable	Suitable	Not Suitable
Evora GT430 2+0	Not Suitable	Suitable	Not Suitable
Evora GT430 2+2	Not Suitable	Suitable	Not Suitable
Evora GT430 Sport 2+0	Suitable	Suitable	Suitable
Evora GT430 Sport 2+2	Suitable	Suitable	Not Suitable
Evora Fed GT 2+0, 2+2	Suitable	Suitable	Not Suitable



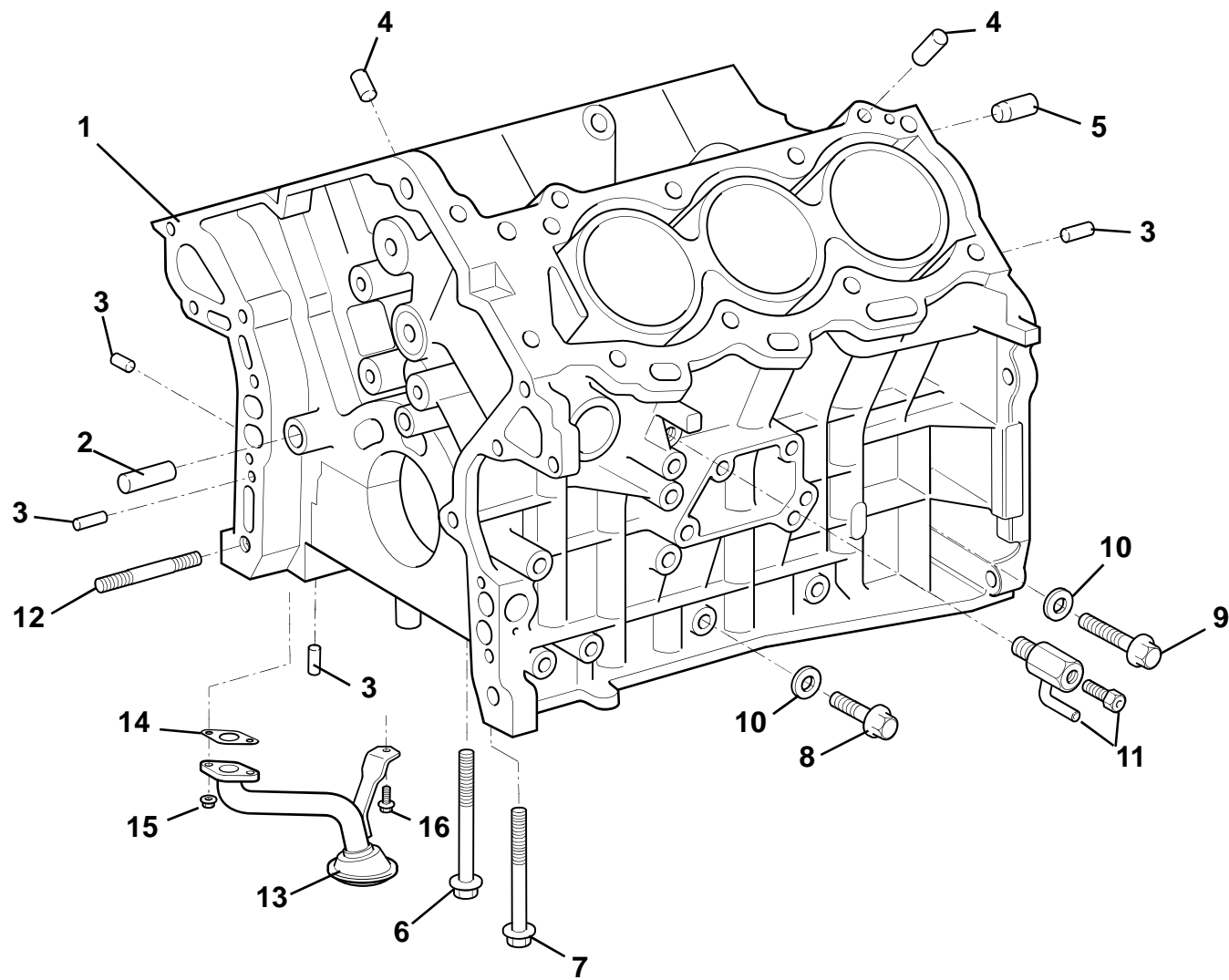
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**SPORT/GT**

**40.00**

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**Function Code 40.00 Engine Assemblies**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Engine, short block assy.				1
01a	Engine Assembly, 2GR-FE	Dressed	Supercharged, Manual transmission	<b>A132E6570M</b>	1
01b	Engine Assembly, 2GR-FE	Dressed	Supercharged, Automatic transmission	<b>A132E6570A</b>	1
01c	Engine Assembly, 2GR-FE, baffled sump	Dressed	GT430, Fed GT		1



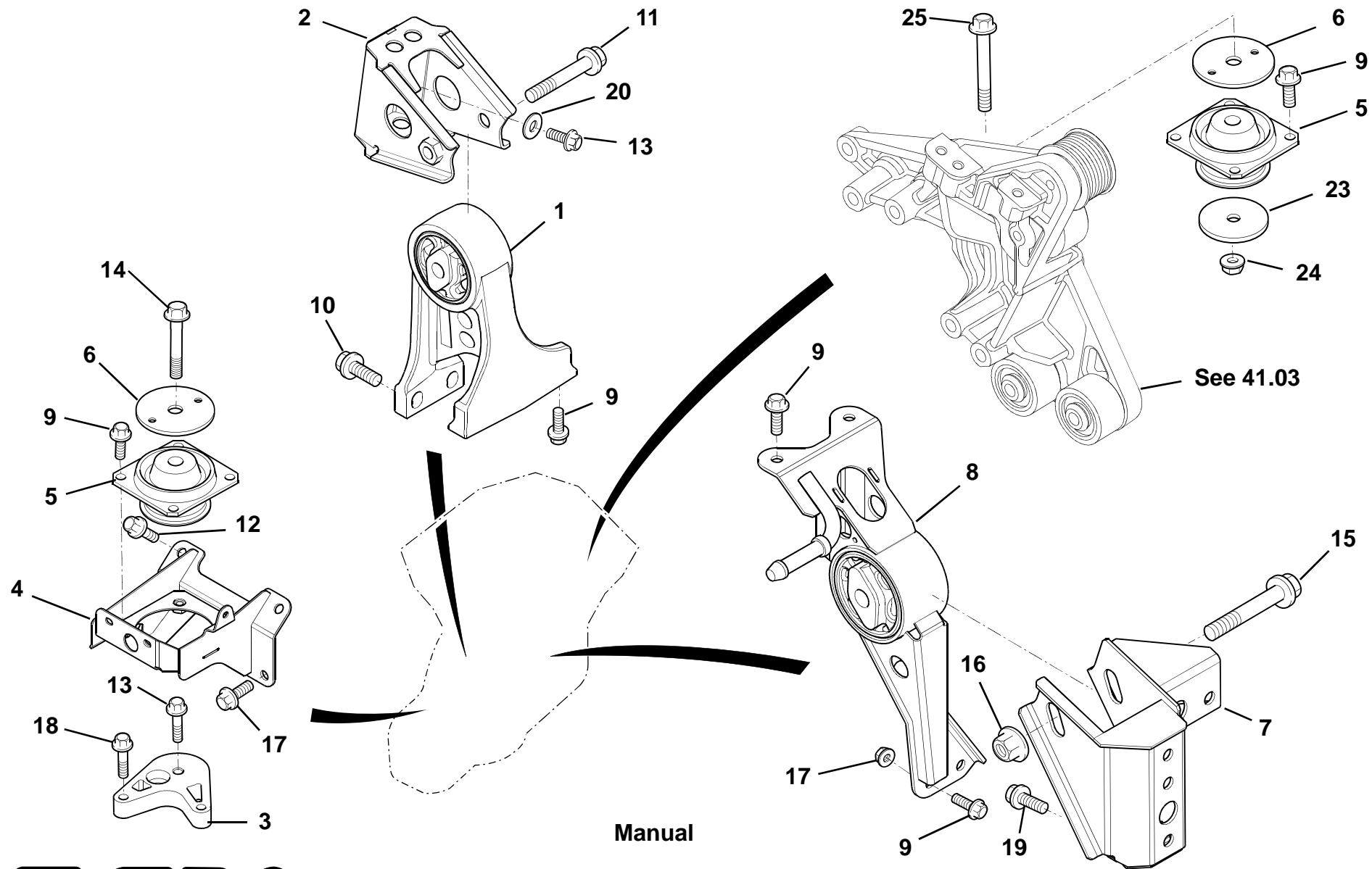
**EVORA**  
**SPORT/GT**

**40.01**

**Function Code 40.01 Engine Block & Oil Pick Up**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Cylinder Block Assembly			A132E6144S	1
02	Dowell Pin, block to idler bracket			A132E6157S	1
03	Dowell Pin, block - sump. engine mount, F/R covers			A132E6155S	8
04	Dowell Pin, block to cylinder heads			A132E6156S	4
05	Dowell, block to end plate			A132E6158S	2
06	Bolt, bearing cap, inner			A132E6147S	8
07	Bolt, main bearing cap, outer			A132E6146S	8
08	Bolt, main bearing cap cross retention	Front and centre pair of caps		A132E6148S	6
09	Bolt, main bearing cap cross retention, rear	Rear cap		A132E6149S	2
10	Sealing Washer, cross-bolts			A132E6154S	4
11	Drain Cock Assembly	Includes screw		A132E6159S	2
11a	Plug screw, drain cock			A120E6441S	2
12	Stud, block to front cover			A132E6152S	2
13	Oil Pick-up Pipe Assembly			A132E6420S	1
14	Gasket, pick-up pipe	Also see 40.02a		A132E6234S	1
15	Nut, flg, pipe to front cover			A132E6473S	2
16	Screw, hex. flg. hd., pipe retention			A132E6173S	1

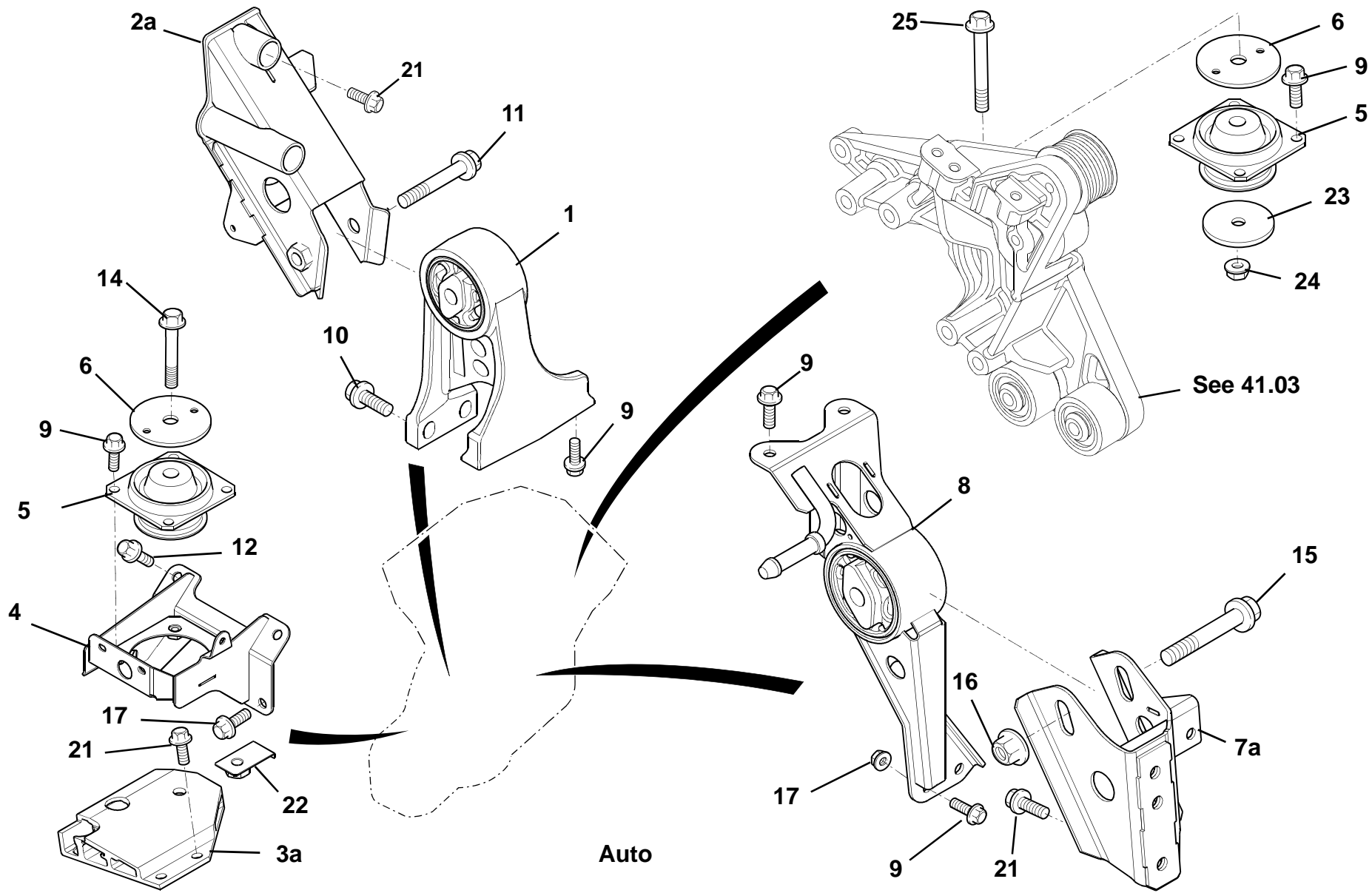




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40.01a page 1

Updated 2nd December 2019



**EVORA**  
SPORT/GT

40.01a page 2

Updated 2nd December 2019

# Service Parts List

# EVORA SPORT/GET



## Function Code 40.01a Engine Mounts

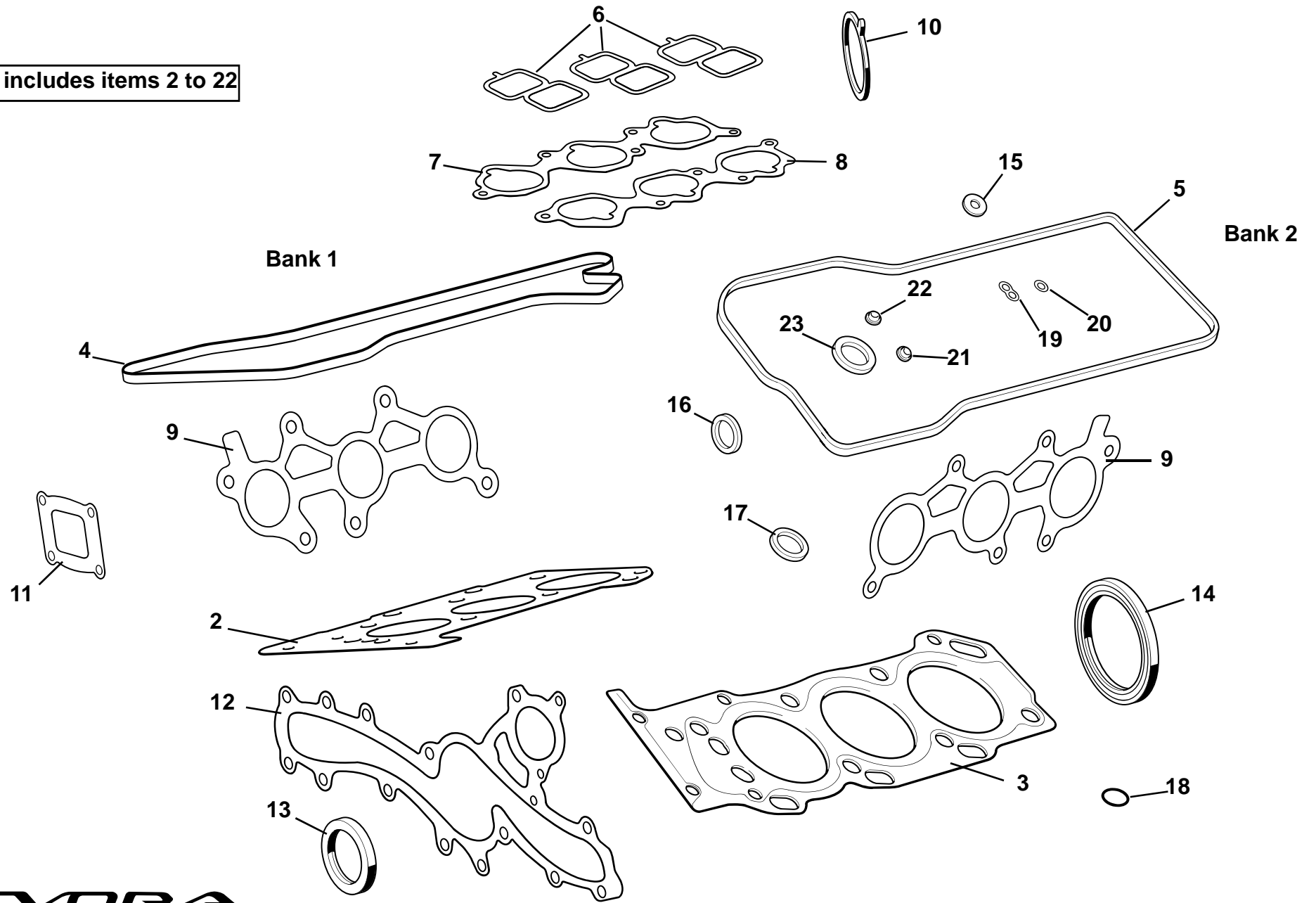
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Transmission Mount Assembly, frt		Manual/Auto	C132A0695J	1
02	Bracket Transmission Mount , frt		Manual	A132A0610F	1
02a	Bracket Transmission Mount, frt		Auto	A132A0570G	1
03	Bracket Transmission Mount LH, frt		Manual	A132A0564F	1
03a	Bracket Transmission Mount LH, frt		Auto	B132A0651F	1
04	Bracket Subframe, LH transmission mount			A132A0589G	1
05	Insulator			A132A0566F	2
06	Washer Insulator			A132A0567F	2
07	Bracket Transmission Mount, rear		Manual	C132A0607F	1
07a	Bracket Transmission Mount, rear		Auto	C132A0574G	1
08	Transmission Mount, rear		Manual/Auto	D132A0576J	1
09	Screw M8 x 20 hex flg			A132W5005F	15
10	Screw M12 x 35 hex flg			A132W5049F	2
11	Bolt M14 x 80 hex flg			A132W2056F	1
12	Screw M10 x 25 hex flg			A132W5008F	4
13	Bolt M10 x 32 hex flg		Manual	A132W6062F	4
14	Bolt M10 x 85 hex flg			A132W2040F	1
15	Bolt M14 x 90 hex flg			A138W6022F	1

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**Function Code 40.01a Engine Mounts**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
16	Nut M14 hex flg			A132W3011F	1
17	Nut M8 hex flg			A132W3006F	4
18	Bolt M10 x 42 hex flg		Manual	A132F6264F	2
19	Bolt M10 x 27 hex flg			A120E6495S	4
20	Washer M10 x 21 x 2 s/s blk		Manual	B111W4163F	3
21	Bolt M10 x 25 hex flg		Auto	A132W6014H	11
22	Nut Plate		Auto	A132A0662G	1
23	Washer Isulator			A132A0655F	2
24	Nut M12 hex flg			A132W3010F	1
25	Bolt M12 x 90- hex flg			A126W2226F	1

1 includes items 2 to 22



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40.02

**Function Code 40.02 Gaskets & Sealants, Top Overhaul Set**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Gasket Set, top overhaul	Includes items 2 to 22		<b>A132E6100S</b>	1
02	Gasket, cylinder head, RH	Also see 40.05		<b>A132E6429S</b>	1
03	Gasket, cylinder head, LH	Also see 40.05		<b>A132E6430S</b>	1
04	Gasket, cam cover, RH	Also see 40.07		<b>A132E6126S</b>	1
05	Gasket, cam cover, LH	Also see 40.07		<b>A132E6134S</b>	1
06	Gasket, intake plenum to inlet manifold	Discard not used		<b>A132E6453S</b>	3
07	Gasket, inlet manifold, LH	Discard, see 42.09 for gasket		<b>A132E6276S</b>	1
08	Gasket, inlet manifold, RH	Discard, see 42.09 for gasket		<b>A132E6275S</b>	1
09	Gasket, exhaust manifold	Also see 40.21		<b>A132E6318S</b>	2
10	Gasket, throttle body to intake plenum	Discard, see 42.04 for gasket		<b>A132E6454S</b>	1
11	Gasket, plate to cover	Also see 40.08		<b>A132E6433S</b>	1
12	Gasket, water pump	Also see 40.13		<b>A132E6452S</b>	1
13	Oil Seal, crankshaft front	Also see 40.11		<b>A132E6138S</b>	1
14	Oil Seal, crankshaft rear	Also see 40.11		<b>A132E6162S</b>	1
15	Washer, sealing, bolt no. 4, camshaft cover, centre	Also see 40.07		<b>A132E6129S</b>	2
16	Gasket, plug sealing	Also see 40.05		<b>A132E6108S</b>	2
17	Gasket, plug sealing	Also see 40.05		<b>A132E6107S</b>	2
18	'O' Ring, guide tube to lower guide tube	Also see 40.15		<b>A120E6281S</b>	1
19	Gasket, camshaft bearing cap cover	Also see 40.05		<b>A132E6124S</b>	2
20	Gasket, camshaft bearing cap	Also see 40.05		<b>A132E6130S</b>	6
21	Oil Seal, valve stem, exhaust	Also see 40.05		<b>A132E6229S</b>	12

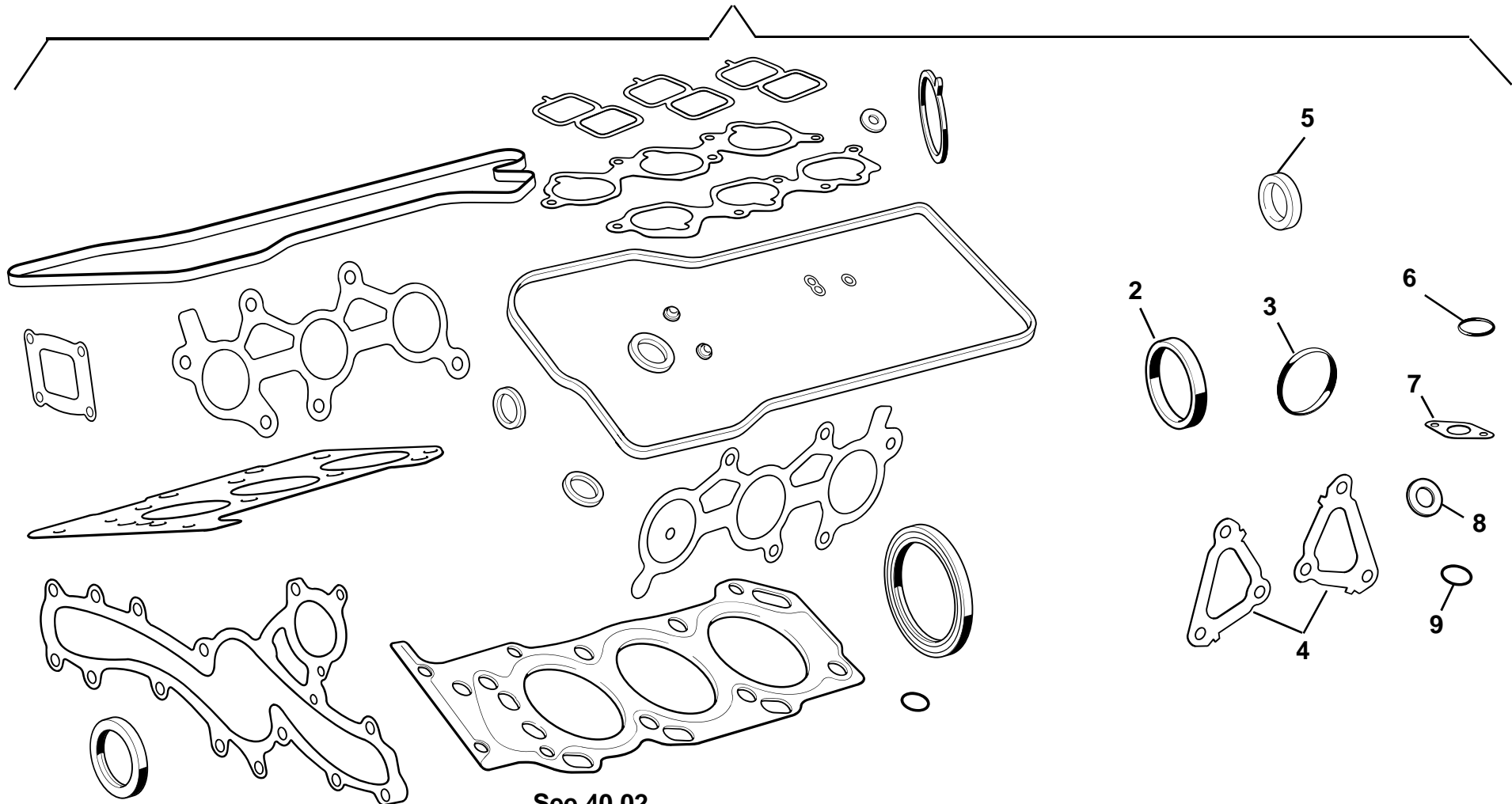
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**Function Code 40.02 Gaskets & Sealants, Top Overhaul Set**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Oil Seal, valve stem, inlet	Also see 40.05		<b>A132E6228S</b>	12
23	Gasket, spark plug tube	Not P/O gasket set, see 40.05		<b>A132E6431S</b>	6

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1 Includes items shown, plus  
items 2 to 22 in section 40.02



See 40.02

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40.02a



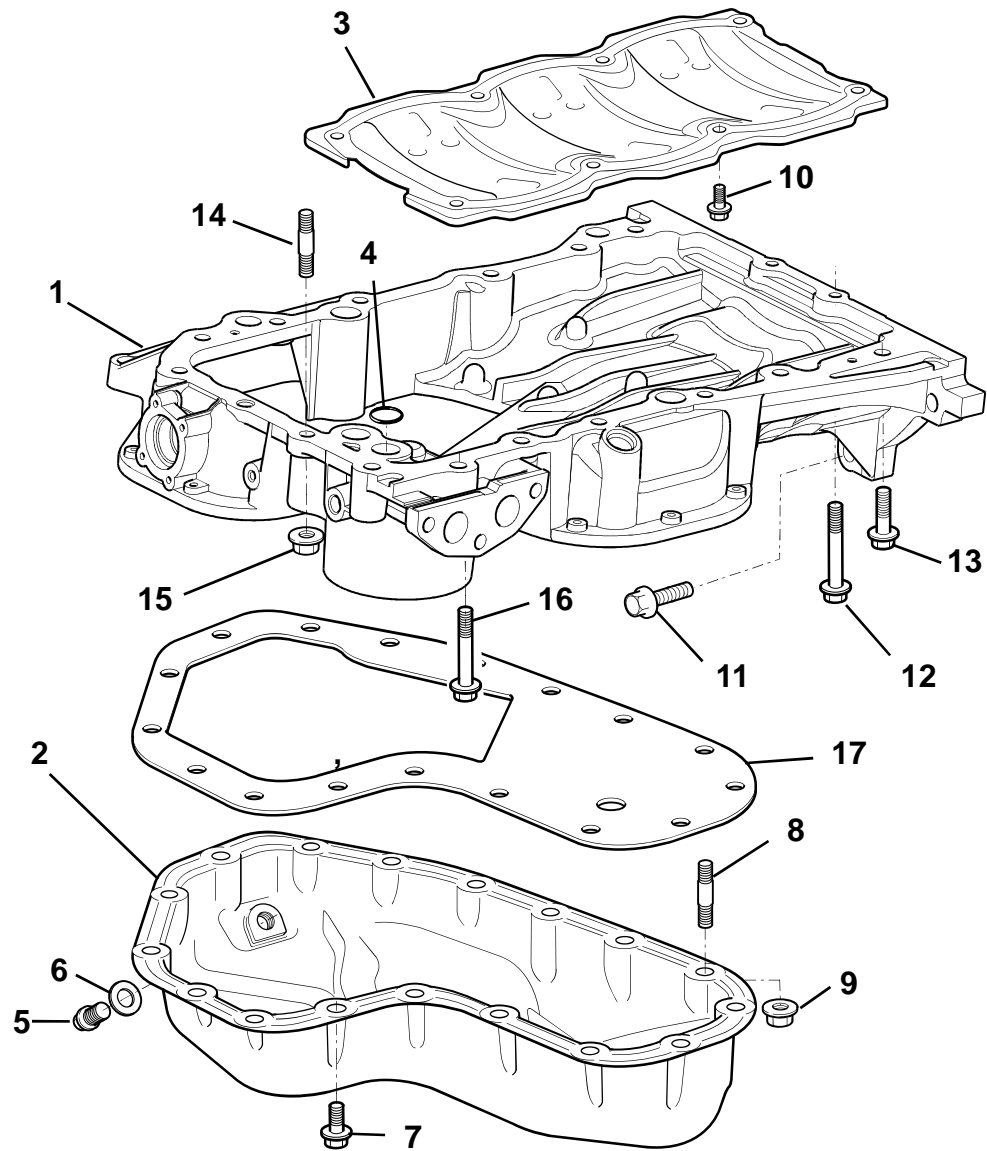
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**Function Code 40.02a Gaskets & Sealants, Bottom Overhaul Set**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Gasket Set, engine overhaul*	Includes items 2 to 09		<b>A132E6099S</b>	1
02	Gasket Ring, thermostat	Also see 40.13		<b>A132E6253S</b>	1
03	'O' Ring, special, by-pass water inlet housing	Also see 46.01		<b>A132E6252S</b>	1
04	Gasket, water outlet	Also see 46.01		<b>A132E6259S</b>	2
05	Gasket, oil pump	Also see 40.15		<b>A132E6137S</b>	1
06	'O' Ring, sump upper to block	Also see 40.03		<b>A132E6171S</b>	2
07	Gasket, oil pick-up pipe	Also see 40.01		<b>A132E6234S</b>	1
08	Gasket, sump plug	Also see 40.03		<b>A120E6461S</b>	1
09	'O' Ring, lower guide tube to block	Also see 40.15		<b>A132E6165S</b>	1

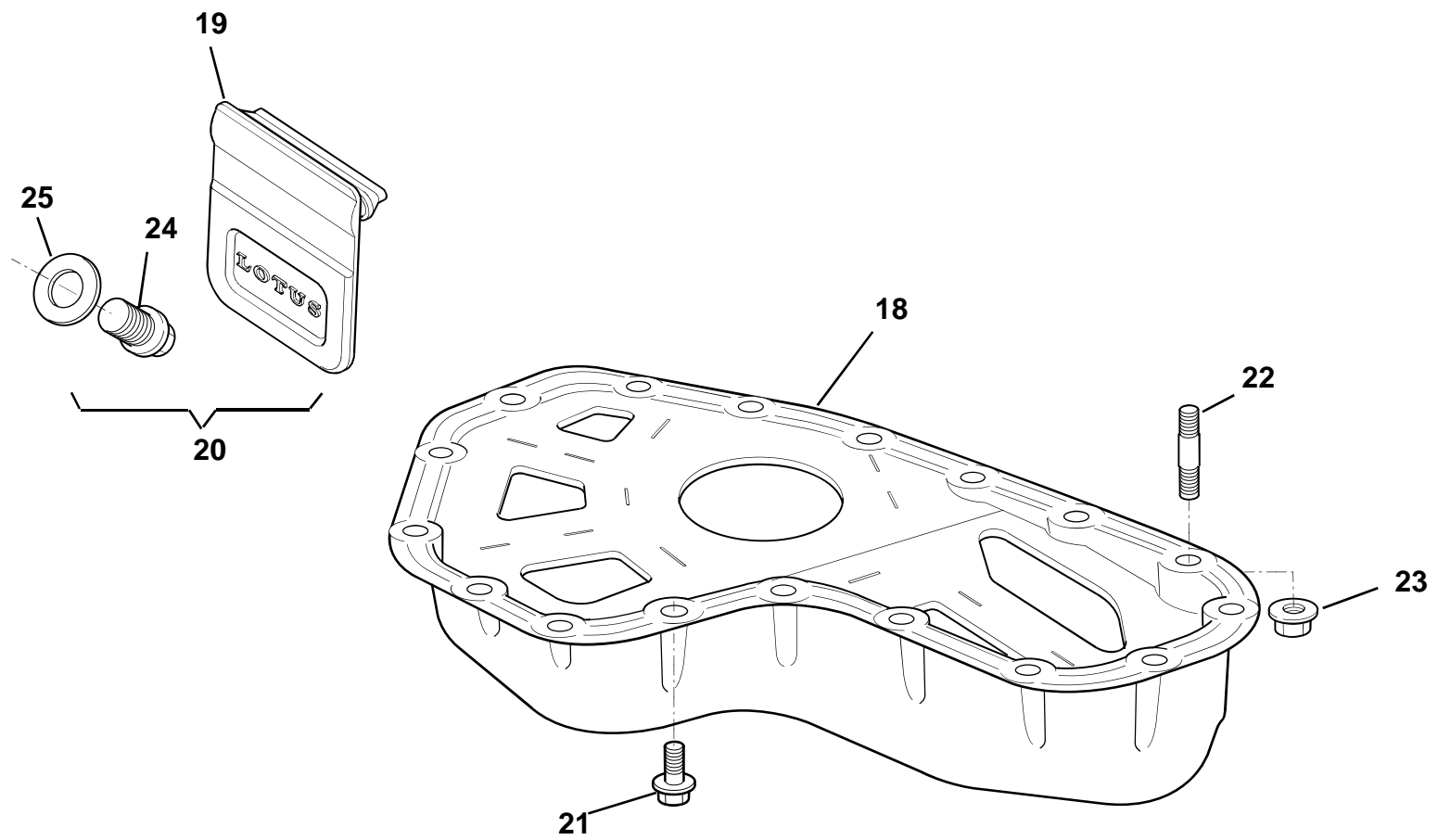
\* Also items 2 to 22 in section  
40.02 see this section for more  
information

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**EVORA**  
**SPORT/GT**

40.03 page 1



Baffled sump

**Function Code 40.03 Sump Assembly**

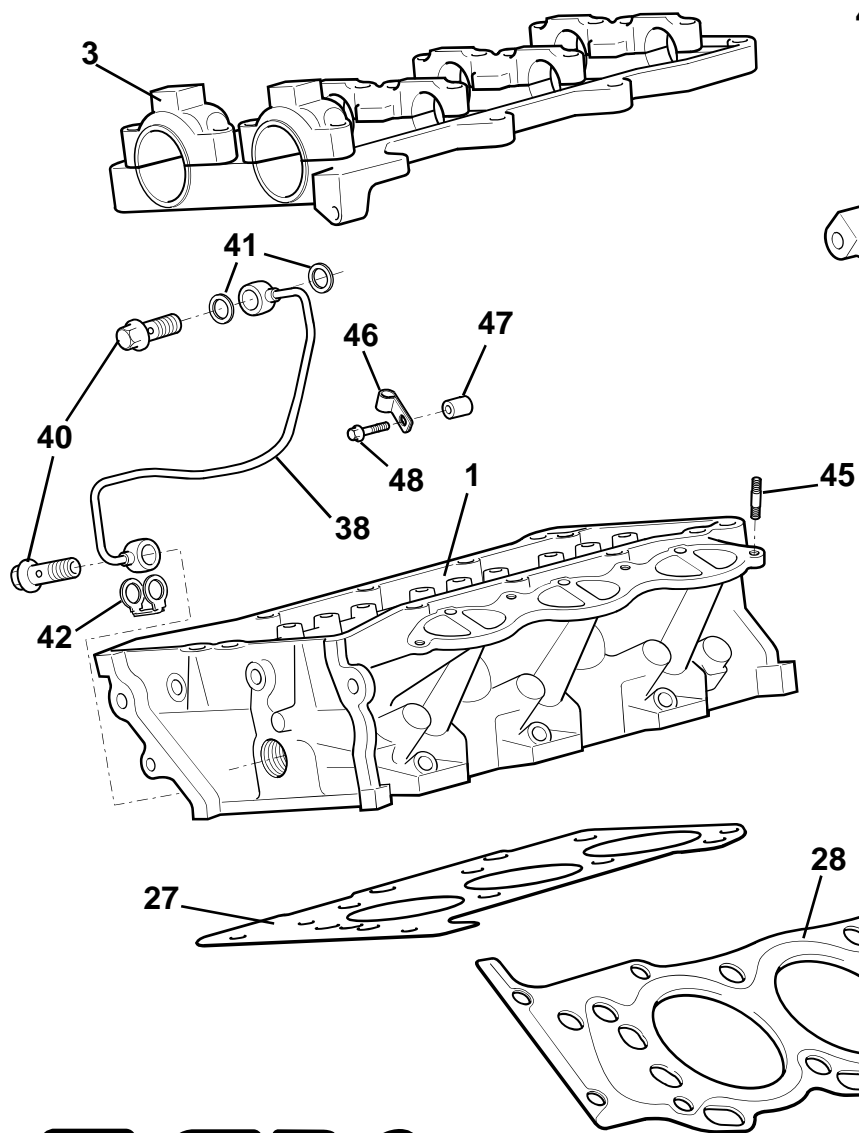
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Sump Assembly, upper			A132E6525S	1
02	Sump Assembly, lower			A132E6169S	1
03	Baffle, sump			A132E6170S	1
04	'O' Ring, sump upper to block			A132E6171S	2
05	Sump Plug			A132E6175S	1
06	Gasket, sump plug			A120E6461S	1
07	Bolt, flg. hd., lower to upper sump			A132E6456S	16
08	Stud, upper to lower sump			A132E6174S	2
09	Nut, flange, lower to upper sump			A132E6458S	2
10	Bolt/Washer, baffle retention			A132E6173S	8
11	Bolt, flg. hd., lupper sump			A132E6479S	2
12	Bolt, flg. hd., upper sump			A132E6466S	2
13	Bolt, flg. hd., upper sump			A132E6466S	2
14	Stud, upper sump			A132E6116S	2
15	Nut, flange, upper sump			A132E6474S	2
16	Bolt, flg. hd., upper sump			A132E6178S	2
16	Bolt, flg. hd., upper sump			A132E6178S	2
17	Baffle Plate	No longer fitted, not required		A132E0215F	1
18	Baffled Sump Assembly		GT430, Fed GT	A702E0002J	1
19	Gate Flap		GT430, Fed GT	A702E0004F	5

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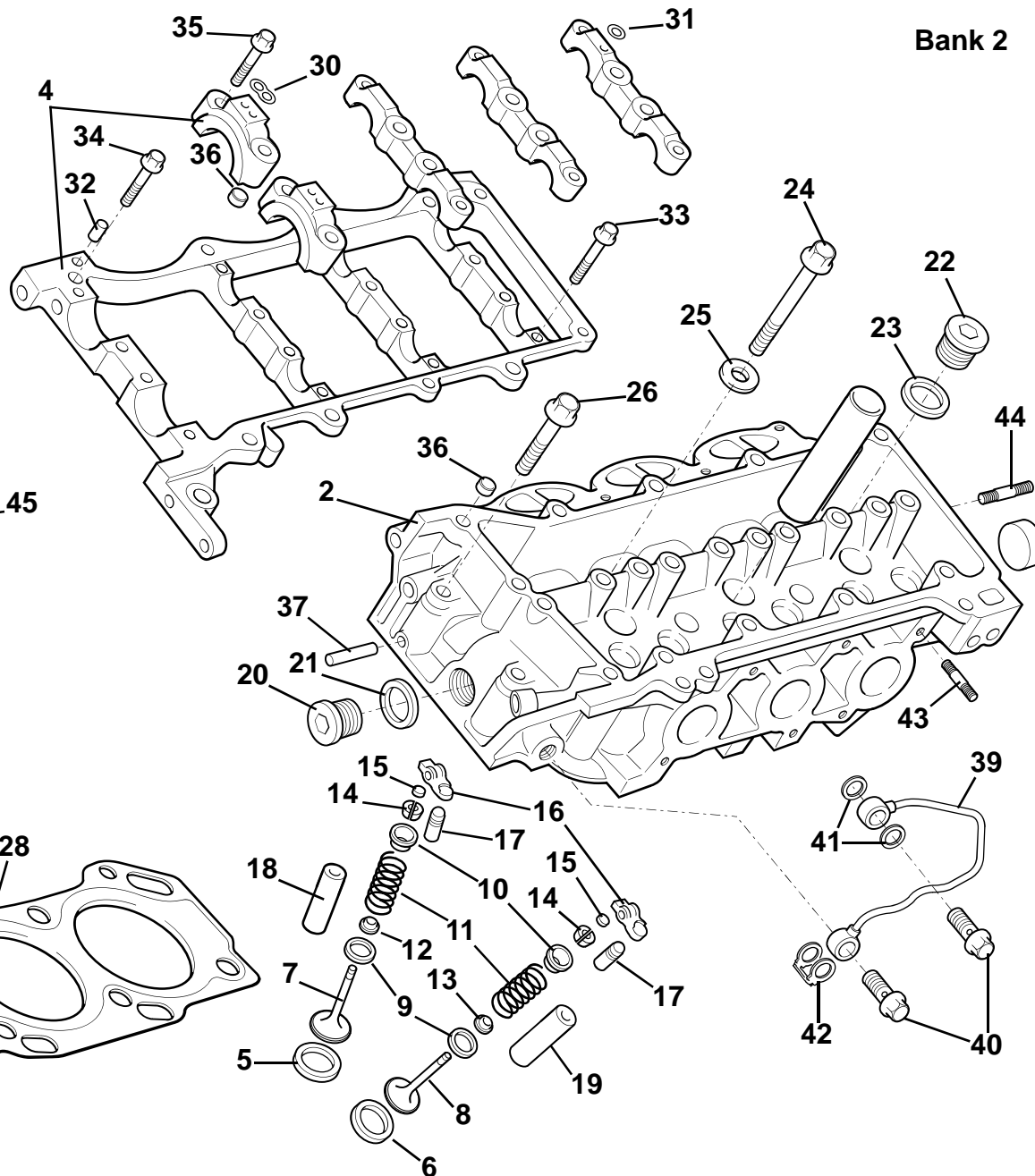
**Function Code 40.03 Sump Assembly**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
20	Sump Sevice Kit	Includes plug, gasket and gate flap x 5	GT430, Fed GT	<b>A702E0006S</b>	1
21	Bolt, flg. hd., lower to upper sump			<b>A132E6456S</b>	16
22	Stud, upper to lower sump			<b>A132E6174S</b>	2
23	Nut, flange, lower to upper sump			<b>A132E6458S</b>	2
24	Sump plug			<b>A132E6175S</b>	1
25	Gasket, sump plug			<b>A120E6461S</b>	1

Bank 1



Bank 2



**EVORA**  
**SPORT/GT**

40.05

**Function Code 40.05 Cylinder Head , Valves, Springs**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Cylinder Head Assembly, RH	Up to engine no. J949034		A132E6101S	1
02	Cylinder Head Assembly, LH	Up to engine no. J949034		A132E6110S	1
03	Camshaft Housing, RH	Includes bearing caps		A132E6111S	1
04	Camshaft Housing, LH	Includes bearing caps		A132E6114S	1
05	Valve Seat, inlet ,standard			A132E6102S	12
05a	Valve Seat, inlet, oversize 0.03			A132E6406S	12
06	Valve Seat, exhaust			A132E6103S	12
06a	Valve Seat, exhaust, oversize 0.03			A132E6407S	12
07	Inlet Valve			A132E6223S	12
08	Exhaust Valve			A132E6224S	12
09	Seat, valve spring			A132E6225S	24
10	Retainer, valve spring	Up to engine no. J949034		A132E6226S	24
11	Valve Spring	Up to engine no. J949034		A132E6227S	24
12	Oil Seal, valve stem, inlet			A132E6228S	12
13	Oil Seal, valve stem, exhaust			A132E6229S	12
14	Valve Collet			A131E6212S	48
15	Cap, valve stem			A132E6231S	24
16	Rocker Arm, valve actuating	Up to engine no. J949034		A132E6449S	24
17	Adjuster Assembly, valve clearance			A132E6232S	24
18	Valve Guide, inlet, std size			A132E6402S	12
18a	Valve Guide, exhaust, + 0.05mm			A132E6405S	12

**Function Code 40.05 Cylinder Head , Valves, Springs**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Valve Guide, exhaust, standard			A132E6404S	12
19a	Valve Guide, inlet, O/S 0.05			A132E6403S	12
20	Plug, straight screw plug, no.2, cyl.head front			A132E6105S	2
21	Gasket, straight screw plug no.2, cyl. head front			A132E6108S	2
22	Plug, straight screw plug, no.1, cyl. head upper			A132E6104S	4
23	Gasket, straight screw plug, no.1, cyl. head upper			A132E6107S	4
24	Bolt, hex. flg. hd., head to block			A132E6123S	16
25	Washer, head to block			A132E6122S	16
26	Bolt, hex. flg. hd., head to block, front LH bank			A132E6121S	2
27	Gasket, cylinder head, RH	Also see 40.02		A132E6119S	1
28	Gasket, cylinder head, LH	Also see 40.02		A132E6120S	1
30	Gasket, camshaft bearing cap oil hole			A132E6124S	4
31	'O' Ring special, camshaft housing			A132E6130S	2
32	Dowel Pin, no.1, camshaft housing			A120F6033S	3
33	Bolt, hex. flg. hd., no. 1, camshaft housing to head			A132E6113S	18
34	Bolt, hex. flg. hd., no. 2, camshaft housing to head			A132E6112S	7
35	Bolt, hex. flg. hd., camshaft bearing cap to housing			A132E6457S	16
36	Pin, ring w/head			A132E6118S	4
37	Dowel Pin, cylinder head			A132E6459S	4
38	Oil Feed Pipe			A132E0102F	1
39	Oil Pipe No. 1, oil control valve, LH			A132E6241S	1



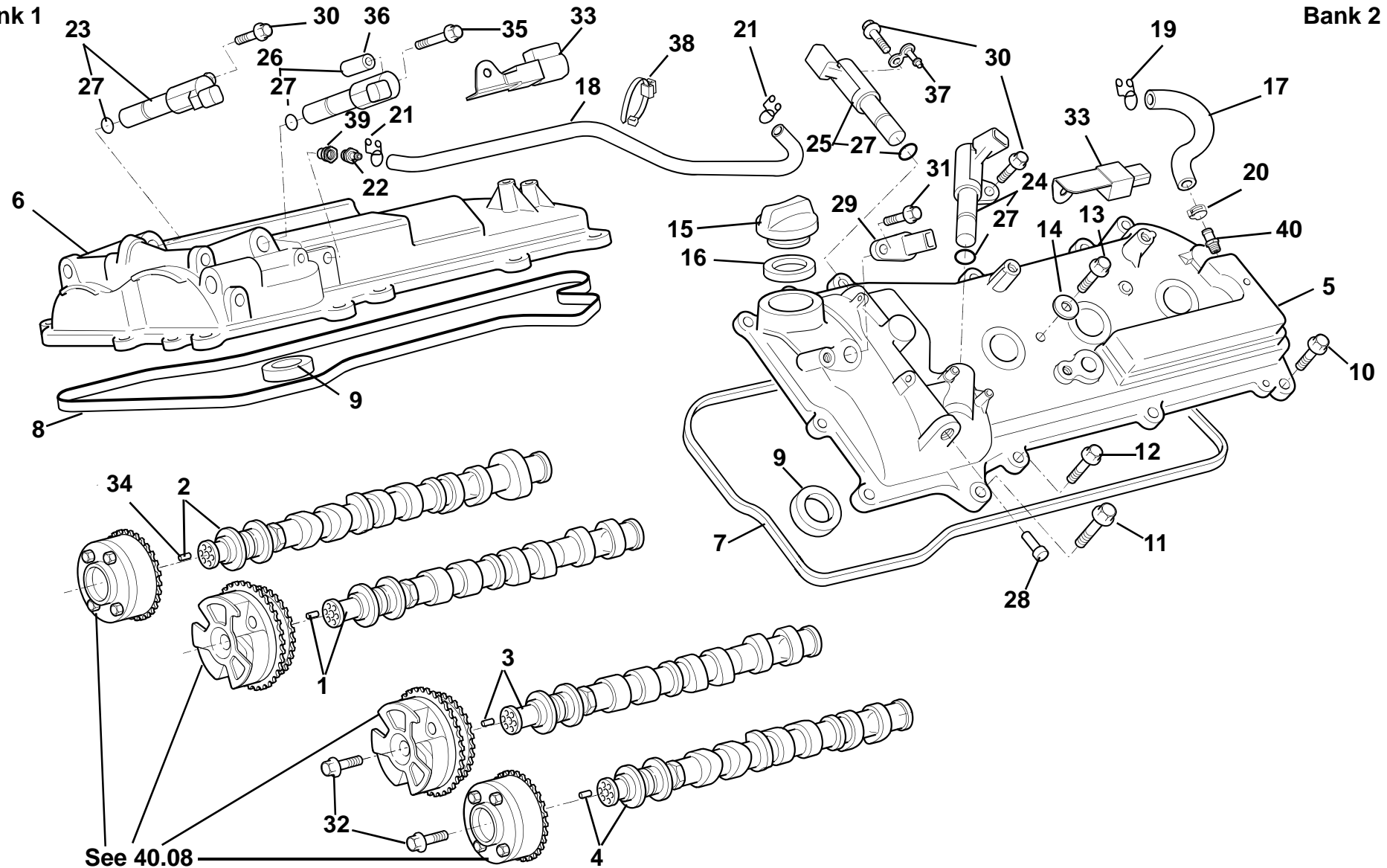
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**Function Code 40.05 Cylinder Head , Valves, Springs**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
40	Banjo Bolt, oil pipe			A132E6242S	4
41	Gasket, union bolt, oil pipe, upper			A132E6243S	4
42	Gasket, union bolt, oil pipe, lower			A132E6244S	2
43	Stud, exhaust manifold to head	Also see 40.21		A132E6117S	8
44	Stud, water outlet to head			A132E6115S	4
45	Stud, inlet manifold to head	Also see 42.07		A132E6116S	12
46	'P' Clip, oil feed pipe			A132E0134F	1
47	Pillar, oil feed pipe			A132E0135F	1
48	Screw M6 x 30 hex flg, oil feed pipe			A124W5294F	1

Bank 1

Bank 2



**EVORA**  
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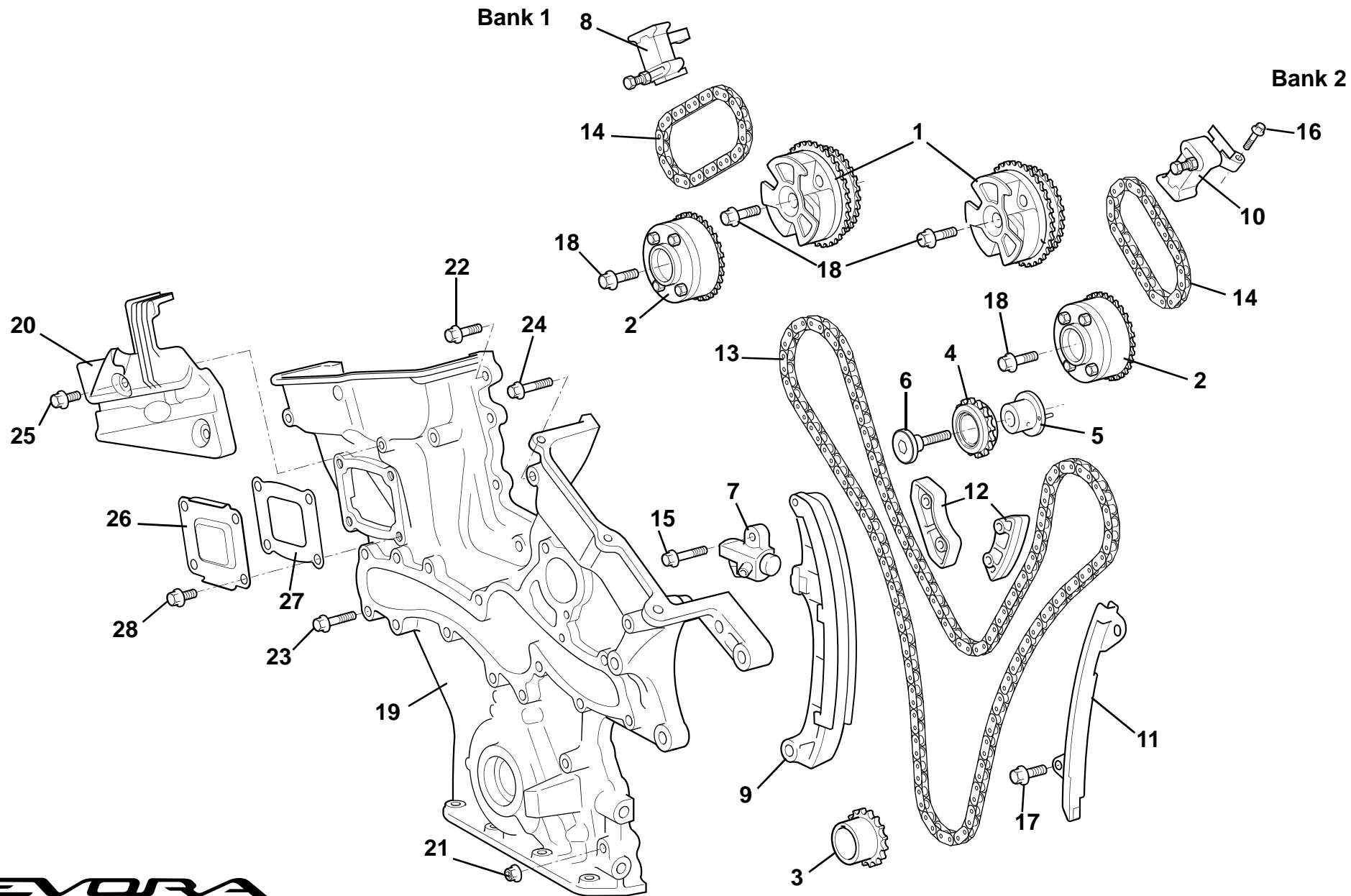
40.07

**Function Code 40.07 Camshafts, Tappets, Cam Cover**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Camshaft, no. 1, inlet, RH	Includes dowel pin		A132E6200S	1
02	Camshaft, no. 2, exhaust, RH	Includes dowel pin		A132E6201S	1
03	Camshaft, no. 3, inlet, LH	Includes dowel pin		A132E6203S	1
04	Camshaft, no. 4, exhaust, LH	Includes dowel pin		A132E6204S	1
05	Camshaft cover, LH	With spark plug tube gaskets		A132E6133S	1
06	Camshaft cover, RH	With spark plug tube gaskets		A132E6125S	1
07	Gasket, cam cover, LH	Also see 40.02		A132E6134S	1
08	Gasket, cam cover, RH	Also see 40.02		A132E6126S	1
09	Gasket, spark plug tube	Also see 40.02		A132E6431S	6
10	Bolt, hex. flg. hd., no. 1, camshaft cover			A132E6127S	17
11	Bolt, hex. flg. hd.,no. 2, camshaft cover			A132E6128S	3
12	Bolt, hex. flg. hd.,no. 3, camshaft cover			A132E6132S	2
13	Bolt, hex. flg. hd.,no. 4, camshaft cover, centre			A132E6131S	2
14	Washer, sealing, bolt no. 4, camshaft cover, centre			A132E6129S	2
15	Oil Filler Cap, with gasket			A132E6476S	1
16	Gasket, oil filler cap	P/O item 15		A132E6463S	1
17	Hose, ventilation No. 1, LH bank			A132E0186F	1
18	Hose, ventilation No. 2, RH bank to intake plenum			A132E0187F	1
19	Hose Clip, ventilation hose No. 1, to airbox			A132E6006F	1
20	Hose Clip, ventilation hose			A120W6738F	1
21	Hose Clip, ventilation hose No. 2	Wire type		A132E6008F	2

**Function Code 40.07 Camshafts, Tappets, Cam Cover**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Valve Assembly, ventilation			A132E6181S	1
23	Valve Assy., cam timing control, RH bank 1, exhaust	Includes 'O' ring		A132E6235S	1
24	Valve Assy., cam timing control, LH bank 2, exhaust	Includes 'O' ring		A132E6239S	1
25	Valve Assy., cam timing control, LH bank 2, intake	Includes 'O' ring		A132E6236S	1
26	Valve Assy., cam timing control, RH bank 1, intake	Includes 'O' ring		A132E6235S	1
27	'O' Ring, Valve Assy., cam timing control			A132E6419S	4
28	Filter, oil control valve			A132E6237S	2
29	Sensor, camshaft position	Also see 17.06		A132E6283S	4
30	Bolt, hex. flg. hd., valves to cam cover			A132E6238S	3
31	Bolt, hex. flg. hd., sensors to cam cover			A132E6466S	4
32	Bolt/Washer, hex. hd., camshaft gear	Also see 40.08		A132E6211S	4
33	Condenser			A132E6376S	2
34	Dowel Pin			A132E6202S	4
35	Screw M6x35, valve to cam cover			A116W2191F	1
36	Valve Spacer			A132E0178F	1
37	Valve Adapter			A132E0179F	1
38	Edge Clip Tie Wrap			A126W6894F	1
39	Apaptor, valve assembly			A132E0225F	1
40	Spigot			A132E0200F	1



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40.08

**Function Code 40.08 Camshaft Drive Chain & Sprockets**

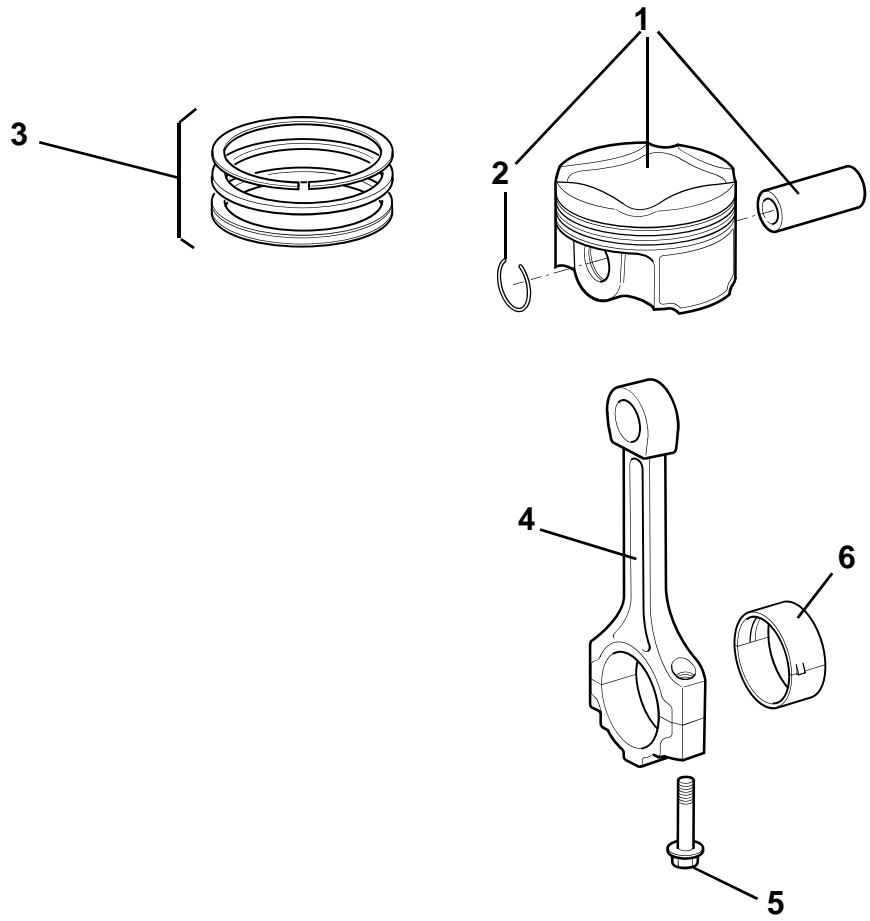
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Gear Assembly, camshaft timing inlet			A132E6205S	2
02	Gear Assembly, camshaft timing exhaust			A132E6206S	2
03	Sprocket, crankshaft			A132E6207S	1
04	Idler Sprocket Assembly			A132E6208S	1
05	Bush, idler sprocket	Includes dowel pin		A132E6209S	1
06	Bolt, skt. hd., idler sprocket retention			A132E6210S	1
07	Tensioner Assembly, chain no. 1			A132E6212S	1
08	Tensioner Assembly, chain no. 2, RH			A132E6213S	1
09	Slipper, chain tensioner			A132E6214S	1
10	Tensioner Assembly, chain no. 2, LH			A132E6215S	1
11	Damper, chain vibration, lower			A132E6216S	1
12	Damper, chain vibration no. 2, upper			A132E6217S	2
13	Chain, camshaft drive, no. 1, main			A132E6221S	1
14	Chain, camshaft drive, no. 2, inlet to exhaust camshaft			A132E6222S	2
15	Bolt, hex. flg. hd., tensioner assembly, chain no. 1			A132E6218S	2
16	Bolt, hex. flg. hd., tensioner assembly, chain no. 2			A132E6425S	2
17	Bolt, hex. flg. hd., damper, chain vibration (lower)			A132E6220S	2
18	Bolt/Washer, camshaft gear			A132E6211S	4
19	Cover Assembly, timing chain			A132E6135S	1
20	Cover Assembly, timing chain No.2, upper			A132E6136S	1
21	Nut, flange, no., cover assy., to block			A132E6474S	1

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**Function Code 40.08 Camshaft Drive Chain & Sprockets**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Bolt, hex. flg. hd., cover assy., to block			<b>A132E6140S</b>	10
23	Bolt, hex. flg. hd., cover assy., to block	Up to engine no. J949034		<b>A132E6141S</b>	12
24	Bolt, hex. flg. hd., cover assy., to block			<b>A132E6470S</b>	1
25	Bolt, hex. flg. hd., cover assy. no. 2, upper to main cover			<b>A132E6139S</b>	2
26	Plate, timing chain cover			<b>A132E6432S</b>	1
27	Gasket, plate to cover			<b>A132E6433S</b>	1
28	Bolt, hex. flg. hd., plate to main cover			<b>A132E6416S</b>	4

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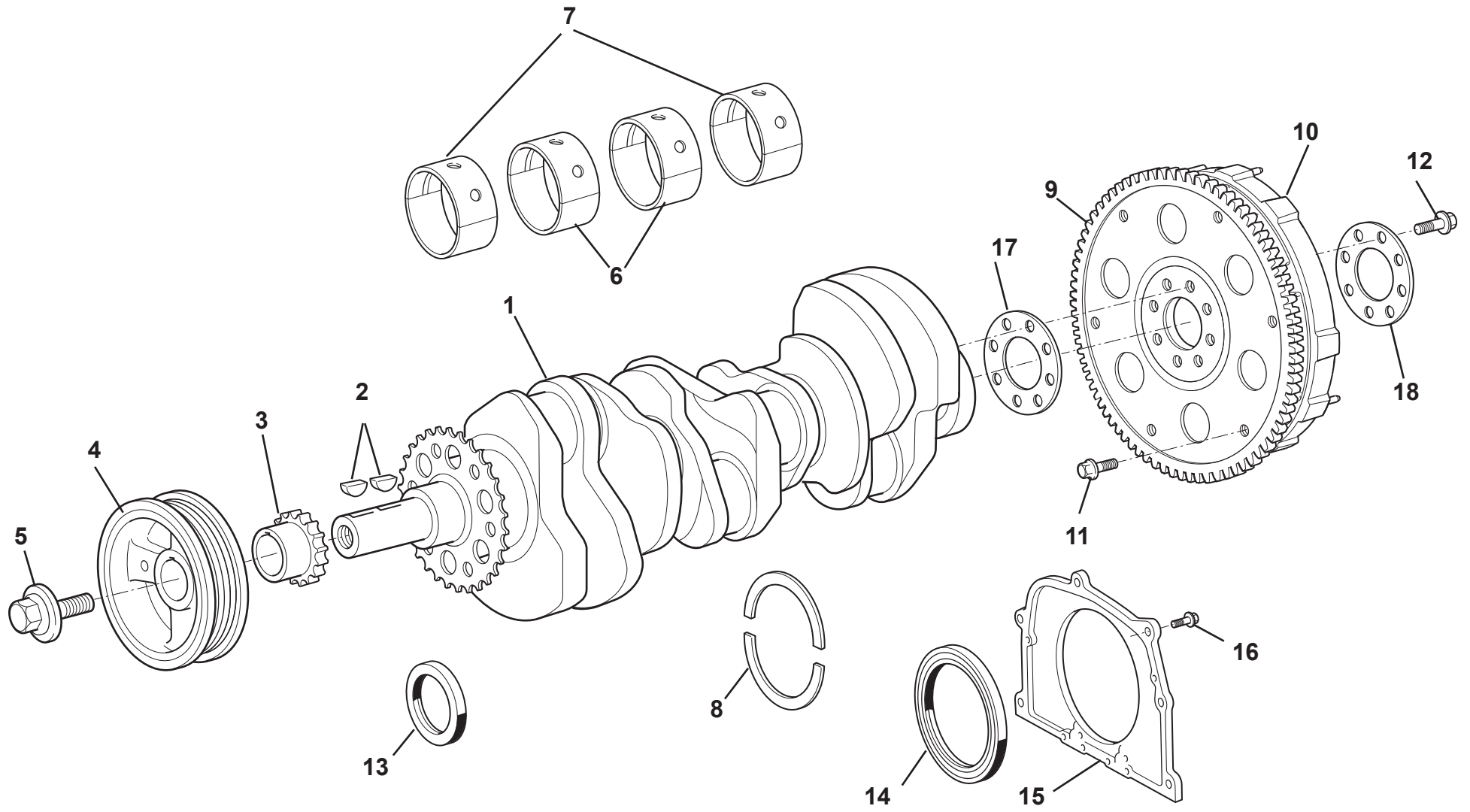
**40.09**



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**Function Code 40.09 Pistons, Con-rods, Liners**

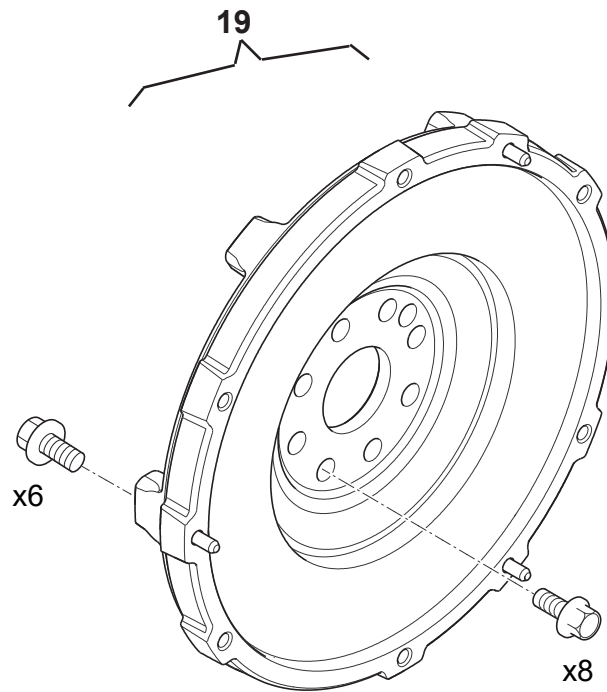
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Piston Assembly	Includes gudgeon pin, circlips		<b>A132E6400S</b>	6
02	Circlip, gudgeon pin retaining			<b>A132E6192S</b>	12
03	Piston Ring Set	Engine set		<b>A132E6193S</b>	1
04	Connecting Rod			<b>A132E6194S</b>	6
05	Bolt, hex. flg. hd., cap to rod			<b>A132E6195S</b>	12
06	Con-rod Bearing Set, (size 1)			<b>A132E6440S</b>	6
06a	Con-rod Bearing Set, (size 2)			<b>A132E6491S</b>	6
06b	Con-rod Bearing Set, (size 3)			<b>A132E6492S</b>	6
06c	Con-rod Bearing Set, (size 4)			<b>A132E6493S</b>	6



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40.11 page 1

*Updated 14th August 2020*



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40.11 page 2

*Updated 14th August 2020*

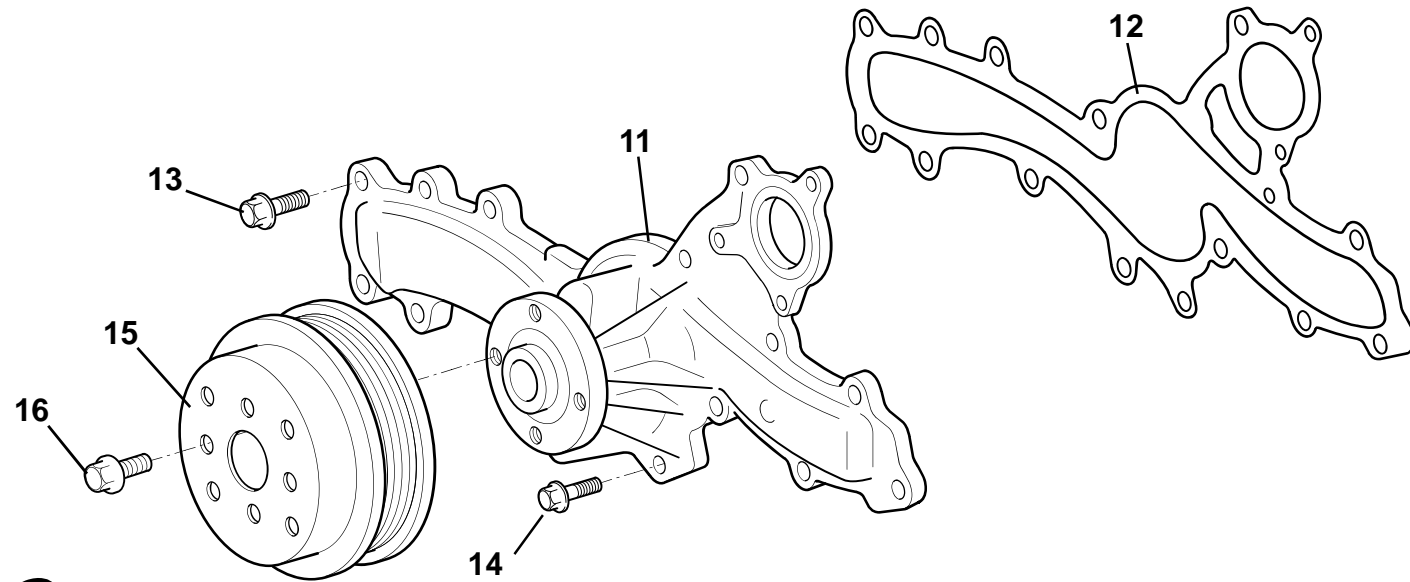
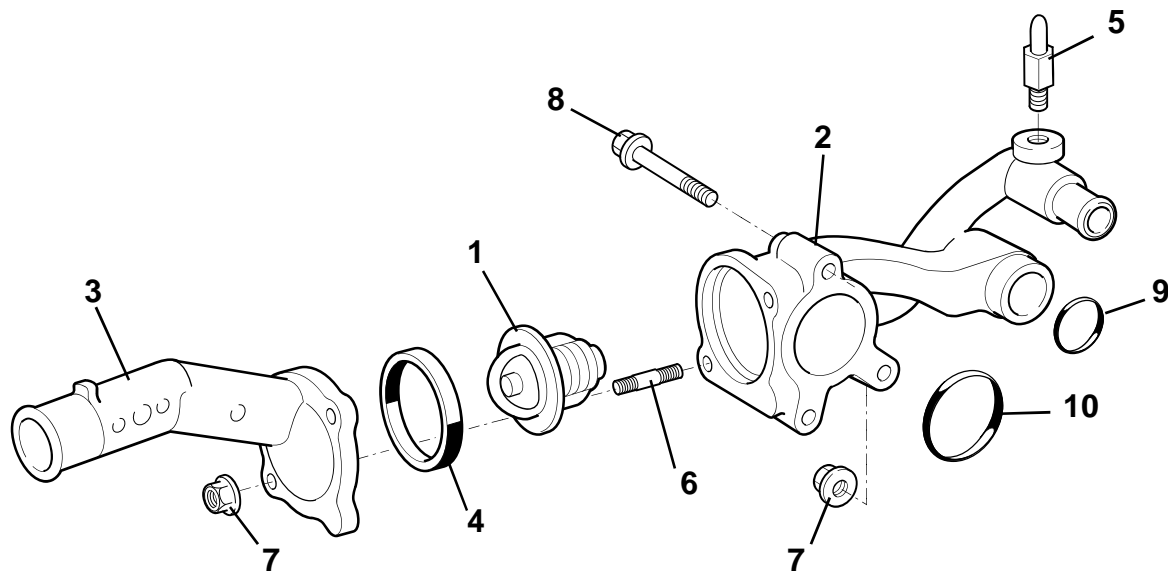
**Function Code 40.11 Crankshaft, Bearings, Flywheel**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Crankshaft	Includes, Woodruff keys, item 2		A132E6196S	1
02	Woodruff Key, crankshaft to pulley & sprocket			A132E6197S	2
03	Sprocket, timing chain drive			A132E6207S	1
04	Pulley, auxiliary belt drive			A132E6198S	1
05	Bolt, with washer, pulley to crankshaft			A132E6199S	1
06	Bearing Set, crankshaft No. 2 & No. 3, (size 1)			A132E6426S	2
06a	Bearing Set, crankshaft No. 2 & No. 3, (size 2)			A132E6483S	2
06b	Bearing Set, crankshaft No. 2 & No. 3, (size 3)			A132E6484S	2
06c	Bearing Set, crankshaft No. 2 & No. 3, (size 4)			A132E6485S	2
06d	Bearing Set, crankshaft No. 2 & No. 3, (size 5)			A132E6486S	2
07	Bearing Set, crankshaft No. 1 & No. 4, (size 1)			A132E6435S	2
07a	Bearing Set, crankshaft No. 1 & No. 4, (size 2)			A132E6487S	2
07b	Bearing Set, crankshaft No. 1 & No. 4, (size 3)			A132E6488S	2
07c	Bearing Set, crankshaft No. 1 & No. 4, (size 4)			A132E6489S	2
07d	Bearing Set, crankshaft No. 1 & No. 4, (size 5)			A132E6490S	2
08	Thrust Washer Set, crankshaft			A132E6160S	1
09	Flex Plate, with starter gear ring			A132E6289S	1
10	Flywheel Assembly, manual			B138E0035F	1
11	Bolt, hex. flg. hd., flex plate to flywheel			A132E6368S	6
12	Bolt, hex. flg. hd., flywheel & flex plate to crankshaft			A132E6356S	8
13	Oil Seal, crankshaft front	Also see 40.02a		A132E6138S	1

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**Function Code 40.11 Crankshaft, Bearings, Flywheel**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14	Oil Seal, crankshaft, rear	Also see 40.02a		<b>A132E6162S</b>	1
15	Retainer Plate, oil seal, crankshaft, rear			<b>A132E6161S</b>	1
16	Bolt, retainer to block			<b>A132E6466S</b>	6
17	Spacer, drive plate front			<b>A132E6290S</b>	1
18	Spacer, drive plate rear		Auto	<b>A132E6291S</b>	1
19	Flywheel Kit see LPB 2020/09	See 47.01 for clutch kit		<b>A142E0006S</b>	1



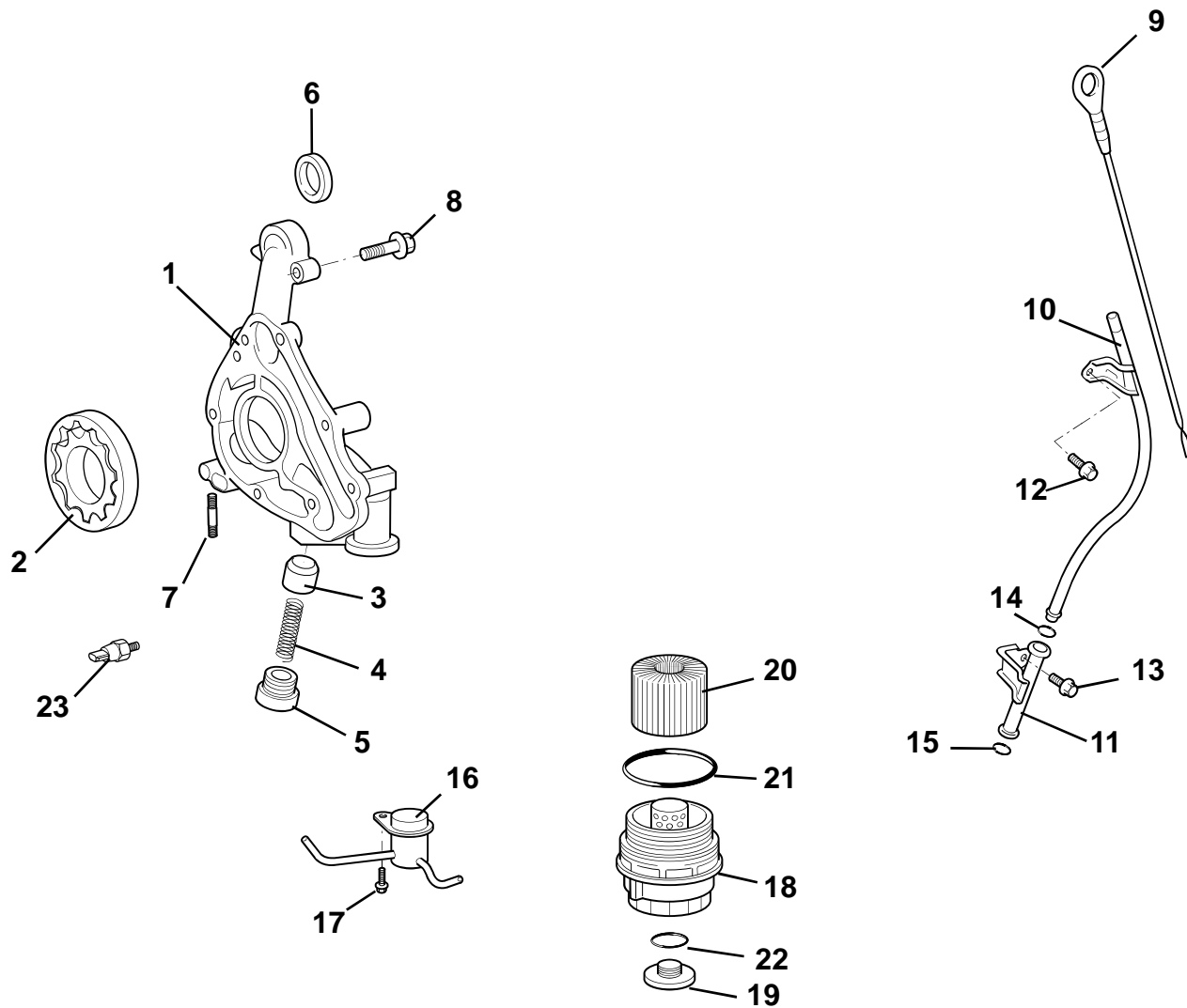
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**40.13**

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**Function Code 40.13 Water Pump Assembly, Thermostat**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Thermostat			A132E6255S	1
02	Thermostat Housing, water inlet			A120E6251S	1
03	Water Inlet			A132E6250S	1
04	Gasket Ring, thermostat			A132E6253S	1
05	Drain Cock Assembly			A132E6254S	1
06	Stud, water inlet to thermostat housing			A132E6256S	2
07	Nut, flange, water inlet & engine to thermostat housing			A132E6473S	3
08	Bolt, flg. hd., thermostat housing to engine			A132E6131S	2
09	'O' Ring, water inlet pipe to water inlet housing			A132E6273S	1
10	'O' Ring special, by-pass water inlet housing			A132E6252S	1
11	Water Pump			A132E6414S	1
12	Gasket, water pump			A132E6452S	1
13	Bolt, flange hd., No. 1, water pump body			A132E6415S	9
14	Bolt, flange hd., No. 2, water pump body			A132E6417S	6
15	Pulley, water pump			A132E6248S	1
16	Bolt, hex. flg. hd., pulley to pump			A132E6249S	4



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40.15



**Function Code 40.15 Lubrication System**

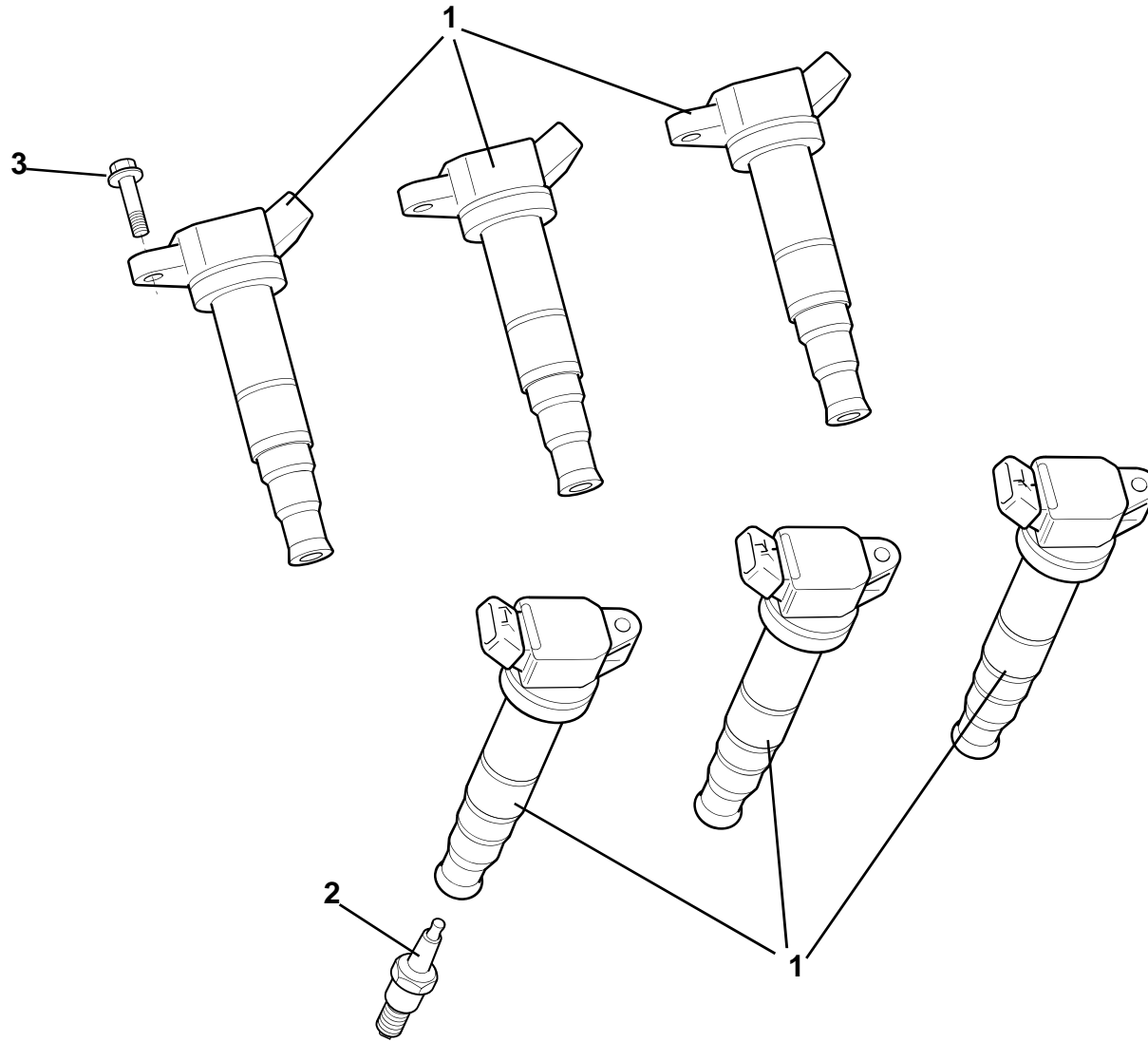
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Oil Pump Housing Assembly	Incl. pressure relief valve, & studs		A132E6411S	1
02	Oil Pump			A132E6410S	1
03	Cap, pressure relief valve			A132E6412S	1
04	Spring, pressure relief valve			A120E6433S	1
05	Plug, pressure relief valve			A132E6413S	1
06	Gasket, oil pump housing			A132E6137S	1
07	Stud, oil pump housing			A132E6115S	2
08	Bolt, housing to cover			A132E6417S	3
09	Dipstick			A132E6310S	1
10	Dipstick Guide Tube	Includes 'O' Ring		A132E6301S	1
11	Dipstick Guide Tube, lower			A132E6164S	1
12	Bolt, guide tube retention			A132E6249S	1
13	Bolt, lower guide tube retention			A132E6472S	1
14	'O' ring, guide tube to lower guide tube			A120E6281S	1
15	'O' Ring, lower guide tube to block			A132E6165S	1
16	Nozzle, oil feed			A132E6246S	1
17	Bolt, nozzle to block			A132E6247S	1
18	Oil Filter Housing			A132E6450S	1
19	Plug, oil filter housing			A132E6451S	1
20	Oil Filter Kit	Incl. 'O' rings		A132E6399S	1
21	'O' Ring, housing to sump	P/O filter kit		A132E6461S	1

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**Function Code 40.15 Lubrication System**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	'O' Ring, plug to housing	P/O filter kit		A132E6475S	1
23	Switch, oil pressure			A132E6297S	1

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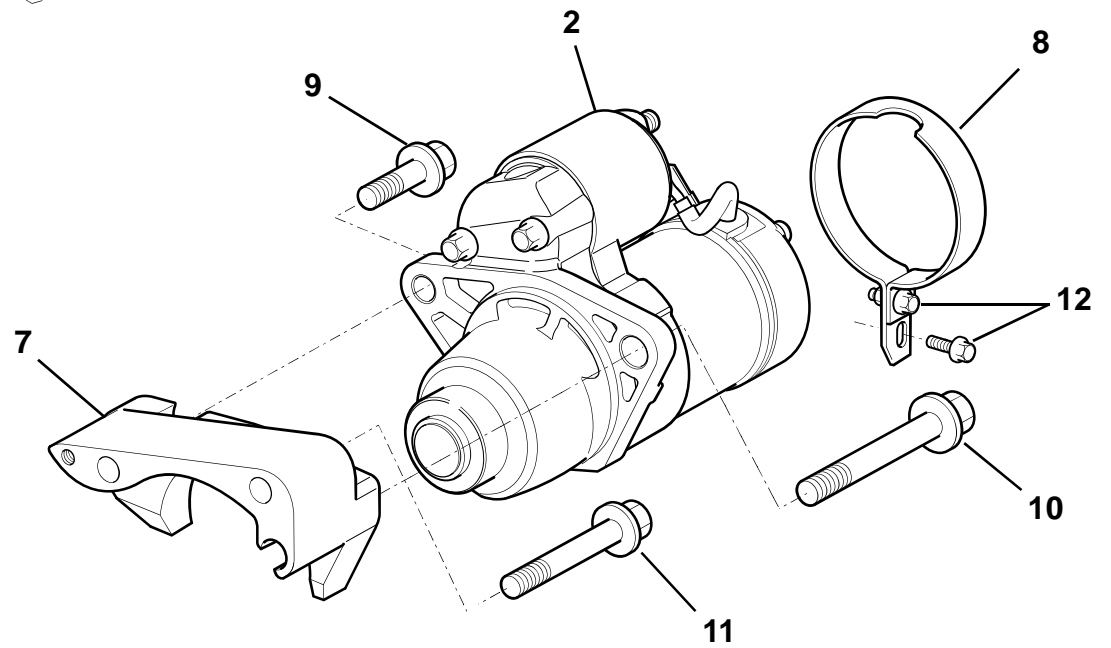
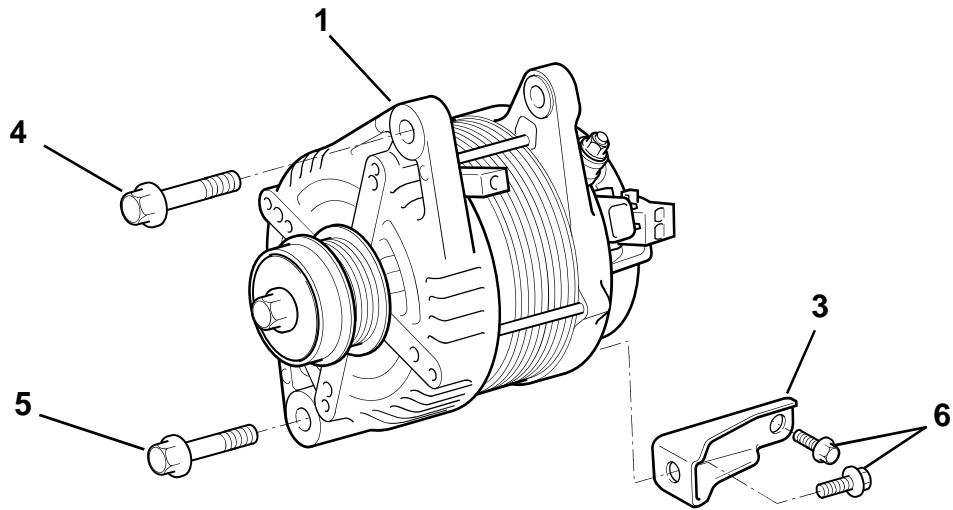
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**40.17**

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**Function Code 40.17 Ignition System, Spark plugs & Plug Top Coils**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Ignition Coil			A132E6422S	6
02	Spark Plug			A132E6503F	6
03	Bolt, flg. hd., ignition coil retention			A132E6280S	6



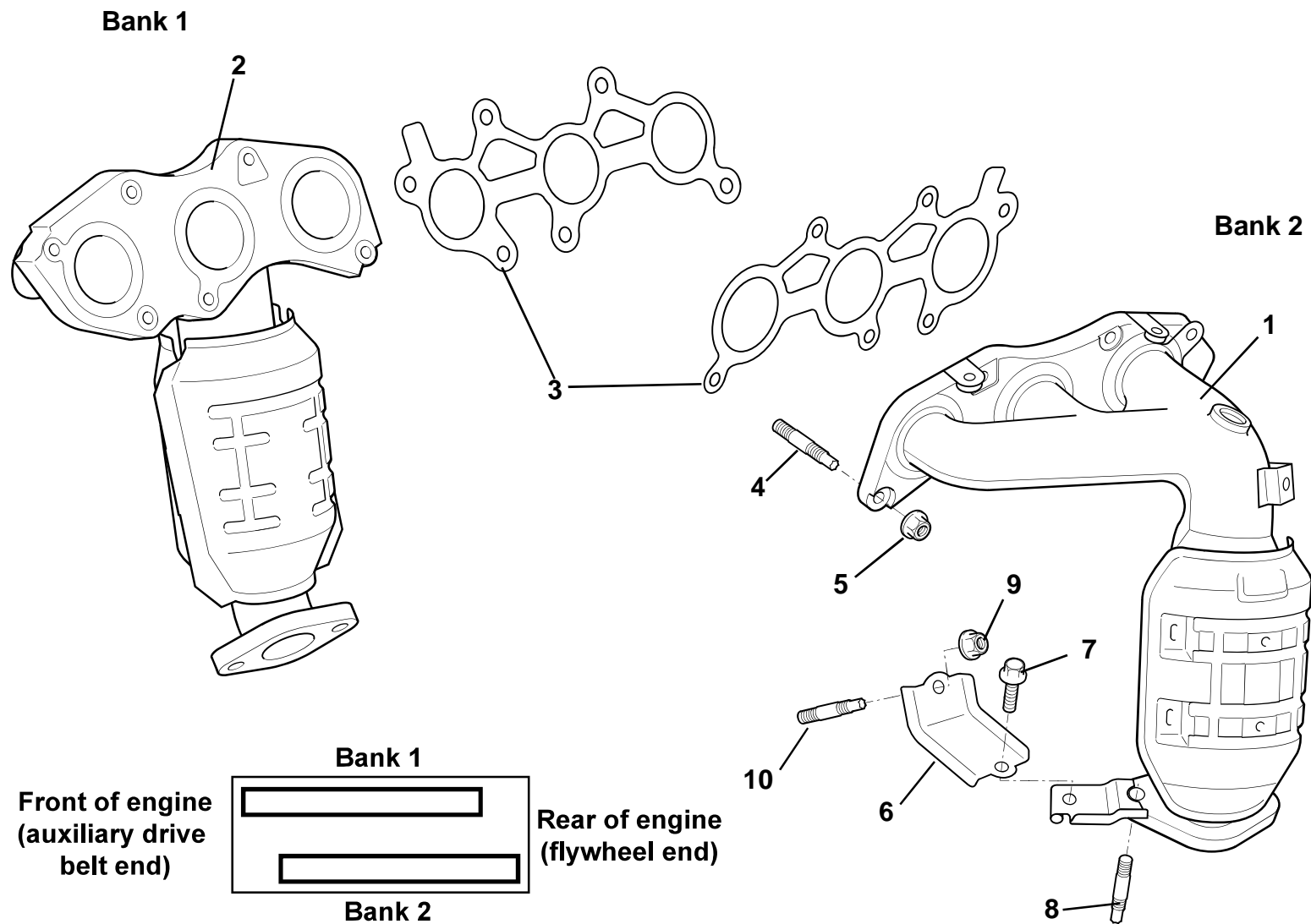
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**SPORT/GT**

**40.19**

**Function Code 40.19 Alternator and Starter Motor**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Alternator	Red Label*		A132E6333S	1
01a	Alternator 150amp	Brown Label*		A132E6557H	1
02	Starter motor			A132E0014K	1
02a	Starter motor		Auto	A132F6272S	1
03	Bracket, alternator		Manual	A132E6309S	1
03a	Bracket, alternator		Auto	A132E6024S	1
04	Bolt, hex. flg. hd., alternator, upper fixing			A132E6266S	1
05	Bolt, hex. flg. hd., alternator, lower fixing			A132E6470S	1
06	Bolt, hex. flg. hd., alternator bracket			A132E6025H	2
07	Adaptor, starter motor			A132F0013F	1
08	Bracket/Strap, starter motor			B132F0022F	1
09	Bolt, M10 x 35, hex. flg. hd., starter to adaptor			A132E6421S	1
10	Bolt, M12 x 90, hex. flg. hd., starter to main adaptor plate			A132E6360S	1
11	Bolt, M10 x 65, hex. flg. hd., adaptor to main adaptor plate			A132F6022H	2
12	Screw, M8 x 16, hex. flg. hd., brkt. fixing + strap pinching			A117W2202F	2

\*Refer to TSB 2017/02

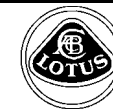


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**40.21**

# Service Parts List

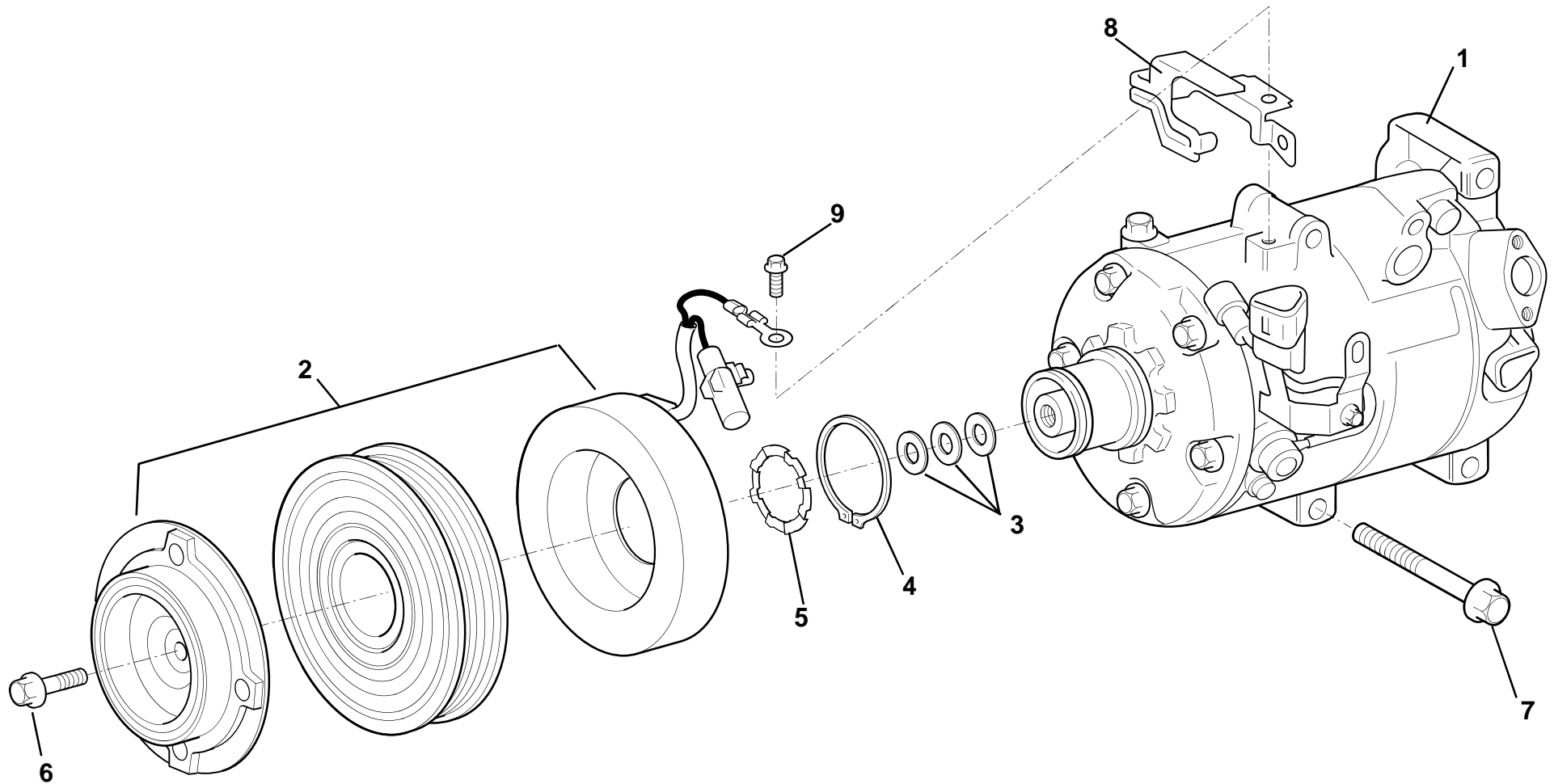
# EVORA SPORT/ET



## Function Code 40.21 Exhaust Manifold

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Exhaust Manifold Assy, LH, bank 2			A132E6315S	1
01a	Exhaust Manifold Assy, LH, bank 2		China	A132S0318K	1
02	Exhaust Manifold Assy, RH, bank 1	Includes primary heat shield		A132E6316S	1
02a	Exhaust Manifold Assy, RH, bank 1	Includes primary heat shield	China	A132S0317K	1
03	Gasket, exhaust manifold assy to head			A132E6318S	2
04	Stud, exhaust manifold to head			A132E6117S	12
05	Nut, flange exhaust manifold to head			A132E6394S	12
06	Stay, exhaust manifold no. 1			A132E6313S	1
07	Bolt, hex. flg. hd., stay to manifold LH			A132E6047H	1
08	Stud, LH manifold to downpipe	See see section 45.01		A132E6153S	2
09	Nut, flange, stay fixing			A132E6048H	1
10	Stud, stay fixing			A132E6153S	1





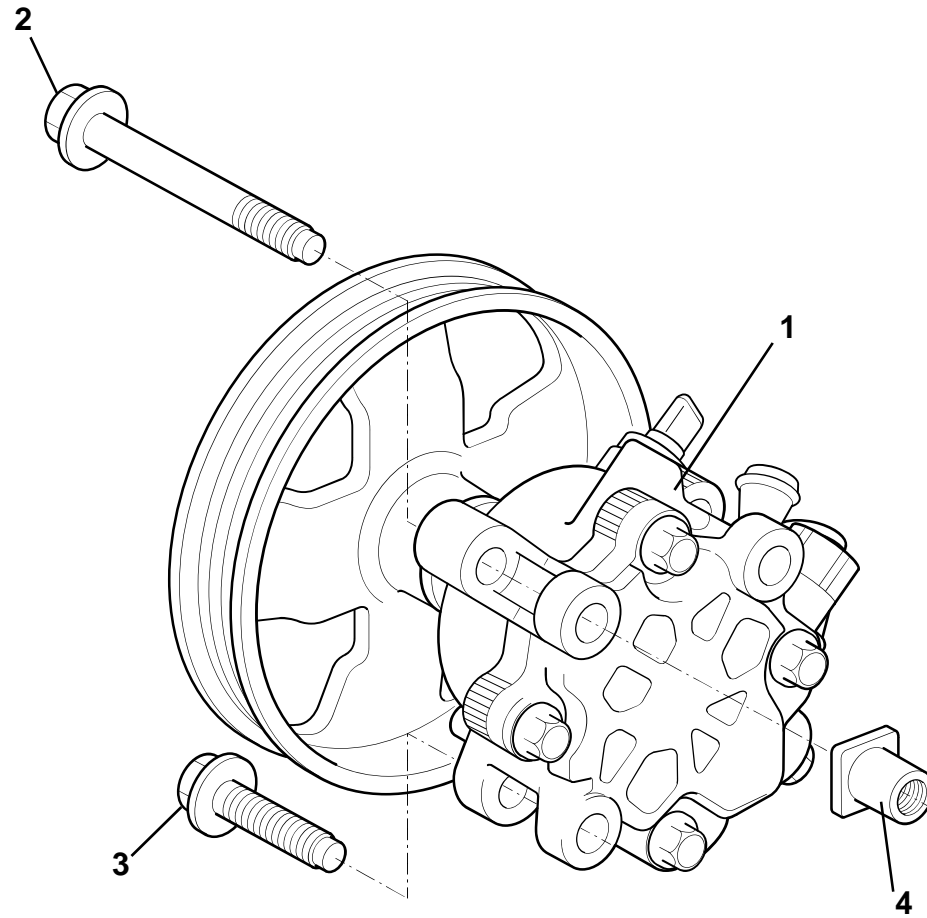
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**40.23**

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**Function Code 40.23 AC Compressor**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	AC Compressor, PAG46 oil	Not including clutch/pulley assembly, refer to SB 2016/21		A132E6349S	1
01a	AC Compressor, ND12 oil	Not including clutch/pulley assembly, refer to SB 2016/21		A132E6563H	1
02	Clutch Assembly, AC compressor			A132E6351S	1
03	Shim Kit, magnetic clutch			A120E6493S	1
04	Circlip, clutch			A132E6354S	1
05	Shaped Circlip, clutch			A132E6353S	1
06	Bolt, hex. flg. hd., AC compressor clutch			A120E6484S	1
07	Bolt, hex. flg. hd., compressor mounting			A132E6367S	4
08	Bracket, harness retention			A132E6352S	1
09	Bolt, hex. flg. hd., bracket to compressor			A132E6467S	1



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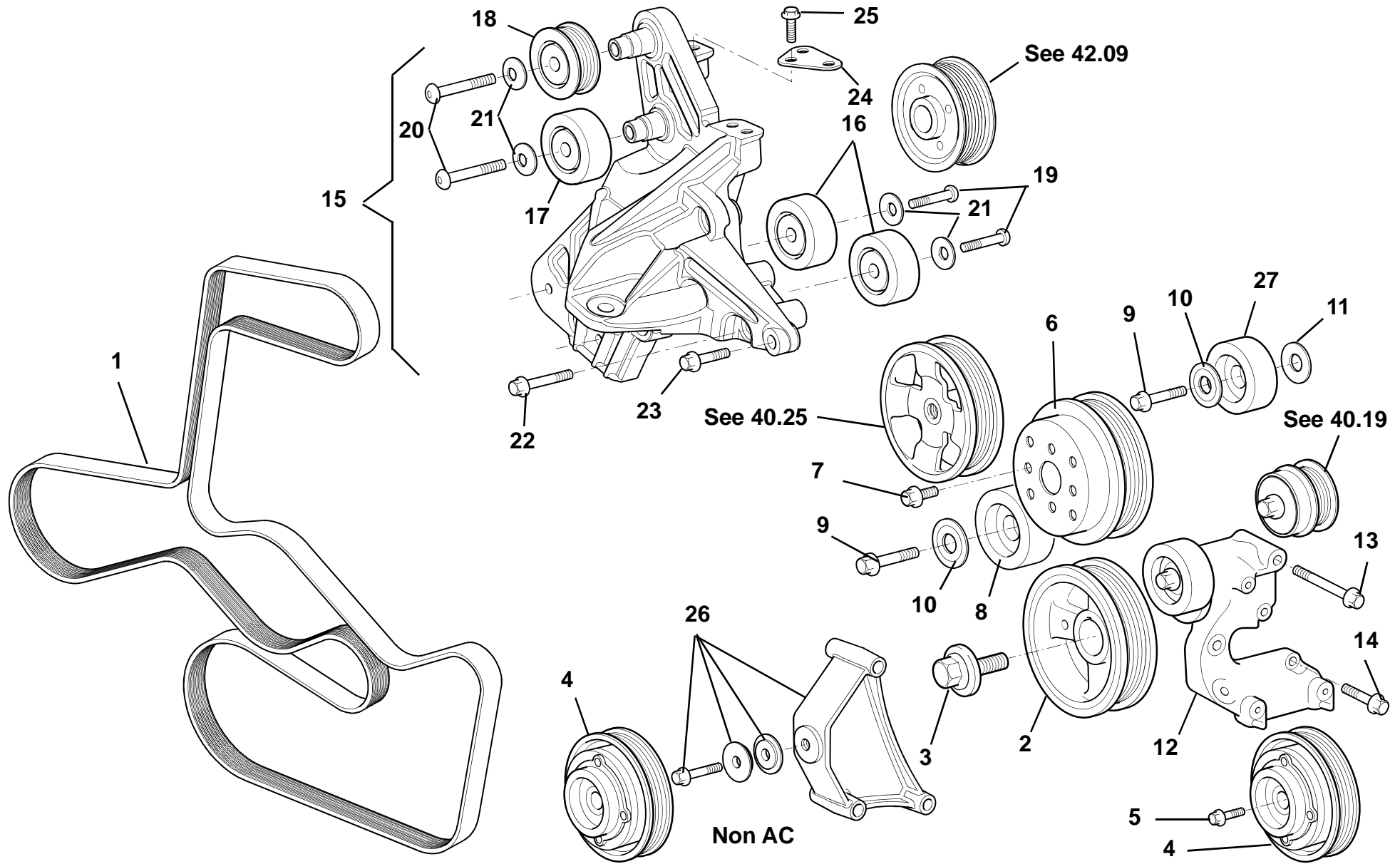
**40.25**

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**Function Code 40.25 Power Steering Pump, Pulley, Mounts & Fixings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Pump, power assisted steering (PAS)			A132E6335S	1
02	Bolt, hex. hd. with washer, pump upper fixing			A132E6369S	1
03	Bolt, hex. flg. hd., pump lower fixing			A132E6378S	1
04	Tee Nut, threaded insert, pump upper fixing			A132E6145S	1

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41.03

# Service Parts List



## Function Code 41.03 Auxiliary Drive Belts & Pulleys

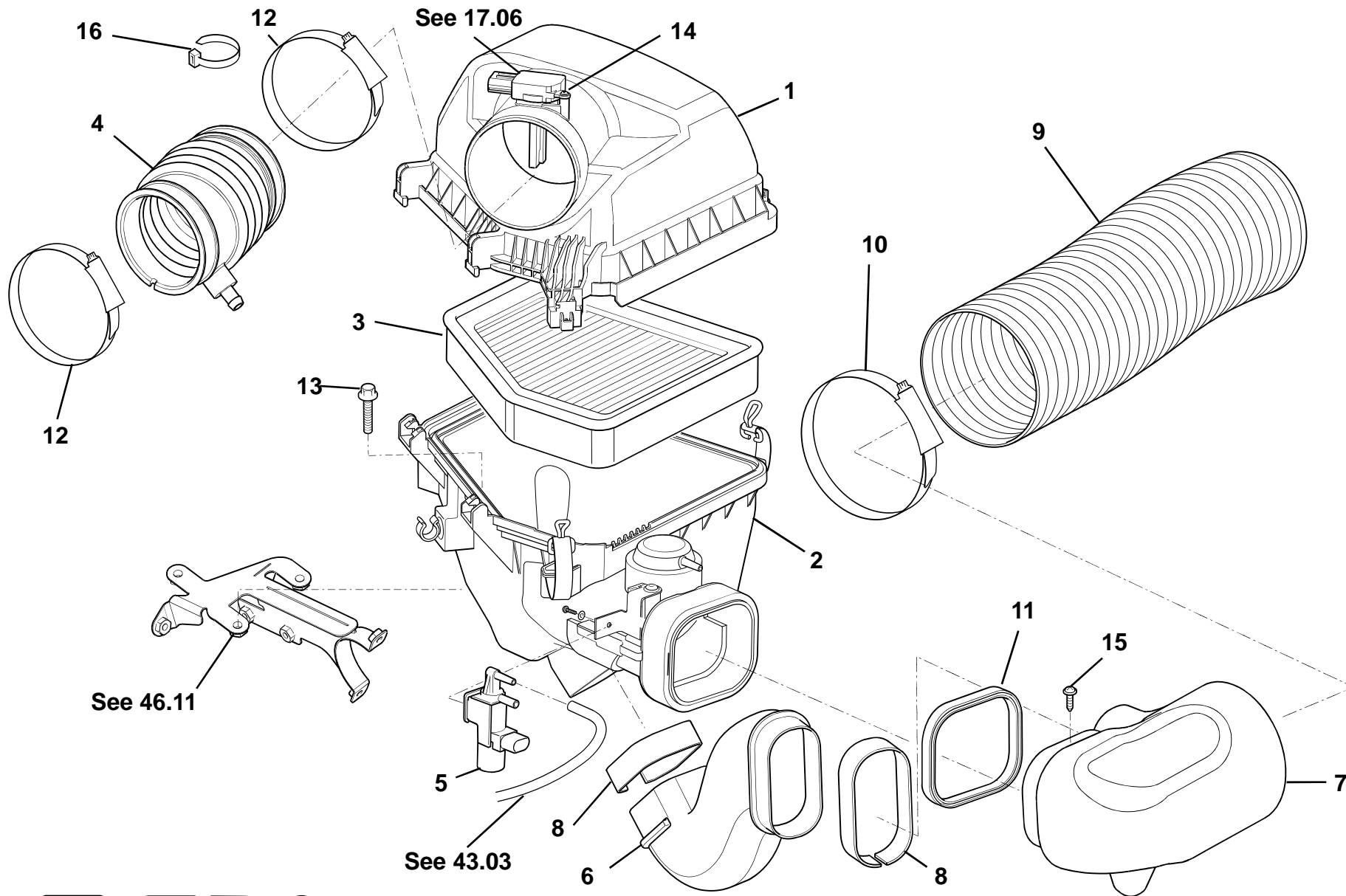
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01a	Drive Belt, AC, PAS, water pump, alternator + supercharger			C132E6533F	1
02	Pulley, crankshaft	Also see 40.11		A132E6198S	1
03	Bolt, hex. flg. hd., crankshaft pulley	Also see 40.11		A132E6199S	1
04	Pulley/Clutch Assy, AC pump	Also see 40.23, also used with item 26		A132E6351S	1
05	Bolt, hex. flg. hd., Pulley to pump	Also see 40.23		A120E6484S	1
06	Pulley, water pump	Also see 40.13		A132E6248S	1
07	Bolt, hex. flg. hd., pulley to pump	Also see 40.13		A132E6249S	4
08	Pulley, idler	Toyota mark PU107013ARMXY3		A132E6261S	2
09	Bolt, hex. flg. hd., idler pulley retention			A132E6421S	2
10	Plate, idler pulley cover, front	Only replace if originally fitted		A132E6264S	2
11	Plate, idler pulley cover, rear	Only replace if originally fitted		A132E6262S	2
12	Drive Belt Tensioner Assembly			A132E6263S	1
13	Bolt, hex. flg. hd., tensioner upper fixing			A132E6266S	1
14	Bolt, hex. flg. hd., tensioner lower fixings			A132E6421S	4
15	Bracket Assembly, engine idler mounting			B132E0253F	1
16	Pulley, idler 50mm				2
17	Pulley, idler 60mm				1



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**Function Code 41.03 Auxiliary Drive Belts & Pulleys**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
18	Pulley, idler internal 52.5mm				1
19	Screw M10 x 50, button hd cap			A132W5042F	2
20	Screw M10 x 50, button hd cap			A132W5042F	2
21	Washer, pulley transfer			A132W0160F	4
22	Bolt, hex. flg. hd.bracket, engine mounting			A132E6188S	4
23	Bolt, hex. flg. hd.bracket, engine mounting			A120E6394S	2
24	Bracket Idler Support			A132E0212F	1
25	Bolt M8 x 25, hex. flg. hd. Support bracket			A132W5006F	3
26	Idler Bracket Assembly, AC pump replacement			A138E0005J	1
27	Pulley, idler	Toyota mark PU107016RMXY		A132E6572S	1



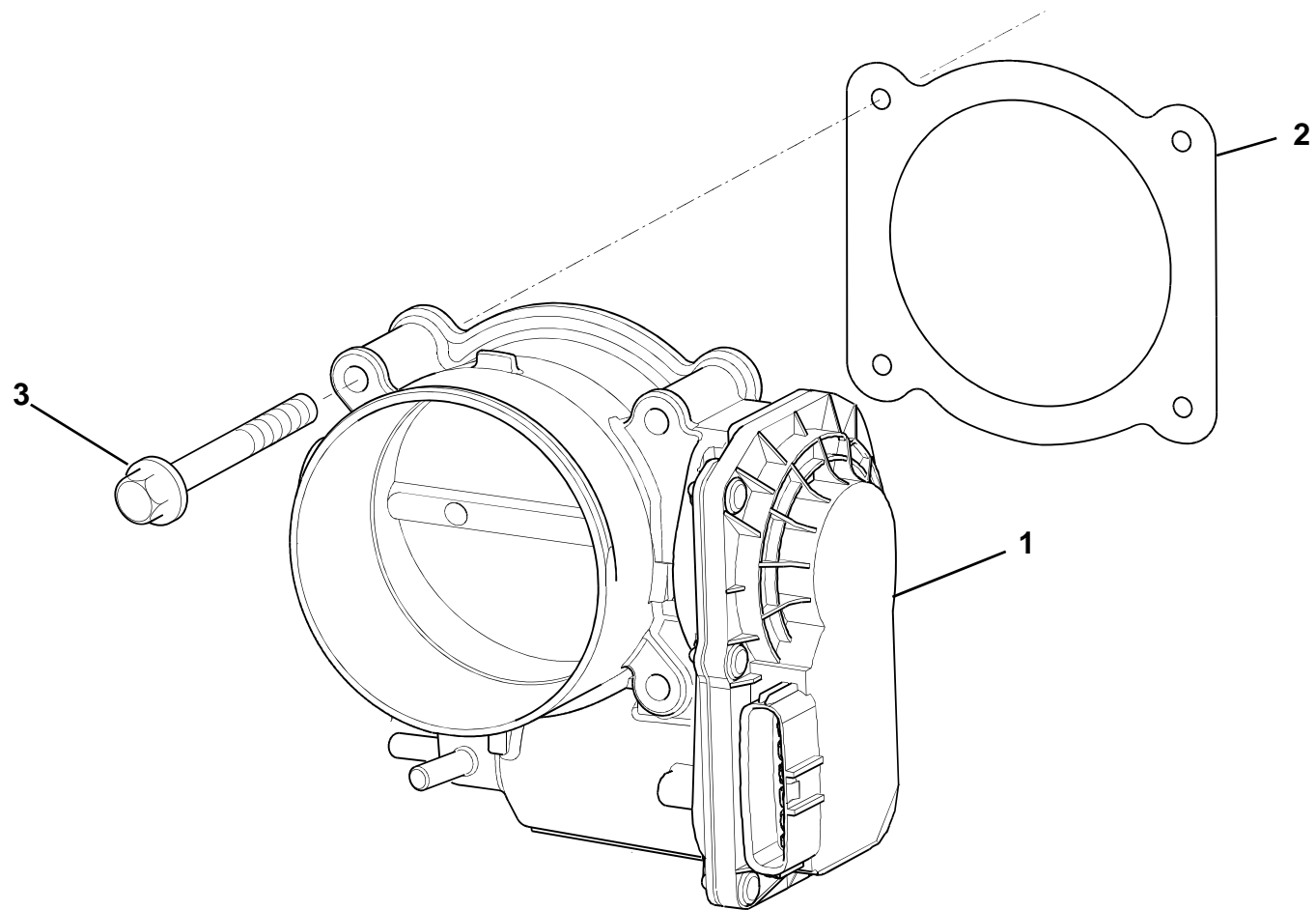
**EVORA**  
**SPORT/GT**

**42.01**



**Function Code 42.01 Airboxes, Trunking & Air Filters**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Airbox Case Assembly Upper	Refer to SB 2016/17		A132E0214F	1
02	Airbox Case Assembly Lower			A132E0243K	1
03	Air Filter			A132E6324S	1
04	Hose, intake	Includes item 16		A132E0213F	1
05	Valve, vacuum switching, intake by-pass			A132E6322S	1
06	Adaptor, airbox bypass			A132E0203F	1
07	Adaptor, main airbox			A132E0202F	1
08	Foam Strip			A082U6067F	
09	Hose, main intake			A132E0017F	1
10	Hose Clip, 110-130mm, main hose to retention			A132W6037F	2
11	Edging Strip			A111U6034V	
12	Hose Clip, plenum to airbox & throttle body			A132E6396S	2
13	Screw, M8 x 30, flg. hd., airbox to bracket			A116W5245F	3
14	Screw, M6 x 14, hex. flg hd. bracket mounting			A116W5233F	2
15	Screw no.6 x 1/2 pan pozi			A075W5012Z	5
16	Cable Tie	Refer to TSB 2016/17		A075W6038Z	1



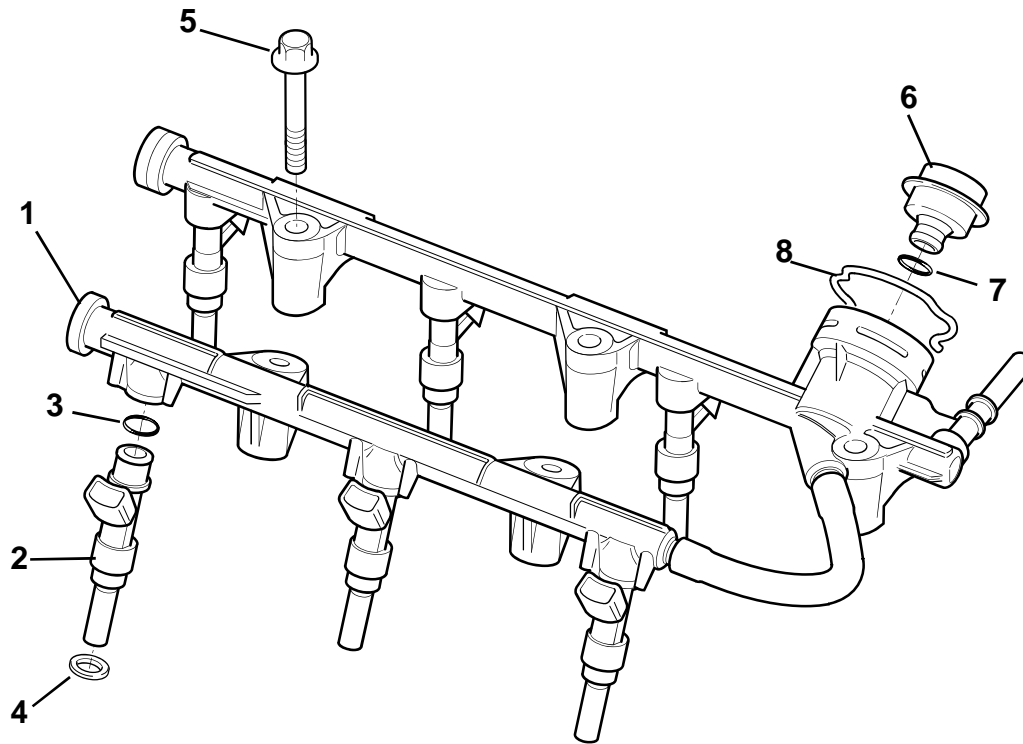
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**42.04**

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**Function Code 42.04 Throttle Body, Mechanism & IAC Valve**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Throttle Body			A132E6538H	1
02	Gasket, throttle body to intake plenum			A132E6534H	1
03	Bolt, throttle body to intake plenum			A132E6379S	4



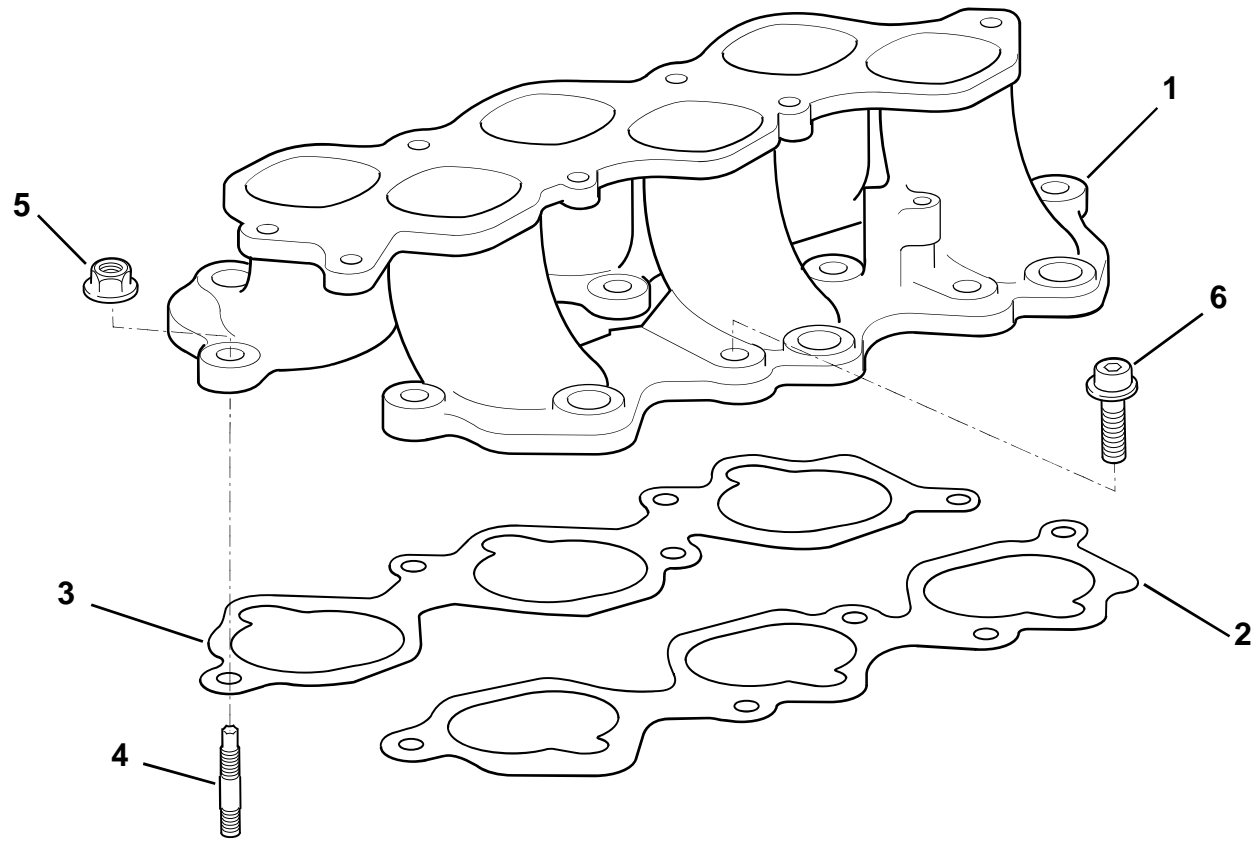
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**42.05**

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**Function Code 42.05 Fuel Injection System**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Fuel Rail Assembly	Includes 6,7,8		A132E6286S	1
02	Fuel Injector, high flow	Includes 'O' ring		A132E6498H	6
03	'O' Ring, injector to rail			A132E6460S	6
04	Insulator, injector			A132E6285S	6
05	Bolt, hex. flg. hd., rail to engine			A132E6287S	5
06	Fuel Pressure Valve	Unavailable order item 1		A132E6508S	1
07	'O' Ring, valve to rail			A132E6460S	1
08	Clip, valve retention to rail			A132E6509S	1



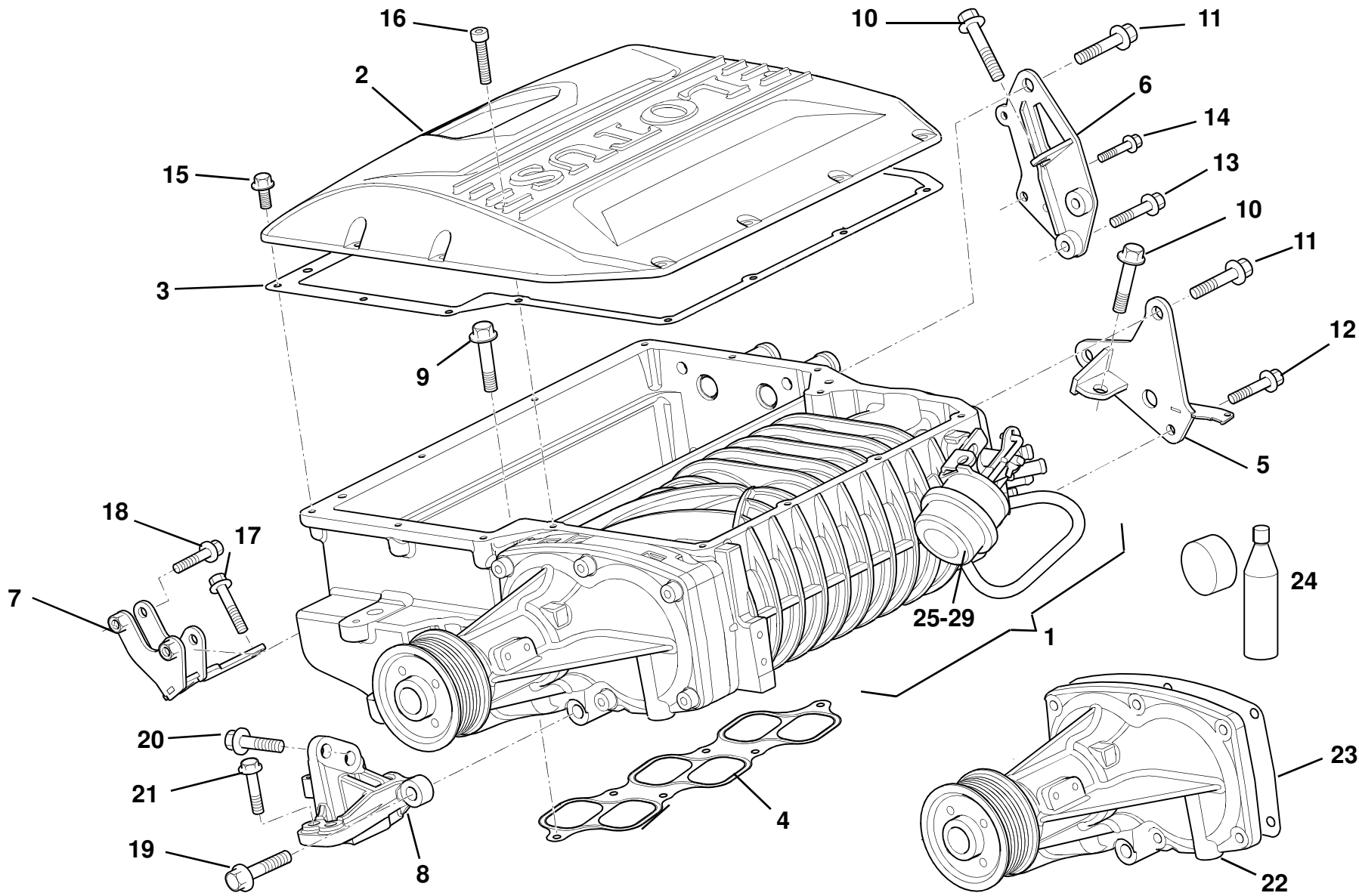
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**SPORT/GT**

**42.07**

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**Function Code 42.07 Inlet Manifold, Plenum & gaskets**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Inlet Manifold			A132E6274S	1
02	Gasket, inlet manifold, LH			A132E6276S	1
03	Gasket, inlet manifold, RH			A132E6275S	1
04	Stud, inlet manifold to head	Also see 40.05		A132E6116S	8
05	Nut, flange, inlet manifold to head			A132E6474S	4
06	Screw, Inlet manifold			A132E6278S	6



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42.09

Updated 2nd November 2020



# Service Parts List

# EVORA SPORT/ET



## Function Code 42.09 Supercharger

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Supercharger Assembly Complete, black body	Includes Intercooler, gasket and cover		A132E0162F	1
01a	Supercharger Assembly Complete, unpainted body			A132E0245F	1
01b	Supercharger Assembly Complete, red cover			A132E0294F	1
02	Supercharger Cover			A132E0166H	1
02a	Supercharger Cover, red			A132E0266F	1
03	Gasket Top Cover			A132E0169H	1
04	Gasket			A132E0170F	1
05	Bracket Supercharger, front LH			A132E0190F	1
06	Bracket Supercharger, rear LH			A132E0182F	1
07	Bracket Supercharger, rear RH			A132E0180F	1
08	Bracket Supercharger, nose lower			A132E0211F	1
09	Bolt M6 x 45 hex flg hd, supercharger to engine			A132W2053F	6
10	Bolt M8 x 75 hex flg hd, front & rear LH bracket			A120E0064F	2
11	Bolt M10 x 25 hex flg hd, front & rear LH bracket			A132W5008F	3
12	Bolt M8 x 25 hex flg hd, front LH bracket			A132W5006F	1
13	Bolt M8 x 30 hex flg hd, rear LH bracket			A117W5245F	2
14	Bolt M6 x 16 hex flg hd, rear LH bracket			A132W5003F	1
15	Screw M6 x 20 hex flg hd, top cover			A132E6539H	12

EVORA  
SPORT/ET

Function Code: 42.09, Page: 1

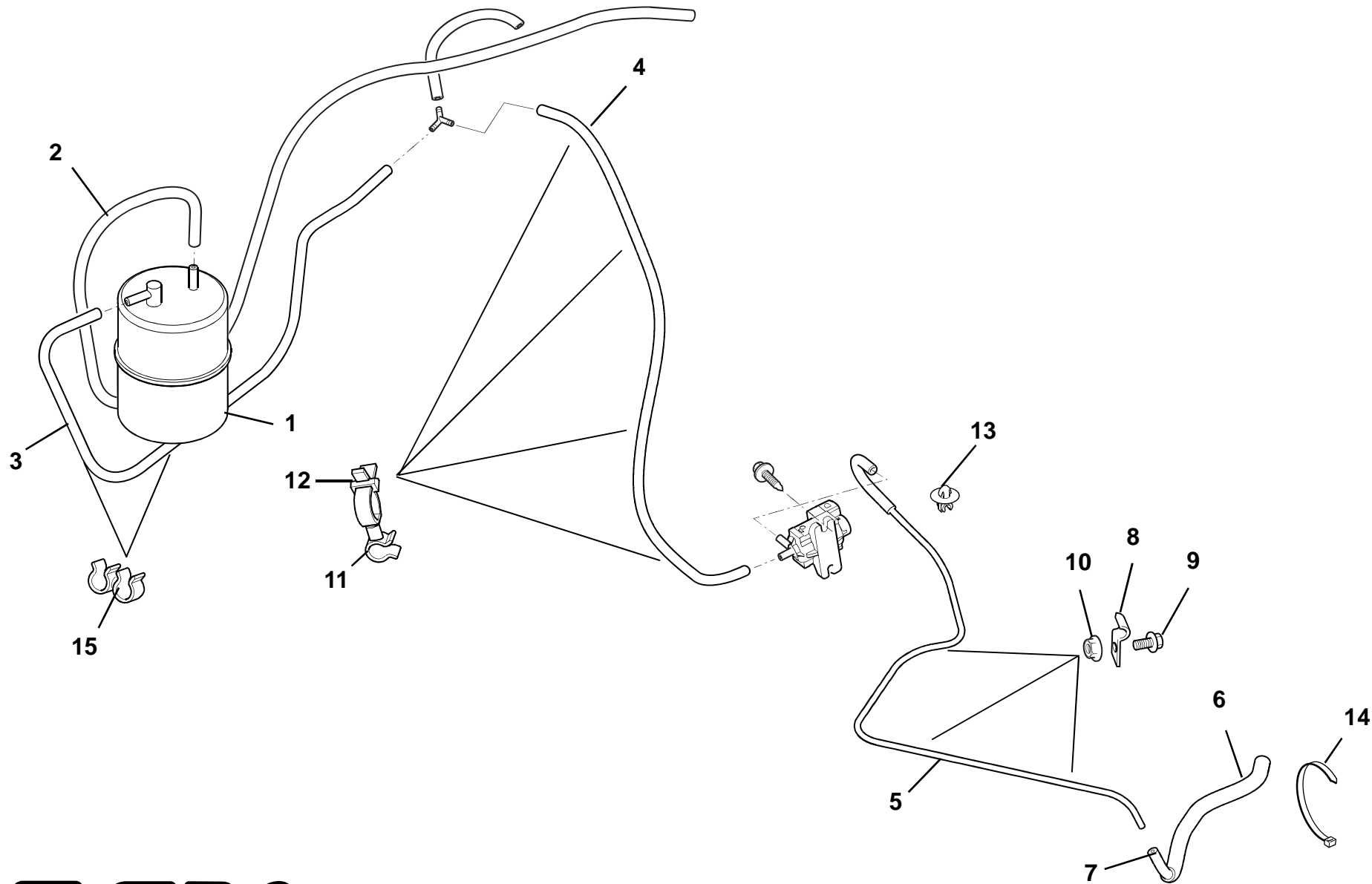
Updated 2nd November 2020

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**Function Code 42.09 Supercharger**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
16	Screw M6 x 40 skt hd, top cover			A132E6540H	2
17	Bolt M8 x 55 hex flg hd, rear RH bracket			A120W2216F	2
18	Bolt M8 x 40 hex flg hd, rear RH bracket			A117W5251F	2
19	Bolt M10 x 35 hex flg hd, nose bracket			A116W5247F	1
20	Bolt M10 x 30 hex flg hd, nose bracket			A132W2004F	2
21	Bolt M8 x 35 hex flg hd, nose bracket, front RH bracket			A117W5249F	3
22	Nose Assembly			A132E6553S	1
23	Gasket			A132E6566S	1
24	Kit, oil and coupler/spring			A132E6554S	1
25	Actuator			A142E6000H	1
26	Bolt			A142E6001H	1
27	Lever			A142E6002H	2
28	Locking Tab			A142E6003H	1
29	Nut			A142E6004H	1

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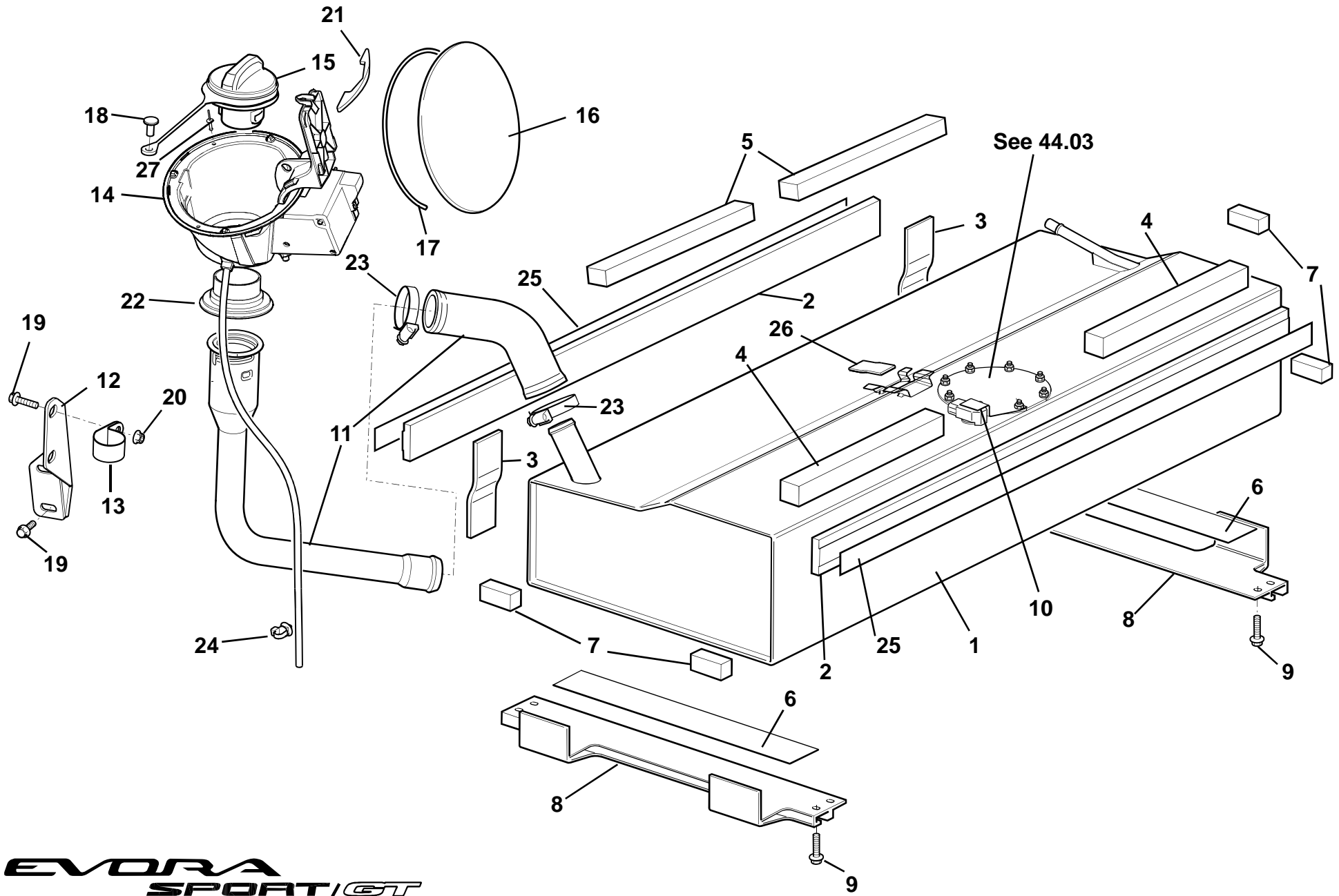


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**SPORT/GT**

**43.03**

**Function Code 43.03 Vacuum System, Hoses, Pipes & Fittings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Vaccum Tank			A132E0188F	1
02	Hose Vaccum 580mm vaccum tank to supercharger			A132E0194F	1
03	Hose Vaccum			A132S0085F	1
04	Hose Vaccum			B132S0144F	1
05	Pipe Vaccum			B132S0182F	1
06	Heat Wrap Protection, vacuum hose to valve			A120L0061F	1
07	Hose Vacuum, valve to pipe			B132S0203F	1
08	Clip Fixing			A132W5090F	3
09	Screw M6 x 16 hex flg. vacuum pipe			A132W5003F	3
10	Nut M6 hex flg			A117W3180F	3
11	Swivel Clip, hose airbox to valve			A132W6088F	4
12	Swivel Clip, tie wrap, hose airbox to valve			A082W6324F	4
13	Pipe Clip			A116W6661F	1
14	Tie Wrap			A124W6800F	1
15	Double Clip			A100W6418F	1



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SPORT/GT

**44.01**

**Function Code 44.01 Fuel Tanks, Filler**

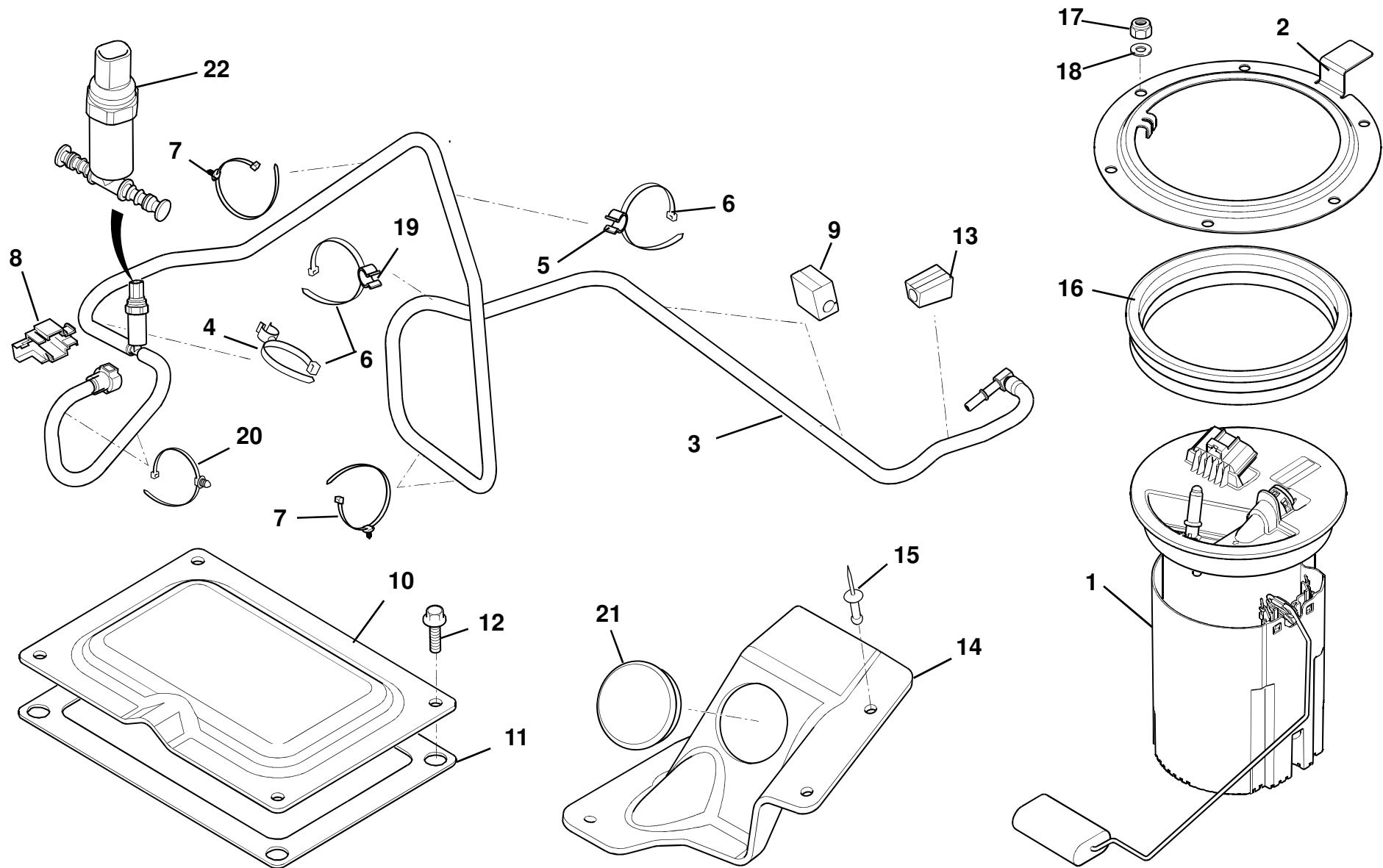
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01a	Fuel Tank Assembly, complete	Includes pump & clamp		B132L0119J	1
02	Pad, fuel tank front & rear support			B132L0021F	2
03	Pad, fuel tank rear			A132L0023F	2
04	Pad, fuel tank mounting upper front			A132L0024F	2
05	Pad, fuel tank mounting upper rear			A132L0025F	2
06	Pad, fuel tank mounting lower			B132L0026F	2
07	Pad, fuel tank side			B132L0071F	2
08	Bracket, fuel tank mounting			A132L0076F	2
09	Screw, M8 x 25, flg. hd., brackets to chassis			A132W5006F	8
10	Tank Pressure Sensor			A132L6054H	1
11	Fuel Filler Neck & Hose Assembly			A132L0044F	1
12	Bracket, fuel filler neck support			B132L0146F	1
13	Clamp, fuel filler neck support			A121W6785F	2
14	Bowl Assembly, fuel filler	Includes solenoid and drain tube		B132L6012F	1
15	Cap, fuel filler			A121L6004F	1
16	Fuel Filler Flap		Primed	A132U0301K	1
17	Seal, filler flap			B132U0172F	1
18	Fastener, fuel cap teather			A132L6025F	1
19	Screw M8 x 25 hex flg			A132W5006F	4
20	Nut, M8 flg., clamp to bracket			A132W3006F	2
21	Seal Pad, fuel flap bowl			A132U0314F	1

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**Function Code 44.01 Fuel Tanks, Filler**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Grommet, fuel filler neck			A121L0085F	1
23	Hose Clip, filler hose			A120W6784F	2
24	Tie Wrap Clip, drain tube			A116K6020F	2
25	Double Sided Adhesive Foam	1m lenghts		A132L6033V	1m
26	Rubber Strip	1m lenghts		A036B6221V	1m
27	Rivet			A082W6512F	3

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**EVORA**  
SPORT/GT

44.03

Updated 2nd November 2020



# Service Parts List

# EVORA SPORT/ET



## Function Code 44.03 Fuel Pump; Filter, Pipes

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Fuel Module Assembly			A132L0120F	1
02	Clamp Plate, fuel Pump			A132L0121F	1
03	Pipe Assembly and Sensor, fuel feed			B132L0115F	1
04	Cable Pipe Clip Female			A132W6047F	1
05	Swivel Clip Male			A082W6587F	1
06	Swivel Clip Tie Wrap			A082W6324F	3
07	Clip Cable Tie			A116K6020F	3
08	Clamp Fuel Pipe no. 2			A132E6332S	1
09	Pad, fuel feed pipe support			A132L0117F	2
10	Cover, fuel pump			B132A0722F	1
11	Seal Cover			A132A0744F	1
12	Screw M6 x 20 hex flg, cover to body			A132W5004F	4
13	Pad, fuel feed pipe support			A132L0152F	1
14	Panel Cover, fuel pipes			B132A0742F	1
15	Rivet			A138W6546F	5
16	Seal, module			A132L6057F	1
17	Nyloc Nut, M6, pump to tank			A120L0014H	8
18	Washer M6 x 12 x 1.4 s/s			A126W4222F	5

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SPORT/ET

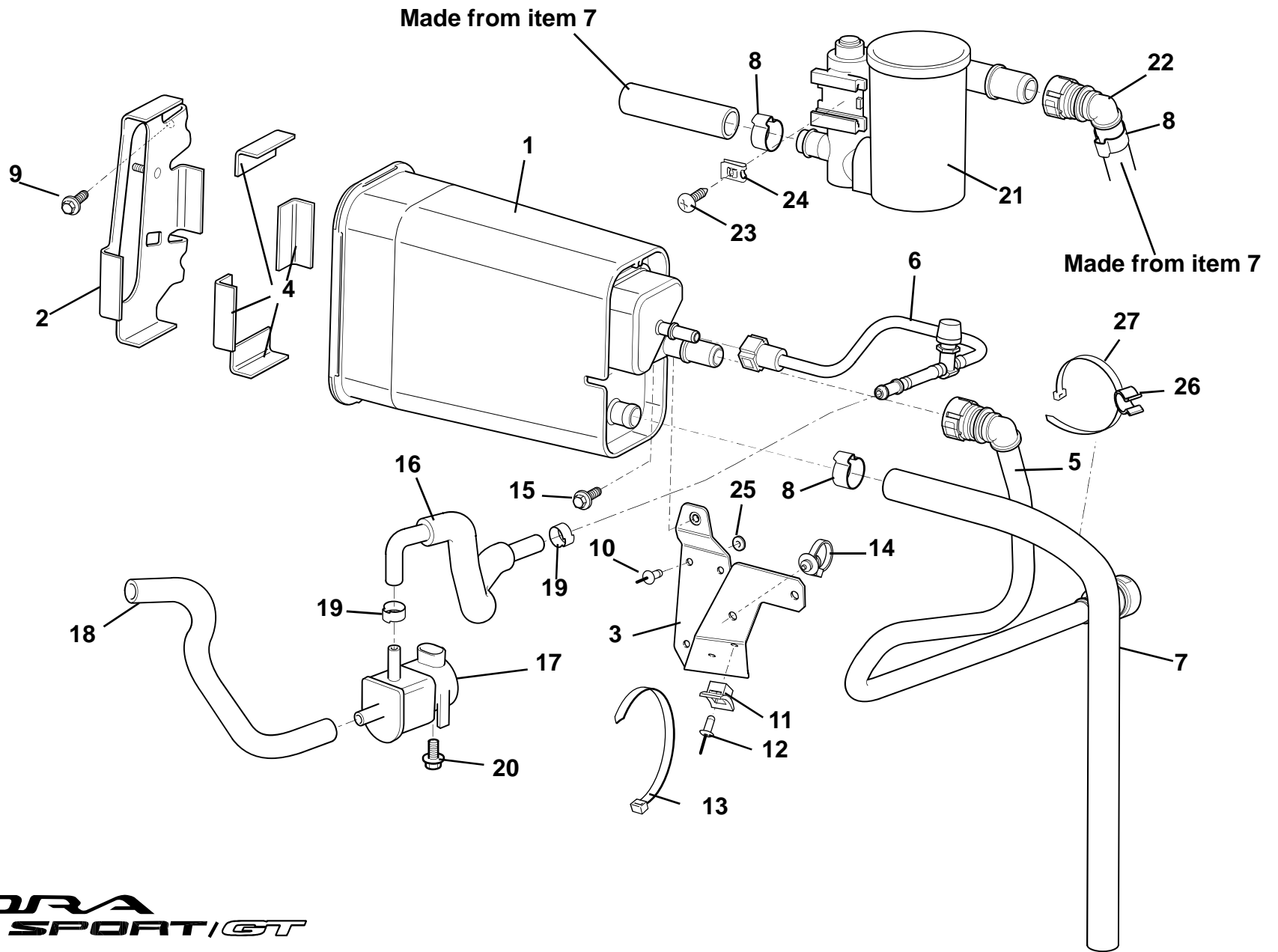
Function Code: 44.03, Page: 1

Updated 2nd November 2020

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**Function Code 44.03 Fuel Pump; Filter, Pipes**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Swivel Clip			A132W6566F	1
20	Clip Cable Tie Firtree			A116K6020F	2
21	Grommet			A111U6061F	1
22	Fuel Pressure Sensor kit			A132L6062S	1



**EVORA**  
SPORT/GT

44.05

# Service Parts List



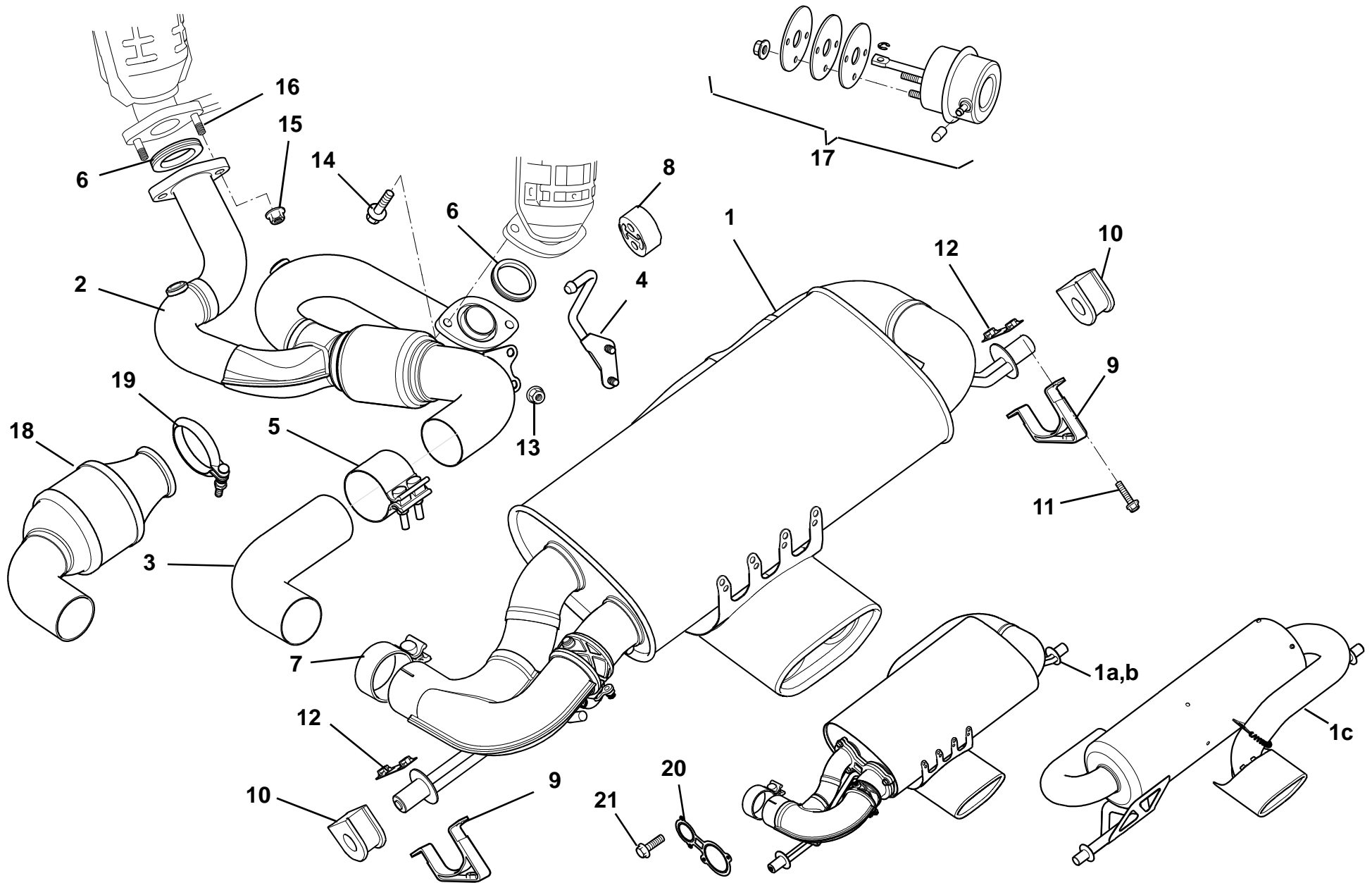
## Function Code 44.05 Charcoal Canister & Evaporative Loss System.

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Charcoal Canister			A132L6004F	1
02	Bracket, canister mounting, base			A132L0079F	1
03	Bracket, canister mounting, hose end			C132L0073F	1
04	Pad, canister base to bracket			A132L0028F	4
05	Pipe Assembly, tank to canister			B132L0144F	1
06	Pipe Assembly, canister to purge valve			B132L0035F	1
07	Hose, canister vent	Cut for USA application		B132L0056F	1
08	Hose Clip, otiker, hose to canister/elbow	1 off Euro, 2 off USA		A121W6774F	2
09	Screw, M6 x 16, hex. flg. hd., bracket to bulkhead			A132W5003F	2
10	Pop Rivet, bracket to bulkhead			A111W6613F	3
11	Cradle, cable tie			A082W6293F	2
12	Pop Rivet, cradle tie saddle to bracket			A085W6259F	2
13	Cable tie, heater hose to bracket			A075W6038Z	2
14	Clip, cable tie			A116K6324F	1
15	Screw, M6 x 20, hex. flg. hd., canister to bracket			A132W5004F	1
16	Hose, canister to purge valve			A132L0112K	1
17	Purge Valve Assembly			A132E6288S	1
18	Hose, purge valve to inlet plenum			A132L0113F	1

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**Function Code 44.05 Charcoal Canister & Evaporative Loss System.**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Hose Clamp, oetiker, hose to valve & pipe assy.			A116W6657F	2
20	Screw, hex. flg. hd., purge valve to engine			A132E6249S	1
21	Canister Close Valve		USA	A121L0004F	1
22	Elbow Connector, 14mm ID hose		USA	A132L6017F	1
23	Screw, no. 6 x 1/4", pan pozi., S/T, canister to bracket		USA	A121W5283F	1
24	Spirenut, no. 6, canister to bracket		USA	A075W6014Z	1
25	Washer Flat M5 x 10 x 0.8, bracket to bulkhead			A075W4011Z	3
26	Swivel Clip			A089W6287F	1
27	Swivel Clip Tie Wrap			A082W6324F	1



**EVORA**  
**SPORT/IGT**

**45.01**

## EVORA 400

		D132S0217F SILENCER 3 INCH S/STEEL	C132S0294F SILENCER 3 INCH TITANIUM	A132S0314F SILENCER 3 INCH TITANIUM	A138S0100S SILENCER 3 INCH TRACK
FED GT	MAN	S	O	X	A
	AUTO				
430	MAN	X	X	S	A
	AUTO	X	S	X	
410	MAN	S	O	X	A
	AUTO				
400	MAN	S	O	X	A
	AUTO				

S = STANDARD FIT  
 O = OPTION FIT  
 X = NOT FITTED  
 A = AFTERMARKET FIT

## EXIGE V6

		A132S0180F SILENCER S/STEEL	C138S0065F SILENCER S/STEEL	LOTAC05504 SILENCER SPORTS S/STEEL	D132S0217F SILENCER 3 INCH S/STEEL	C132S0294F SILENCER 3 INCH TITANIUM	A132S0314F SILENCER 3 INCH TITANIUM	A138S0100S SILENCER 3 INCH TRACK
430	MAN	X	X	X	S (Australia)	X	S	A
390 410 420	MAN	X	X	X	S	O	X	A
SPORT 380	MAN	X	X	X	S	O	X	A
	AUTO							
CUP 380	MAN	X	X	X	S	O	X	A
350	MAN	X	S	X	X	X	X	X
	AUTO							
CUP 360	MAN	X	X	S	X	X	X	X
V6 CUP	MAN	S	X	X	X	X	X	X
S	MAN	S	X	X	X	X	X	X
	AUTO	X	S					

Updated 5th April 2021

# Service Parts List



## Function Code 45.01 Exhaust System

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Silencer Assembly	Includes item 7		D132S0217F	1
01a	Silencer Assembly, titanium	Includes item 7	Option GT/Sport410, Fed GT, Standard GT430 auto	C132S0294F	1
01b	Silencer Assembly, titanium	Includes item 7	GT430 manual	A132S0314F	1
01c	Silencer Assembly, track	Includes item 7		A138S0100S	1
02	Pipe Assembly Exhaust, downpipe to silencer			A132S0233F	1
02a	Pipe Assembly Exhaust, federal, downpipe to silencer		USA/China	A132S0253F	1
03	Pipe Assembly Mid			A132S0230F	1
04	Exhaust Hanger			A132S0121F	1
04a	Exhaust Hanger federal		USA/China	A132S0255F	1
05	Clamp Assembly, double torca	Single use		A132S6022F	2
06	Gasket, downpipe to manifold			A132E6039S	2
07	Torca Clamp, pipe assy to silencer			A132S0228H	1
08	Exhaust Hanger mount, catalyst mounting			A132S6004F	1
09	Exhaust Hanger, silencer mounting			C132S0034F	2
10	Exhaust mounting			A132S0171F	2
11	Bolt, M8 x 25, hex. flg. hd., strap to subframe			A132W5006F	4
12	Nutplate, M8, strap to subframe			A132S0063F	2
13	Nut M10, exhaust hanger			A132W3014F	2

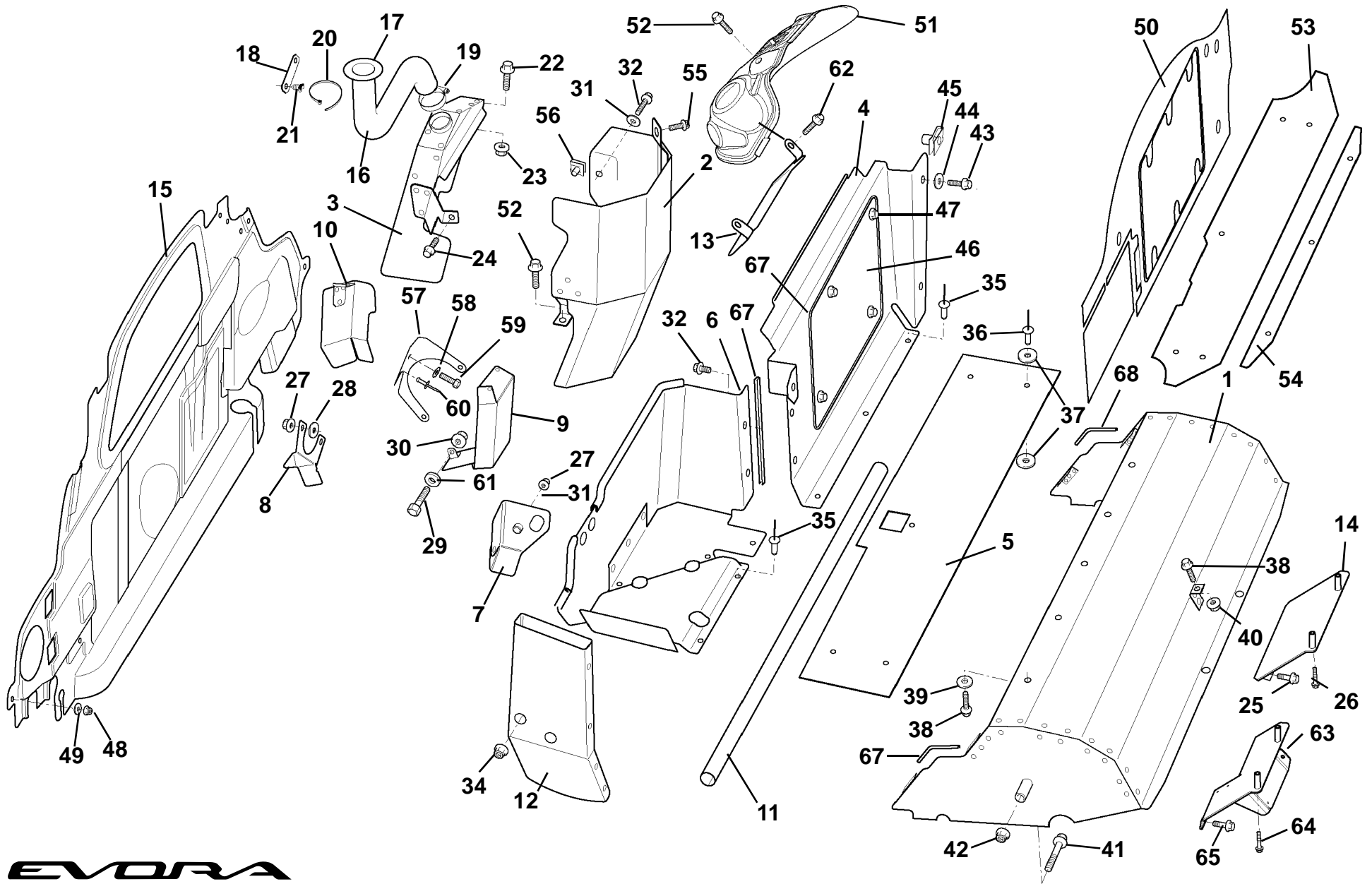




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**Function Code 45.01 Exhaust System**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
14	Bolt, RH manifold to downpipe			<b>A132E6362S</b>	2
15	Nut, LH manifold to downpipe			<b>A132E6504S</b>	2
16	Stud, LH manifold to downpipe	Also see section 40.21		<b>A132E6153S</b>	2
17	Valve Actuator Kit			<b>A132S6020S</b>	1
18	Exhaust Cataylst, federal/china		USA/China	<b>A132S0257F</b>	1
19	Clamp 'V' band, federal		USA/China	<b>A132S6019F</b>	1
20	Gasket, titanium exhaust			<b>A132S0301H</b>	1
21	Bolt, titanium exhaust			<b>A142S0001F</b>	4



**EVORA**  
SPORT/GT

45.05

**Function Code 45.05 Heatshields**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Heatshield Assembly, silencer			G132S0005F	1
02	Heatshield Assembly, front catalyst			B132S0243F	1
03	Vent, heatshield duct			D132S0017F	1
04	Heatshield Assembly, bootbox front	Includes cover plate & fixings		D132S0007F	1
05	Heatshield Assembly, bootbox lower			B132S0009F	1
06	Heatshield Assembly, battery box			C132S0116F	1
07	Heatshield Assembly, engine rear mount			A132S0245F	1
08	Heatshield Assembly, PAS pump			A132S0082F	1
09	Heatshield Assembly, driveshaft bearing			E132S0084F	1
10	Heatshield Assembly, alternator	Uses existing fixing		B132S0095F	1
11	Heatshield Assembly, ARB sleeve			A132S0119F	1
12	Duct Assembly, battery box cooling			B132S0039J	1
13	Heatshield, rear cylinder head			A132S0174F	1
14	Heatshield Assembly, catalyst		USA	A132S0215F	1
15	Insulation Panel, rear bulkhead			B132U0113F	1
16	Flexible Duct, heatshield vent			A132S0081F	1
17	Cap End, flexible duct, 50mm			A132S0106F	1
18	Bracket, duct support			C132S0052F	1
19	Hose Clip, duct to vent			A132W6046F	1
20	Cable Tie, duct to bracket			A075W6038F	1
21	Clip, cable tie, duct to bracket			A116K6020F	1

**Function Code 45.05 Heatshields**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Screw M8 x 25 hex flg., vent fixing			A132W5006F	1
23	Nut, M8, flg., vent fixing			A132W3006F	1
24	Screw, M6 x 14, hex. flg. hd., vent fixing			A116W5233F	1
25	Screw M6 x 25 hex flg hd			A132W5014F	2
26	Bolt M6 x 45 hex flg hd			A132W2053F	2
27	Nut, M8, flg., heatshield fixing			A132W3006F	3
28	Washer, flat, M8 x 16..6 x 1.4, heatshield fixing			A075W4020Z	2
29	Screw, M10 x 50, hex. hd., heatshield fixing		Man	A132W2045F	1
29a	Screw, M6 x 12, hex. flg. hd., heatshield fixing		Auto	A132W5010F	2
30	Nut, M10, flg., heatshield fixing		Man	A132W3007F	1
30a	Nut, M6, hex flg., heatshield fixing		Auto	A117W3180F	2
31	Washer Spring M6, heatshield fixing			A075W4035Z	1
32	Screw, M6 x 20, skt btn. hd., heatshield fixing		Man	A132W5044F	3
32a	Screw, M6 x 16, hex. flg. hd., heatshield fixing		Auto	A132W5003F	3
33	Spirenut, M6, heatshield fixing			A117W6715F	1
34	Nut, M6, flg., duct fixing			A132W3004F	2
35	Pop Rivet, heatshields to subframe			A085W6259F	8
36	Pop Rivet, bootbox heatshield to floor			A111W6614F	5
37	Washer, flat, M5 x 15 x 1.4, black, heatshield to floor			A082W4098F	10
38	Screw, M6 x 16, hex. flg. hd., heatshield to subrame			A132W5003F	10
39	Washer, flat, M6 x 18 x 1.0, heatshield to subrame			B082W4018F	5

## Function Code 45.05 Heatshields

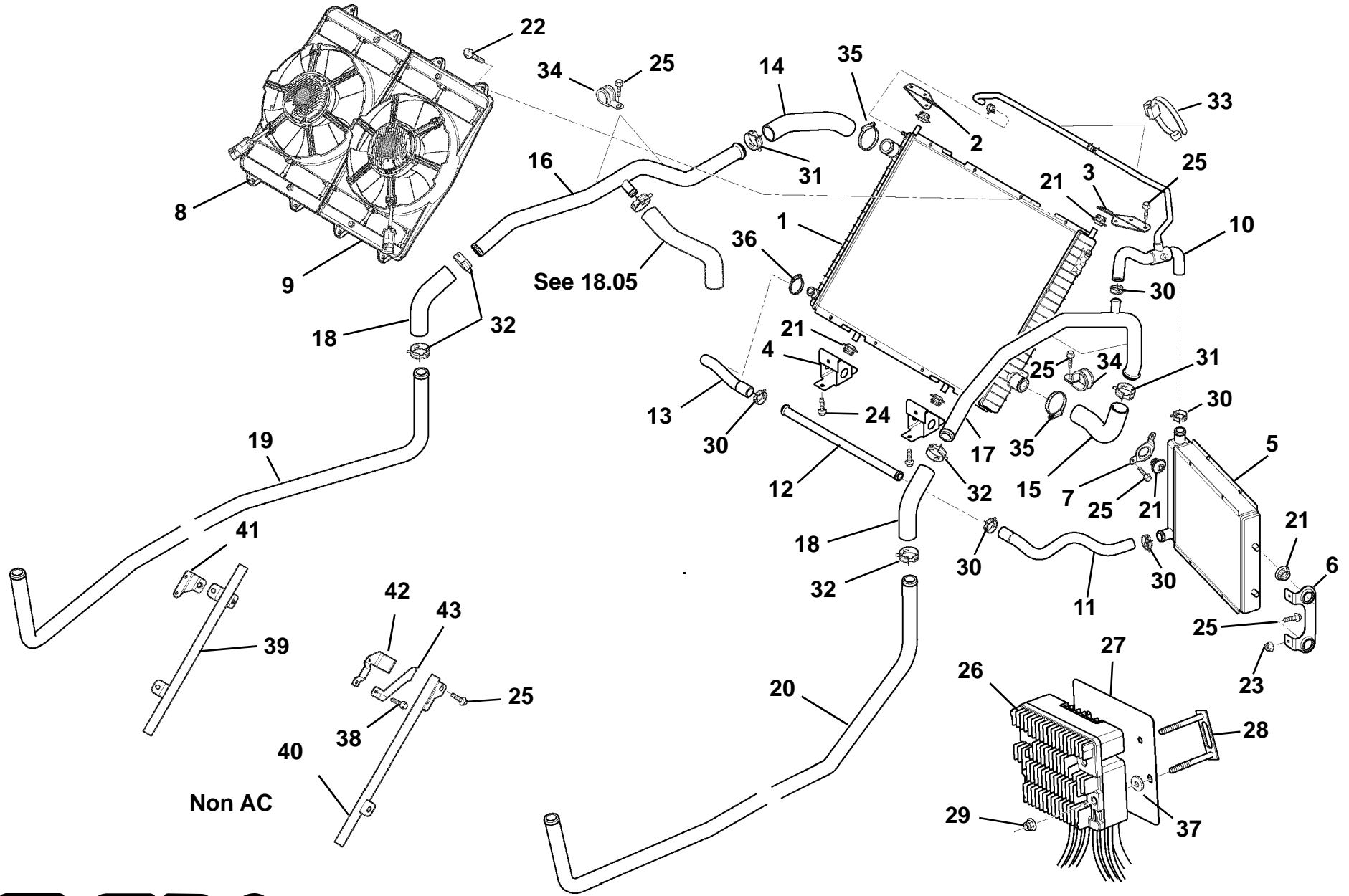
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
40	Nut, M6, flg., heatshield to subrame			A117W3180F	5
41	Bolt, M6 x 40, hex. flg. hd., heatshield fixing			A132W2019F	2
42	Nut, M6, flg., heatshield fixing			A117W3180F	2
43	Screw, M6 x 20, hex. flg. hd., heatshield fixing			A117W2203F	5
44	Washer, flat, M6 x 18 x 1.0, heatshield fixing			B082W4018F	4
45	Spirenut, M6, heatshield & cover fixing			A117W6715F	9
46	Cover Plate, bootbox heatshield	P/O heatshield assembly item 7	Order heatshield	C132S0007F	1
47	Bolt, M6 x 14, hex. flg. hd., cover plate fixing			A116W5253F	4
48	Nyloc Nut, M5, flg., panel to bulkhead			A132W3000F	6
49	Washer, flat, M5 x 19 x 1.4, S/S black, panel to bulkhead			B082W4107F	6
50	Insulation, bootbox front	Trim to use		B132U0535F	1
51	Heatshield, exhaust manifold, LH*			A132E6317S	1
52	Flange bolt/washer, exhaust manifold heatshield, LH			A132E6390S	3
53	Insulation, boot floor			B132U0164 F	1
54	Insulation, boot floor rear			A132U0355F	1
55	Bolt M6 x 13 hex flg hd, heatshield fixing			A132W6005F	1
56	Bolt M10 x 25 hex flg hd, heatshield fixing			A132W6047F	1
57	Bracket Heatshield, drive shaft bearing		Auto	A132S0124F	1
58	Washer Flat M10, bracket heatshield engine		Auto	A075W4024Z	1
59	Setscrew M10x 20, bracket heatshield engine		Auto	A075W1079F	1
60	Rivet, bracket heatshield engine		Auto	A132W6024F	1

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**Function Code 45.05 Heatshields**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
61	Washer 7/16 x 7/8			<b>B120W4199F</b>	2
62	Screw M6 x 12 hex flg, heatshield rear cylinder head			<b>A132W5010F</b>	2
63	Assembly Heatshield, toe control arm			<b>A132S0204F</b>	1
64	Bolt M6 x 40 hex flg			<b>A132W2019F</b>	2
65	Screw M6 x 16mm hex flg			<b>A132W5003F</b>	3
66	Heat Protective Wrap 180mm, fuse box cables	Battery tray area, Not illustrated		<b>A120L0061F</b>	1
67	Edge Finisher	1120mm for access panel, 210 for battery box & 100 mm for bootbox		<b>A117B6010V</b>	1430m m
		*RH heatshield supplied with manifold			

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**EVORA**  
SPORT/1.6T

46.01

**Function Code 46.01 Engine Cooling System & Fan**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Radiator Assembly			A132K0190H	1
02	Bracket Upper Radiator Mount LH			A132K4057F	1
03	Bracket Upper Radiator Mount RH			A132K4058F	1
04	Bracket Lower Radiator Mount			C132K0024F	2
05	Auxillary Radiator Assembly			B132K0227F	1
06	Bracket Auxillary Radiator Outer			B132K0305F	1
07	Bracket Auxillary Radiator Inner			B132K0310F	1
08	Fan and Shroud Assembly LH			A132K4019F	1
09	Fan and Shroud Assembly RH			A132K4020F	1
10	Hose Assembly Auxillary Rad Upper			A132K0219F	1
11	Hose Auxillary Rad Lower			A132K0249F	1
12	Pipe Radiator to Auxillary Rad Lower	P-clips removed on B level		B132K0247F	1
13	Hose Radiator to Auxillary Rad Lower			A132K0246F	1
14	Hose Radiator LH Feed			A132K0203F	1
15	Hose Radiator RH Return			A132K0202F	1
16	Pipe Coolant Front LH Feed			A132K0201F	1
17	Pipe Coolant Front RH Return			A132K0200F	1
18	Hose Coolant Front			B132K0035F	2
19	Pipe Coolant Bodyside Feed			A132K0021F	1
20	Pipe Coolant Bodyside Return			A132K0020F	1
21	Bush Radiator Mounting			A132K0322F	7



**Function Code 46.01 Engine Cooling System & Fan**

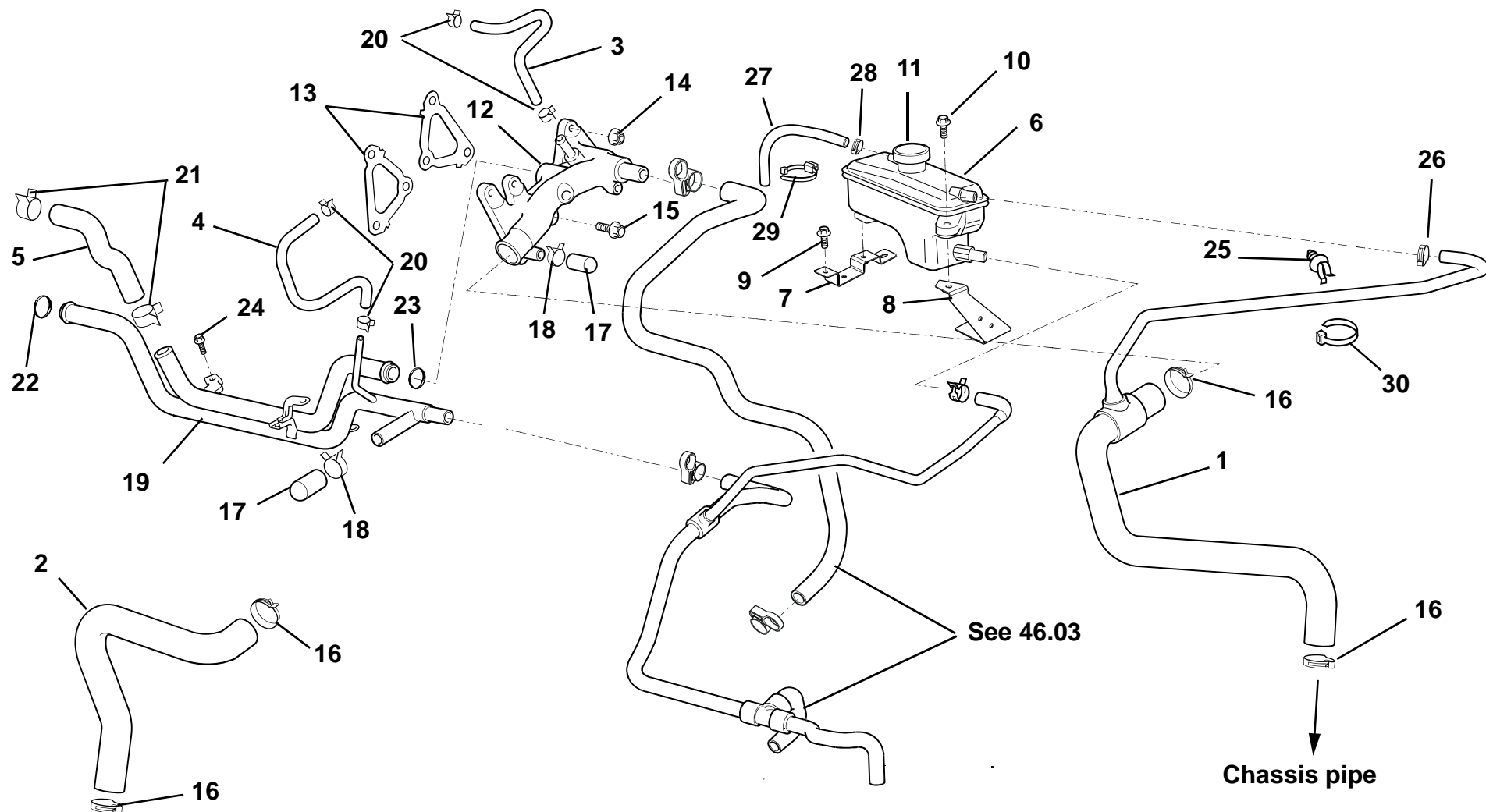
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Screw M6 x 25 hex flg hd, fan assembly to rad			A132W5014F	8
23	Nut M6 hex flg, auxillary rad mounting			A117W3180F	2
24	Screw M8 x 20 hex flg hd, rad mounting bracket lower			A132W5005F	4
25	Screw M6 x 16 hex flg hd, rad mounting bracket			A132W5003F	14
26	Module Fan Controller & cables	Mounted to frt subframe		B132K0302H	1
27	Backing Sheet			A132K0367F	1
28	Stud Plate Assembly			A132K0337F	2
29	Nut Nyloc M5, module to bracket			A132W3000F	4
30	Pipe Clamp			A120W6776F	5
31	Pipe Clamp			A120W6784F	2
32	Pipe Clamp			A120W6784F	4
33	Edge Clip			A126W6894F	2
34	'P' Clip			A132W6008F	4
35	Pipe Clip			A120W6784F	2
36	Pipe Clip			A079K6018F	1
37	Spacer			A132U0496F	4
38	Screw M6 x 12 hex flg hd, rad mounting bracket		No AC	A132W5010F	4
39	Blanking Plate Assembly LH		No AC	A132K0417H	1
40	Blanking Plate Assembly RH		No AC	A132K0416H	1
41	Radiator Mounting Bracket LH		No AC	A132K4017H	1
42	Radiator Mounting Bracket RH		No AC	A132K4018H	1

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**Function Code 46.01 Engine Cooling System & Fan**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
43	Radiator Mounting Bracket Lower RH		No AC	A132K0311H	1

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**EVORA**  
**SPORT/GT**  
**46.02**

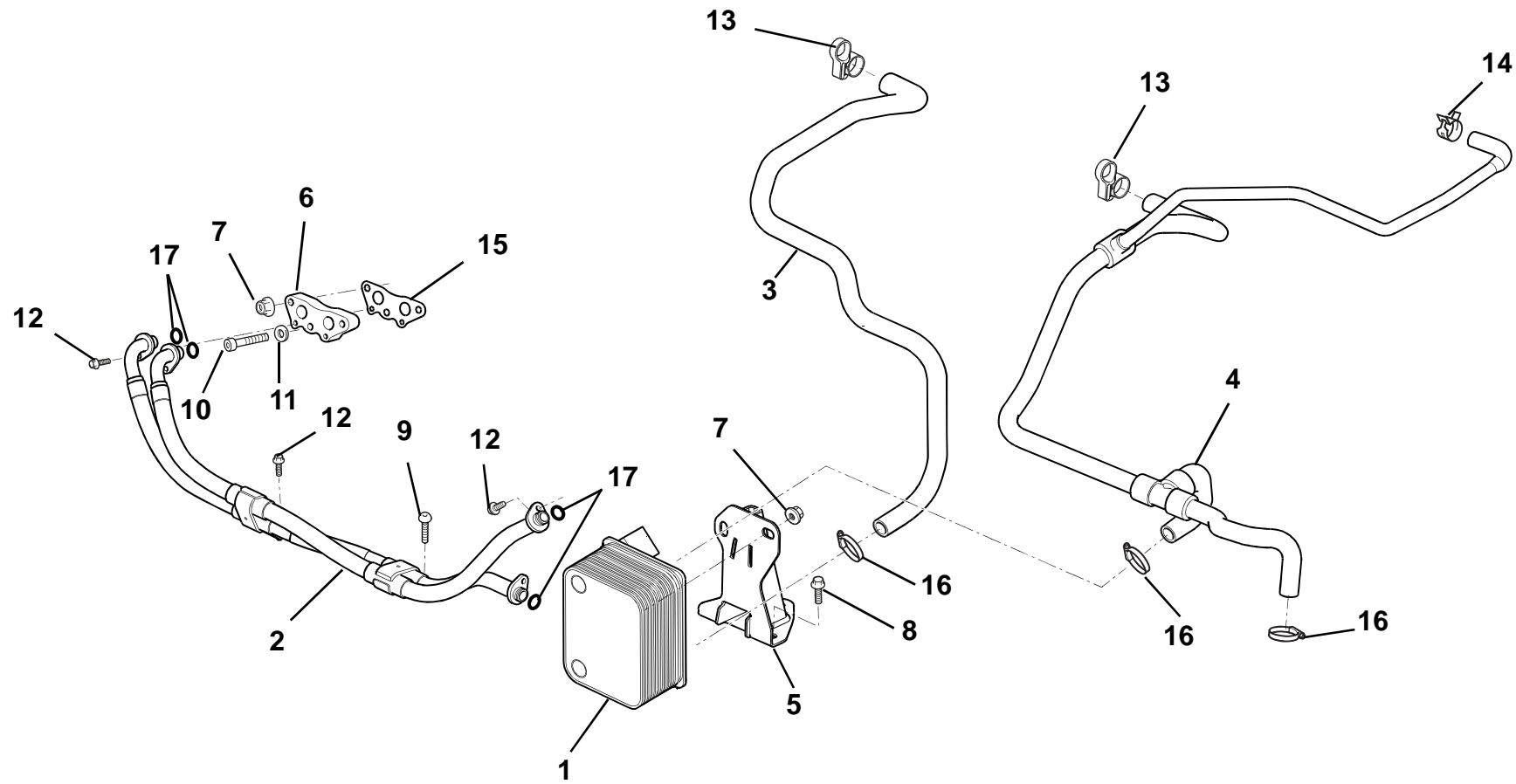
**Function Code 46.02 Engine Cooling System**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Hose, engine outlet			B132K0002F	1
02	Hose, engine inlet			B132K0003F	1
03	Hose, water by-pass No.2, outlet to throttle body			A132E0184F	1
04	Hose, water by-pass No.3, throttle body to water inlet pipe			A132E0185F	1
05	Hose, water by-pass No.1, water outlet to water inlet			A132E6267S	1
06	Tank Assembly, reserve, radiator pressure system			A132E6312S	1
07	Bracket Assembly, header tank, right			B132K0031F	1
08	Bracket Assembly, header tank left			C132K0008F	1
09	Screw M6 x 16 hex flg hd,header tank to bracket			A132W5003F	2
10	Screw, M8 x 25, hex. flg. hd. header tank to bracket			A138W2007F	1
11	Cap, header tank 108kPa			A120E6341S	1
12	Water Outlet			A132E6257S	1
13	Gasket, water outlet to cylinder head			A132E6259S	2
14	Nut, flange, water outlet to head	For stud see 40.05		A132E6473S	4
15	Bolt, hex.flg. hd., water outlet to head			A132E6467S	2
16	Clamp Hose			A120W6784F	4
17	Blanking Cap			A132E0080F	2
18	Clip			A132E6091H	2
19	Pipe Assembly, water inlet			A132E6269S	1
20	Hose Clip, water by-pass No. 2 & No. 3			A132E6271S	4
21	Hose Clip, water by-pass No. 1			A132E6270S	2

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**Function Code 46.02 Engine Cooling System**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	'O' Ring, water inlet pipe to water inlet housing			A132E6273S	1
23	O' Ring, water outlet housing to by-pass pipe			A132E6272S	1
24	Bolt, hex.flg. hd., water inlet pipe retention			A132E6471S	2
25	Clip Firtree, header tank overflow pipe			A132W6009F	1
26	Hose Clamp, 17.7mm,			A120W6739F	2
27	Hose Overflow, expansion tank			A132K0053F	1
28	Clip			A124W6818F	1
29	Edge Clip, overflow hose			A126W6894F	1
30	Cable Tie	Refer to TSB 2016/17		A075W6038Z	1

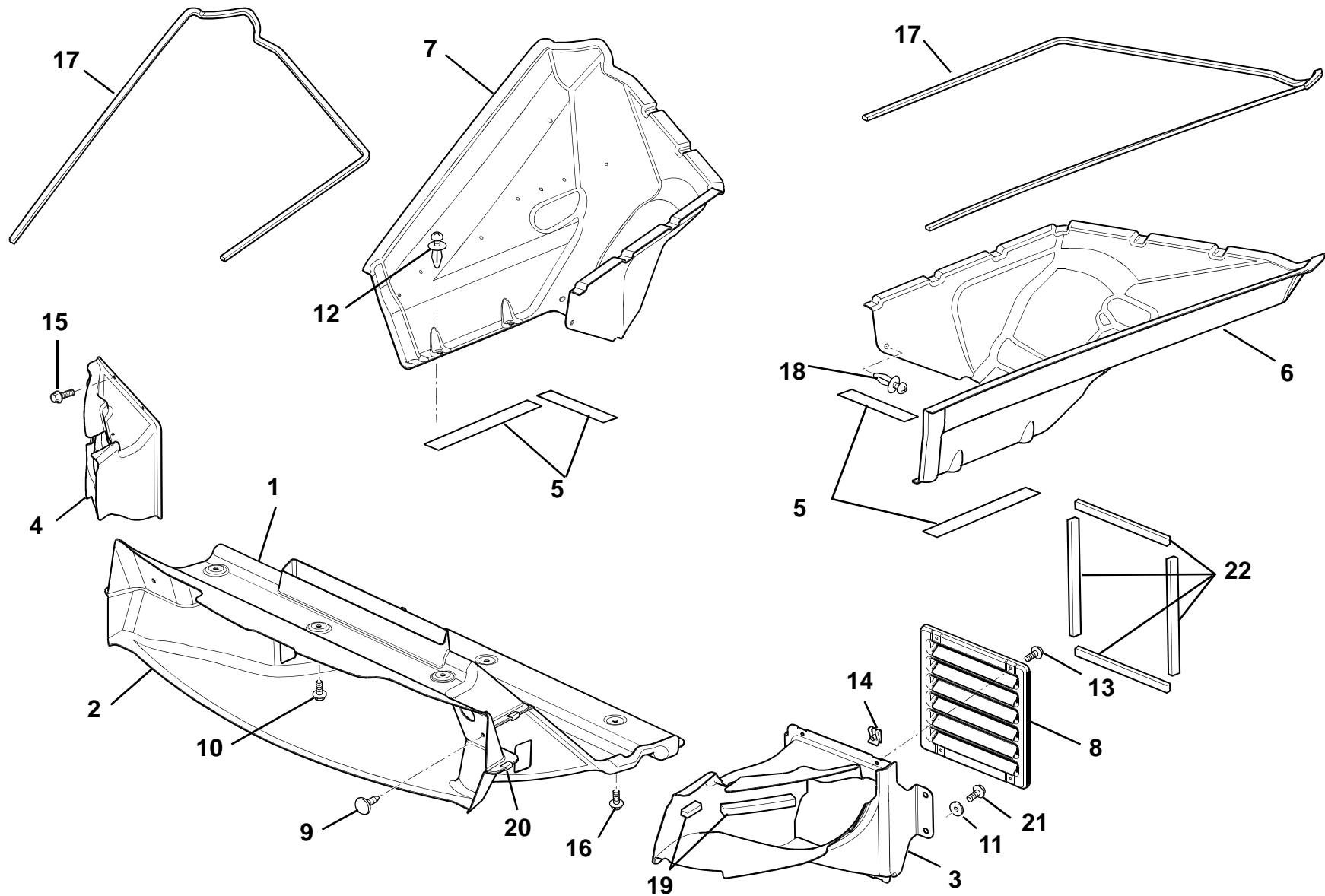


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SPORT/GT

46.03

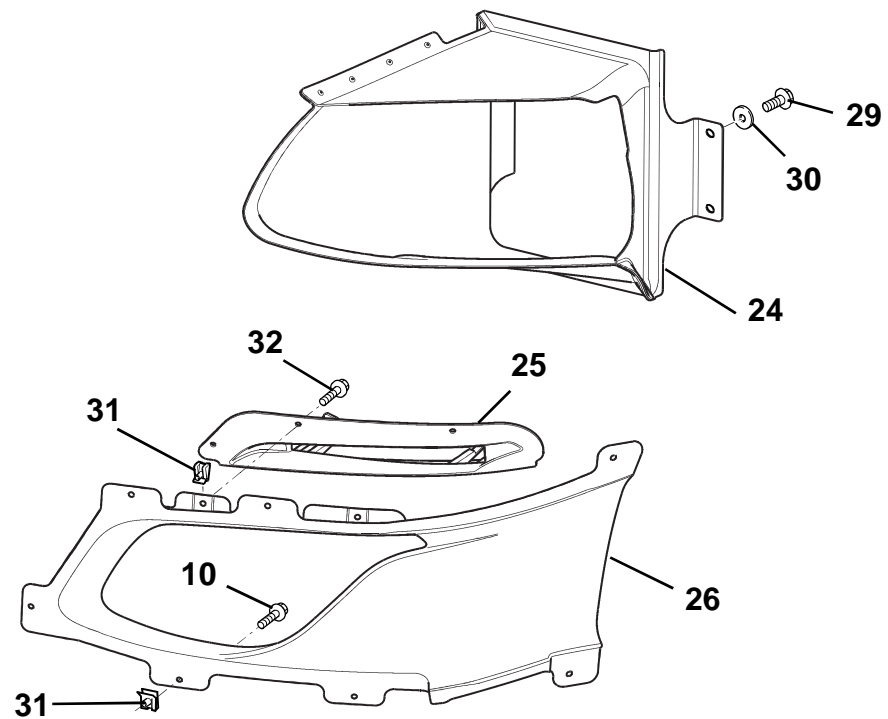
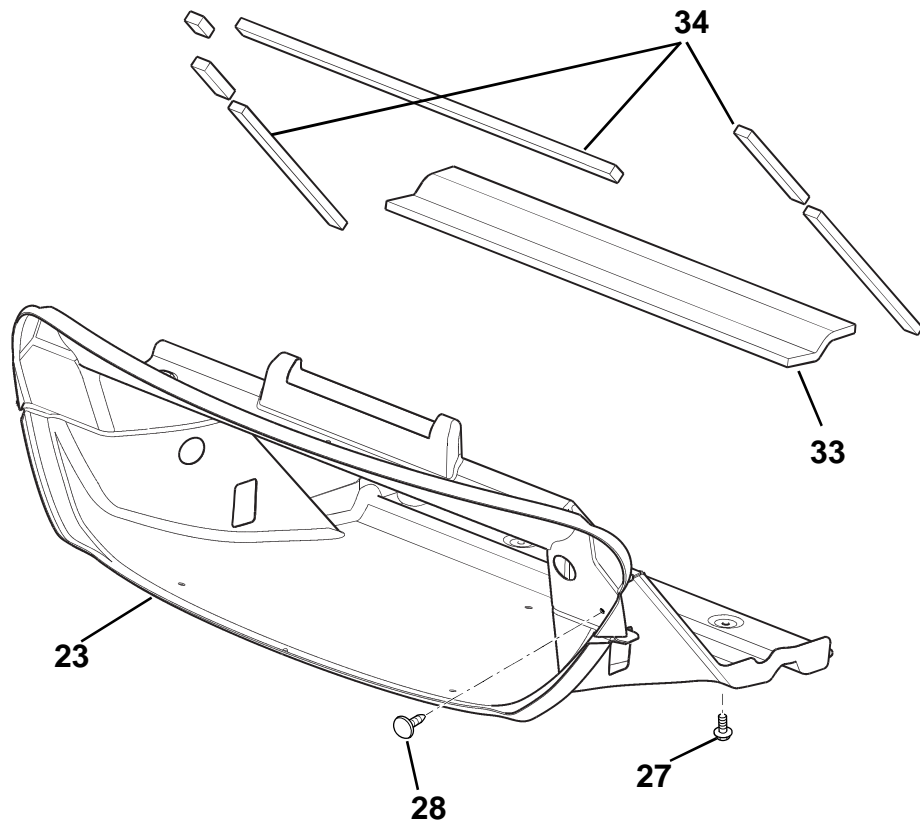
**Function Code 46.03 Oil Cooler/Heat Exchanger & Pipes**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Oil Cooler Plate			A132K0304F	1
02	Oil Cooler Pipe Assembly	Includes O rings		A132K0354F	1
03	Hose Inlet			A132K0251F	1
04	Hose Return	See 18.05		A132K0256F	1
05	Bracket Oil Cooler			B132K0288F	1
06	Adapter Plate, oil cooler pipes			B132K0303F	1
07	Nut M8 hex flg, oil cooler bracket			A111W3154F	4
08	Screw M8 x 20 hex flg hd, oil cooler bracket			A132W5005F	3
09	Screw M6 x16 btn cap hd, oil cooler pipes			A082W7105F	2
10	Bolt M8 x 40 cap hd, oil cooler pipes			A100W7067F	3
11	Washer Flat M8 x 16.5 x 1.6			A111W4175F	3
12	Screw M6 x 16 hex flg hd, oil cooler pipes			A132W5003F	6
13	Hose Clamp			A079K6018F	2
14	Hose Clamp, hose to header tank			A120W6739F	1
15	Gasket, hose assembly to sump			A132E0060S	1
16	Hose Clamp			A079K6018F	3
17	'O' Ring			A132K6020S	4



**EVORA**  
**SPORT/GT**





GT 430 & GT 410 Sport

**EVORA**  
**SPORT/GT**

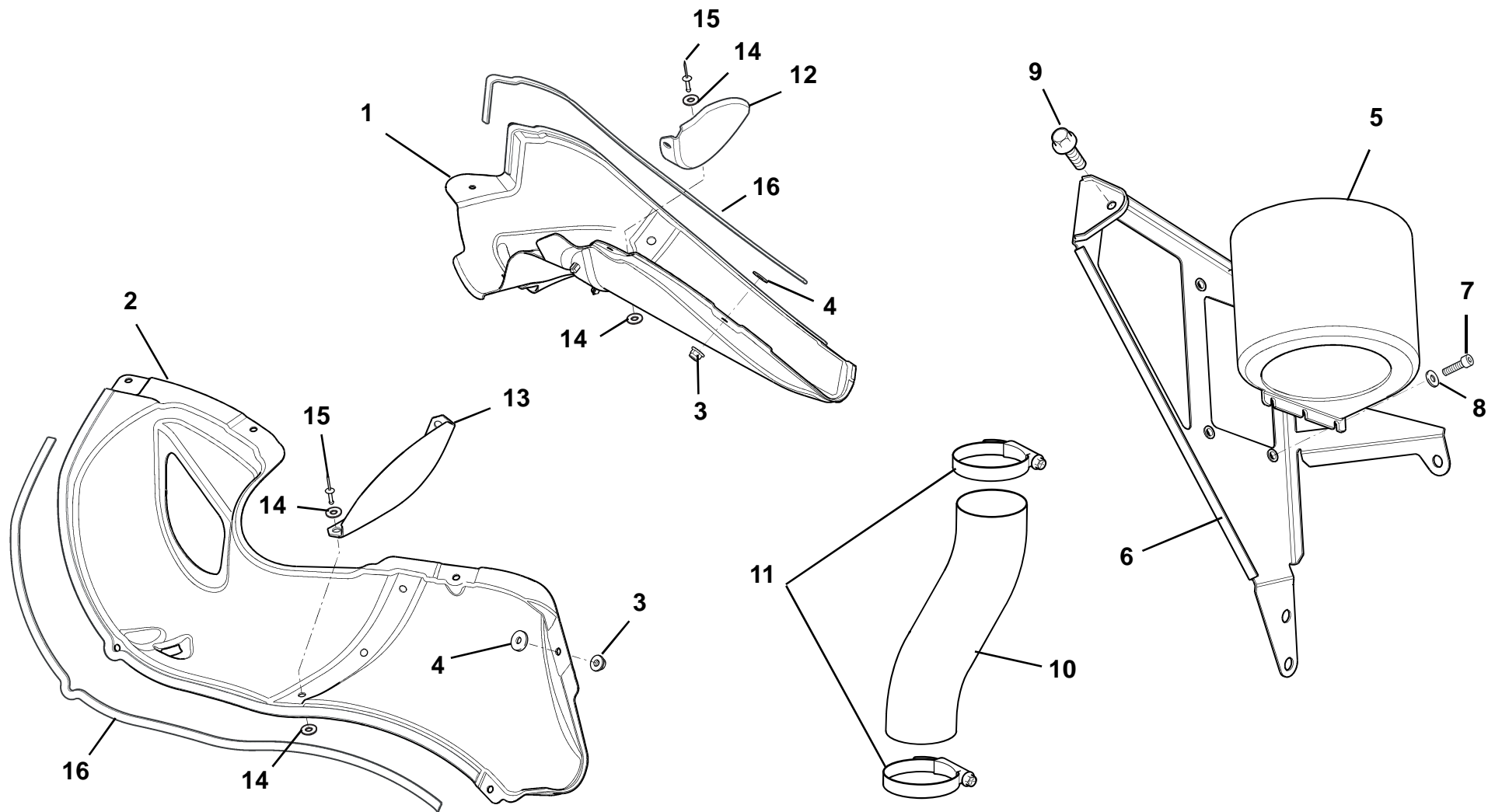
46.04 page 2

**Function Code 46.04 Front Ducts**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Duct Assembly Rad, upper		Sport 410, Fed GT	A132U1061F	1
02	Duct Assembly Rad, lower		Sport 410, Fed GT	A132U1062F	1
03	Duct Assembly Frt Bumper LH		Sport 410, Fed GT	A132U1026F	1
04	Duct Assembly Frt Bumper RH		Sport 410, Fed GT	A132U1029F	1
05	Self Adhesive Rubber			A036B6221V	1m
06	Duct, radiator outlet, upper, LH	Use with intake duct see 18.13		E132U4349F	1
06a	Duct, radiator outlet, upper, LH	Use with intake tube see 18.13		F132U4349F	1
07	Duct, radiator outlet, upper, RH	Use with intake duct see 18.13		E132U4350F	1
07a	Duct, radiator outlet, upper, RH	Use with intake tube see 18.13		F132U4350F	1
08	Vent Panel LH		Manual Sport 410, Fed GT	A132U1052F	1
09	Button Firtree, centre rad duct			A132W6006F	2
10	Screw M5 x 12 hex flg, centre rad duct			A132W5002F	3
11	Washer, flat, M6 x 25 x 1.4 s/s, rad duct			B075W4017Z	4
12	Plastic Fastener, duct retention			A100W6481F	9
13	Screw M5 x 16 hex flg, vent			A132W5016F	4
14	Speed Nut M5, vent			B100W6372F	4
15	Screw M6 x 16 hex flg, duct RH			A132W5003F	4
16	Screw M5 x 12 hex flg, centre rad duct			A132W5002F	2
17	Self Adhesive Foam, 1metre, duct radiator	2 metres required per side		A100B0431V	4m
18	Scrivet, rad duct			A100W6479F	4
19	Neoprene Strip	2 off per side total 500mm		A054B6110V	As req

**Function Code 46.04 Front Ducts**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
20	Edge Clip, duct upper to duct lower			A111W6568F	8
21	Screw M6 x 16 hex flg, duct LH			A075W1028Z	4
22	Self Adhesive Foam	LH duct 4 off total length 1490mm, RH duct total length 555mm		A100B0431V	As req
23	Front Intake Duct Assembly		GT430, GT410 Sport	B710U0029J	1
24	Duct Assembly Front Rad LHS		GT430, GT410 Sport	B710U0043J	1
24a	Duct Assembly Front Rad RHS		GT430, GT410 Sport	B710U0044J	1
25	Carrier Panel DRL LH		GT430, GT410 Sport	A710U4049F	1
25a	Carrier Panel DRL RH		GT430, GT410 Sport	A710U4050F	1
26	Duct Front Bumper LHS		GT430, GT410 Sport	B710U0035F	1
26a	Duct Front Bumper RHS		GT430, GT410 Sport	B710U0036F	1
27	Screw M6 x 16, hex flg hd, , front intake duct			A132W5002F	9
28	Button Firtree, front intake duct			A132W6006F	2
29	Screw M6 x 16, hex hd, side duct			A075W1028Z	4
30	Washer Flat M6 x 25 x 1.4 s/s, side duct			B075W4017Z	4
31	Speednut M5			B100W6372F	16
32	Screw M5 x 12, hex flg hd			A132W5002F	16
33	Sealing Foam 20 x 10mm, front intake duct		GT430, GT410 Sport	A132U6062V	3.2m
34	Foam 10 x 6mm, self adhesive		GT430, GT410 Sport	A100B0431V	0.9m

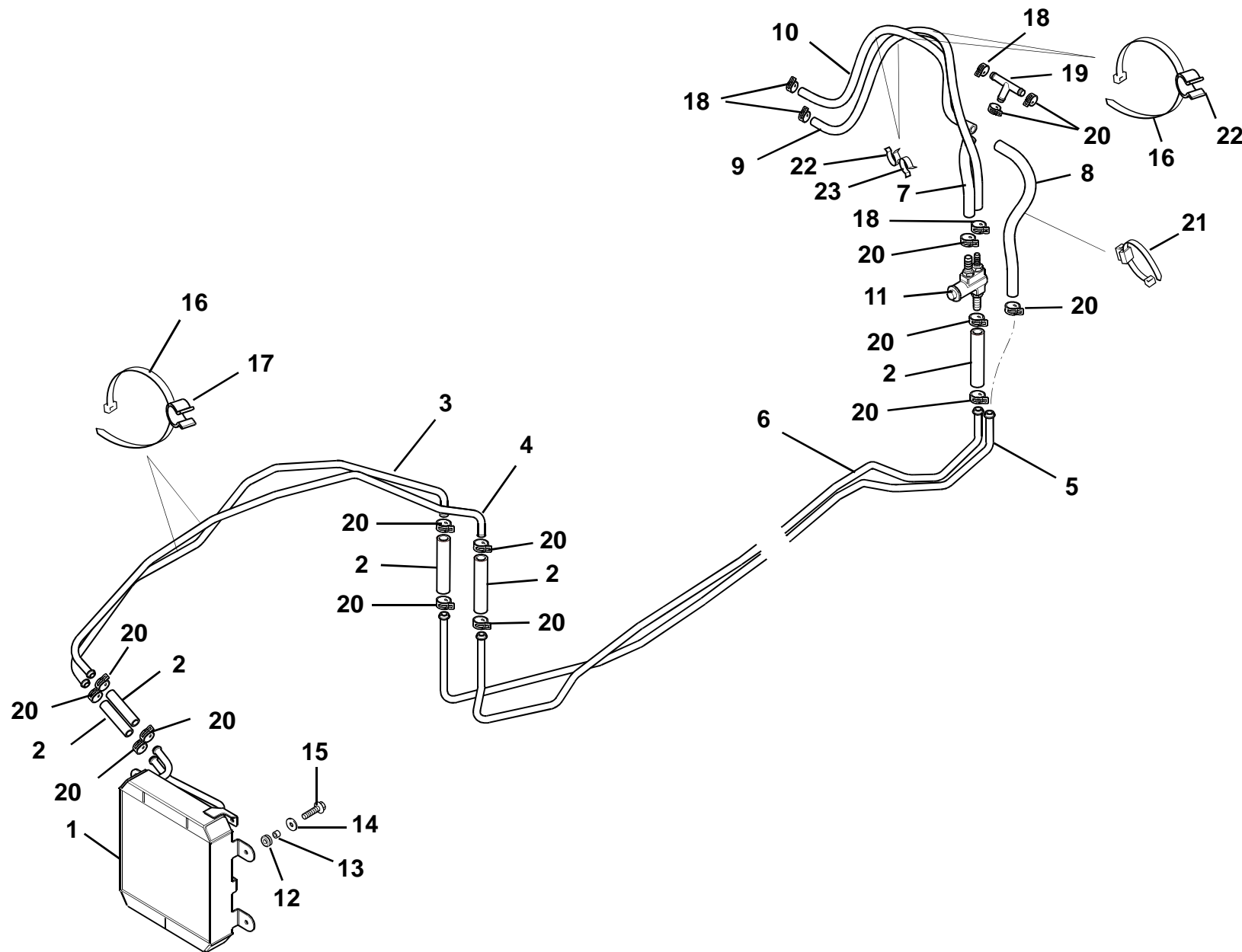


**EVORA**  
**SPORT/GT**

**46.05**

**Function Code 46.05 Engine Bay Cooling, Ducts & Trunking**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Duct side intake, LH			B132U1213F	1
02	Duct side intake, RH			A132U1214F	1
03	Nyloc Nut, M5, flange, ducts to clamshell			A132W3000F	10
04	Washer, neoprene 25mm 8mm	LH 2 off RH 3 off, grille area fixings		A111U6055F	5
05	Fan, engine bay cooling			A132K0341F	1
06	Bracket Assembly Engine Bay Fan			D132K0328F	1
07	Screw, M4 x 10, skt hd, fan to bracket			A132J6039F	4
08	Washer Flat M4 x 9 x 0.8, fan to bracket			A082W4099F	4
09	Screw, M6 x 16 hex flg hd, fan bracket			A132W5003F	4
10	Duct, flexible, subrame vent to exit grille, RH			B132S0038F	1
11	Hose Clip, 50-70mm, duct retention			A132W6027F	2
12	Grille side intake, LH			A132U1159F	1
13	Grille side intake, RH			A132U1160F	1
14	Washer Flat M5 x 25 x 1.4			A082W4098F	12
15	Rivet			A117W6734F	6
16	Foam, self adhesive	900mm per duct		A100B0431V	2



**EVORA**  
SPORT/GT

46.08

**Function Code 46.08 Single Oil Cooler System Auto Transmission**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Oil Cooler Assembly, transmission			A132K0318F	1
02	Hose Link, oil cooler			B132F0186F	5
03	Pipe Front, transmission oil cooler, feed			B132K0295F	1
04	Pipe Front, transmission oil cooler, return			A132K0296F	1
05	Side Pipe Assembly, oil feed			C132F0159F	1
06	Side Pipe Assembly, oil return			B132K0287F	1
07	Hose, return, thermostat to t piece			A138K0117F	1
08	Hose return, bodyside to t piece			A138K0116F	1
09	Hose, oil cooler feed to thermostat			A132K0263F	1
10	Hose, oil cooler return to thermostat			A132K0264F	1
11	Thermostat			A138K6016F	1
12	Bush Mounting, oil cooler mounting			A132K6005F	4
13	Sleeve, compression limit, cooler mounting			A132K6006F	4
14	Washer Flat M8 x 20.5 x 1.4			A082W4165F	4
15	Bolt M8 x 20 hex flg hd			A132W5005F	4
16	Swivel Clip, tie wrap			A082W6324F	4
17	Clip Pipe			A132W6047F	4
18	Hose Clamp			A132W6117F	4
19	T Piece			A138K0118F	2
20	Mubea Clip 19mm			A120W6894F	14
21	Edge Clip Tie Wrap			A126W6894F	1

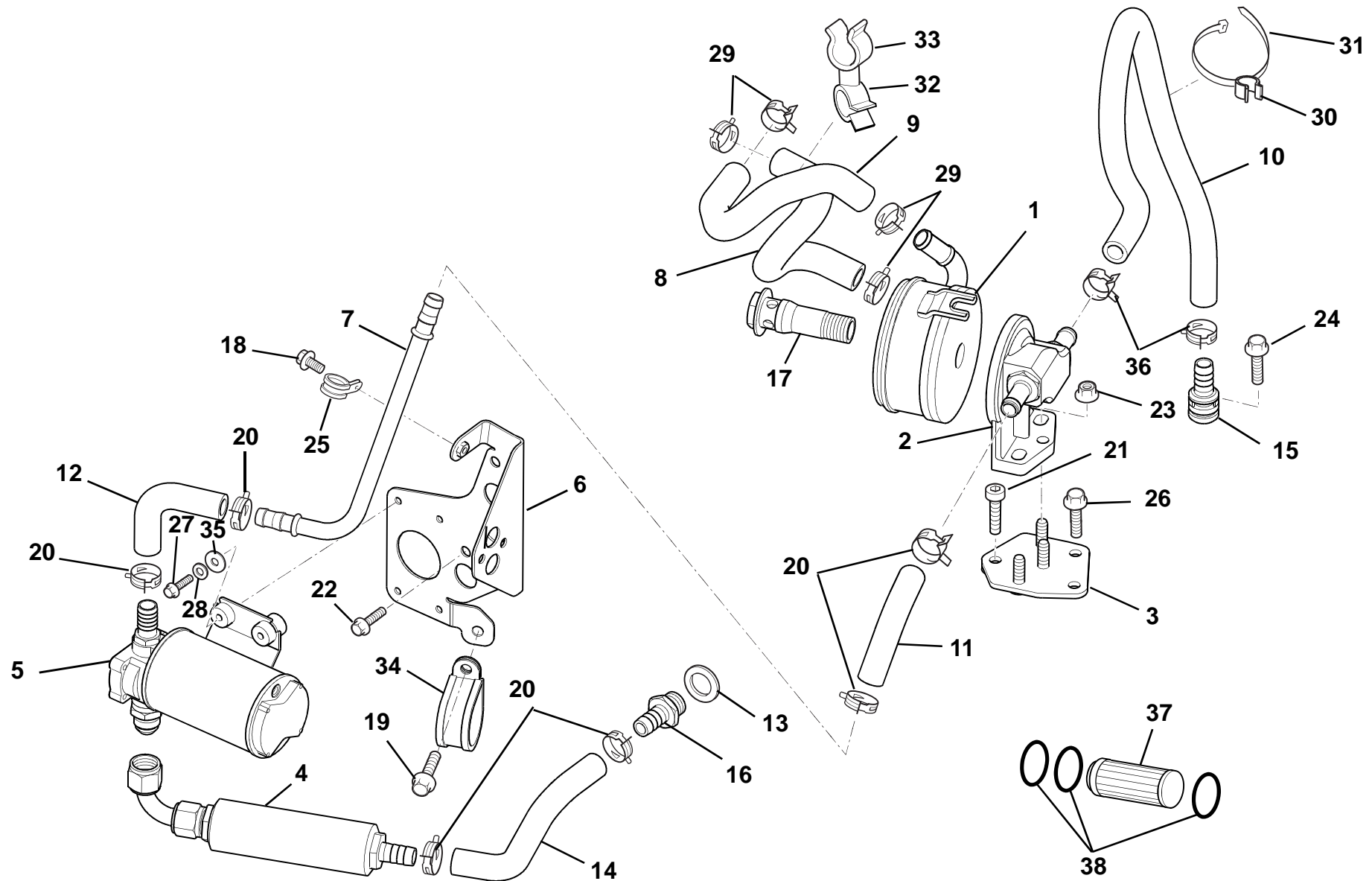
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**Function Code 46.08 Single Oil Cooler System Auto Transmission**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Swivel Clip			A082W6587F	4
23	Swivel Clip			A089W6295F	2

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**EVORA**  
SPORT/GT

46.09

# Service Parts List

# EVORA SPORT/GET



## Function Code 46.09 Oil Cooler System Manual Transmission

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Oil Cooler			A132E6076H	1
02	Housing Oil Cooler			A132K0398F	1
03	Bracket Assembly, oil cooler housing			A132K0407F	1
04	Filter & Check Valve	Includes items 37 & 38		B132K0412F	1
05	Oil Pump			B132K0388F	1
06	Bracket Assembly, oil pump			A132K0423F	1
07	Pipe, cooler to pump			A132K0420F	1
08	Hose Feed			A132K0385F	1
09	Hose Return			A132K0384F	1
10	Hose, oil cooler to g/box			B132K0408F	1
11	Hose, oil cooler to pipe			A132K0421F	1
12	Hose, pump to pipe			A132K0419F	1
13	Sealing Washer, self centerng			A132K6017F	1
14	Hose, filter to g/box			A132K0418F	1
15	Plug, oil return to g/box			A132K0386F	1
16	Fitting, M18 to M12			A132K0415F	1
17	Banjo Bolt			A132K0396F	1
18	Screw M5 x 12, hex flg hd			A132W5002F	1

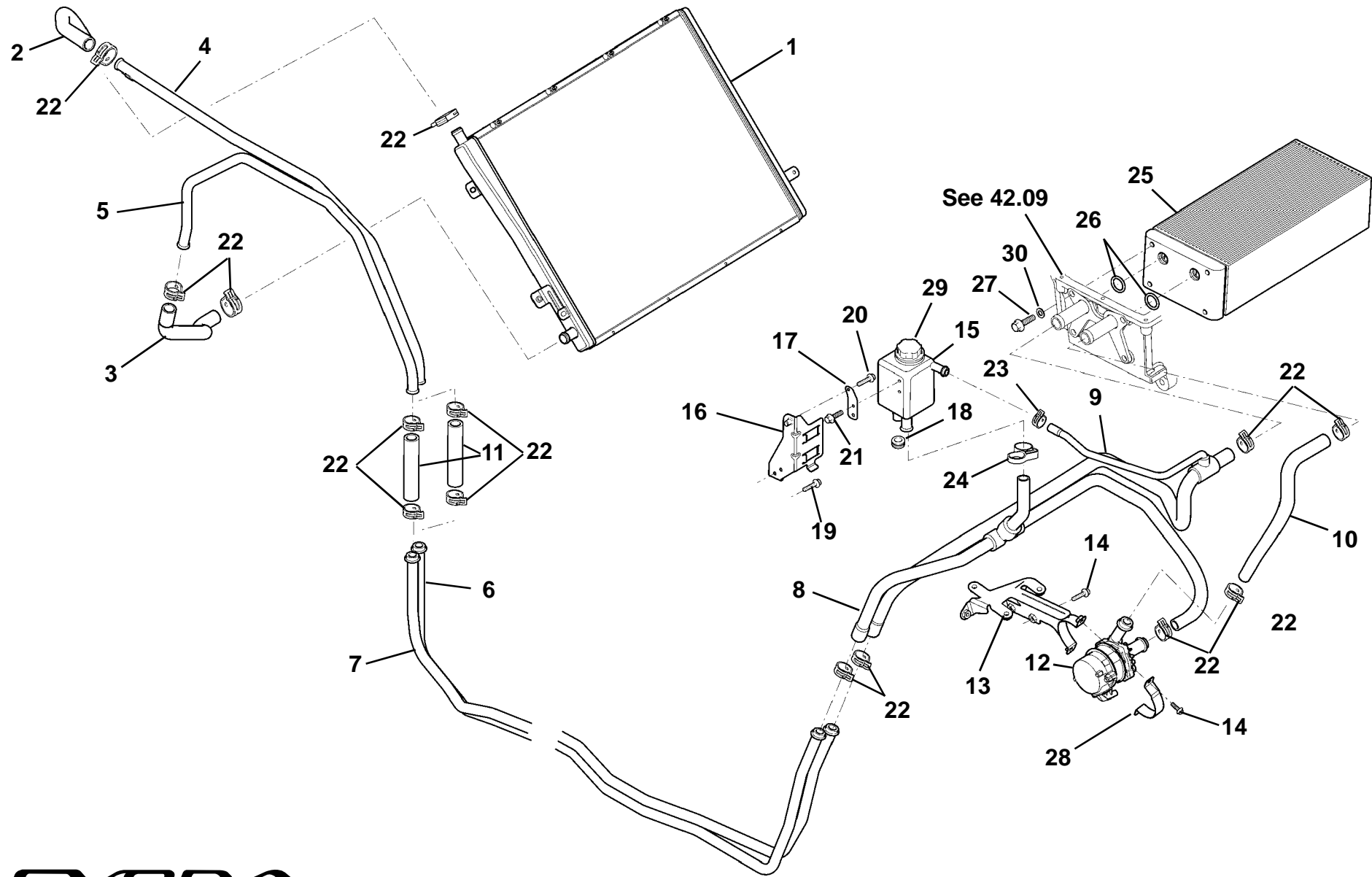
EVORA  
SPORT/GET

Function Code: 46.09, Page: 1

Updated 3rd February 2020

**Function Code 46.09 Oil Cooler System Manual Transmission**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Bolt M8 x 16, hex flg hd			A132W5013F	1
20	Hose Clamp			A120W6894F	6
21	Screw M8 x 25 skt cap hd			A111W7132F	1
22	Screw M8 x 20 hex flg hd			A132W5005F	3
23	Nut M8 hex flg			A132W3006F	3
24	Screw M6 x 16 hex flg hd			A132W5003F	1
25	'P' Clip			A075Q6013F	1
26	Bolt M10 x 16 hex flg hd			A132K6019F	2
27	Bolt M5 x 30 hex hd			A079W1084F	4
28	Washer Flat M5 x 10 x 0.8			A075W4011Z	4
29	Hose Clamp			A132K6018F	4
30	Swivel Clip			A089W6287F	1
31	Swivel Clip Tie Wrap			A082W6324F	1
32	Clip			A132W6116F	1
33	Clip			A132W6115F	1
34	P Clip			A132W6118F	1
35	Washer 3/16 x 3/4 x 16g			B075W4009Z	4
36	Hose Clamp			A138W6032F	2
37	In-Line Filter	For item 04		A132K6022S	1
38	O Ring, filter housing	For item 04		A132K6021S	3



**EVORA**  
SPORT/GT

46.11

# Service Parts List

# EVORA SPORT/GET



## Function Code 46.11 Chargecooler, Pipes & Hoses

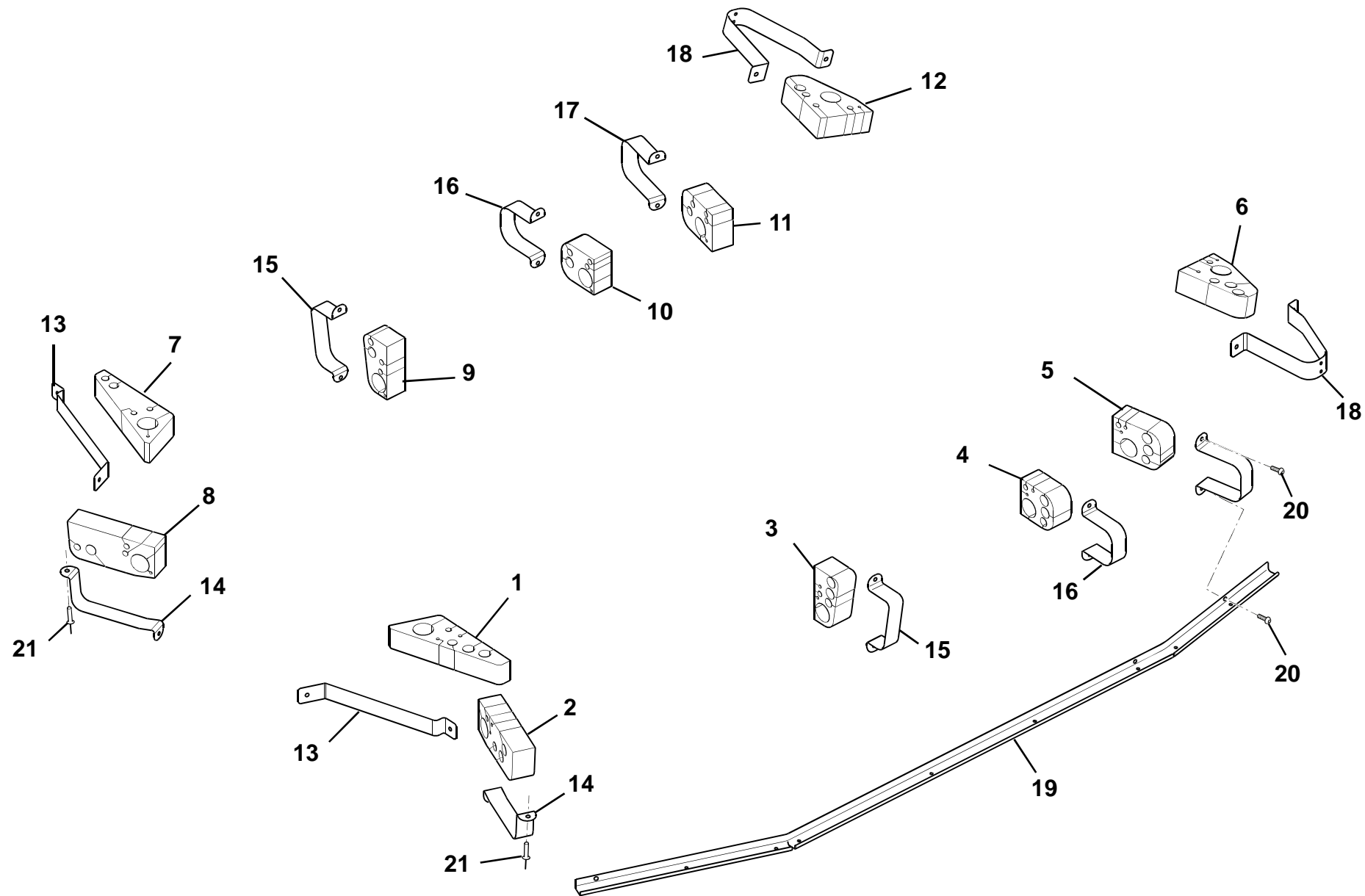
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Radiator Assembly			A132K0226H	1
02	Hose Feed, front			B132K0245F	1
03	Hose Return, front			A132K0244F	1
04	Pipe Feed , front			B132K0240F	1
05	Pipe Return, front			B132K0241F	1
06	Pipe Feed , bodyside			B132K0237F	1
07	Pipe Return , bodyside			B132K0235F	1
08	Hose Feed, bodyside to pump			A132K0293F	1
09	Hose Return, bodyside to engine			A132K0294F	1
10	Hose Feed, engine to pump			A132K0292F	1
11	Hose Link			A132K0320F	2
12	Pump			A132K6014F	1
13	Bracket Assembly CAC Pump			B132K0309F	1
14	Screw M6 x 12 hex flg, pump bracket			A132W5010F	5
15	Expansion Tank, plastic			B132K0321F	1
15a	Expansion Tank, aluminium			A132K0316F	1
16	Expansion Tank Bracket Assembly			A132K0331F	1
17	Expansion Tank Mounting Bracket			A132K0355F	1

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**Function Code 46.11 Chargecooler, Pipes & Hoses**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
18	Mounting Bush, expansion tank			A132K6005F	1
19	Screw M6 x 20 hex flg			A132W5004F	2
20	Screw M6 x 12 hex flg, mounting bracket to bracket			A132W5010F	1
21	Screw M6 x 16 hex flg mounting bracket to tank			A132W5003F	2
22	Hose clamp			A120W6776F	14
23	Hose clamp			A120W6738F	1
24	Hose clamp	A132W6021F R/B		A121W6774F	1
25	Intercooler			A132E0168H	1
26	'O' Ring, intercooler to supercharger			A132E6541H	2
27	Screw M8 x 25, hex flg hd, intercooler mounting			A132E6542H	4
28	Clamp Bracket CAC Pump			A132K0375F	1
29	Expansion Tank Cap			A132K0434F	1
30	Washer			A142E0001F	4

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SPORT/GT

46.12

**Function Code 46.12 Bodyside Pipes Support Foams**

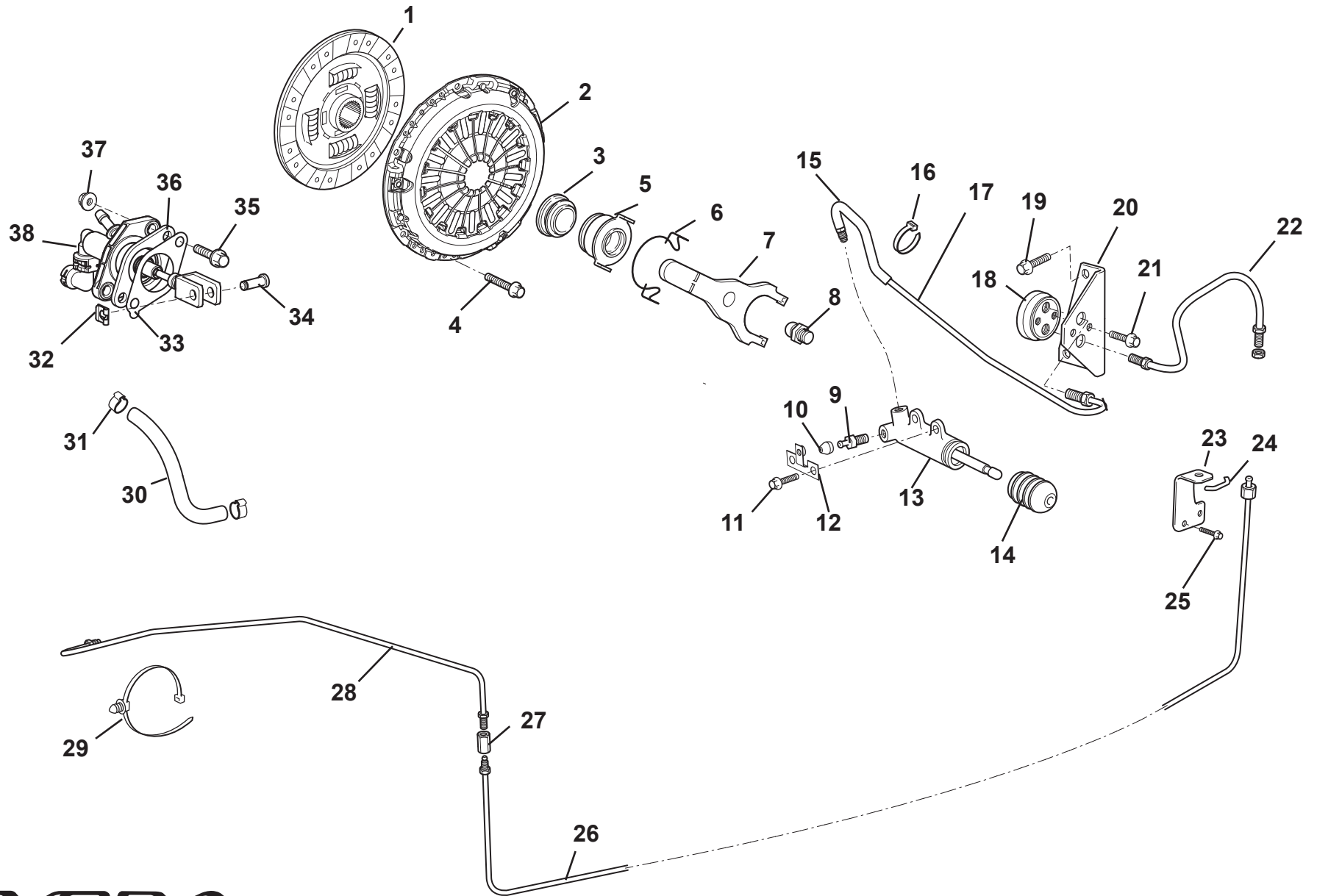
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Pipe Support Foam, vert frt LH		Manual	A132K4025F	1
01a	Pipe Support Foam, vert frt LH		Auto	A132K4037F	1
02	Pipe Support Foam, A pillar lwr LH		Manual	A132K4027F	1
02a	Pipe Support Foam, A pillar lwr LH		Auto	A132K4039F	1
03	Pipe Support Foam, horiz frt LH		Manual	A132K4029F	1
03a	Pipe Support Foam, horiz frt LH		Auto	A132K4041F	1
04	Pipe Support Foam, horiz mid LH		Manual	A132K4031F	1
04a	Pipe Support Foam, horiz mid LH		Auto	A132K4043F	1
05	Pipe Support Foam, horiz rear LH		Manual	A132K4033F	1
05a	Pipe Support Foam, horiz rear LH		Auto	A132K4045F	1
06	Pipe Support Foam, vert rear LH		Manual	A132K4049F	1
06a	Pipe Support Foam, vert rear LH		Auto	A132K4051F	1
07	Pipe Support Foam, vert frt RH			A132K4026F	1
08	Pipe Support Foam, A pillar lwr RH			A132K4028F	1
09	Pipe Support Foam, horiz frt RH			A132K4030F	1
10	Pipe Support Foam, horiz mid RH			A132K4032F	1
11	Pipe Support Foam, horiz rear RH			A132K4034F	1
12	Pipe Support Foam, vert rear RH			A132K4050F	1
13	Bracket Support Foam, vert frt			B132A0254F	2
14	Bracket Support Foam, A pillar lwr			C132A0280F	2
15	Bracket Support Foam, horiz frt			C132A0251F	2



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**Function Code 46.12 Bodyside Pipes Support Foams**

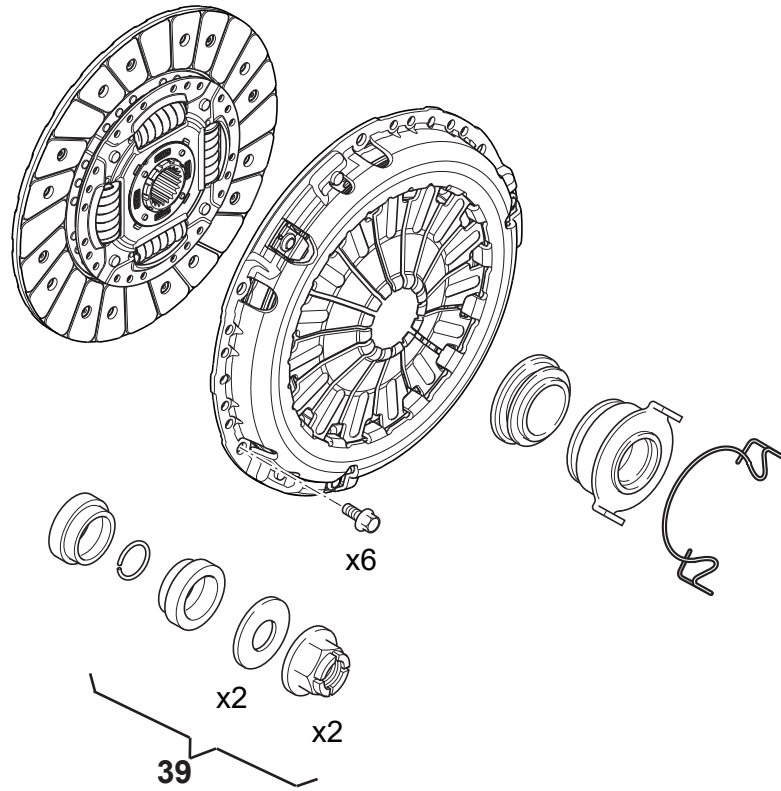
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
16	Bracket Support Foam, horiz mid			C132A0252F	2
17	Bracket Support Foam, horiz rear			C132A0253F	2
18	Bracket Support Foam, vert rear			D132A0255F	2
19	Bracket Sill Harness Holder			B132M0239F	1
20	Screw, M6 x 20, dome hd., s/s black			A100W7096F	22
21	Rivet			A111W6613F	2



**EVORA**  
**SPORT/GT**

47.01 page 1

*Updated 14th August 2020*



**EVORA**  
**SPORT/GT**

47.01 page 2

*Updated 14th August 2020*

# Service Parts List

# EVORA SPORT/GET



## Function Code 47.01 Clutch & Release Mechanism

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Clutch Driven Plate			A132F6362F	1
02	Clutch Cover			A132F6361F	1
03	Adaptor, clutch release bearing			A132F0014F	1
04	Bolt M8 x 16 hex flg hd, clutch cover to flywheel			A117W2202F	6
05	Clutch Release Bearing			A132Q6007S	1
06	Clip, clutch release bearing			A132Q6008S	1
07	Clutch Release Fork			A132Q6006S	1
08	Support Pivot, clutch release fork			A132Q6009S	1
09	Bleed Plug, slave cylinder			A120Q6015S	1
10	Cap, bleed plug			A120Q6014S	1
11	Bolt, slave cylinder			A120F6003S	2
12	Bracket, slave cylinder	See section 46.09 for manual cars with g/box oil cooler		A120Q6016S	1
13	Slave Cylinder, clutch			A132Q6010S	1
14	Boot, slave cylinder			A120Q6013S	1
15	Wrap Heat Protective			A120L0061F	1
16	Cable Tie			A132W6095F	1
17	Clutch Pipe Assembly, rear, damper to slave cylinder			B132Q0022F	1
18	Damper, clutch actuation			A132Q0021F	1

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SPORT/GET

Function Code: 47.01, Page: 1

Updated 1st June 2021

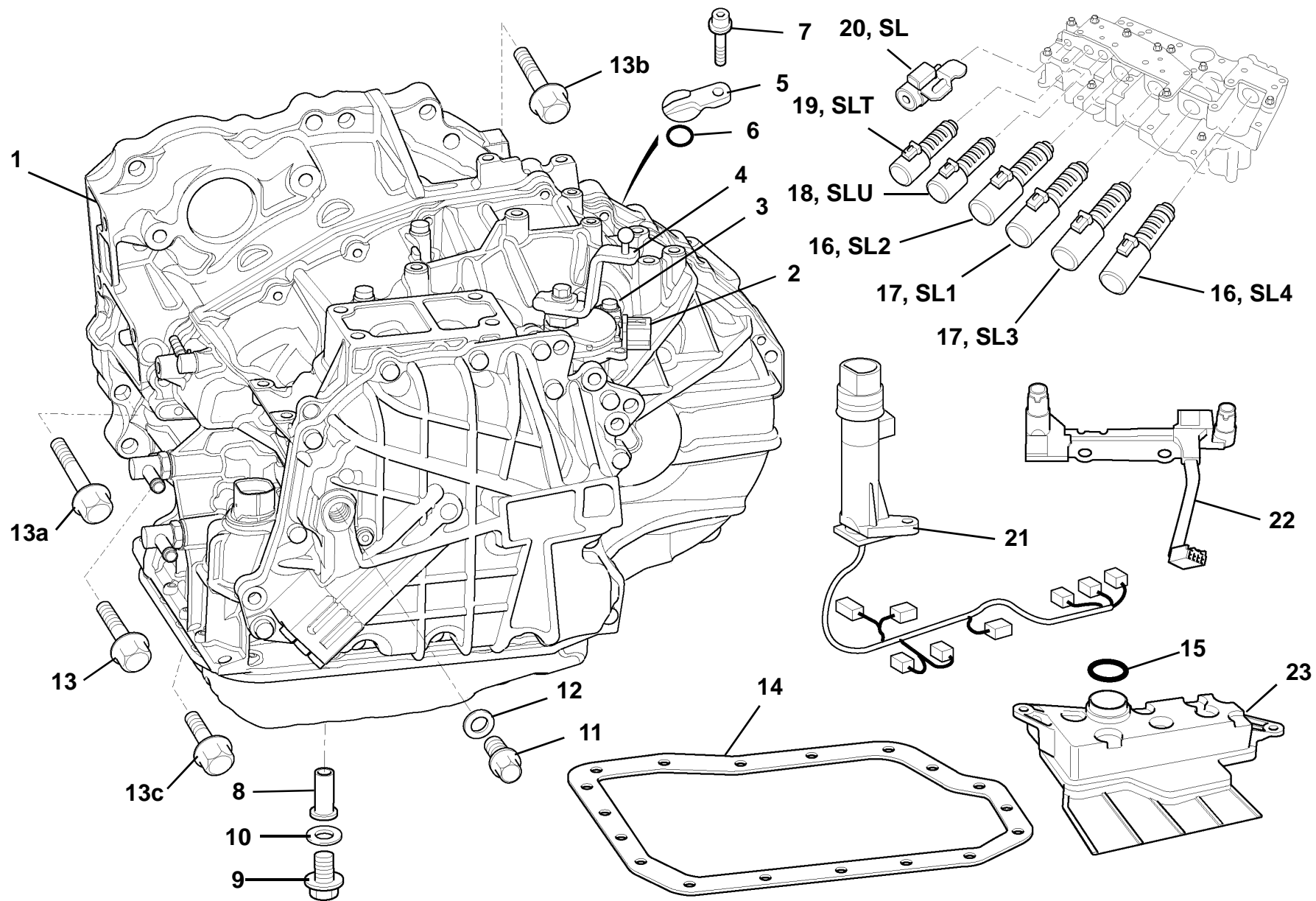
**Function Code 47.01 Clutch & Release Mechanism**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Screw, M8 x 20, hex. flg. hd., bracket to chassis			A132W5005F	3
20	Bracket, damper mounting			A132Q0024F	1
21	Bolt, M6 x 12, hex. flg. hd., damper to bracket			A132W5010F	2
22	Clutch Hose Assembly, side to damper			A132Q0023F	1
23	Bracket, clutch hose to chassis			C132Q0010F	1
24	Edge Protector			A085U6080V	60mm
25	Bolt, M6 x 16, hex. flg. hd., brackets retention			A918W5208F	3
26	Clutch Pipe Assembly, side			C132Q0003F	1
27	Connector Tube			A116J6032F	1
28	Clutch Pipe Assembly, front, LHD	Quick connector to master cylinder.		C132Q0032F	1
28a	Clutch Pipe Assembly, front, RHD	Quick connector to master cylinder		D132Q0033F	1
29	Clip, fir tree, cable tie			A116K6020F	1
30	Hose, reservoir to master cylinder, LHD	For reservoir, see 33.03		A132J0308V	525mm
30a	Hose, reservoir to master cylinder, RHD	For reservoir, see 33.03		A132J0308V	256mm
31	Clip Oetiker			A124W6818F	2
32	Clip, clevis pin retention	To be confirmed			
33	Gasket, master cylinder			A132Q6018S	1
34	Clevis Pin, dia 8mm, master cylinder to pedal			A132J6063S	1
35	Screw, M8 x 30, hex. flg. hd., master cylinder retaining			A132J0266S	2
36	Spacer, master cylinder			A132J0265S	1

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**Function Code 47.01 Clutch & Release Mechanism**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
37	Nut M8, flg			A132J6024H	2
38	Master Cylinder, clutch	Black plastic		A132Q6017S	1
39	Clutch Kit see LPB 2020/09	See 40.11 for flywheel kit		A142Q0009S	1



**EVORA**  
SPORT/GT

47.02

**Function Code 47.02 Automatic Transmission**

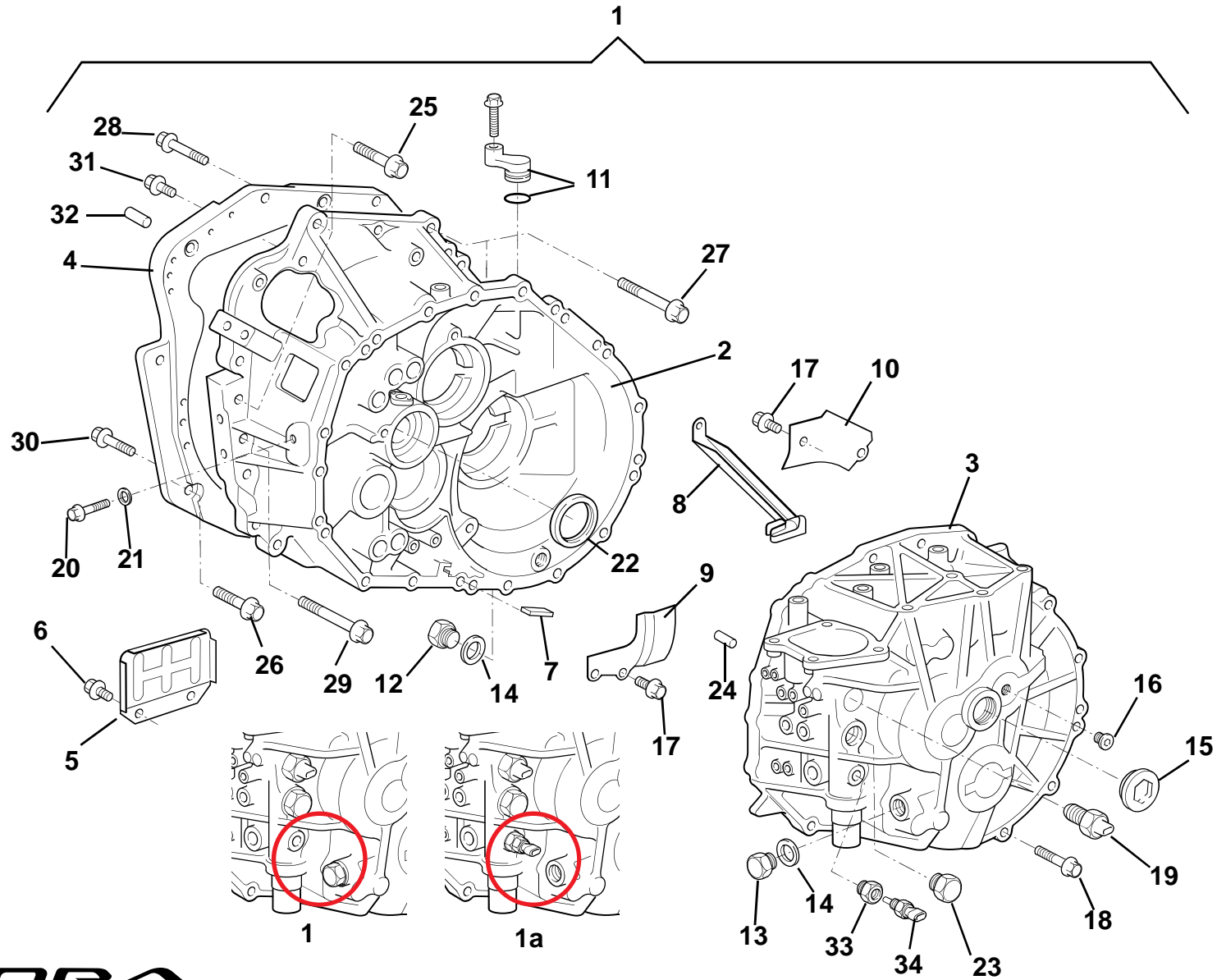
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Automatic Transaxle Assembly			A132F6257F	1
02	Switch Assembly,neutral			A132F0194S	1
03	Bolt, neutral, switch			A132F6299S	1
04	Assembly Lever Shift			A132F0093J	1
05	Cover, speedo drive hole			A120F6244S	1
06	O Ring, speedo drive			A120F6254S	1
07	Bolt,speedo cover			A132F6304S	1
08	Tube, transmission			A132F6302S	1
09	Plug, transmission tube			A132F6303S	1
10	Gasket, transmission tube			A132F6301S	1
11	Bolt, straight screw			A132F6300S	1
12	Gasket			A120F6043S	1
13	Bolt M10 x 42, transaxle to engine			A132F6264F	1
13a	Bolt M12 x 55, transaxle to engine			A132F6265F	6
13b	Bolt M12 x 50, transaxle to engine			A132F6266F	1
13c	Bolt M10 x 33, transaxle to engine			A132F6263F	3
14	Gasket Oil Pan			A132F6317F	1
15	'O' Ring, filter			A132F6318F	1
16	Shift Soleniod Valve SL2, SL4			A132F6324S	2
17	Shift Soleniod Valve SL1, SL3			A132F7000S	2
18	Shift Soleniod Valve SLU			A132F6323S	1



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**Function Code 47.02 Automatic Transmission**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Shift Solenoid Valve SLT			A132F6322S	1
20	Shift Solenoid Valve SL			A132F6321S	1
21	Transmission Wire Assembly			A132M6174S	1
22	Speed Sensor Assembly			A132F6360S	1
23	Filter			A132F6363S	1



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SPORT/GT

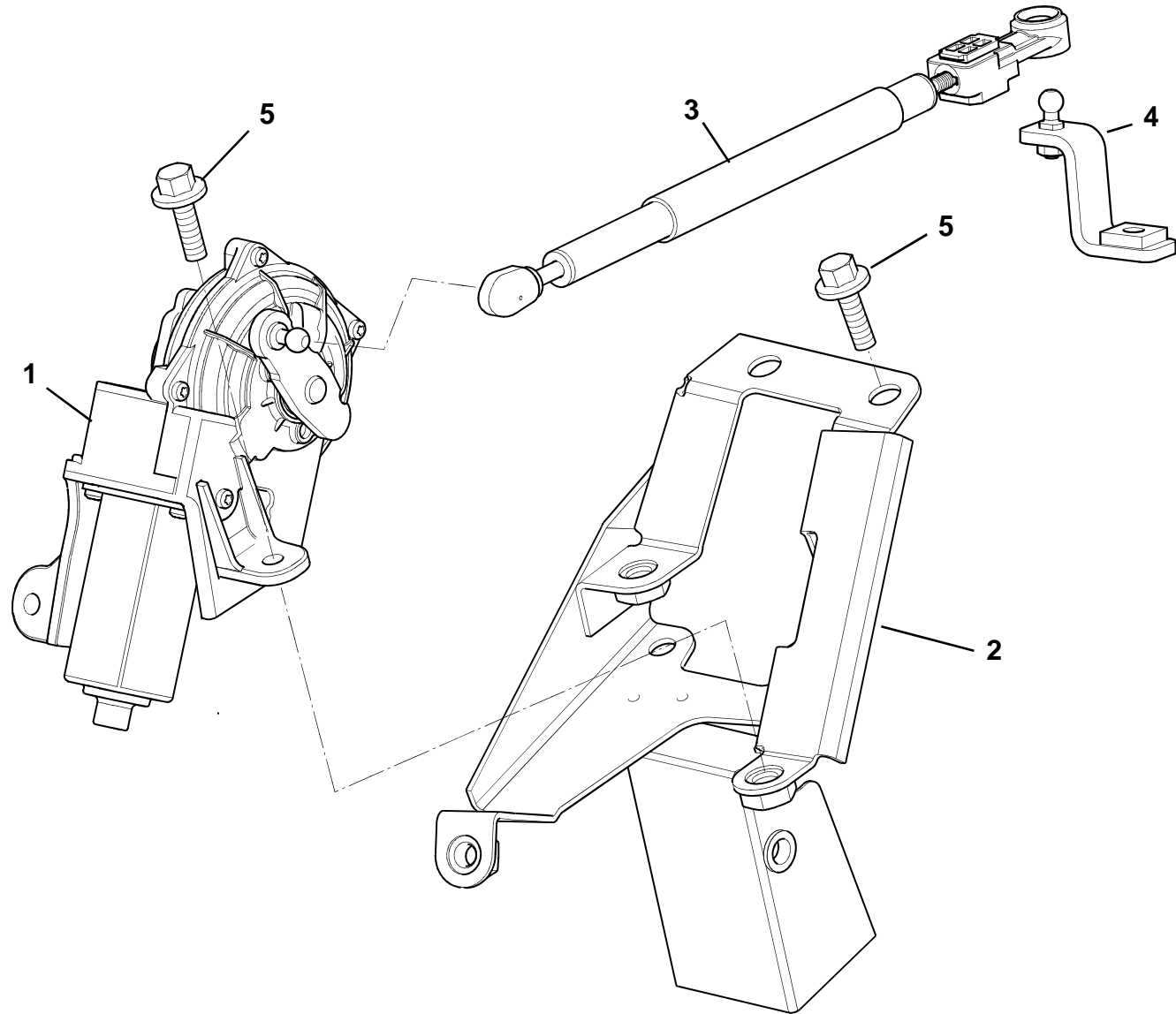
47.03

## Function Code 47.03 Transmission Assembly

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Transmission Assembly, manual 6 speed, sports ratios	Includes Items 8,9,12,13,14,15,16,20,21 from 47.01	Without trans oil cooler up to Vin GH_10257	<b>A132F0325K</b>	1
01a	Transmission Assembly, manual 6 speed, sports ratios	Includes Items 8,9,12,13,14,15,16,20,21 from 47.01	With trans oil cooler from Vin GH_10257	<b>C132F0325K</b>	1
02	Transaxle Casing			<b>A132F6038S</b>	1
03	Transmission Casing			<b>A132F6045S</b>	1
04	Adapter Plate, engine to transmission			<b>A132F0012F</b>	1
05	Cover, flywheel housing lower			<b>A132E6300S</b>	1
06	Bolt, hex. flg. hd., cover fixing			<b>A132E6390S</b>	2
07	Magnet, swarf attraction			<b>A132F6098S</b>	1
08	Pipe, oil receiver			<b>A132F6046S</b>	1
09	Separator, transmission oil			<b>A132F6048S</b>	1
10	Separator, transmission oil			<b>A132F6049S</b>	1
11	Cover, speedometer drive hole	Includes 'O' ring		<b>A132E6334S</b>	1
12	Drain Plug			<b>A120F6041S</b>	1
13	Filler Plug		Up to Vin GH_10257	<b>A131F6053S</b>	1
14	Washer, plug sealing			<b>A132F6170S</b>	2
15	Plug, transmission casing, large			<b>A132F6148S</b>	1
16	Plug, transmission casing, small			<b>A120F6163S</b>	1
17	Bolt, hex. flg. hd., separators to case			<b>A132F6137S</b>	4

**Function Code 47.03 Transmission Assembly**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
18	Bolt, hex. flg. hd., transmission casing to transaxle casing			A120F6032S	18
19	Switch, reverse lamp			A132F6132S	1
20	Bolt, hex. flg. hd.,			A132F6136S	1
21	Washer, flat			A132F6169S	1
22	Oil Seal, input shaft			A132F6144S	1
23	Plug, transmission casing			A132F6147S	1
24	Dowel, transmission casing to transaxle casing			A120E6196S	1
25	Bolt, M12 x 50, hex. flg. hd., transmission to engine			A132F6020H	2
26	Bolt, M12 x 40, hex. flg. hd., plate to engine			A132F6024H	3
27	Bolt, M12 x 80, hex. flg. hd., transmission to engine			A132E6386S	2
28	Bolt, M10 x 70, hex. flg. hd., engine to transmission			A132E6266S	1
29	Bolt, M12 x 90, hex. flg. hd., transmission to engine			A132E6360S	1
30	Bolt, M10 x 60, hex. flg. hd., engine to transmission			A132E6381S	2
31	Bolt, M10 x 35, hex. flg. hd., engine to transmission			A132E6421S	1
32	Dowell, g/box to adaptor plate			A132E6158S	2
33	Adapter Temp Sensor		From Vin GH_10257	A132F0358F	1
34	Temperature Sensor		From Vin GH_10257	A132K0400F	1
35	Gasket Kit, manual transaxle	Not illustrated		A132F6037S	1



**EVORA**  
**SPORT/GT**

**47.04**

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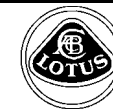
**Function Code 47.04 Gearchange Mechanism, Auto**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Shift Actuator		Auto	A132F0096F	1
02	Bracket Assembly, shift actuator		Auto	A132F0309F	1
03	Rod Assembly, shift actuator		Auto	A132F0315K	1
04	Lever Assembly, shift		Auto	A132F0093J	1
05	Screw M8 x 20 hex flg, bracket, actuator fixing		Auto	A132W5005F	5



# Service Parts List

# EVORA SPORT/ET



## Function Code 47.05 Gearchange Mechanism, External

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Gear Shift Hand Unit Assembly	includes items 02 - 17		B132F0274F	1
02	Reverse Block Assembly Lift Tube			B132F0266H	1
03	Gear Shift Lever Assembly			B138F0089H	1
04	Bearing			A132F6339H	2
05	Lever Bracket Gear Shift Cable			A132F0333H	1
06	Screw M5 x 20 hex flg hd			A132W5050H	2
07	Spring Plate Reverse Blocker			B138F0070H	1
08	Screw M6 x 20 hex flg hd			A132W5004F	2
09	Housing Gearshift			C132F0257H	1
10	Bearing			A132F6350H	2
11	Spring Crossgate			A132F0284H	1
12	Crossgate Arm Assembly, gearshift			B132F0277H	1
13	Circlip			A132F6336H	1
14	Pin Grooved 5 x 40			A132F6335H	1
15	Pin Grooved 10 x 55			A132F0273H	1
16	Screw M5 x 12 but cap hd			A111W7183F	1
17	Spacer			A132F6330H	2
18	Grub Screw M5 x 16			A120W5292F	1

EVORA  
SPORT/ET

Function Code: 47.05, Page: 1

Updated 1st July 2019



**Function Code 47.05 Gearchange Mechanism, External**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	O Ring			A132F6337F	1
20	Sleeve, Lift Collar			A132F0267F	1
21	Spring Lift Collar			A132F6338F	1
22	Cable Assembly Gear Shift			A132F0298J	1
23	Cable Assembly Crossgate	Includes items, 54 & 55		B132F0299J	1
24	Bracket Assembly Gear Shift			B132F0287F	1
25	Bracket Assembly Crossgate			B132F0288F	1
25a	Bracket Assembly Crossgate isolated			A132F0372F	1
26	Cable Clamp Gearshift			A132F0291J	1
27	Cable Clamp Transmission			A132F0290J	2
28	Crossgate Arm Assembly, transmission			B132F0275F	1
29	Rubber Self Adhesive			A036B0335F	8
30	Screw, M6 x 25, hex. flg. hd., gear shift assembly			A132W5014F	4
31	Nyloc M5, crossgate cable			A075W3008Z	1
32	Nut Nyloc M6, gearshift cable			A907E6285F	1
33	Bolt M6 x 12 hex flg, cable clamp			A132W5010F	1
34	Screw M8 x 20, hex flg, bracket crossgate			A132W5005F	1
35	Bolt, M6 x 16, hex. flg. hd., cable clamp			A918W5208F	2
36	'P' Clip			A111W6612F	1
37	Bolt M6 x 12 hex flg,			A132W5010F	4
38	Nut M6 hex flg			A117W3180F	4

**Function Code 47.05 Gearchange Mechanism, External**

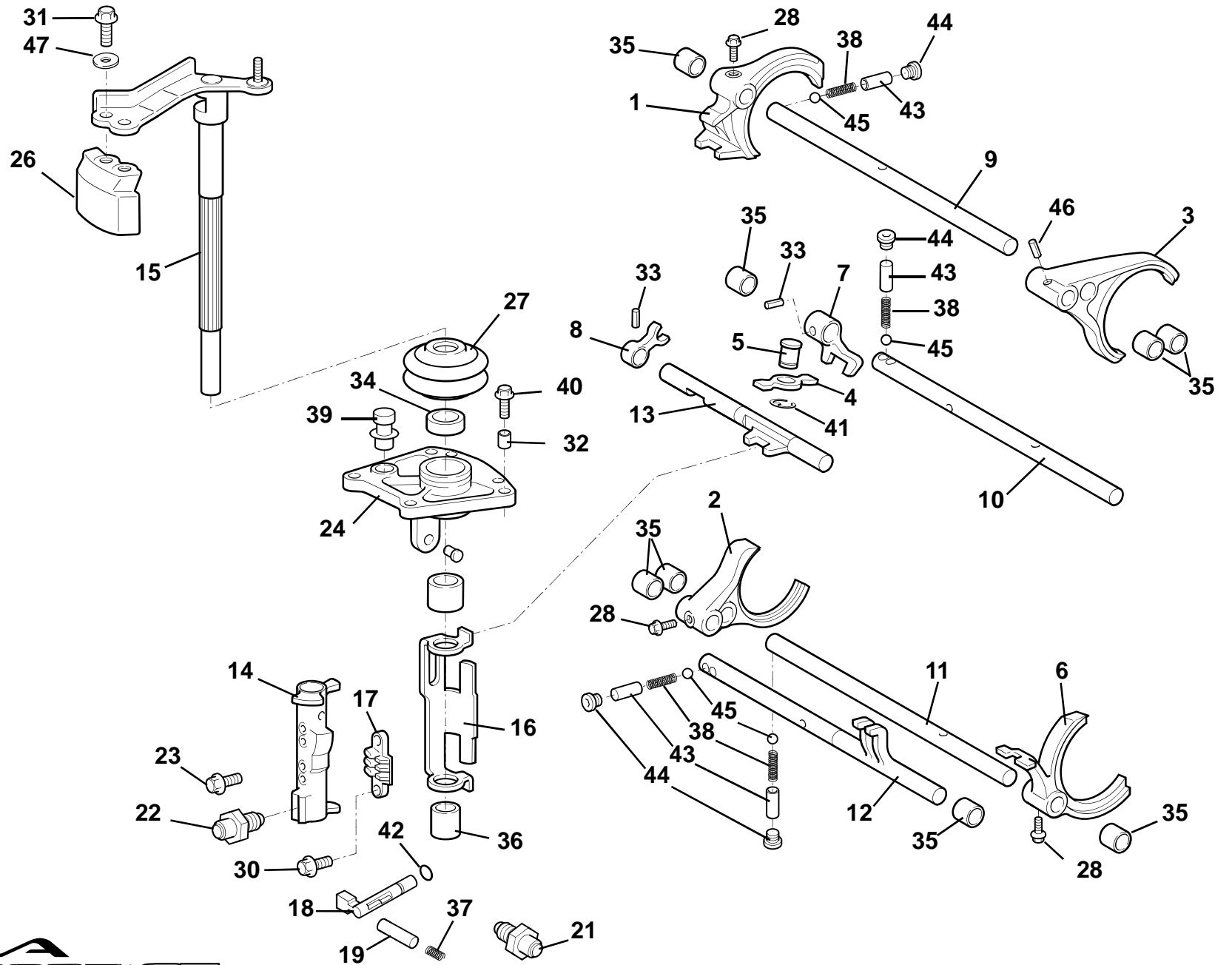
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
39	'R' Clip, cable to lever			A075W6175F	1
40	Edge Protector			A117B6010V	1
41	Screw M8 x 30, hex flg, bracket crossgate			A116W5245F	1
42	Grommet M8, two piece			A132F0335F	2
43	Bolt M8 x 35 hex flg, bracket gear shift			A075W2038D	2
44	Dust Cover, crank to selector			A120F6177S	1
45	Dust Cover, crank pivot			A120F6170S	1
46	Screw, hex. flg. hd., crank assy. to transmission			A132F6254S	2
47	'P' Clip			A075Q6013Z	1
48	Heat Sleeve			A132F0350F	1
49	Cable Tie			A132W6095F	2
50	Nut Nyloc M5			A075W3008Z	1
51	Foam Cables, centre tunnel			A132F0369F	1
52	Foam Cables			A132J0078F	1
53	Gearknob			D120U0012F	1
54	Sleeve, rod end	Isolated cable		A132F0364F	1
55	Washer M5	Isolated cable		A138W4002F	1
56	Plate Assembly, cable retension lower			A132F0382F	1
57	Plate, cable, retension upper			A132F0384F	1
58	Rubber Bush			A132F6358F	2
59	Bush Inner			A132F6359F	2

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**Function Code 47.05 Gearchange Mechanism, External**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
60	Screw M8 x 25, hex flg hd			A132W5006F	2

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**EVORA**  
SPORT/1GT

47.06

Updated 30th September 2019

**Function Code 47.06 Gear Selector Mechanism, Internal**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Selector Fork Assembly, gearshift no. 1			A132F0349J	1
02	Selector Fork, reverse shift			A132F6051S	1
03	Selector Fork Assembly, gearshift no. 2			A132F6052S	1
04	Shift Arm			A132F6053S	1
05	Pivot, shift arm			A132F6054S	1
06	Selector Fork Assembly, gearshift no. 3			A132F6055S	1
07	Head, gearshift no. 2			A132F6056S	1
08	Head, gearshift no. 3			A132F6057S	1
09	Shaft, selector fork no. 1			A132F6058S	1
10	Shaft, selector fork no. 2			A132F6059S	1
11	Shaft, selector fork no. 3			A132F6060S	1
12	Shaft, selector fork no. 4			A132F6061S	1
13	Shaft, selector fork no. 5			A132F6062S	1
14	Shift Lever, inner no. 1			A132F6063S	1
15	Shaft, shift and select lever			A132F6064S	1
16	Plate, shift interlock			A132F0220K	1
17	Plate, shift gate			B132F0206F	1
18	Pin, lever shaft fixing			A132F6067S	1
19	Pin, lever shaft fixing			A132F6068S	1
20	Seat, shift detent spring no. 1			A120F6062S	1
21	Detent Ball Assembly			A132F6070S	4

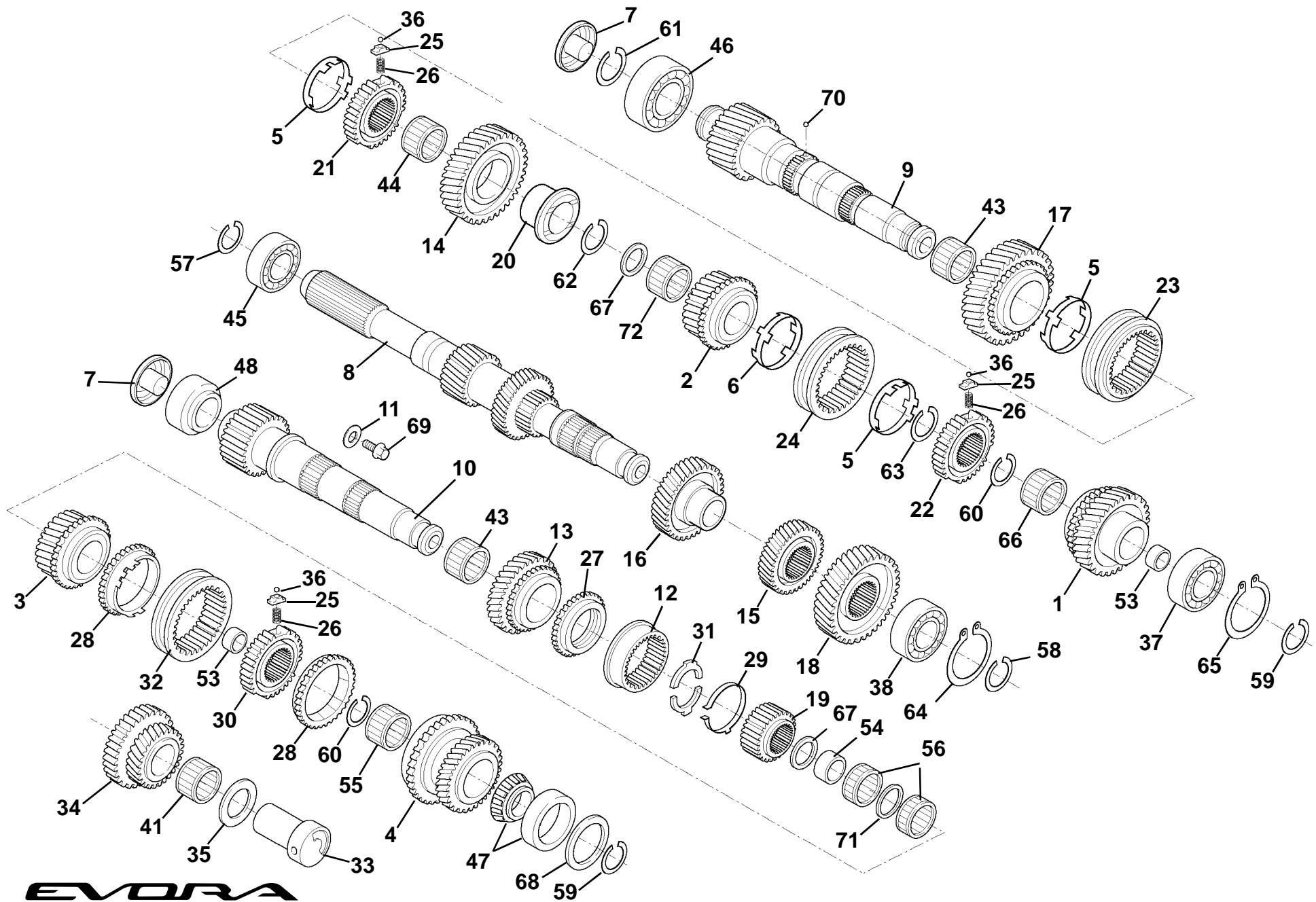
**Function Code 47.06 Gear Selector Mechanism, Internal**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Detent Ball Assembly			A132F6071S	4
23	Pin, shift gate			A132F6072S	1
24	Cover Assembly, control shaft	Includes, boot, bearings		A132F6102S	1
25	Bracket, control cable			A132F6103S	1
26	Damper, shift lever			A132F6104S	1
27	Boot, shift lever			A132F6105S	1
28	Bolt, hex. flg. hd., fork to shaft			A132F6133S	3
30	Bolt, hex. flg. hd., plate retention			A132F6134S	2
31	Bolt, hex. flg. hd., damper to lever			A132F6138S	2
31a	Bolt, hex M8 x 35., damper/mass to lever			A075W2038D	2
32	Dowel Pin, cover to casing			A132F6141S	1
33	Pin, slotted spring, head to shaft			A132F6142S	2
34	Oil Seal, cover assembly			A132F6143S	2
35	Bearing, selector shaft			A132F6164S	8
36	Bearing, shift shaft lower			A132F6165S	1
37	Spring, lever shaft pin			A132F6171S	1
38	Spring, shift detent			A132F6172S	4
39	Breather Plug, cover assembly			A132F6252S	1
40	Bolt, hex. flg. hd., cover to casing			A132F6253S	4
41	'E' Clip, shift arm pivot			A132F6255S	1
42	'O' Ring			A132F6256S	1

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**Function Code 47.06 Gear Selector Mechanism, Internal**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
43	Spring Seat, shift detent			A120F6162S	4
44	Plug, shift detent assy.			A120F6163S	4
45	Detent Ball			A120F6164S	4
46	Pin, slotted spring, fork to shaft			A120F6184S	2
47	Washer 8 x 16.6, damper/mass to lever			A075W4020Z	2



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**47.07**



**Function Code 47.07 Gears, Shafts & Bearings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	3rd Gear, driven		Sports Ratio G/box	B132F0049F	1
02	4th Gear, driven		Sports Ratio G/box	B132F0051F	1
03	5th Gear, driven		Sports Ratio G/box	B132F0053F	1
04	6th Gear, driven		Sports Ratio G/box	B132F0055F	1
05	Synchro Ring Set, no. 1			A132F6043S	1
06	Synchro Ring Set, no. 4			A132F6044S	1
07	Cover, output shaft			A132F6047S	1
08	Input Shaft			A132F6073S	1
09	Output Shaft, no. 1			A132F6074S	1
10	Output Shaft, no. 2			A132F6075S	1
11	Plate, bearing lock			A132F6076S	2
12	Sleeve, synchro hub, no. 4			A132F6077S	1
13	Reverse Gear			A132F6078S	1
14	2nd Gear			A132F6079S	1
15	3rd Gear		Sports Ratio G/box	B132F0046F	1
16	One piece 4th,5th gear,spacer assembly		Sports Ratio G/box	A132F0160F	1
17	1st Gear			A132F6082S	1
18	6th Gear		Sports Ratio G/box	B132F0048F	1
19	Synchro Hub, no. 4			A132F6084S	1
20	Bearing Inner, 2nd gear			A132F6085S	1
21	Synchro Hub, no. 1			A132F6086S	1

**Function Code 47.07 Gears, Shafts & Bearings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
22	Synchro Hub, no. 2			A132F6087S	1
23	Sleeve, synchro hub, no. 1			A132F6088S	1
24	Sleeve, synchro hub, no. 2			A132F6089S	1
25	Key, synchromesh shifting			A132F6090S	9
26	Spring, synchromesh shifting key no. 1			A132F6091S	9
27	Synchromesh Ring, no. 4			A132F6092S	1
28	Synchromesh Ring Outer, no. 4			A132F6093S	1
29	Spring, synchromesh shifting key no. 3			A132F6094S	1
30	Synchro Hub, no. 3			A132F6095S	1
31	Key, synchromesh shifting, no. 3			A132F6096S	1
32	Sleeve, synchro hub, no. 3			A132F6097S	1
33	Shaft, reverse idler gear			A132F6099S	1
34	Reverse Idler Gear			A132F6100S	1
35	Thrust Washer, reverse idler gear			A132F6101S	1
36	Detent Ball			A132F6149S	9
37	Bearing, radial ball			A132F6150S	1
38	Bearing, radial ball			A132F6151S	1
39	Bearing, needle roller			A132F6152S	1
40	Bearing, needle roller			A132F6153S	1
41	Bearing, needle roller, reverse idler			A132F6154S	1
42	Bearing, needle roller			A132F6155S	1

**Function Code 47.07 Gears, Shafts & Bearings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
43	Bearing, needle roller			A132F6156S	1
44	Bearing, needle roller			A132F6157S	1
45	Bearing, cylindrical roller			A132F6158S	1
46	Bearing, cylindrical roller			A132F6159S	1
47	Bearing, tapered roller			A132F6160S	1
48	Bearing, tapered roller			A132F6161S	1
49	Bearing, tapered roller			A132F6162S	1
50	Bearing, tapered roller			A132F6163S	1
51	Bearing			A132F6164S	1
52	Bearing			A132F6165S	1
53	Collar			A132F6166S	2
54	Collar			A132F6167S	1
55	Bearing, needle roller			A132F6153S	1
56	Bearing, needle roller			A132F0355F	2
57	Snap Ring, bearing to shaft			A132F6173S	1
58	Snap Ring, bearing to shaft, A, 1.80mm			A132F6174S	1
58a	Snap Ring, bearing to shaft, B, 1.85mm			A132F6175S	1
58b	Snap Ring, bearing to shaft, C, 1.90mm			A132F6176S	1
58c	Snap Ring, bearing to shaft, D, 1.95mm			A132F6177S	1
58d	Snap Ring, bearing to shaft, E, 2.00mm			A132F6178S	1
58e	Snap Ring, bearing to shaft, F, 2.40mm			A132F6179S	1

**Function Code 47.07 Gears, Shafts & Bearings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
58f	Snap Ring, bearing to shaft, G, 2.45mm			A132F6180S	1
58g	Snap Ring, bearing to shaft, H, 2.50mm			A132F6181S	1
58h	Snap Ring, bearing to shaft, 0, 2.05mm			A132F6182S	1
58i	Snap Ring, bearing to shaft, 1, 2.10mm			A132F6183S	1
58j	Snap Ring, bearing to shaft, 2, 2.15mm			A132F6184S	1
58k	Snap Ring, bearing to shaft, 3, 2.20mm			A132F6185S	1
58l	Snap Ring, bearing to shaft, 4, 2.25mm			A132F6186S	1
58m	Snap Ring, bearing to shaft, 5, 2.30mm			A132F6187S	1
58n	Snap Ring, bearing to shaft, 6, 2.35mm			A132F6188S	1
59	Snap Ring, bearing to shaft, B, 1.85mm			A132F6175S	2
59a	Snap Ring, bearing to shaft, C, 1.90mm			A132F6176S	2
59b	Snap Ring, bearing to shaft, D, 1.95mm			A132F6177S	2
59c	Snap Ring, bearing to shaft, E, 2.00mm			A132F6178S	2
59d	Snap Ring, bearing to shaft, 0, 2.05mm			A132F6182S	2
59e	Snap Ring, bearing to shaft, 1, 2.10mm			A132F6183S	2
59f	Snap Ring, bearing to shaft, 2, 2.15mm			A132F6184S	2
60	Snap Ring, bearing to shaft, 1, 2.25mm			A132F6189S	2
60a	Snap Ring, bearing to shaft, 1, 2.30mm			A132F6190S	2
60b	Snap Ring, bearing to shaft, 1, 2.35mm			A132F6191S	2
60c	Snap Ring, bearing to shaft, 1, 2.40mm			A132F6192S	2
60d	Snap Ring, bearing to shaft, 1, 2.45mm			A132F6193S	2

**Function Code 47.07 Gears, Shafts & Bearings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
60e	Snap Ring, bearing to shaft, 1, 2.50mm			A132F6194S	2
61	Snap Ring, bearing to shaft			A132F6195S	1
62	Snap Ring, bearing to shaft, A, 2.25mm			A132F6196S	1
62a	Snap Ring, bearing to shaft, B, 2.30mm			A132F6197S	1
62b	Snap Ring, bearing to shaft, C, 2.35mm			A132F6198S	1
62c	Snap Ring, bearing to shaft, D, 2.40mm			A132F6199S	1
62d	Snap Ring, bearing to shaft, E, 2.45mm			A132F6200S	1
62e	Snap Ring, bearing to shaft, F, 2.50mm			A132F6201S	1
62f	Snap Ring, bearing to shaft, G, 2.55mm			A132F6202S	1
62g	Snap Ring, bearing to shaft, H, 2.60mm			A132F6203S	1
63	Snap Ring, bearing to shaft, A, 2.25mm			A132F6204S	1
63a	Snap Ring, bearing to shaft, B, 2.30mm			A132F6205S	1
63b	Snap Ring, bearing to shaft, C, 2.35mm			A132F6206S	1
63c	Snap Ring, bearing to shaft, D, 2.40mm			A132F6207S	1
63d	Snap Ring, bearing to shaft, E, 2.45mm			A132F6208S	1
63e	Snap Ring, bearing to shaft, F, 2.50mm			A132F6209S	1
63f	Snap Ring, bearing to shaft, G, 2.55mm			A132F6210S	1
63g	Snap Ring, bearing to shaft, H, 2.60mm			A132F6211S	1
64	Snap Ring, bearing to shaft			A132F6212S	1
65	Snap Ring, bearing to shaft			A132F6213S	1
66	Bearing, needle roller			A132F6152S	1

**Function Code 47.07 Gears, Shafts & Bearings**

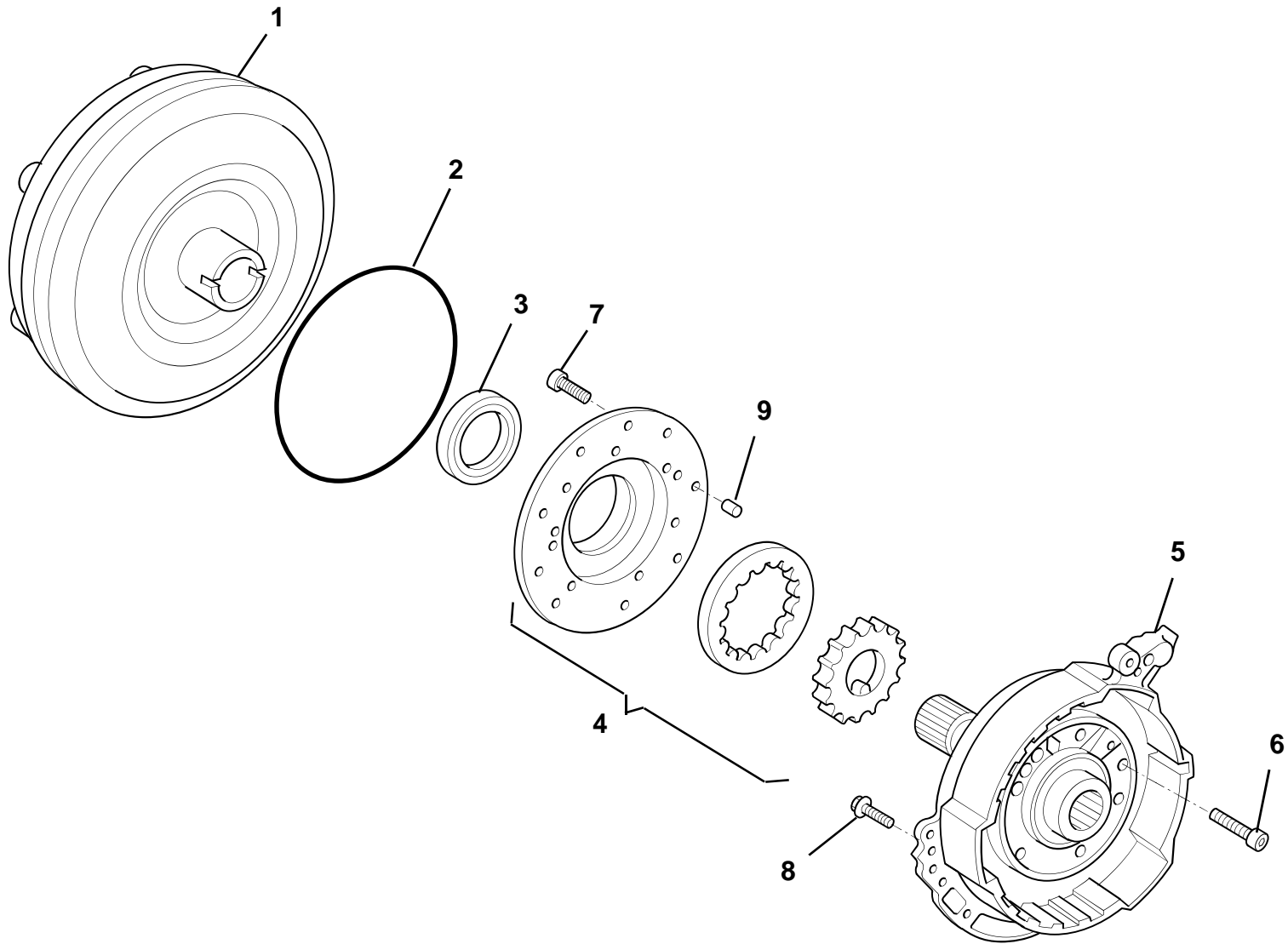
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
67	Snap Ring, bearing to shaft			A132F6215S	1
68	Shim, bearing to shaft, A, 1.80mm			A132F6216S	1
68a	Shim, bearing to shaft, B, 1.85mm			A132F6217S	1
68b	Shim, bearing to shaft, C, 1.90mm			A132F6218S	1
68c	Shim, bearing to shaft, D, 1.95mm			A132F6219S	1
68d	Shim, bearing to shaft, E, 2.00mm			A132F6220S	1
68e	Shim, bearing to shaft, F, 2.05mm			A132F6221S	1
68f	Shim, bearing to shaft, G, 2.10mm			A132F6222S	1
68g	Shim, bearing to shaft, H, 2.15mm			A132F6223S	1
68h	Shim, bearing to shaft, J, 2.20mm			A132F6224S	1
68i	Shim, bearing to shaft, K, 2.25mm			A132F6225S	1
68j	Shim, bearing to shaft, L, 2.30mm			A132F6226S	1
68k	Shim, bearing to shaft, M, 2.35mm			A132F6227S	1
68l	Shim, bearing to shaft, N, 2.40mm			A132F6228S	1
68m	Shim, bearing to shaft, P, 2.45mm			A132F6229S	1
68n	Shim, bearing to shaft, Q, 2.50mm			A132F6230S	1
68o	Shim, bearing to shaft, R, 2.55mm			A132F6231S	1
68p	Shim, bearing to shaft, S, 2.60mm			A132F6232S	1
68q	Shim, bearing to shaft, T, 2.65mm			A132F6233S	1
69	Screw, hex. flg. hd., plate fixing			A120F6027S	2
70	Detent Ball, output shaft			A131F6056S	1

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**Function Code 47.07 Gears, Shafts & Bearings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
71	Spacer			A132F0343F	1
72	Bearing, needle roller			A132F6155S	1

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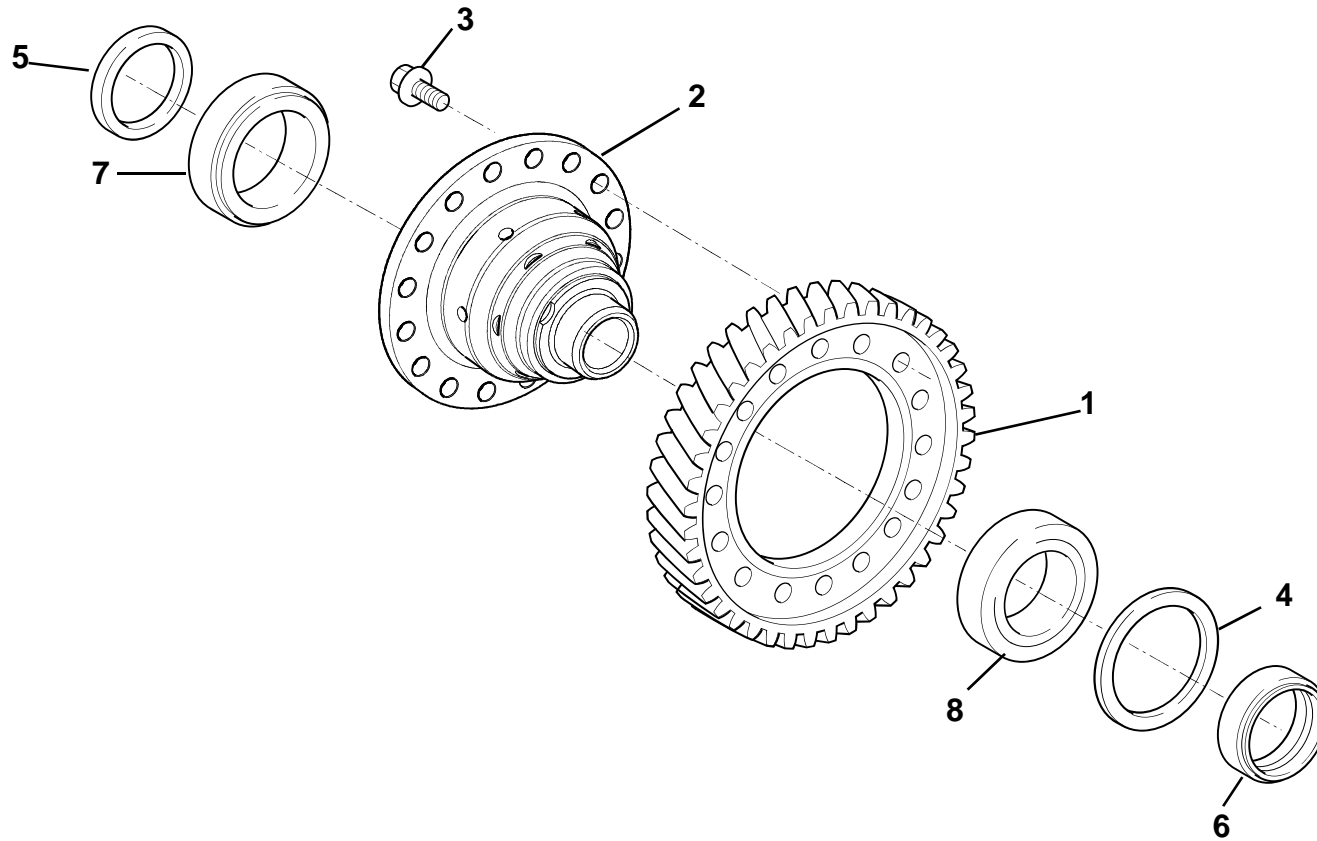
**47.08**



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**Function Code 47.08 Torque Converter**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Torque Converter			A132F6294S	1
02	O' Ring			A132F6308S	1
03	Oil Seal			A132F6309S	1
04	Front Oil Pump & Gear Assembly			A132F6310S	1
05	Shaft Assembly			A132F6311S	1
06	Screw			A132F6312S	7
07	Screw			A132F6312S	9
08	Bolt			A132F6313S	9
09	Pin			A132F6314S	1

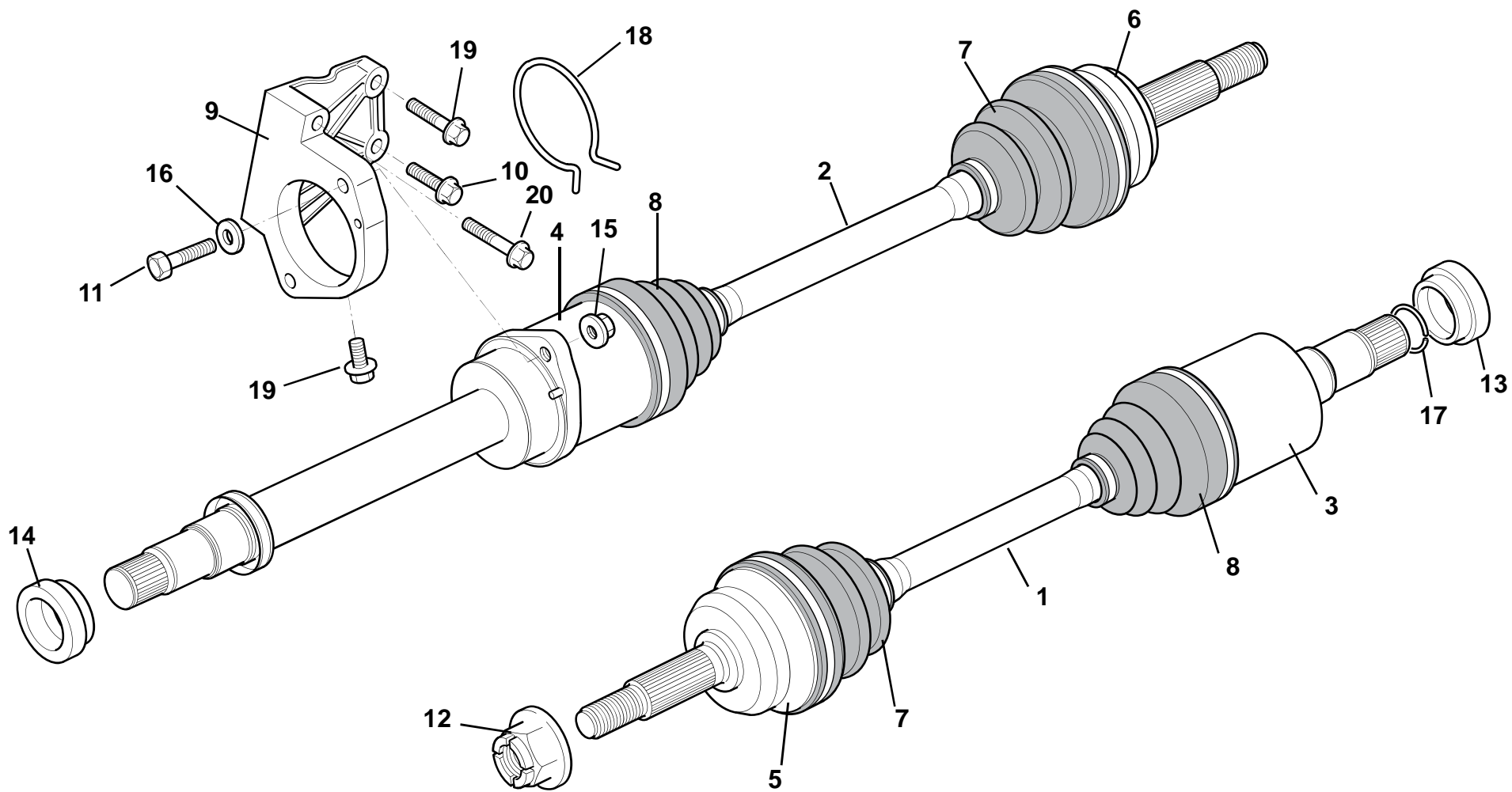


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**SPORT/GT**

47.11

**Function Code 47.11 Final Drive & Bearings**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Gear, differential ring			A132F6110S	1
02	Limited Slip Differential Assembly			B132F0327F	1
03	Screw, hex. flg. hd., gear to differential			A132F6135S	16
04	Shim, bearing to housing, 0, 2.00mm			A132F6234S	1
04a	Shim, bearing to housing, 1, 2.05mm			A132F6235S	1
04b	Shim, bearing to housing, 2, 2.10mm			A132F6236S	1
04c	Shim, bearing to housing, 3, 2.15mm			A132F6237S	1
04d	Shim, bearing to housing, 4, 2.20mm			A132F6238S	1
04e	Shim, bearing to housing, 5, 2.25mm			A132F6239S	1
04f	Shim, bearing to housing, 6, 2.30mm			A132F6240S	1
04g	Shim, bearing to housing, 7, 2.35mm			A132F6241S	1
04h	Shim, bearing to housing, 8, 2.40mm			A132F6242S	1
04i	Shim, bearing to housing, 9, 2.45mm			A132F6243S	1
05	Oil Seal, output, RH	Also see 47.15		A132F6145S	1
06	Oil Seal, output, LH	Also see 47.15		A132F6146S	1
07	Bearing, tapered roller			A132F6162S	1
08	Bearing, tapered roller			A132F6163S	1



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**47.15**

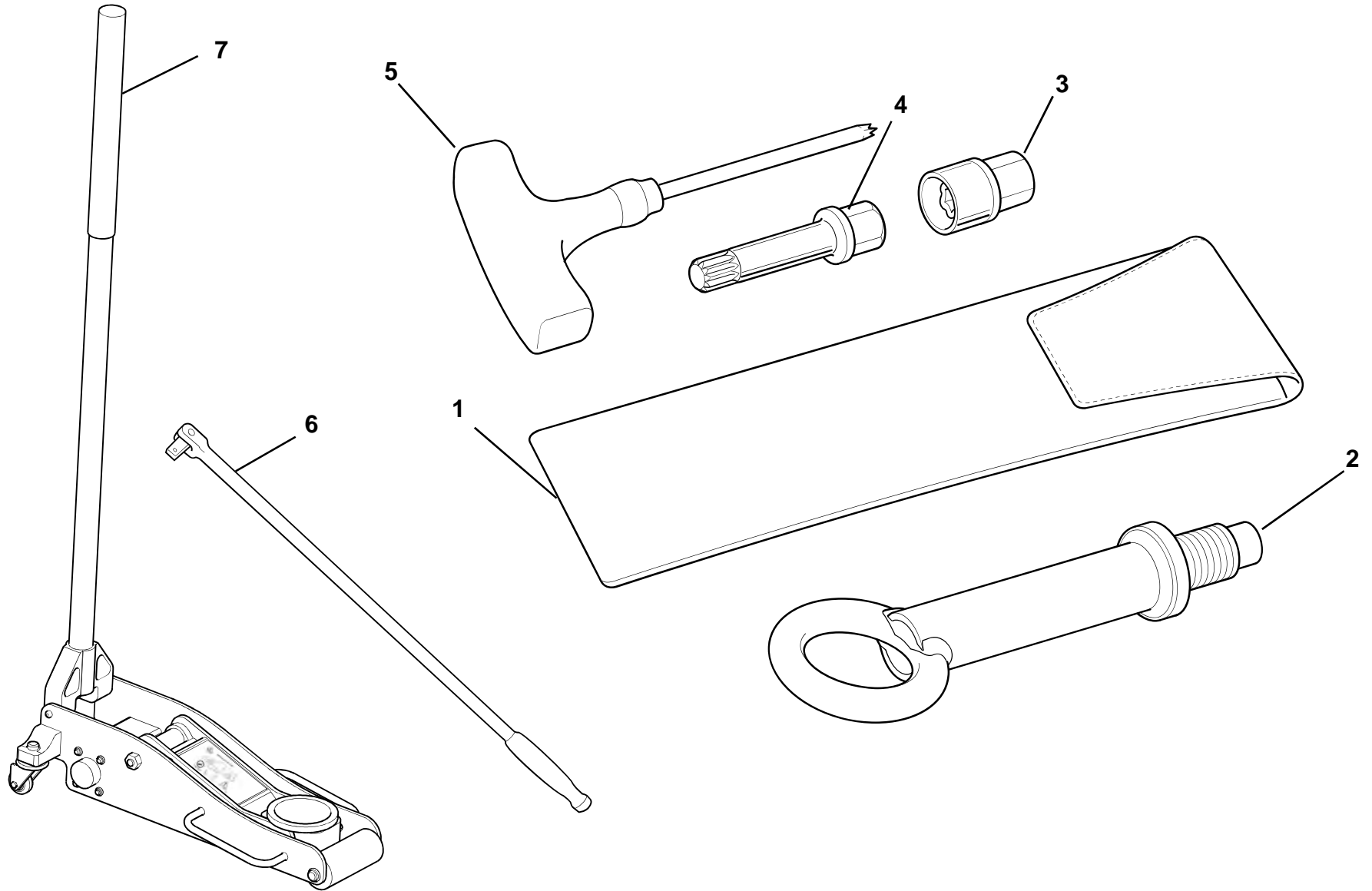
## Function Code 47.15 Driveshafts & Seals

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Driveshaft Assembly, LH			B132F0009F	1
01a	Driveshaft Assembly, LH		Auto	A132F0057F	1
02	Driveshaft Assembly, RH			B132F0010F	1
02a	Driveshaft Assembly, RH		Auto	A132F0058F	1
03	CV Joint kit, inner, LH	Includes gaiter, clips, snap ring and grease		A132D6011S	1
03a	CV Joint, inner, LH		Auto	A132F0069F	1
04	CV Joint kit, inner, RH	Includes gaiter, clips and grease		A132D6012S	1
04b	CV Joint, inner, RH		Auto	A132F0070F	1
05	CV Joint, outer kit, LH	Includes shaft, gaiters, clips and grease		A132D6009S	1
05a	CV Joint, outer kit, LH		Auto	Not Available	
06	CV Joint, outer kit, RH	Includes shaft, gaiters, clips and grease		A132D6010S	1
06a	CV Joint, outer kit, RH		Auto	Not Available	1
07	Gaiter Kit, driveshaft set (inboard & outboard)	Includes clips and grease		A132D6007S	2
08	Gaiter Kit, inboard	Includes clips, snap ring, grease		A132D6008S	2
08a	Gaiter Kit, inboard	Includes clips, snap ring, grease	Auto	A132F6320S	2
09	Bracket, intermediate drive shaft, manual			A132F0008F	1
09a	Bracket, driveshaft bearing		Auto	A132F6276F	1
10	Bolt M10 x 32, flg. hd., bracket to block			A132E6062H	1
11	Bolt, M10 x 50. hex. hd , bracket to shaft			A132W2045F	2

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**Function Code 47.15 Driveshafts & Seals**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
12	Locknut, M24, flange, driveshaft to hub			A132F6029F	2
13	Oil Seal, output, LH			A132F6146S	1
13a	Oil Seal, output, LH		Auto	A132F0192S	1
14	Oil Seal, output, RH			A132F6145S	1
14a	Oil Seal, output, RH		Auto	A132F0193S	1
15	Nut M10 hex flg			A132W3007F	2
16	Washer 7/16 x 7/8			B120W4199F	2
17	Circlip, driveshaft			A132F6315S	1
18	Snap Ring, drive shaft bearing bracket		Auto	A132F6277H	1
19	Bolt, flg. hd., shaft lock		Auto	A132F6278H	1
20	Bolt M10 x 50, flg. hd., bracket to block			A132E6068H	1
21	Bolt M10 x 80, flg. hd., bracket to block			A132E6067H	1



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**60.01**

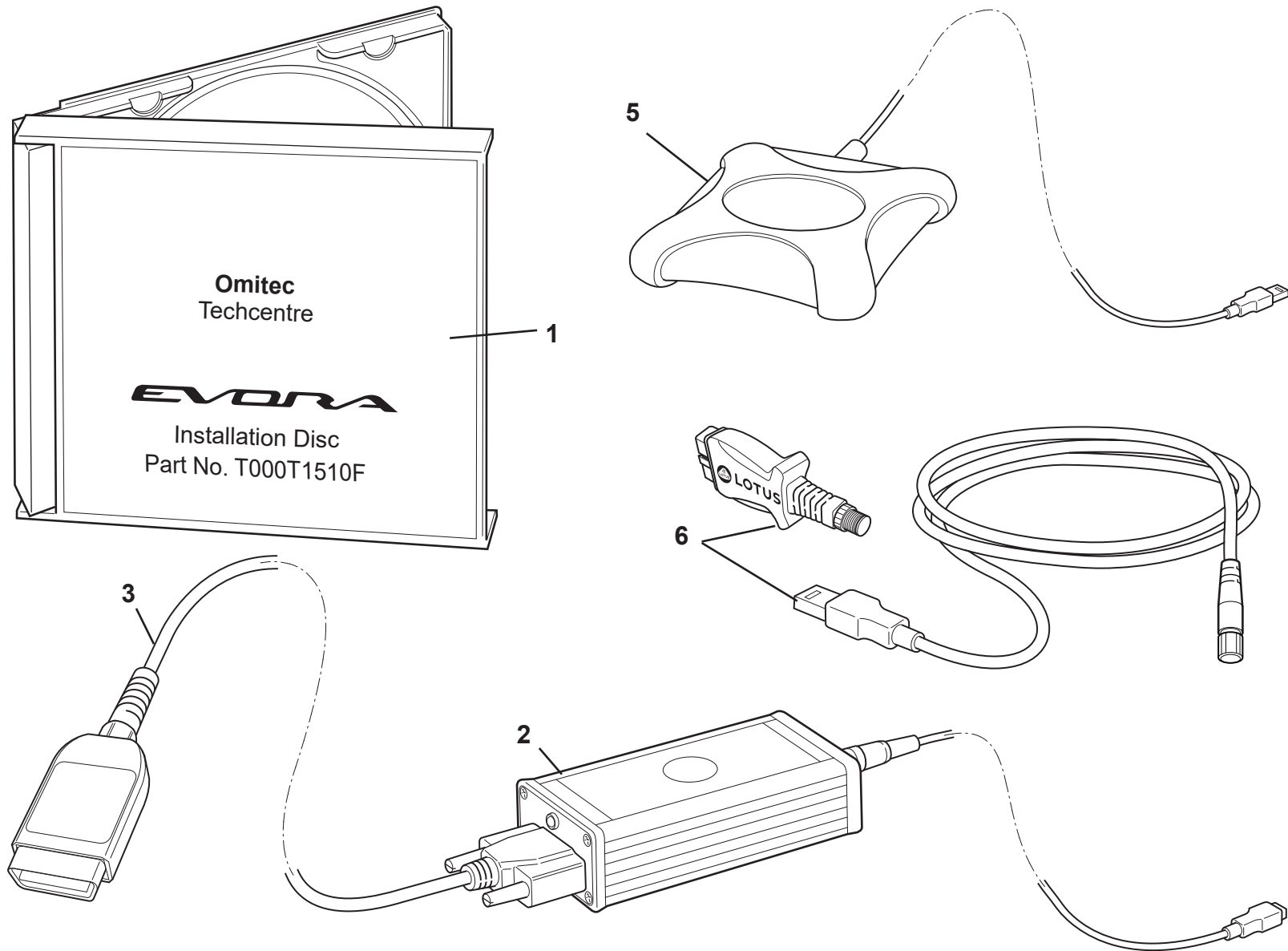
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**Function Code 60.01 Tool Kit**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Tool Pouch			A132T0003F	1
02	Towing Eye	Also see 10.31		C132A0374F	1
03	Adaptor, wheelbolt	Also see 34.01		A132G6003F	1
04	Security Wheelbolt Kit	Also see 34.01*		A132G0047F	1
05	Wrench 'T' Bar, torx 25 x 100mm			A138T6000F	1
06	Wheel Wrench	To be confirmed	Gulf States	A138T6002F	1
07	Trolley Jack		Gulf States	A138T6005F	1
08	First Aid Kit	Not Illustrated	Gulf States	A120T6001F	1
09	Warning Triangle	Not Illustrated	Gulf States	A120T6002F	1
		* For replacement keys contact Aftersales, quoting ID			

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**EVORA**  
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60.01a

*Updated 1st June 2021*

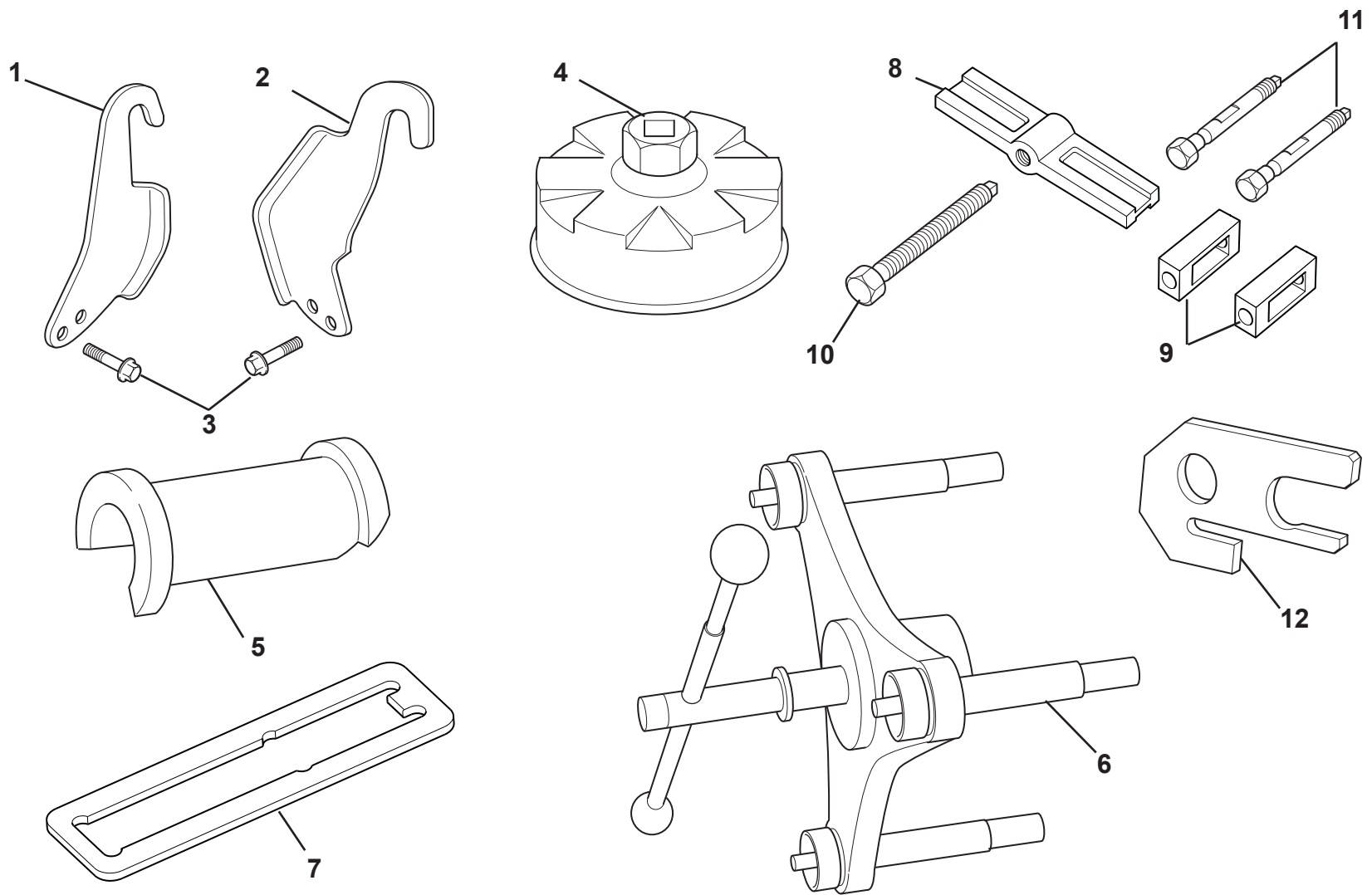
# Service Parts List

# EVORA SPORT/ET



## Function Code 60.01a Diagnostic Equipment

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Techcentre Evora Installation Disc			T000T1510F	1
02	Kit, Vehicle Communication Device	Includes leads (yellow, 2x USB) and case		T000T1472F	1
03	Lead, Programming communications, yellow			T000T1497F	1
04	Lead, Vehicle Communication Device (VCD) to PC	Not illustrated		T000T1537F	1
05	Programming Tool (tyre pressure system)		From MY17.5	T000T1543F	1
06	Vehicle Communication Interface (VCI) 20/20			T000T1544F	1



**EVORA**  
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**60.02**

*Updated 1st June 2021*

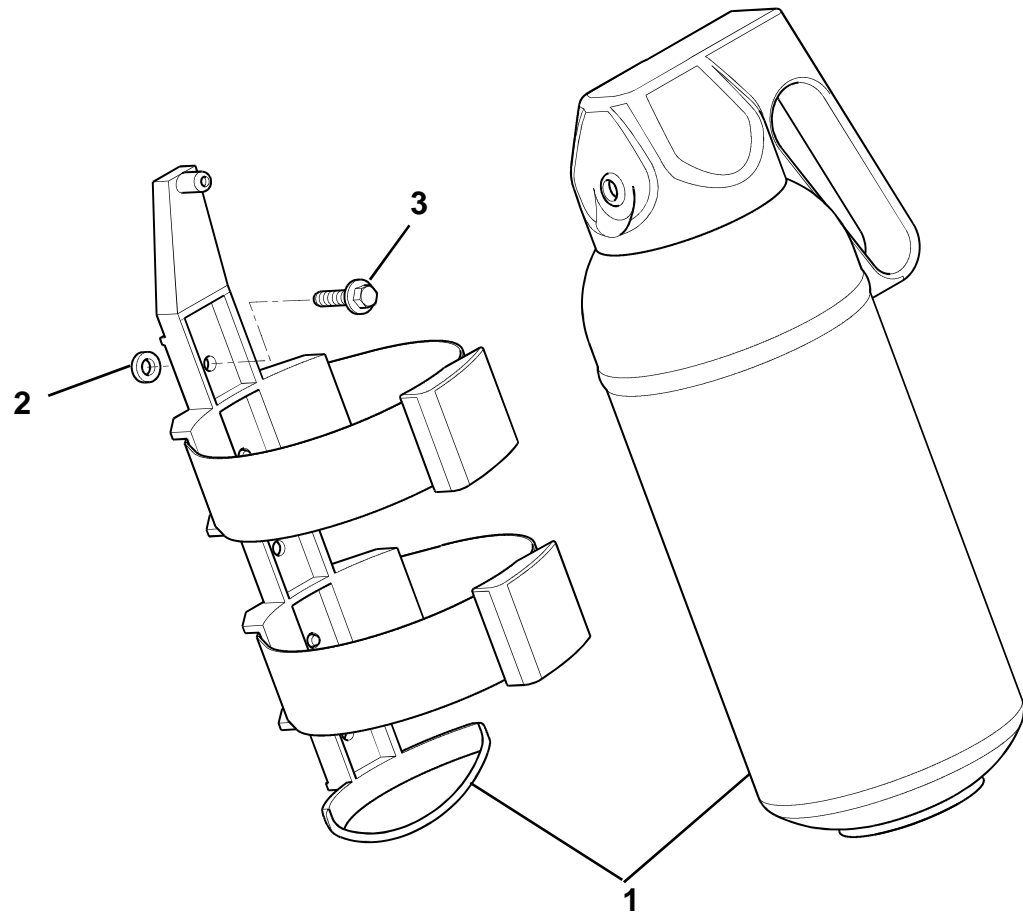
# Service Parts List

# EVORA SPORT/ET



## Function Code 60.02 Special Tools

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Hanger, engine, LH			A132E6183S	1
02	Hanger, engine, RH			A132E6182S	1
03	Flange bolt, engine hanger			A132E6184S	4
04	Oil Filter Wrench			T000T1441F	1
05	Column Spacer Tool	For use when steering wheel removed		T000T1519F	1
06	Clutch Tool	For use when fitting clutch to flywheel		T000T1524F	1
07	Supercharger Alignment Gauge			A132T0008S	1
08	Crank Pulley Removal Tool			T000T1512F	1
09	Slide Arm, crank pulley removal tool			T000T1513F	1
10	Centre Bolt, , crank pulley removal tool			T000T1514F	1
11	Claw, crank pulley removal tool			T000T1515F	1
12	Door Handle Setting tool			T000T1529F	1



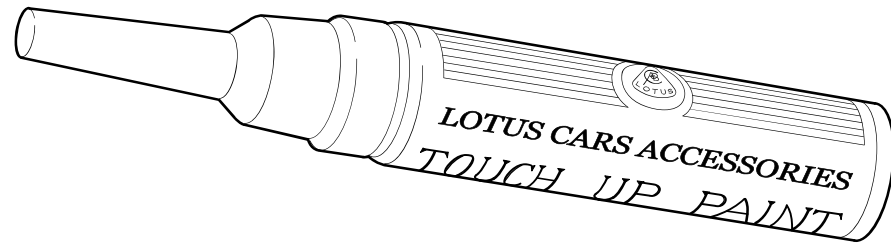
**EVORA**  
**SPORT/GT**

**60.03**

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**Function Code 60.03 Fire Extinguisher, Gulf States**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Fire Extingisher and Bracket, 2KG			A132V6167F	1
02	Spacer			A132U0496F	3
03	Screw M6 x 25 hex flg hd			A132W5014F	3



**EVORA**  
**SPORT/GT**

**80.20a**

# Service Parts List

# EVORA SPORT/ET



## Function Code 80.20a Touch-in Paint Pencil Range

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
124	C124, Sky Blue			A129B6089S	1
132	B132, Isotope			A120B6051S	1
135	B135, Burnt Orange			A120B6054S	1
152	C152, Motorsport Black metallic			A142B0019S	1
161	C161, Pearl White			A120B6092S	1
169	C169, Daytona Blue			A120B6095S	1
180	C180, Evora Silver			A142B0016S	1
181	C181, Elise Grey			A142B0003S	1
183	C183, Solid Red			A142B0001S	1
184	C184, Metallic White			A142B0004S	1
185	C185, Metallic Grey			A142B0005S	1
186	C186, Metallic Black			A142B0002S	1
187	C187, Metallic Yellow			A142B0006S	1
188	C188, Metallic Orange			A142B0007S	1
189	C189, Metallic Blue			A142B0008S	1
190	C190, Metallic Silver			A142B0009S	1
191	C191, Metallic Racing Green			A142B0010S	1
201	C201, Metallic White			A142B0011S	1



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**Function Code 80.20a Touch-in Paint Pencil Range**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
202	C202, Metallic Blue			A142B0012S	1
203	C203, Metallic Racing Green			A142B0013S	1
205	C205, Metallic Orange			A142B0014S	1
206	C206, Solid Yellow			A142B0015S	1